

PARTS CATALOG

0CR10-M63000EN

Last update

Nov., 2012

Introduction

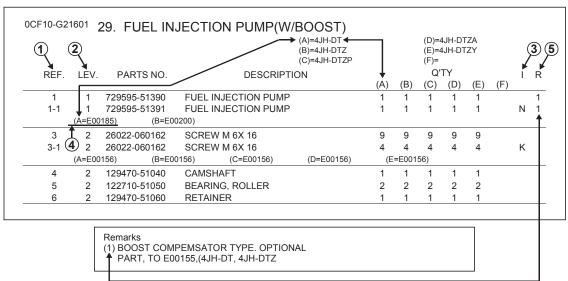
1. This parts catalog is a first edition of the L70V6CA1T1AA Diesel engine.

	Parts catalog No.	Date of issue	Remarks
First edition	000Y00R6300	Mar., 2005	

- 2. This parts catalog dose not contain the technical data needed for maintenance service.
- 3. The illustrations used in this parts catalog have been simplified for clarity.
- 4. The contents of this parts catalog are subject to change without notice.
- 5. Be sure to use only Yanmar genuine parts for repairs. If imitation parts are used, it may cause engine defects.

Directions for the Parts Catalog.

- 1. This Parts Catalog shows both standard and optional parts.
- 2.Parts may change without prior notice.
- 3. The following is an example of the Parts Catalog format.



1) Ref. No.

The Ref. No. listed may not be in accordance with the illustration Ref. No.

(Ex.) Illustration No. List Ref No.

1 (Before change) → 1-1 (After change)

For interchangeable symbols N, R and K, illustrations for new parts may be abbreviated.

2 Lev. (Level)

Level indication

The numbers below indicate the level of relativity towards the main part.

- 1 ---- Main parts (Assembly parts)
- 2 ---- Sub component included in "1".
- 3 ----- Sub component included in " 2 ".

Note) Parts that are not for sale are partially illustrated but not listed.

(3) Interchangeability Symbol

When a part change takes place, one of the following interchangeability symbols is indicated beside the part.

Symbol	Interchangeability	Contents note
N	Old Yes New	New Part is interchangeable for Old Part but Old Part is not interchangeable for New Part.
Q	Old No New	New Part is not interchangeable for Old Part but Old Part is interchangeable for New Part.
R	Old Yes New	New/ Old Parts are both interchangeable.
S	Old No New	New/ Old Parts are both not interchangeable.
W		Part newly added.
Z		Part discontinued.
F		Not interchangeable by a single part but interchangeable together with related parts.
K		Changes only for used parts quantities.

(4) Effective Machine No.

When a part changes, the effective Machine No. will be indicated in the (A)-(F) column.

Product Symbol	Product No.	Product Symbol	Product No.
С	Clutch No. Compressor No.	F	Machine No. (Agricultural Equip.)
D	Drive No.	M	Machine No.
E	Engine No.		

Note 1) A date may follow the symbol. (Ex.) 1996.01

Note 2) " XXXXX" and " ZZZZZ" are for parts that could not be predicted or for engine models that could not be identified.

Note 3) (A=E00185) is the E (Engine Serial Number) for the column (A) model (in this case 4JH-DT) after the parts design change.

(5) Remarks

Figures or alphabets (symbols) are entered in the remarks column.

The comments (remarks) on parts that are indicated at the bottom of the illustration are the same symbols as those stated above.

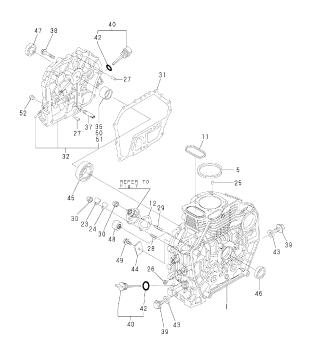
Contents

ocr10-м63000 Fig. No. Fig. Name

L70V6CA1T1AA

- 1. CYLINDER BLOCK
- 2. CYLINDER HEAD & BONNET
- 3. AIR CLEANER & MUFFLER
- 4. CRANKSHAFT, PISTON & CAMSHAFT
- 5. LUB.OIL PUMP & GOVERNOR
- 6. COOLING & STARTING DEVICE
- 7. FUEL INJECTION PUMP & FUEL INJECTION VALVE
- 12. (7A)FUEL INJECTION PUMP & FUEL INJECTION VALVE
- 8. FUEL TANK & FUEL PIPE
- 9. STARTING MOTOR & DYNAMO(PREVIOUS)
- 11. (9A)STARTING MOTOR & DYNAMO(NEW)
- 10. TOOL,LABEL & GASKET SET

OCR10-M63000 L70V6CA1T1AA Fig.1. CYLINDER BLOCK



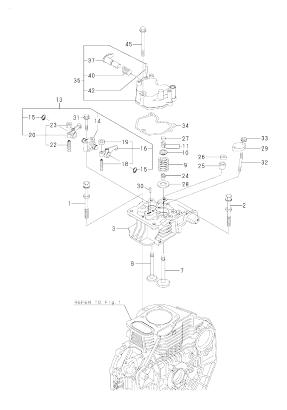
			(A)=L70V6C (B)= (C)=	A1T1AA	(E	D)= E)= F)=				
No.	Lev.	Parts No.	Description	(A)			(E)	(F)	ı	F
1	1	114210-01010	BLOCK ASSY, CYLINDER	1	(0) (O) (D	(=)	(')	_	
5	1	114395-01330	GASKET, HEAD	1						
11	1	114399-01380	O-RING	1						
12	1	114299-01800	SHIM SET	1						
23	1	114299-01830	COVER	1						
24	1	114250-01841	GASKET	1						
25	1	22312-040080	PIN, PARALLEL M4X 8	2						_
26	1	23875-020000	PLUG, R02	1						
27	1	114299-01600	PIN, 8X12	2						
28	1	26226-060182	STUD, M6X 18	1						_
29	1	26226-060222	STUD, M6X 22	2						
30	1	26366-060002	NUT, M6	3						
31	1	114399-01410	GASKET, CRANK CASE	1						_
32	1	114210-01450	COVER(E-D,CRANK CASE	1						
35	2	114350-02100	BEARING, MAIN	1						1
37	1	114299-35150	PIPE, OIL INLET	1						
38	1	26106-080352	BOLT, M8X 35 PLATED	15						
39	1	114299-01690	PLUG M16	2						
40	1	114699-01760	CAPASSY	2						
42	2	114299-01950	O-RING, 18	2						
43	1	22190-160002	WASHER, SEAL 16	2						
44	1	114299-02030	RETAINER, BEARING	1						
45	1	114350-02113	BEARING, B35-135G3C3	1						
46	1	160110-02220	SEAL, OIL	1						
47	1	160110-02220	SEAL, OIL	1						
48	1	24162-152116	BEARING, 152116	1						
49	1	26106-080122	BOLT, M8X 12 PLATED	1						
50	1	114350-02200	BEARING, 0.25 US	1						2
51	1	114350-02210	BEARING, 0.50 US	1						3
52	1	23876-010000	PLUG, R01	1						

0CR10-M63000 Fig.1

Remarks (1)REPAIR PART. (2)UNDER SIZED(U.S.=0.25)PART. (3)UNDER SIZED(U.S.=0.50)PART.

N:Old N:Old N:Old N:Old Now, Q:Old Now, R:Old Now, R:Ol

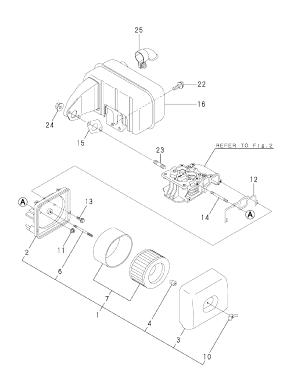
Fig.2. CYLINDER HEAD & BONNET



Remarks
(1)This parts is applied up to the following engine number.
(A)=EM15036
Please refer to Fig.7A since above-mentioned engine number. Interchangeable by simultaneous replacement with Fig.7A No.127,56,59, 60 when changing to the new model.

							₹10 - N	<i>1</i> 6300	0 Fi	g.2
)=L70V6CA1T1AA		(D)=				
			(B)=)=		(E)= (F)=				
		5		,-			'ty			
No.	Lev.	Parts No.	Description	(A)	(B)	(C)	(D)	(E)	(F)	ı
1	1	114210-01200	BOLT, CYL.HEAD A	2						
2	1	114210-01210	BOLT, CYL.HEAD B	2						
3	1	114210-11020	HEAD ASSY, CYLINDER	1_						
7	1	114210-11100	VALVE, INTAKE	1						
8	1	114210-11110	VALVE, EXHAUST	1						
9	1	114210-11120	SPRING, VALVE	2						
10	1	114210-11180	RETAINER, SPRING	2						
11	1	114210-11930	COTTER ASSY	2						
13	1	114210-11250	SUPPORT ASSY, ROCKER	1_						
14	2	114210-11260	SUPPORT, ROCKER ARM	1						
15	2	114210-11280	C TYPE RETAINING RIN	2						
16	2	114210-11650	ARM ASSY, INTAKE	1						
18	3	114299-11240	SCREW, ADJUSTING	1						
19	3	26856-060002	NUT, M6	1						
20	2	114210-11660	ARM ASSY, EXHAUST	1						
22	3	114299-11240	SCREW, ADJUSTING	1						
23	3	26856-060002	NUT, M6	1						
24	1	114350-11340	SEAL, VALVE STEM	2						
25	1	114771-11461	GASKET, NOZZLE	1						
26	1	114295-11470	SPACER, NOZZLE	1						
27	1	105010-11490	CAP, VALVE	2						
28	1	114299-11600	WASHER, VALVE SPRING	2						
29	1	114210-11900	RETAINER, NOZZLE	1						
30	1	22351-040008	PIN, SPRING 4.0X 8	1						
31	1	26106-060402	BOLT, M6X 40 PLATED	2						
32	1	26226-060552	STUD, M6X 55	2						
33	1	26366-060002	NUT, M6	2						
34	1	114210-11310	GASKET, BONNET	1						
35	1	114210-11950	BONNET ASSY, HEAD	1						
37	2	114210-03590	DECOMPRESSION ASSY	1						
	2	114299-03640	SPRING, DECOMPRESSION	1 1						
40		22312-030160	PIN, PARALLEL M3X16	1						
40 42	2			3						

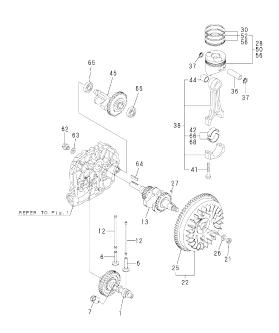
OCR10-M63000 L70V6CA1T1AA Fig.3. AIR CLEANER & MUFFLER



				(A)=L70V6CA1T1AA (B)=		0CR10-M (D)= (E)=	163000	Fig	.3	
No.	Lev.	Parts No.	Description	(C)= on (A)	(B)	(F)= Q'ty (C) (D)	(E)	(F)	ı	R
 1	1	114210-12510	CLEANER ASSY, AIR	1	(0)	(0) (b)	(-)	(1)	_	_
2	2	114210-12020	BODY, AIR CLEANER	1						
3	2	114210-12520	COVER, AIR CLEANER	1						
4	2	114210-12560	NUT, WING	1						
6	2	114210-12580	STUD BOLT	1						
7	2	114210-12590	ELEMENT ASSY	1						
10	2	114210-12600	LOCKING KNOB	1						_
11	1	114299-12300	NUT	3						
12	1	114210-12210	GASKET, AIR CLEANER	1						
13	1	26106-060202	BOLT, M6X 20 PLATED	1						
14	1	26226-060302	STUD, M6X 30	3						
15	1	114299-13200	GASKET, MUFFLER	1						
16	1	114399-13520	MUFFLER ASSY	1						
22	1	26106-060142	BOLT, M6X 14 PLATED	2						
 23	1	26216-080182	STUD, M8X 18	2						
24	1	26366-080002	NUT, M8	2						
25	1	114299-13800	EXTENSION ASSY	1						

NrOld Vest New, QrOld Vest New, RrOld Vest New, RrOld Vest New, SrOld New, WrAdd, ZrDiscontinued, Frinterchangeable by set, KrQ'ty Change Copyright (C) YANMAR GLOBAL CS CO., LTD. All RightsReserved.

оскто-м63000 L70V6CA1T1AA Fig.4. CRANKSHAFT,PISTON & CAMSHAFT

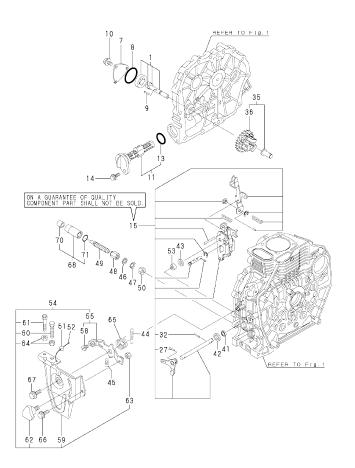


			(A)= (B)= (C)=			(D)= (E)= (F)=					
No.	Lev.	Parts No.	Description	(A)	(B)		'ty (D)	(E)	(F)	1	F
1	1	714210-14580	CAMSHAFTASSY	1	(0)	(0)	(0)	(=)	_(')	_	_
6	1	114210-14200	TAPPET	2							
7	1	114210-14300	TAPPET ASSY, ROLLER	1							_
12	1	114210-14400	ROD ASSY, PUSH	2							
13	1	714210-21700	CRANKSHAFT(E-D ASSY	1							
21	1	114299-21220	NUT	1							_
22	1	114399-21590	FLYWHEEL ASSY	1							
25	2	114362-21600	GEAR, RING	1							
26	1	114299-21550	WASHER	1							_
27	1	22512-040120	KEY, 4X 12	1							
28	1	714210-22720	PISTON W/RINGS (D	1							
30	2	714870-22502	RING SET, PISTON	1							_
36	1	114399-22300	PIN, PISTON D=21	1							
37	1	22252-000210	RING, 21	2							
38	1	714210-23700	ROD ASSY, CONNECTING	1							_
41	2	118200-23200	BOLT, CONNECTING ROD	2							
42	2	114210-23600	BEARING, CRANK PIN	1							
44	2	114380-23100	BEARING, PISTON PIN	1							_
45	1	714210-28510	SHAFT ASSY, BALANCER	1							
50	1	714210-22620	PISTON W/RING OS=.25	1							1
52	2	714870-22542	RING SET, 0.25 OS	1							_1
56	1	714210-22580	PISTON W/RING OS=0.5	1							2
58	2	714870-22552	RING SET, 0.50 OS	1							2
62	1	160842-21250	BOLT, 7/16-20UNF	1_							
63	1	160842-21260	WASHER	1							
64	1	160842-21150	KEY, 6.3X50	1							
65	1	24101-062030	BEARING, BALL 6203C3	2							_
66	1	114210-23610	BEARING,PIN(U.S=0.25	1							3
68	1	114210-23620	BEARING,PIN(U.S=0.50	1							4
											_
											_

0CR10-M63000 Fig.4

Remarks
(1)OVER SIZED(O.S.=0.25)PART.
(2)OVER SIZED(O.S.=0.50)PART.
(3)UNDER SIZED(U.S.=0.25)PART.
(4)UNDER SIZED(U.S.=0.50)PART.

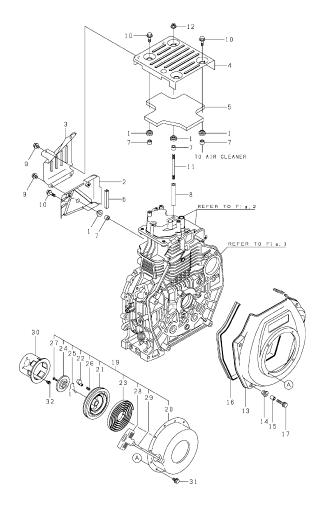
OCR10-M63000 L70V6CA1T1AA Fig.5. LUB.OIL PUMP & GOVERNOR



			(A)=L (B)= (C)=	.70V6CA1T1AA		0CR10-N (D)= (E)= (F)=	10300	D Fi	J.
No.	Lev.	Parts No.	Description	(A)	(B)	Q'ty (C) (D)	(E)	(F)	
1	1	114250-32010	PUMP ASSY, OIL	1	` '				
7	1	114299-32070	COVER	1					
8	1	114299-32570	O-RING	1					
9	1	22312-030160	PIN, PARALLEL M3X16	1					
10	1	26106-060122	BOLT, M6X 12 PLATED	3					
11	1	114299-35110	FILTER ASSY, OIL	1					
13	2	24341-000224	O-RING, 1AS22.4	1					Ī
14	1	26106-060162	BOLT, M6X 16 PLATED	1					
15	1	114210-61500	LEVER ASSY, GOVERNOR	1					
27	2	22322-030200	PIN, TAPER 3X20	1					
32	2	22322-030200	PIN, TAPER 3X20	1					
35	1	714210-61700	GOVERNOR ASSY	1					
36	2	114210-61290	WEIGHT ASSY, GOVERNOR	1					
41	1	114299-61600	SEAL, OIL	1					
42	1	114770-61610	WASHER, THRUST	1					
43	1	114299-61190	WASHER	1					
44	1	114210-66010	SPRING, REGULATOR	1					
45	1	114299-66200	SPRING, RETURN	1					
46	1	114771-61810	WASHER, 14	1					
47	1	114771-61830	PLATE	1					
48	1	114295-61940	NUT	1					
49	1	114771-66600	LIMITER ASSY, FUEL	1					
50	1	114771-66690	NUT, M14	1					
51	1	135210-61090	LEAD	1					
52	1	22451-060000	WIRE, 0.6	1					
53	1	114770-61520	BEARING, NEEDLE	2					
54	1	114210-66500	SPEED CTRL, THAI	1					
55	2	114210-66060	HANDLE ASY, REGULATOR	1					-
58	3	26117-050089	BOLT, M5X 8 PLATED	1					
59	2	114210-66100	BRACKET, REGULATOR	1					
60	2	114299-66440	BOLT, ADJUSTING	1					
61	2	114299-67080	BOLT, ADJUSTING	1					
62	2	160725-78350	KNOB	1					
63	2	26347-060002	NUT, M6	1					_
64	2	26757-060002	NUT, LOCK M6	2					
65	1	114299-66250	SPRING, RETURN	1					
66	1	26106-060142	BOLT, M6X 14 PLATED	1					_
67	1	26106-060202	BOLT, M6X 20 PLATED	1					
68	1	114771-61890	PROTECTOR ASSY	1					
70	2	114771-61960	SPACER	1					-
71	2	24311-000180	O-RING, 1AP18.0	1					
									-

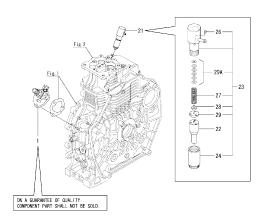
N:Old Vies New, Q:Old New, R:Old Vies New, R:Old Vies New, S:Old No. S:Old No. W:Add. Z:Discontinued. F:Interchangeable by set, K:Q'ty Change Copyright (C) YANMAR GLOBAL CS CO., LTD. All Rights Reserved.

оскто-м63000 L70V6CA1T1AA Fig.6. COOLING & STARTING DEVICE



				(A)=L70V6CA1T1AA (B)= (C)=		0CR10-f (D)= (E)= (F)=	v16300	0 Fig	1.6	
No.	Lev.	Parts No.	Description		A) (B)	Q'ty (C) (D)	(E)	(F)	ı	R
1	1	114299-45220	GROMMET	È						
2	1	114210-45260	COVER B, SIDE (13)	1						
3	1	114210-45270	COVER A, SIDE (13)	1						
4	1	114210-45300	COVER, TOP(BLACK)(13) 1						_
5	1	114210-45310	DAMPER	, 1						
6	1	114399-45320	RUBBER, SEAL	1						
7	1	114399-45340	COLLAR							
8	1	114210-45350	SPACER, TOP COVER	1						
9	1	26106-060082	BOLT, M6X 8 PLATED							
10	1	26106-060202	BOLT, M6X 20 PLATED	4					_	_
11	1	26226-060852	STUD, M6X 85	1						
12	1	26366-060002	NUT, M6							
13	1	114210-45100	FAN CASE(SILVER)(17)	1					_	_
13-1	1	114210-45150	CASE, COOLING FAN	1					R	
13-1	(A=EX		CASE, COOLING FAIN						г	
			DUDDED CUCUION	4						_
14 15	1 1	114299-45300 114299-45310	RUBBER, CUSHION COLLAR	4						
16	1			1						
		114299-45330	SEAL, FAN CASE	1			-			
17	1	114299-45350	BOLT, FAN CASE							
19	1	114399-76250	STARTER ASSY, RECOI	L 1						
20	2	114399-76510	CASE, STARTER							_
21	2	114399-76520	REEL	1						
22	2	114399-76530	RATCHET	1						
23	2	114399-76540	SPRING, SPIRAL	1						
24	2	114399-76550	COVER	1						
25	2	114399-76560	SPRING	1						
26	2	114399-76570	SPRING, RETURN	1	_					
27	2	114399-76580	SCREW	1						
28	2	114399-76620	KNOB, STARTER	1						
29	2	114399-76630	ROPE, STARTER							
30	1	114399-76590	PULLEY, STARTER	1						
31	1	26106-060082	BOLT, M6X 8 PLATED	4						
32	1	26106-060122	BOLT, M6X 12 PLATED	3	3					

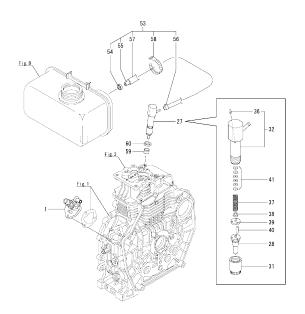
Fig.7. FUEL INJECTION PUMP & FUEL INJECTION VALVE



Remarks
(1)This parts is applied up to the following engine number.
(A)=EM15056
Please refer to Fig.7A since above-mentioned engine number. Interchangeable by simultaneous replacement with Fig.7A No1.27,56,59, 60 when changing to the new model.

					(A)=L70V6CA1T1AA (B)= (C)=			0CI (D)= (E)= (F)=	R10-M	63000) Fiç	j. 7	
	No.	Lev.	Parts No.	Description	on	A)	(B)		'ty (D)	(E)	(F)	ı	R
	1	1	714210-51100	PUMP ASSY, F.INJECT.		1	` '						1
	21	1	714210-53100	FUEL INJECTOR		1							1
	22	2	114210-53000	NOZZLE ASSY		1							
	23	2	114210-53100	HOLDER ASSY,NOZZLE		1							
	24	3	114210-53080	NUT,NOZZLE		1							
	26	3	114210-53330	PIN		1							
	27	3	114210-53120	SPRING,NOZZLE		1							
	28	3	114210-53130	SEAT,SPRING		1							
	29	3	114210-53140	SPACER ASSY, VALVE		1							_
- 1	29A	3	114210-53400	SHIM SET		1						W	
		(A=EX	XXXX)										
						_						_	_
													—
													_
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Fig.12. (7A)FUEL INJECTION PUMP & FUEL INJECTION VALVE

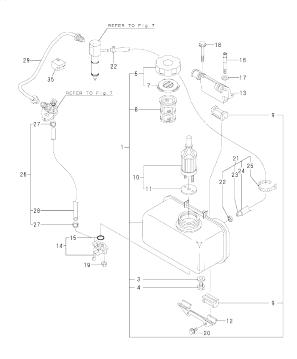


No. Lev. Parts No. Description Qrty						(A)=L70V6CA1T1AA (B)= (C)=			(D)= (E)= (F)=					
1 1 714249-51400 PUMP ASSY, INJECTION 1 (A=EMI5057) 27 1 714249-53100 VALVE ASSY, INJECTION 1 (A=EMI5057) 28 2 114249-53000 VALVE ASSY, INJECTION 1 31 2 114250-53080 NUT, NOZZLE 1 32 2 114339-53100 HOLDER ASSY, NOZZLE 1 36 3 22351-025005 PIN, SPRING, NOZZLE 1 37 2 114250-53120 SPRING, NOZZLE 1 38 2 114250-53130 SEAT, SPRING 1 39 2 114250-53140 SPACER, VALVE STOP 1 40 2 114250-53400 SPACER, VALVE STOP 1 41 2 114250-53400 PIPE ASSY, RETURN 2 41 2 114250-53400 PIPE ASSY, RETURN 1 (A=EMI5057) 53-1 1 114239-59300 PIPE ASSY, FO RETURN 1 (A=EMI5057) 54 2 124722-59050 CLAMP, HOSE 9 1 (A=EMI5057) 55 2 114650-59060 PIPE, FUEL RETURN 1 (A=EM15057) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1		No.	Lev.	Parts No.	Descriptio	n		-			-	(E)	ı	R
(A=EM15057) 27 1 714249-53100 VALVE ASSY,INJECTION 1 (A=EM15057) 28 2 114249-53000 VALVE ASSY,INJECTION 1 31 2 114250-53080 NUT, NOZZLE 1 36 3 22351-025005 PIN, SPRING 2.5X 6 1 37 2 114250-53120 SPRING, NOZZLE 1 38 2 114250-53140 SPACER, VALVE STOP 1 40 2 114250-53140 SPACER, VALVE STOP 1 40 2 114250-5340 SPING PIN, POSITIONING 2 41 2 114250-5340 SPING SPING 2 41 2 114239-59301 PIPE ASSY, RETURN 1 53 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EM15057) 53-1 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EM15057) 55 2 114650-59060 PIPE, FORETURN 1 (A=EM15057) 55 1 2 114650-59061 PIPE, FO RETURN 1 (A=EM84197) 56 2 124066-59100 CLAMP, HOSE 9 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1	_			74 40 40 54 400	DUMB AGOV BUISCEION			(B)	(C)	(D)	(E)	(F)	101	_
27		1			PUMP ASSY, INJECTION		7						W	1
(A=EM15057) 28 2 114249-53000 VALVE ASSY,INJECTION 1 31 2 114250-53080 NUT, NOZZLE 1 32 2 114339-53100 HOLDER ASSY, NOZZLE 1 36 3 22351-025005 PIN, SPRING 2.5X 6 1 37 2 114250-53120 SPRING, NOZZLE 1 38 2 114250-53130 SEAT, SPRING 1 39 2 114250-53140 SPACER, VALVE STOP 1 40 2 114250-53210 PIN, POSITIONING 2 41 2 114250-53200 PIN, POSITIONING 2 41 2 114250-53400 SHIM SET 1 53 1 114239-59300 PIPE ASSY, RETURN 1 (A=EM15057) 53-1 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EM86197) 54 2 124722-59050 CLAMP, HOSE 9 1 (A=EM15057) 55 2 114650-59060 PIPE, FUEL RETURN 1 (A=EM15057) 55 2 114650-59061 PIPE, FO RETURN 1 (A=EM815057) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1		27			VALVE ASSVINJECTION		4						w	
28	_	21			VALVE ASST, INSECTION								vv	
31 2 114250-53080 NUT, NOZZLE 1 32 2 114339-53100 HOLDER ASSY, NOZZLE 1 36 3 22351-025005 PIN, SPRING 2,5X 6 1 37 2 114250-53120 SPRING, NOZZLE 1 38 2 114250-53140 SPACER, VALVE STOP 1 40 2 114250-53210 PIN, POSITIONING 2 41 2 114250-53210 PIN, POSITIONING 2 41 2 114250-53400 SHIM SET 1 53 1 114239-59300 PIPE ASSY, RETURN 1 (A=EM15057) 53-1 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EM15057) 55 2 114650-59060 PIPE, FUEL RETURN 1 (A=EM15057) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1		28			VALVE ASSVINJECTION		1							
32 2 114339-53100 HOLDER ASSY, NOZZLE			_		•									
36 3 22351-025005 PIN, SPRING 2.5X 6 1 37 2 114250-53120 SPRING, NOZZLE 1 38 2 114250-53140 SPACER, VALVE STOP 1 40 2 114250-53210 PIN, POSITIONING 2 41 2 114250-53210 PIN, POSITIONING 2 53 1 114239-59300 PIPE ASSY, RETURN 1 63 1 114239-59301 PIPE ASSY, FO RETURN 1 64=EM84197) 54 2 124722-59050 CLAMP, HOSE 9 1 64=EM85057) 55-1 2 114650-59060 PIPE, FO RETURN 1 64=EM84197) 56 2 124066-59100 CLAMP, HOSE 8 1 64=EM15057) 57 2 114650-59061 PIPE, FO RETURN 1 64=EM84197) 56 2 124066-59100 CLAMP, HOSE 8 1 64=EM15057) 57 2 114650-59080 PIPE, FO RETURN 1 64=EM15057) 58 2 121750-59890 BAND, NYLON 1 64=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 60 1 114240-11550 SEAT, NOZZLE 1	_		_										_	
37 2 114250-53120 SPRING, NOZZLE 1 38 2 114250-53130 SEAT, SPRING 1 39 2 114250-53140 PIN, POSITIONING 2 40 2 114250-53210 PIN, POSITIONING 2 41 2 114250-53400 PIPE ASSY, RETURN 1 (A=EM15057) 53 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EM8497) 54 2 124722-59050 CLAMP, HOSE 9 1 (A=EM15057) 55 2 114650-59060 PIPE, FUEL RETURN 1 (A=EM8497) 55-1 2 114650-59061 PIPE, FO RETURN 1 (A=EM8497) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM815057) 57 2 114650-59080 PIPE, FO RETURN 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1														
38 2 114250-53130 SEAT, SPRING 1 39 2 114250-53140 SPACER, VALVE STOP 1 40 2 114250-53210 PIN, POSITIONING 2 41 2 114250-53200 SHIM SET 1 53 1 114239-59300 PIPE ASSY, RETURN 1 (A=EM15057) 53-1 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EM86197) 54 2 124722-59050 CLAMP, HOSE 9 1 (A=EM15057) 55 2 114650-59060 PIPE, FUEL RETURN 1 (A=EM15057) 55-1 2 114650-59060 PIPE, FO RETURN 1 (A=EM15057) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114650-59061 PIPE, FO RETURN 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1														
39 2 114250-53140 SPACER, VALVE STOP 1 40 2 114250-53210 PIN, POSITIONING 2 41 2 114250-53400 SHIM SET 1 53 1 114239-59300 PIPE ASSY, RETURN 1 (A=EMI5057) 53-1 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EM84197) 54 2 124722-59050 CLAMP, HOSE 9 1 (A=EMI5057) 55 2 114650-59060 PIPE, FUEL RETURN 1 (A=EM84197) 55-1 2 114650-59061 PIPE, FO RETURN 1 (A=EM84197) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1	_						_						_	
40 2 114250-53210 PIN, POSITIONING 2 41 2 114250-53400 SHIM SET 1 53 1 114239-59300 PIPE ASSY, RETURN 1 (A=EM15057) 53-1 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EM84197) 54 2 124722-59050 CLAMP, HOSE 9 1 (A=EM15057) 55 2 114650-59060 PIPE, FUEL RETURN 1 (A=EM15057) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114650-59081 PIPE, FO RETURN 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1														
41 2 114250-53400 SHIM SET 1 53 1 114239-59300 PIPE ASSY, RETURN 1 (A=EMI5057) 53-1 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EMI4057) 54 2 124722-59050 CLAMP, HOSE 9 1 (A=EMI5057) 55 2 114650-59060 PIPE, FUEL RETURN 1 (A=EMI5057) 55-1 2 114650-59061 PIPE, FO RETURN 1 (A=EMI5057) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EMI5057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EMI5057) 58 2 121750-59890 BAND, NYLON 1 (A=EMI5057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EMI5057) 60 1 114240-11550 SEAT, NOZZLE 1			_											
(A=EM15057) 53-1 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EM8497) 54 2 124722-59050 CLAMP, HOSE 9 1 (A=EM15057) 55 2 114650-59060 PIPE, FUEL RETURN 1 (A=EM15057) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1		41	2											
53-1 1 114239-59301 PIPE ASSY, FO RETURN 1 (A=EMB4197) 54 2 124722-59050 CLAMP, HOSE 9 1 (A=EM15057) 55 2 114650-59060 PIPE, FUEL RETURN 1 (A=EM15057) 55-1 2 114650-59061 PIPE, FO RETURN 1 (A=EM84197) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1		53	1	114239-59300	PIPE ASSY, RETURN		1						W	
(A=EM84197) 54 2 124722-59050			(A=EM	15057)										
54 2 124722-59050 CLAMP, HOSE 9 1 (A=EM15057) 55 2 114650-59060 PIPE, FUEL RETURN 1 55-1 2 114650-59061 PIPE, FO RETURN 1 (A=EM8497) 1 1 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 7 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 1 114240-11450 PROTECTOR, NOZZLE 1 60 1 114240-11550 SEAT, NOZZLE 1		53-1	1	114239-59301	PIPE ASSY, FO RETURN		1						N	
(A=EM15057) 55			(A=EM	84197)										
55 2 114650-59060 PIPE, FUEL RETURN 1 55-1 2 114650-59061 PIPE, FO RETURN 1 (A=EM84197) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1		54	2	124722-59050	CLAMP, HOSE 9		1						W	
(A=EM15057) 55-1 2 114650-59061 PIPE, FO RETURN 1 (A=EM84197) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1			(A=EM	15057)										
55-1 2 114650-59061 PIPE, FO RETURN 1 (A=EM84197) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1		55	2	114650-59060	PIPE, FUEL RETURN		1						W	
(A=EM84197) 56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 (A=EM15057) 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1			(A=EM	15057)										
56 2 124066-59100 CLAMP, HOSE 8 1 (A=EM15057) 57 2 114652-59310 TUBE, PROTECT 1 58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 980 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1		55-1	2	114650-59061	PIPE, FO RETURN		1						Ν	
(A=EM15057) 57			(A=EM	84197)										
57 2 114652-59310 TUBE, PROTECT 1 58 2 121750-59890 BAND, NYLON 1 69 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) (A=EM15057) SEAT, NOZZLE 1		56	2	124066-59100	CLAMP, HOSE 8		1						W	
(A=EM15057) 58														
58 2 121750-59890 BAND, NYLON 1 (A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1		57	_		TUBE, PROTECT		1						W	
(A=EM15057) 59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1	_		•											
59 1 114240-11450 PROTECTOR, NOZZLE 1 (A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1		58	_		BAND, NYLON		1						W	
(A=EM15057) 60 1 114240-11550 SEAT, NOZZLE 1														
60 1 114240-11550 SEAT, NOZZLE 1	_	59			PROTECTOR, NOZZLE		1						W	
(A=EMI1000/)		60			SEAT, NOZZLE		1						W	
	_		(A=EM	15057)										

0CR10-M63000 Fig.12

Remarks
"Parts of this figure are executed since the following engine number. "(A)=EM15057
"Please refer to Fig.7 before above-mentioned engine number. (1)On a guarantee of quality component part shall not be sold.

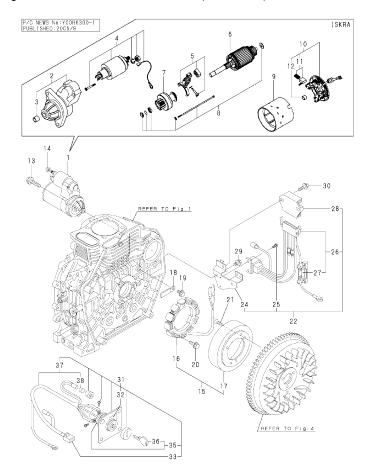
Fig.8. FUEL TANK & FUEL PIPE



Remarks
(1)This parts is applied up to the
following engine number.
(A)=EM15056
Please refer to Fig.7A since
above-mentioned engine number.
Interchangeable by simultaneous
replacement with Fig.7A No1,27,56,59,
60 when changing to the new model.

						0CR10-N	163000	0 Fi	g.8	
				(A)=L70V6CA1T1AA		(D)=				
				(B)=		(E)=				
				(C)=		(F)=				
No.	Lev.	Parts No.	Description			Q'ty			1	R
				(A)	(B)	(C) (D)	(E)	(F)		
1	1	714210-55700	TANK ASSY, FUEL	1						
1-1	1	11422C-55710	TANK ASSY, FUEL	1					Ν	
	(A=EM	B1656)								
3	2	23414-080000	GASKET, 8X1.0	1						
4	2	105300-55080	PLUG, M8X1.0	1						
5	2	114288-55041	CAP ASSY, FUEL TANK	1						
5-1	2	114299-55040	CAP ASSY, FUEL TANK	1					Ν	
	(A=EM	15040)								
7	3	114288-55081	VALVE	1						
- 8	2	114299-55100	ELEMENT, FUEL FILTER	1						_
8-1	2	114299-55110	STRAINER, FUEL TANK	1					Ν	
	(A=EM									
9	2	114250-55201	DAMPER, FUEL TANK	4					_	_
9-1	2	114740-55200	DAMPER, FUEL TANK	4					Ν	
0 1	(A=EM		DAMI ER, I OLE IAM	-						
10	1	114250-55121	EUTED ACCV EUE	1						
11	2	114250-55121	FILTER ASSY, FUEL GASKET	1						
12	1	114210-55210		1						
			STAY, FUEL TANK A		-					
13	1	114210-55230	STAY, FUEL TANK B	1						
14	1	114250-55301	COCK ASSY, FUEL	1						
14-1	1	114240-55300	COCK ASSY, FUEL	1					N	
	(A=EM									
15	2	24341-000150	O-RING, 1AS15.0	1						
16	1	114210-55810	BOLT, LIFTING	1						
17	1	22117-080000	WASHER, 8	1						
18	1	26106-080452	BOLT, M8X 45 PLATED	1						
19	1	26366-060002	NUT, M6	2						
20	1	26106-060162	BOLT, M6X 16 PLATED	2						
21	1	114210-59300	PIPE ASSY, RETURN	1						1
21-1	1	114210-59301	PIPE ASSY, FO RETURN	1					Ν	
	(A=EM	B4197)								
22	2	124722-59050	CLAMP, HOSE 9	2						
23	2	114650-59060	PIPE, FUEL RETURN	1						
23-1	2	114650-59061	PIPE, FO RETURN	1					N	
	(A=EM	84197)								
24	2	114652-59310	TUBE, PROTECT	1						
25	2	121750-59890	BAND, NYLON	1						_
26	1	114770-59030	PIPE ASSY, FUEL	1						
26-1	1	114780-59010	PIPE ASSY, FUEL L50	1					Ν	
	(A=EM		/ 100 1, 1 022 200	· · · · · · · · · · · · · · · · · · ·						_
27	2	114270-59010	CLAMP, HOSE 12	2						
27-1	2	23080-014000	CLAMP, 14	2					N	
			OD WIF, 14		-				14	
28	(A=EM		PIPE, FUEL L=50	1						
28 28-1		114268-59061		1					N	
	2	114780-59060	PIPE, FUEL L=50	1					N	
00	(A=EM		DIDE AGOV BUIECTION							
29	1	114210-59800	PIPE ASSY, INJECTION	1						
35	1	114210-59850	SUPPORT, PIPE	1						

оскто-м63000 L70V6CA1T1AA Fig.9. STARTING MOTOR & DYNAMO(PREVIOUS)

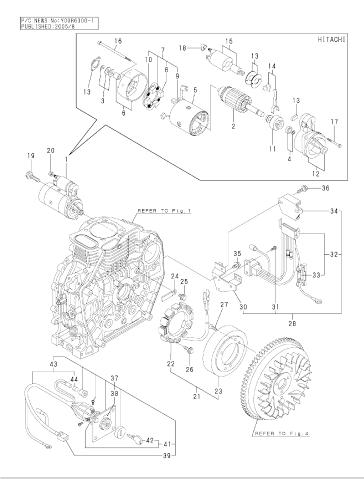


					0CR10-N	10000) Fi	g.o	
			(A)=L70V6CA1T1AA (B)= (C)=		(D)= (E)= (F)=				
Lev.	Parts No.	Descriptio			Q'ty			ı	F
1	114200 77010	CTARTER/ICERA 13V		(B)	(C) (D)	(E)	(F)		_
									_
									1
1			2					_	
1			1						
1			1						
		· ·						_	
2	114399-78740								
1	160710-78710								
1	26106-060122	BOLT, M6X 12 PLATED	1						
1	26106-060202	BOLT, M6X 20 PLATED	3						
1	26577-060142	SCREW M 6X 14	3						
1	114399-77550	REG. & HARNESS ASSY	1						
3	114399-77400	BRACKET, HARNESS	1						
3	26023-040102	SCREW, M4X10	2						
3	114399-77540	HARNESS, WIRE	1						
4	114399-78000	FUSE(20A	2						
2	114399-77710	REGULATOR	1						
1	26106-060122	BOLT, M6X 12 PLATED	2						
1	26106-060202	BOLT, M6X 20 PLATED	2						
1	114351-77500	PANEL ASSY	1						
2	105198-07120	LABEL, START SWITCH	1						
2	114351-77520	COUPLER	1						
2	106100-77620	SWITCH, KEY	1						
3	106100-77630	KEY, SWITCH	1						
2	114351-77700	HARNESS, WIRE	1						
3	29220-083200	BULB (12V/3,4W)	1						
	1 1 1 2 2 1 1 1 1 1 1 3 3 3 4 2 1 1 1 1 1 1 2 2 2 3 3 3 4 2 2 3 3 3 3 4 3 3 3 3 4 3 3 3 3	2 114399-77150 2 114399-77080 2 114399-77080 2 114399-77180 2 114399-77140 2 114399-77140 3 114399-77140 3 114399-77150 1 26106-100302 1 26716-080002 1 14399-78260 2 114399-78730 2 114399-78730 2 114399-78730 2 114399-78730 2 114399-78730 3 160710-78710 1 26106-060122 1 26577-060142 1 14399-77550 3 114399-77550 3 114399-77560 2 114399-7750 2 114399-77700 2 114399-77700 2 114399-77700 2 114399-77700 2 114399-77700 2 114399-77700 2 114399-77700 2 114399-77700 2 114399-77700 2 105198-07120 2 106198-07120 2 106198-07120 2 106100-77620 3 106100-77620	1 114399-77010 STARTER(ISKRA 12V 2 114399-77010 GEAR CASE ASSY 3 114399-77030 BUSH BUSH 2 114399-77180 MAGNETIC SWITCH ASS SHIFT LEVER KIT 2 114399-77180 PINION CLUTCH ASSY 2 114399-77140 PINION CLUTCH ASSY 2 114399-77140 PINION CLUTCH ASSY 3 114399-77160 BRUSH HOLDER ASSY 3 114399-77160 BRUSH HOLDER ASSY BUSH 2 26716-080002 NUT, M8 DUSH 2 26716-080002 NUT, M8 DUSH 2 114399-78730 SOLT, M10X 30 PLATED NYNAMO ASSY 2 114399-78740 WHEEL, DYNAMO CLAMP, CORD 1 26106-080122 BOLT, M6X 20 PLATED 1 26106-080122 BOLT, M6X 20 PLATED 1 26577-060142 SCREW M 6X 14 114399-77540 BRUSH MORE STATOR ASSY 3 114399-77400 BRACKET, HARNESS ASSY 3 114399-77540 BRUSH M6X 12 PLATED 1 26106-080122 BOLT, M6X 20 PLATED 1 26106-080122 BOLT, M6X 20 PLATED 1 26106-080122 BOLT, M6X 20 PLATED 1 14399-77540 BRACKET, HARNESS ASSY 3 114399-77540 BRACKET, HARNESS WIRE 1 114399-77640 BRACKET, HARNESS BOLT, M6X 12 PLATED BOLT, M6X 12 PLATED BOLT, M6X 20 PLATED BOLT, M6X 12	(A) 1 114399-77010 STARTER(ISKRA 12V 1 2 114399-77010 GEAR CASE ASSY 1 3 114399-77030 BUSH 1 2 114399-77080 MAGNETIC SWITCH ASSY 1 2 114399-77180 SHIFT LEVER KIT 1 2 114399-77140 ARMATURE ASSY 1 2 114399-77040 PINION CLUTCH ASSY 1 2 114399-77040 PINION CLUTCH ASSY 1 2 114399-77040 PINION CLUTCH ASSY 1 2 114399-77140 REAR COVER ASSY 1 3 114399-77160 BRUSH HOLDER ASSY 1 3 114399-77160 BRUSH HOLDER ASSY 1 1 26106-100302 BOLT, MINX 30 PLATED 2 1 26716-080002 NUT, M8 1 1 26106-080020 NUT, M8 1 1 160710-78710 CLAMP, CORD 1 1 60710-78710 CLAMP, CORD 1 1 26106-080202 BOLT, MIX 12 PLATED 3 2 6577-080142 SCREW M 6X 14 3 3 114399-77550 REG. 8 HARNESS ASSY 1 1 114399-77500 BOLT, MIX 20 PLATED 3 3 6023-040102 SCREW M 6X 14 3 3 16109-78740 BRANKET, HARNESS 1 1 114399-77500 BOLT, MIX 20 PLATED 3 3 26023-040102 SCREW M 6X 14 3 3 1606-060202 BOLT, MIX 20 PLATED 1 1 26106-060122 BOLT, MIX 20 PLATED 1 1 26106-060122 BOLT, MIX 20 PLATED 3 1 14399-77500 BRACKET, HARNESS 1 1 114399-77500 BRACKET, HARNESS 1 1 114399-77500 BRACKET, HARNESS 1 1 114399-77500 BRACKET, HARNESS 1 1 114399-77700 REG. 8 HARNESS, WIRE 1 1 114399-77700 REG. 8 HARNESS, WIRE 1 1 26106-060202 BOLT, MIX 20 PLATED 2 1 114399-77700 REGULATOR 1 1 16100-77620 BOLT, MIX 20 PLATED 2 1 144391-77500 PANEL ASSY 1 1 114351-77550 PANEL ASSY 1 1 114351-77550 COUPLER 1 1 114351-77550 COUPLER 1 1 106100-77620 SWITCH, KEY 1 1 106100-77630 KEY, SWITCH 1	(A) (B) 1 114399-77010 STARTER(ISKRA 12V 1 2 114399-77010 GEAR CASE ASSY 1 3 114399-77030 BUSH 1 2 114399-77080 MAGNETIC SWITCH ASSY 1 2 114399-77180 SHIFT LEVER KIT 1 2 114399-77140 ARMATURE ASSY 1 2 114399-77710 THROUGH BOLT ASSY 1 2 114399-7770 THROUGH BOLT ASSY 1 2 114399-7770 THROUGH BOLT ASSY 1 2 114399-77140 REAR COVER ASSY 1 3 114399-77160 BRUSH HOLDER ASSY 1 1 MIA399-77160 BRUSH HOLDER ASSY 1 2 114399-77160 BUSH HOLDER ASSY 1 3 114399-77160 BUSH HOLDER ASSY 1 1 BOLT, MIOX 30 PLATED 2 1 26106-08002 NUT, M8 1 1 114399-78730 STATOR ASSY 1 1 114399-78740 WHEEL, DYNAMO 1 1 160710-78710 CLAMP, CORD 1 1 26106-060122 BOLT, MIOX 12 PLATED 1 1 26106-060122 BOLT, MIOX 12 PLATED 1 1 26106-060202 BOLT, MIOX 12 PLATED 3 3 1614399-77500 BRACKET, HARNESS 1 1 114399-77500 BRACKET, HARNESS 1 3 114399-77540 BRACKET, HARNESS 1 3 114399-77540 BRACKET, HARNESS 1 3 114399-77540 BRACKET, HARNESS 1 4 114399-77540 BRACKET, HARNESS 1 5 1 14399-77540 BOLT, MIOX 20 PLATED 2 6 114399-77540 BOLT, MIOX 20 PLATED 2 7 114399-77540 BRACKET, HARNESS 1 7 1 14399-77540 BOLT, MIOX 20 PLATED 2 7 114399-77760 BOLT, MIOX 20 PLATED 2 7 114399-77760 BOLT, MIOX 20 PLATED 2 7 114399-77760 BOLT, MIOX 20 PLATED 2 8 114399-77750 COUPLER 1 8 1 106100-77630 SWITCH, KEY 1 8 1 106100-77630 SWITCH, KEY 1	(A) (B) (C) (D) 1 114399-77010 STARTER(ISKRA 12V 1 2 114399-77030 BUSH 1 3 114399-77030 BUSH 1 2 114399-77030 BUSH 1 2 114399-77030 MAGNETIC SWITCH ASSY 1 2 114399-77180 SHIFT LEVER KIT 1 2 114399-77140 ARMATURE ASSY 1 2 114399-77740 PINION CLUTCH ASSY 1 2 114399-77700 THROUGH BOLT ASSY 1 2 114399-77700 THROUGH BOLT ASSY 1 2 114399-77710 THROUGH BOLT ASSY 1 2 114399-77140 REAR COVER ASSY 1 3 114399-77160 BRUSH HOLDER ASSY 1 3 114399-77160 BRUSH HOLDER ASSY 1 1 26716-080002 NUT, M8 1 1 14399-7800 DYNAMO ASSY 1 1 14399-78740 WHEEL, DYNAMO 1 1 160710-78710 CLAMP, CORD 1 1 26106-060122 BOLT, MIGN 20 PLATED 3 1 26577-060142 SCREW M 6X 14 3 2 161399-77500 BOLT, MIGN 20 PLATED 3 3 114399-77500 REG, & HARNESS 1 1 26577-060142 SCREW M 6X 14 3 3 16010-076012 BOLT, MIGN 20 PLATED 1 1 26106-060122 BOLT, MIGN 20 PLATED 3 3 114399-77500 REG, & HARNESS 1 4 114399-77500 REG, & HARNESS 1 5 114399-77700 REGULATOR 1 5 1 141399-77700 REGULATOR 1 5 1 26106-060122 BOLT, MGK 20 PLATED 2 5 114399-77700 REGULATOR 1 5 1 141399-77700 REGULATOR 1 6 1 26106-060122 BOLT, MGK 20 PLATED 2 6 1 141399-77700 REGULATOR 1 7 1 26106-060122 BOLT, MGK 20 PLATED 2 7 1 14399-77700 REGULATOR 1 7 1 26106-060122 BOLT, MGK 20 PLATED 2 8 1 14399-77700 REGULATOR 1 8 1 26106-060122 BOLT, MGK 20 PLATED 2 8 1 14399-77700 REGULATOR 1 8 1 26106-060122 BOLT, MGK 20 PLATED 2 9 1 14399-77700 REGULATOR 1 9 1 26106-060122 BOLT, MGK 20 PLATED 2 1 14399-77700 REGULATOR 1 1 14399-77500 PANEL ASSY 1 1 14391-77500 PANEL ASSY 1 1 1 14391-77500 COUPLER 1 1 10100-77620 SWITCH, KEY 1 1 1 1	(A) (B) (C) (D) (E) 1 114399-77010 STARTER(ISKRA 12V 1 1 1 14399-77150 GEAR CASE ASSY 1 1 14399-77150 BUSH 1 1 1 14399-77180 SHIFT LEVER KIT 1 1 1 14399-77180 SHIFT LEVER KIT 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	(A) (B) (C) (D) (E) (F) 1 114399-77010 STARTER(ISKRA 12V 1 1 14399-77150 GEAR CASE ASSY 1 3 114399-77030 BUSH 1 2 114399-77080 MAGNETIC SWITCH ASSY 1 2 114399-77180 SHIFT LEVER KIT 1 2 114399-77110 ARMATURE ASSY 1 2 114399-77710 THROUGH BOLT ASSY 1 2 114399-7770 THROUGH BOLT ASSY 1 2 114399-7770 THROUGH BOLT ASSY 1 2 114399-7770 THROUGH BOLT ASSY 1 2 114399-77160 BRUSH HOLDER ASSY 1 3 114399-77160 BRUSH HOLDER ASSY 1 1 26106-00302 BOLT, MIOX 30 PLATED 2 1 26106-00302 BOLT, MIOX 30 PLATED 1 2 114399-78730 STATOR ASSY 1 1 14399-78740 WHEEL, DYNAMO 1 1 160710-78710 CLAMP, CORD 1 1 26106-060122 BOLT, MIOX 12 PLATED 1 2 26106-060202 BOLT, MIOX 12 PLATED 3 3 16109-78740 BROLT, MIOX 12 PLATED 1 1 26106-060122 BOLT, MIOX 12 PLATED 1 1 26106-060122 BOLT, MIOX 12 PLATED 3 3 1609-77550 REG. & HARNESS ASSY 1 1 114399-77540 HARNESS, WIRE 1 1 14399-77540 BRANESS ASSY 1 2 114399-77540 BRANESS ASSY 1 3 114399-77540 BRANESS ASSY 1 4 114399-77550 REG. & HARNESS ASSY 1 5 114399-77540 BRANESS ASSY 1 5 114399-77540 BRANESS ASSY 1 5 114399-77540 BRANESS, WIRE 1 6 1 14399-77540 BRANESS, WIRE 1 6 1 14399-77540 BRANESS, WIRE 1 6 1 14399-77540 BOLT, MIOX 12 PLATED 2 7 114399-77540 BRANESS, WIRE 1 7 114399-77540 BRANESS, WIRE 1 7 114399-77540 BOLT, MIOX 12 PLATED 2 8 114399-77540 BOLT, MIOX 12 PLATED 1 8 1 14399-77540 BOLT, MIOX 12 PLATED 1 8 1 14399-77550	(A) (B) (C) (D) (E) (F) 1 114399-77010 STARTER(ISKRA 12V 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

0CR10-M63000 Fig.9

Remarks (1)4 PIECE SET

OCR10-M63000 L70V6CA1T1AA Fig.11. (9A)STARTING MOTOR & DYNAMO(NEW)

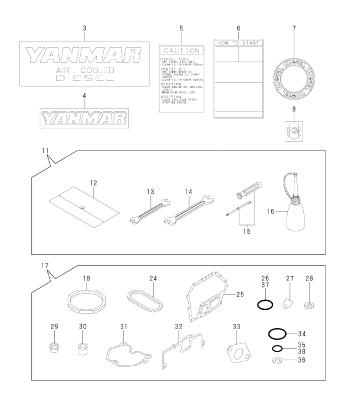


							UCRTU-N	16300) Fig	g.11	
					(A)=L70V6CA1T1AA		(D)=				
					(B)= (C)=		(E)= (F)=				
					, ,						_
	No.	Lev.	Parts No.	Description		A) (B)	Q'ty (C) (D)	(E)	(F)	ı	F
_	1	1	114362-77011	STARTER		A) (D, 1	(C) (D)	(=)	(F)		1
	2	2	114381-77110	ARMATURE		1					
	3	2	X2114811000	WASHER KIT, THRUST		1					
_						1					
	4	2	X2114715500	STOPPER SET, PINION							
	5	2	114381-77130	COIL ASSY, FIELD		1					
_	6	2	114381-77140	COVER, REAR		1					
	7	2	114371-77160	HOLDER ASSY, BRUSH		1					
	8	3	114371-79040	BRUSH (-)		2					
_	9	3	114371-79050	BRUSH (+)		1					
	10	3	114371-79060	SPRING, BRUSH		4					
	11	2	X211485016	PINION ASSY		1					
	12	2	114381-77151	HOUSING ASSY, GEAR		1					
	13	2	114371-77170	COVER KIT, DUST		1					_
	14	2	114371-77180	LEVER KIT, SHIFT		1					
	15	2	124298-77020	SWITCH, MAGNETIC		1					
	16	2	124195-77770	THROUGH BOLT		2					
	17	2	114371-79070	BOLT M 6X 37		2					
	18	2	X2114274200	COVER, TERMINAL		1					
	19	1	26106-100302	BOLT, M10X 30 PLATED		2					_
	20	1	26716-080002	NUT, M8		1					
	21	1	114399-78260	DYNAMO ASSY		1					
_						1					
	22	2	114399-78730	STATOR ASSY							
	23	2	114399-78740	WHEEL, DYNAMO		1					
_	24	1	160710-78710	CLAMP, CORD		1					
	25	1	26106-060122	BOLT, M6X 12 PLATED		1					
	26	1	26106-060202	BOLT, M6X 20 PLATED		3					
	27	1	26577-060142	SCREW M 6X 14		3					
	28	1	114399-77550	REG. & HARNESS ASSY	•	1					
	30	3	114399-77400	BRACKET, HARNESS		1					
	31	3	26023-040102	SCREW, M4X10		2					
	32	3	114399-77540	HARNESS, WIRE		1					
	33	4	114399-78000	FUSE(20A		2					
	34	2	114399-77710	REGULATOR		1					
	35	1	26106-060122	BOLT, M6X 12 PLATED		2					
	36	1	26106-060202	BOLT, M6X 20 PLATED		2					
	37	1	114351-77500	PANEL ASSY		1					
_	38	2	105198-07120	LABEL, START SWITCH							_
	39	2	114351-77520	COUPLER		1					
	41	2	106100-77620	SWITCH, KEY		1					
_	42	3				1		-			_
	42	2	106100-77630 114351-77700	KEY, SWITCH HARNESS, WIRE		1					
				,							
_	44	3	29220-083200	BULB (12V/3.4W)		1					

0CR10-M63000 Fig.11

Remarks (1)MAKER CHANGED.

Fig.10. TOOL,LABEL & GASKET SET



No. 3 4 5	Lev.	5 / 11		(B)=		(E)=					
3 4		D ()	,	(C)=		(F)=					
4		Parts No.	Description	(A)	(B)	Q' (C)	ty (D)	(E)	(F)	ı	F
	1	114299-07100	LABEL, AIR COOLED	1	(5)	_(-,	(=)		(,)	_	_
5	1	114299-07110	LABEL, YANMAR	1							
	1	114210-07120	LABEL, CAUTION	1							
6	1	114210-07130	LABEL HOW TO START-E	1							
7	1	114299-07160	LABEL, DIESEL	1							
8	1	114210-07200	LABEL, DECOMPRESSION	N 1							
11	1	114299-92590	BOX, TOOL	1							
12	2	114299-92600	BAG, TOOL	1							
13	2	114299-92710	WRENCH	1							
14	2	114299-92720	WRENCH	1							
15	2	114299-92730	DRIVER	1							
16	2	114299-92740	DIPSTICK	1							
17	1	714210-92600	GASKET SET	1							1
18	2	114395-01330	GASKET, HEAD	1							
24	2	114399-01380	O-RING	1							
25	2	114399-01410	GASKET, CRANK CASE	1							
26	2	114299-01950	O-RING, 18	2							
27	2	114250-01841	GASKET	1							
28	2	22190-160002	WASHER, SEAL 16	2							
29	2	114350-11340	SEAL, VALVE STEM	2							
30	2	114771-11461	GASKET, NOZZLE	1							
31	2	114210-11310	GASKET, BONNET	1							
32	2	114210-12210	GASKET, AIR CLEANER	1							
33	2	114299-13200	GASKET, MUFFLER	1							
34	2	114299-32570	O-RING	1							
35	2	24341-000100	O-RING, 1AS10.0	1							
36	2	23414-080000	GASKET, 8X1.0	1							
37	2	24341-000224	O-RING, 1AS22.4	1							
38	2	24341-000150	O-RING, 1AS15.0	1							
											_

Remarks (1)OPTIONAL

Parts No. Index

Parts No.	Fig. No.	Ref. No.	
105010-11490	2	27	
105198-07120	9	32	
105300-55080	11 8	38 4	
106100-77620	9	35	
100100 11020	11	41	
106100-77630	9	36	
444040 04040	11	42	
114210-01010 114210-01200	1 2	1 1	
114210-01210	2	2	
114210-01450	1	32	
114210-03590	2	37	
114210-07120	10	5	
114210-07130	10	6	
114210-07200	10	8	
114210-11020 114210-11100	2	3 7	
114210-11100	2	8	
114210-11110	2	9	
114210-11180	2	10	
114210-11250	2	13	
114210-11260	2	14	
114210-11280	2	15	
114210-11310	2 2 2 2 2 2 2 2 2 10	34 31	
114210-11650	2	16	
114210-11660	2	20	
114210-11900	2	29	
114210-11930	2 2 2 2 2 2 3	11	
114210-11950	2	35	
114210-12020	3	2 12	
114210-12210	3 10	32	
114210-12510	3	1	
114210-12520	3	3	
114210-12560	3	4	
114210-12580	3	6	
114210-12590	3	7	
114210-12600 114210-14200	3 4	10 6	
114210-14200	4	7	
114210-14400	4	12	
114210-23600	4	42	
114210-23610	4	66	
114210-23620	4	68	
114210-45100	6	13	
114210-45150 114210-45260	6 6	13 -1	
114210-45260	6	2 3	
117210-0210			1

		Paris
Parts No.	Fig. No.	Ref. No.
114210-45300 114210-45310 114210-53000 114210-53080 114210-53100 114210-53120 114210-53130 114210-53130 114210-53130 114210-53330 114210-53340 114210-55210 114210-5520 114210-5520 114210-55810 114210-59800 114210-59800 114210-69800 114210-69800 114210-66100 114210-66010 114210-66010 114210-66010 114210-66500 114210-66500 114210-66500 114210-66500 114210-66500 114210-65500 114210-65500 114210-65500 114210-65500 114210-65500 114210-65500 114240-11550 114240-11550 114240-11550 114240-11550 114240-53000 114250-32010 114250-32010 114250-32010 114250-32010 114250-532080	6 6 6 7 7 7 7 7 7 7 7 7 7 7 7 7 8 8 8 8	4 5 8 22 24 23 27 28 29 26 29 26 29 13 16 21 21 -1 29 35 36 15 44 55 59 54 1 -1 59 60 14 -1 28 24 24 27 21 21 21 21 21 21 21 21 21 21 21 21 21
114250-53120 114250-53130 114250-53140 114250-53210 114250-53400	12 12 12 12 12	37 38 39 40 41
114250-55121 114250-55130 114250-55201 114250-55301 114268-59061 114276-59010 114288-55041 114288-55081 114295-11470 114295-61940	8 8 8 8 8 8 8 8 8 2 5	10 11 9 14 28 27 5 7 26 48

Parts No. Fig. No. Ref. No. 114299-01600 1 27 114299-01800 1 39 114299-01830 1 12 114299-01950 1 42 10 26 142 114299-02030 1 44 114299-07100 10 3 114299-07110 10 4 114299-07160 10 7 114299-11240 2 18 22 214299-11600 2 28 114299-13200 3 15 10 33 15 114299-13800 3 25 114299-13200 3 15 10 33 15 114299-13800 3 25 114299-21550 4 26 114299-32570 5 7 114299-35110 5 11 114299-35150 1 37 114299-45300 6 14			
114299-01890 1 39 114299-01800 1 12 114299-01830 1 23 114299-01950 1 42 110 26 114299-02030 1 44 114299-03640 2 40 114299-07100 10 3 114299-07110 10 4 114299-07160 10 7 114299-11240 2 18 22 114299-11240 2 18 22 114299-13200 3 11 114299-13200 3 15 10 33 114299-13800 3 25 114299-13800 3 25 114299-13500 4 26 114299-3510 5 7 114299-3510 5 11 114299-35150 1 37 114299-35150 1 37 114299-35150 1 37 114299-4520 6 1 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 17 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-55100 8 8 -1 114299-55100 8 8 -1 114299-55100 8 8 -1 114299-61600 5 41 114299-61600 5 41 114299-6190 5 43 114299-6190 5 43 114299-66200 5 65 114299-66400 5 60 114299-92700 10 11 114299-92700 10 12 114299-92700 10 11 114299-92710 10 13 114299-92730 10 15 114299-92740 10 16 114330-02100 1 35 114350-02100 1 35 114350-02100 1 35 114350-02100 1 35	Parts No.	Fig. No.	Ref. No.
114299-01890 1 39 114299-01800 1 12 114299-01830 1 23 114299-01950 1 42 110 26 114299-02030 1 44 114299-03640 2 40 114299-07100 10 3 114299-07110 10 4 114299-07160 10 7 114299-11240 2 18 22 114299-11240 2 18 22 114299-13200 3 11 114299-13200 3 15 10 33 114299-13800 3 25 114299-13800 3 25 114299-13500 4 26 114299-3510 5 7 114299-3510 5 11 114299-35150 1 37 114299-35150 1 37 114299-35150 1 37 114299-4520 6 1 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 17 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-4530 6 16 114299-55100 8 8 -1 114299-55100 8 8 -1 114299-55100 8 8 -1 114299-61600 5 41 114299-61600 5 41 114299-6190 5 43 114299-6190 5 43 114299-66200 5 65 114299-66400 5 60 114299-92700 10 11 114299-92700 10 12 114299-92700 10 11 114299-92710 10 13 114299-92730 10 15 114299-92740 10 16 114330-02100 1 35 114350-02100 1 35 114350-02100 1 35 114350-02100 1 35	114299-01600	1	27
114299-01800 1 12 114299-01830 1 23 114299-01950 1 42 10 26 114299-02030 1 44 114299-07100 10 3 114299-07110 10 4 114299-07160 10 7 114299-11240 2 18 22 114299-11240 2 18 114299-1300 3 15 10 33 15 10 33 114299-13800 3 25 114299-21220 4 21 114299-21250 4 26 114299-21550 4 26 114299-32570 5 8 10 34 114299-32570 5 8 114299-35110 5 11 114299-4520 6 1 114299-45310 6 15 114299-45310 6 15 114299-45310 6 15 114299-55100 8 8			
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