REPAIR GUIDELINE

Repair Guideline for Compact Area Light – LT0300E



Version: A Issue Date: 2023/10

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Tool List For Repair

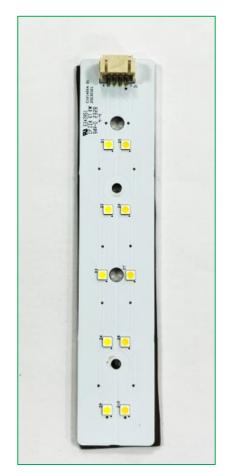
| NO. | Tool List | Spec |
|-----|---------------------|----------|
| 1 | Torx screwdriver | T15, T20 |
| 2 | Philips screwdriver | PH2 |
| 3 | Slender screwdriver | |
| 4 | Sealing Glue | |

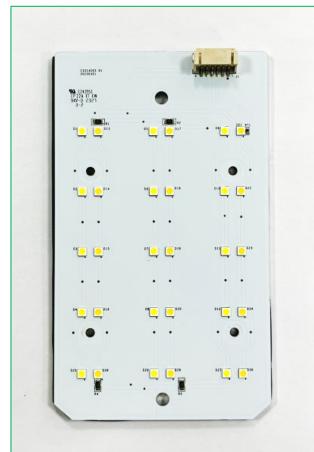
Troubleshooting

| Problem | Possible Cause | Solution |
|--|--|--|
| Won't turn on Light adjustments all failed. USE port doesn't work. | Main electric assembly could be defective. | a. Check if the wiring harness connections are loose. b. If step above doesn't help, replace with a new main electric assembly. c. If step above doesn't help, replace with a new switch assembly. |
| Can't connect to the EGO APP. Some light adjustments fail or intermittently fail. | Switch assembly could be defective. | a. Check if the wiring harness connections are loose.b. If step above doesn't help, replace with a new switch assembly.c. If step above doesn't help, replace with a new main electric assembly. |
| Specific LED electric assembly is always off. | LED electric assembly could be defective. | Replace the specific LED electric assembly with a new one and check if the LED can be turned on. Note: The left LED and right LED are the same parts. So they can interchange and connect with the main electric assembly for function check. |

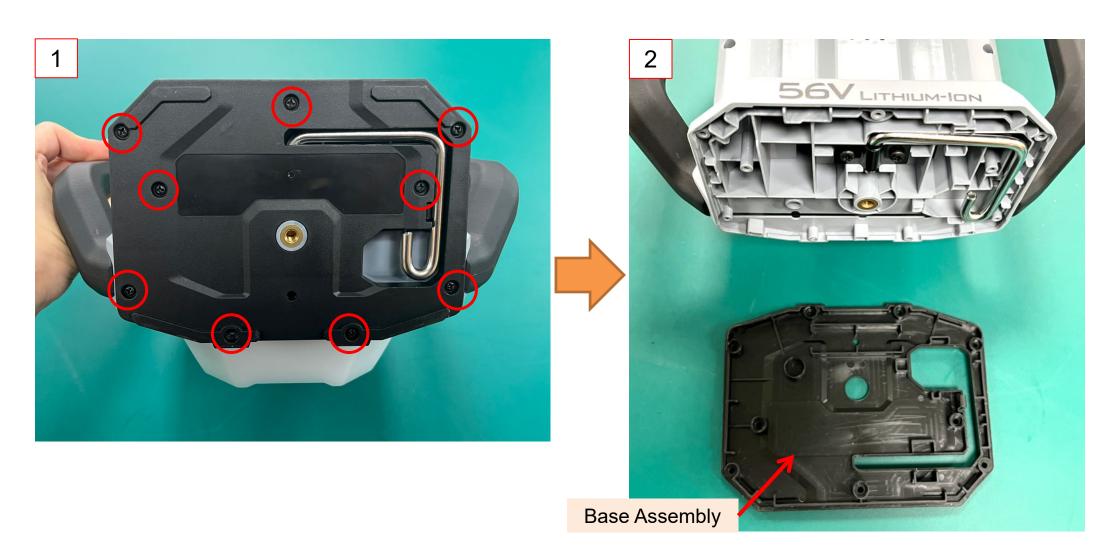
Troubleshooting-Based on Error Code from EGO APP

| ERROR CODE | Faulty Name | Solution |
|------------|---------------------|---|
| 01 | Battery overheat | Please wait for the battery to cool down or change the battery. |
| 02 | Low battery | Please charge the battery. |
| 03 | Communication error | Please replace with a new main electric assembly and test if the light is functional. |
| 04 | LED board overheat | Please wait for the LED light to cool down. If it still doesn't work, please replace with a new main electric assembly and test if the light is functional. |
| 05 | USB error | Please restart the light. If it still doesn't work , please replace the main electric assembly and test if the light is functional. |

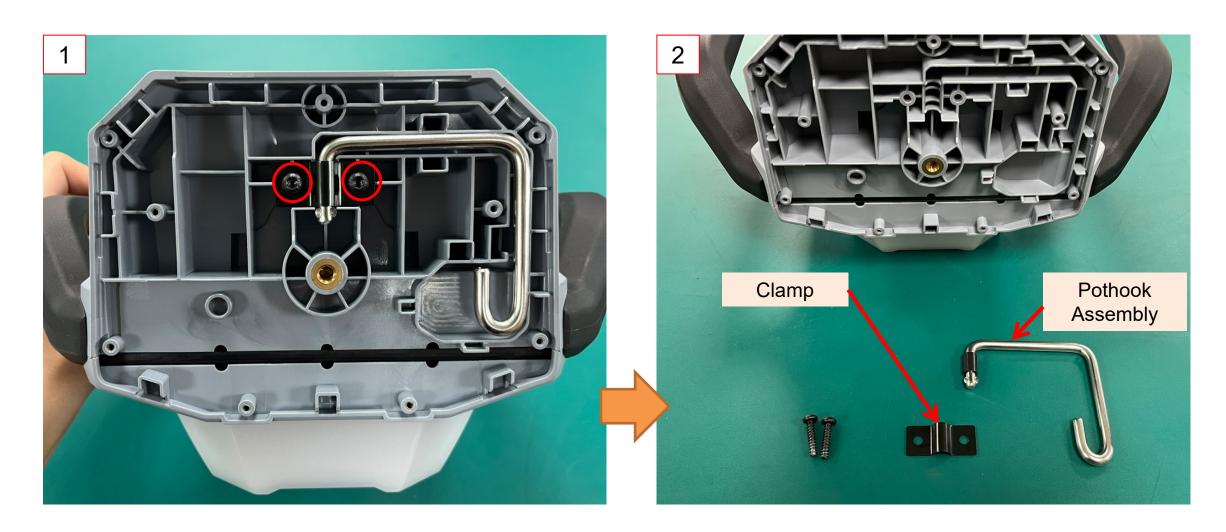




1. Use <u>a PH2 bit</u> to loosen the 9 screws to remove the base assembly.



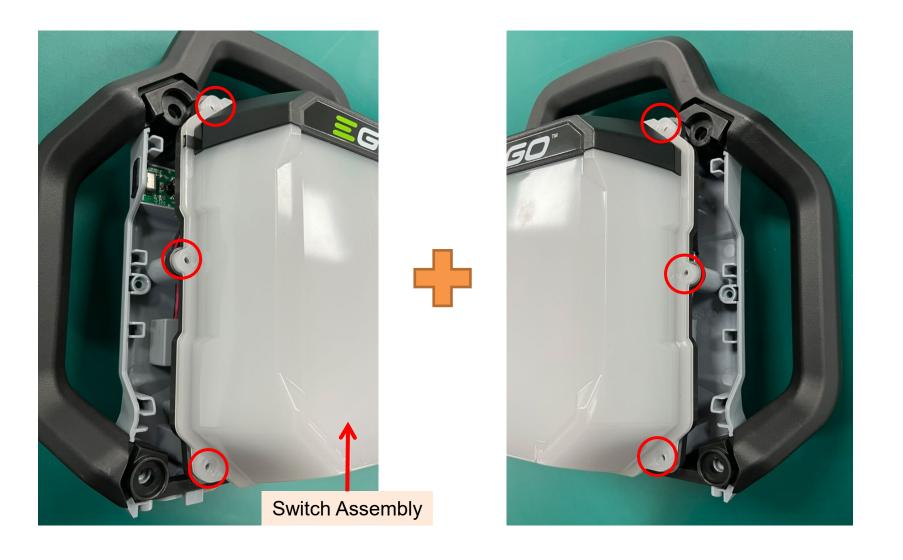
2. Use <u>a Torx T20 bit</u> to loosen the 2 screws to remove the clamp and the pothook assembly. Replace any part as needed.



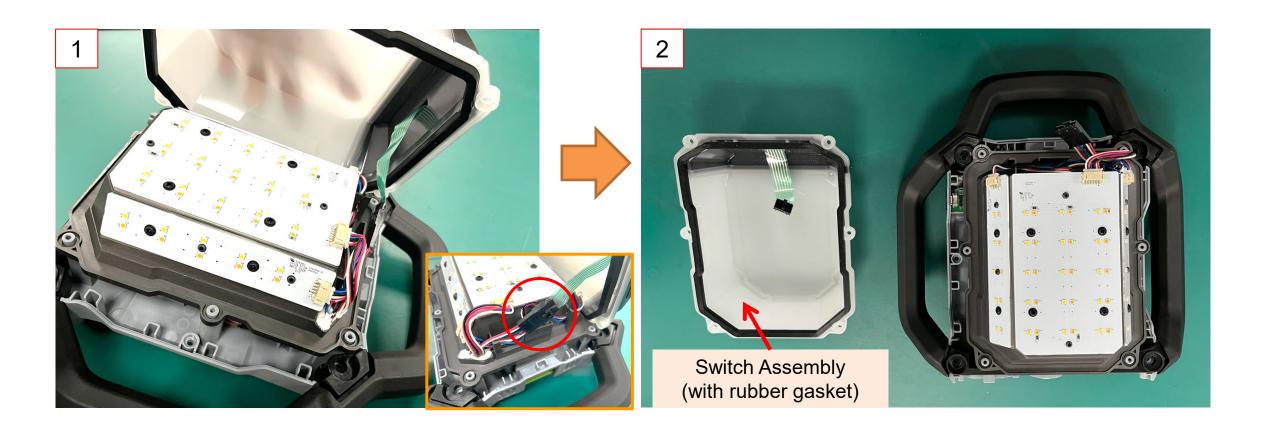
3. Use a Torx T15 bit to loosen the 6 screws to remove the front housing.



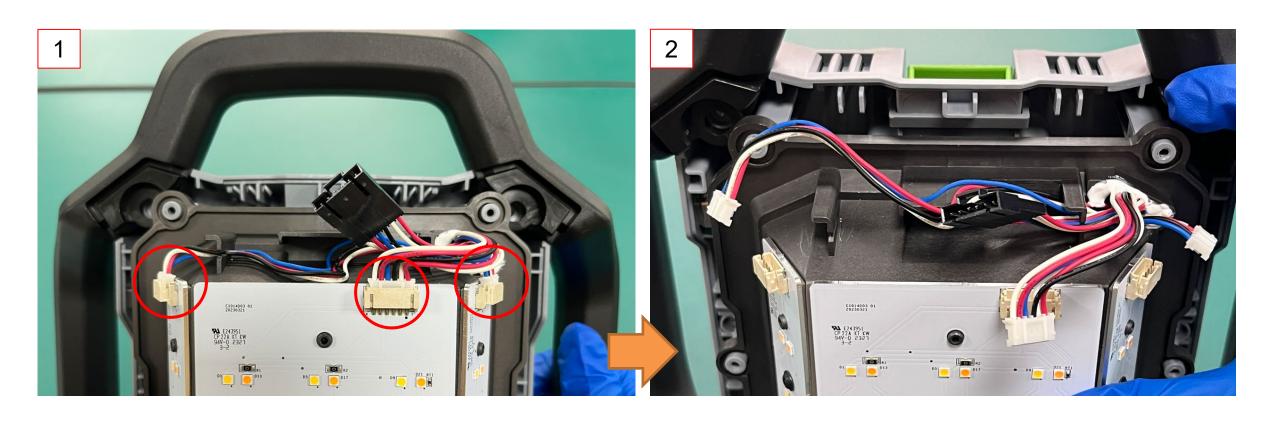
4. Use a Torx T15 bit to loosen the 6 screws to separate the switch assembly from the light.



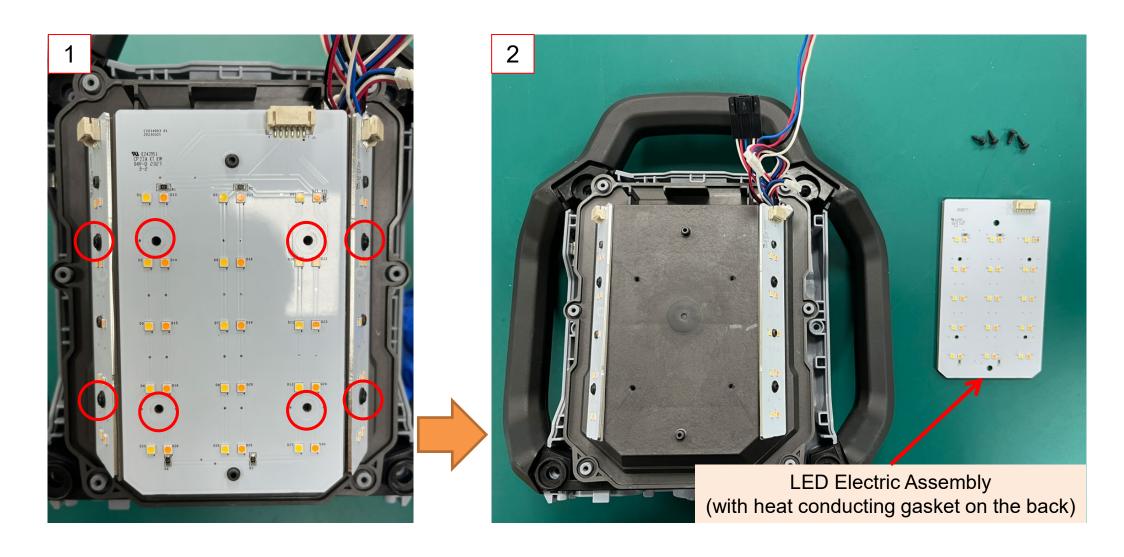
5. Be careful to partially lift the switch assembly from the light, and disconnect the film switch connector linking to the main electric assembly.



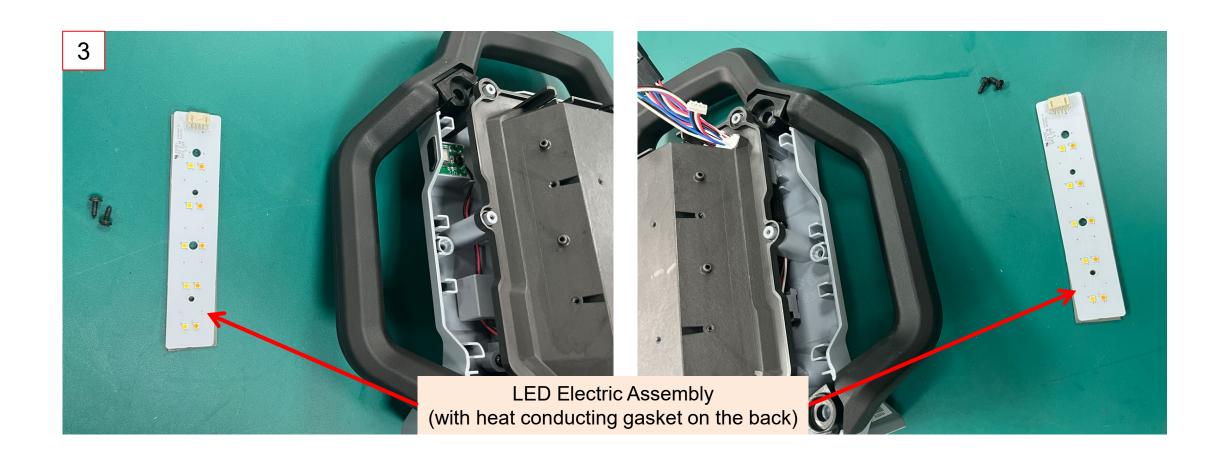
6. Disconnect the three connectors linking the LED electric assembly to the main electric assembly.



7. Use a PH2 bit to loosen the 8 screws to remove the LED electric assembly from the middle housing.

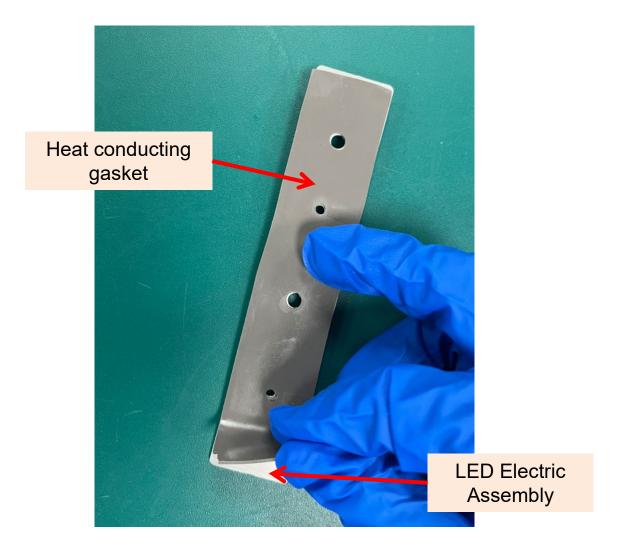


7. Use a PH2 bit to loosen the 6 screws to remove the LED electric assembly from the middle housing.

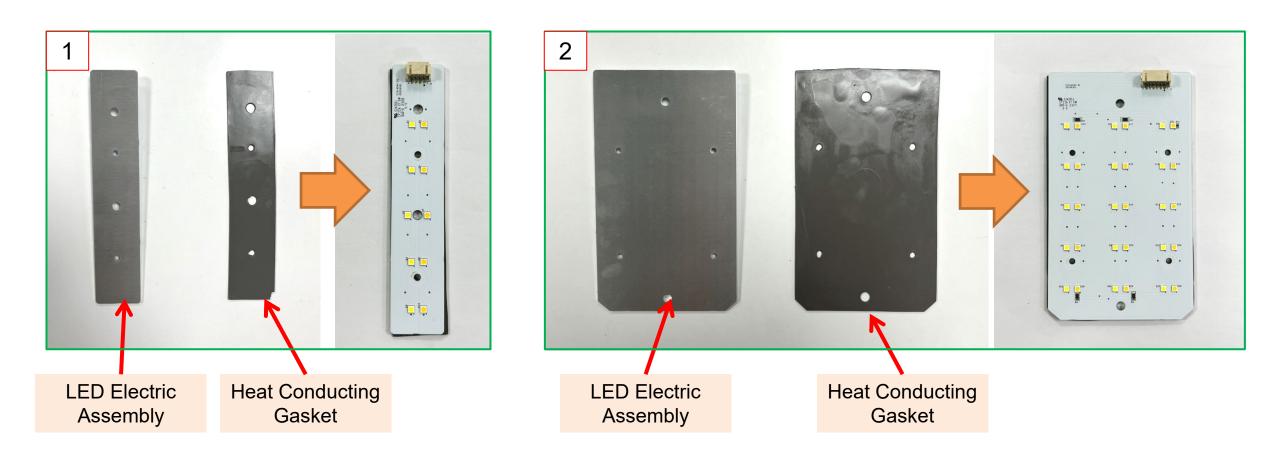


8. The heat conducting gasket can be torn off from the LED electric assembly and replaced with a new one as needed.

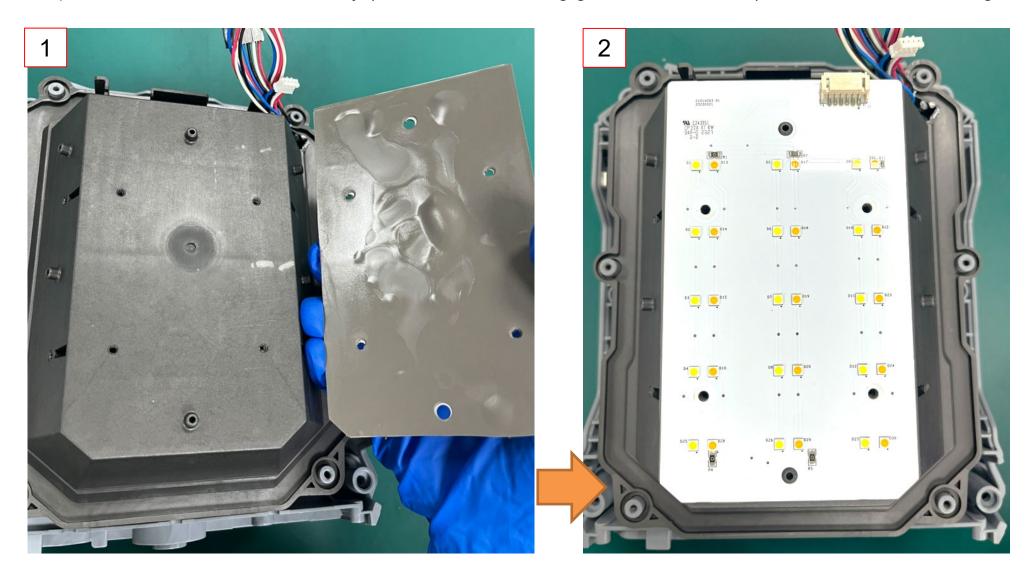
Note: We recommend a new heat conducting gasket is replaced together with the LED electric assembly.



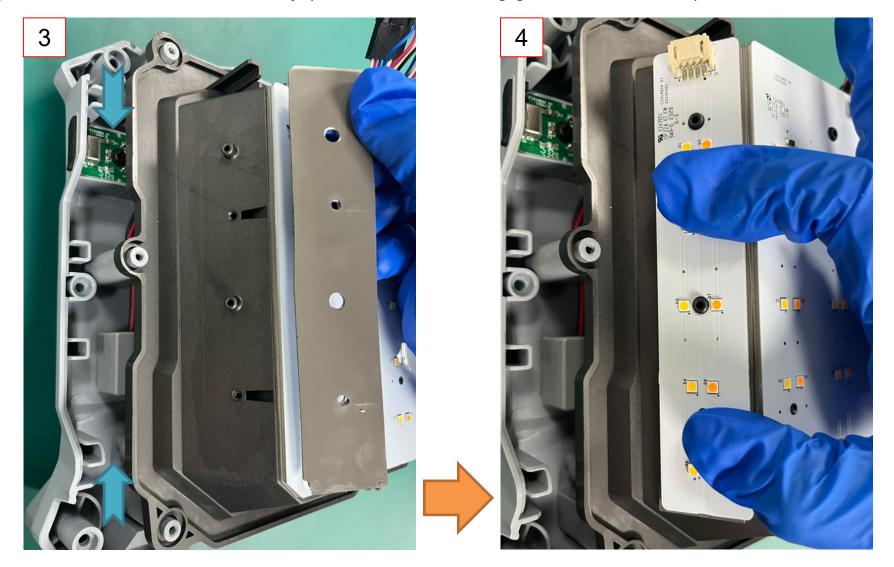
9. Align and adhere the heat conducting gasket to the new LED electric assembly.



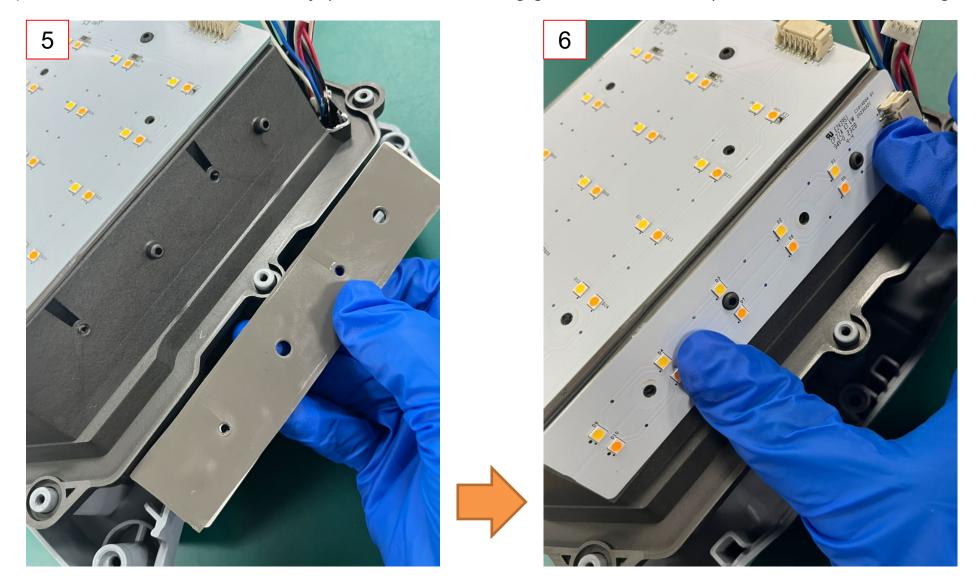
10. Align and place the LED electric assembly (with heat conducting gasket on the back) onto the middle housing.



10. Align and place the LED electric assembly (with heat conducting gasket on the back) onto the middle housing.



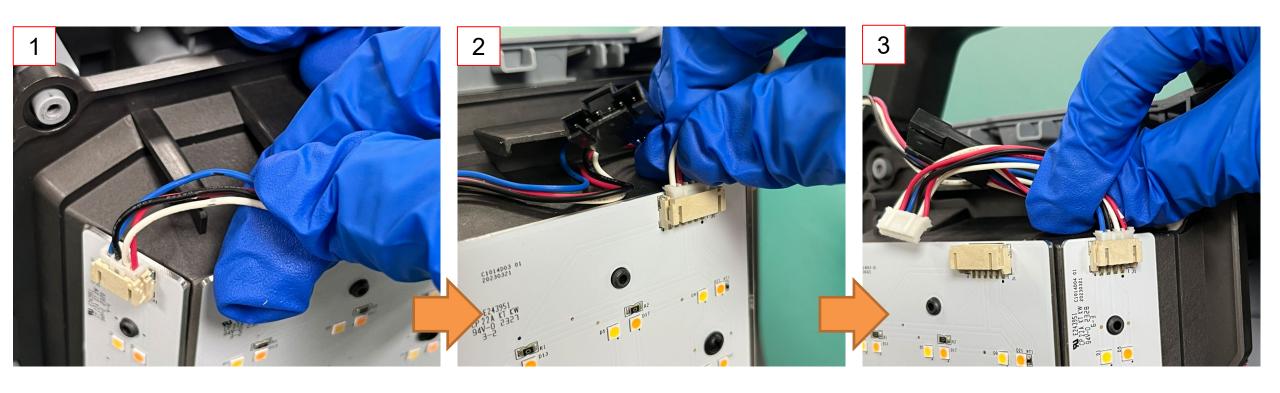
10. Align and place the LED electric assembly (with heat conducting gasket on the back) onto the middle housing.



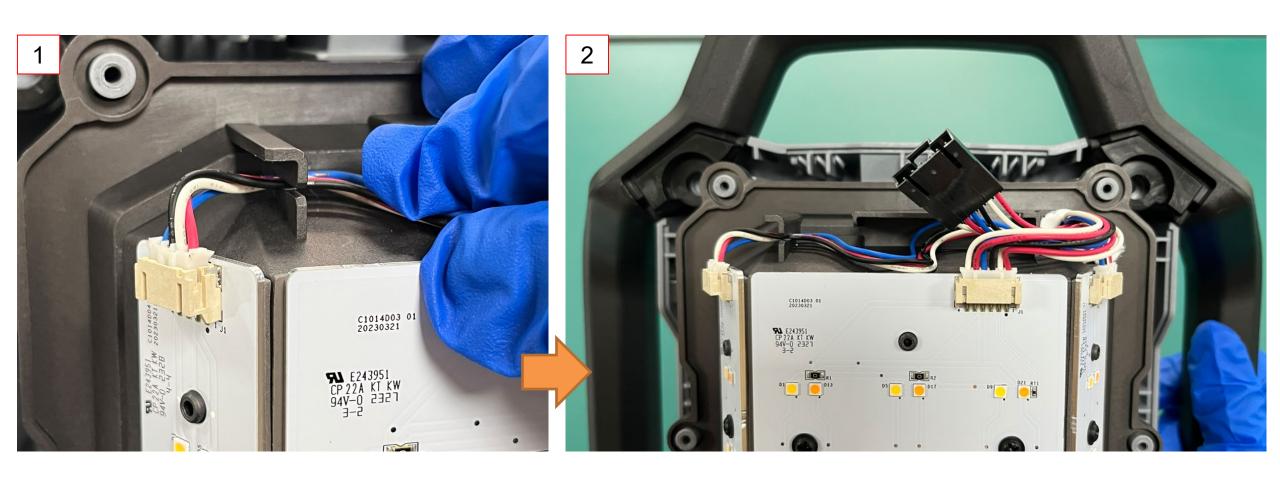
11. Use a PH2 bit to fasten the 8 screws to secure the LED electric assembly on the middle housing.



12. Re-connect the three connectors linking the LED electric assembly to the main electric assembly.



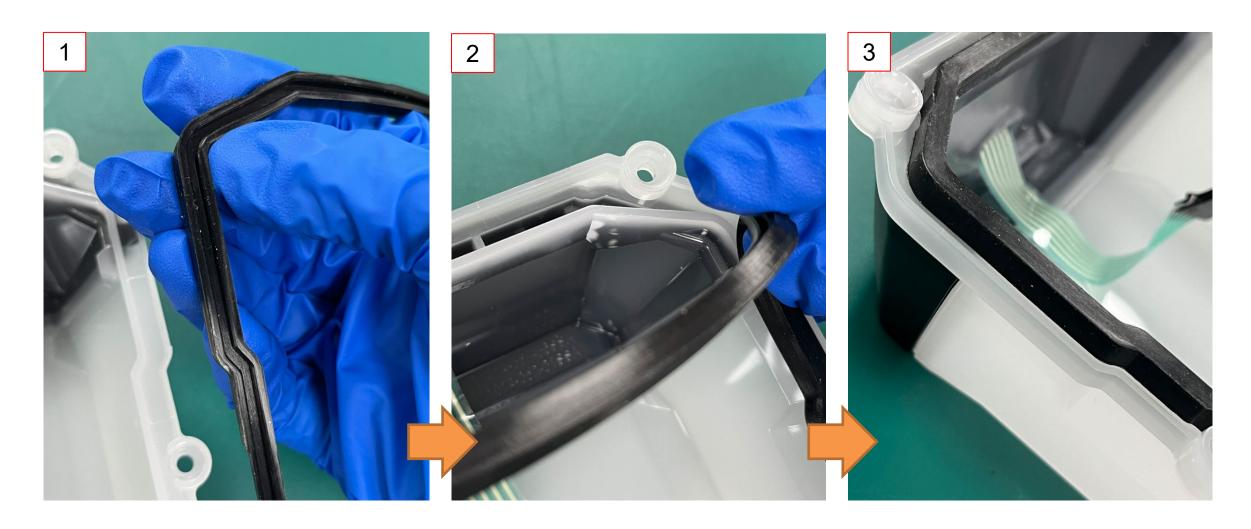
13. Arrange the wires into the fixing slot as shown below:



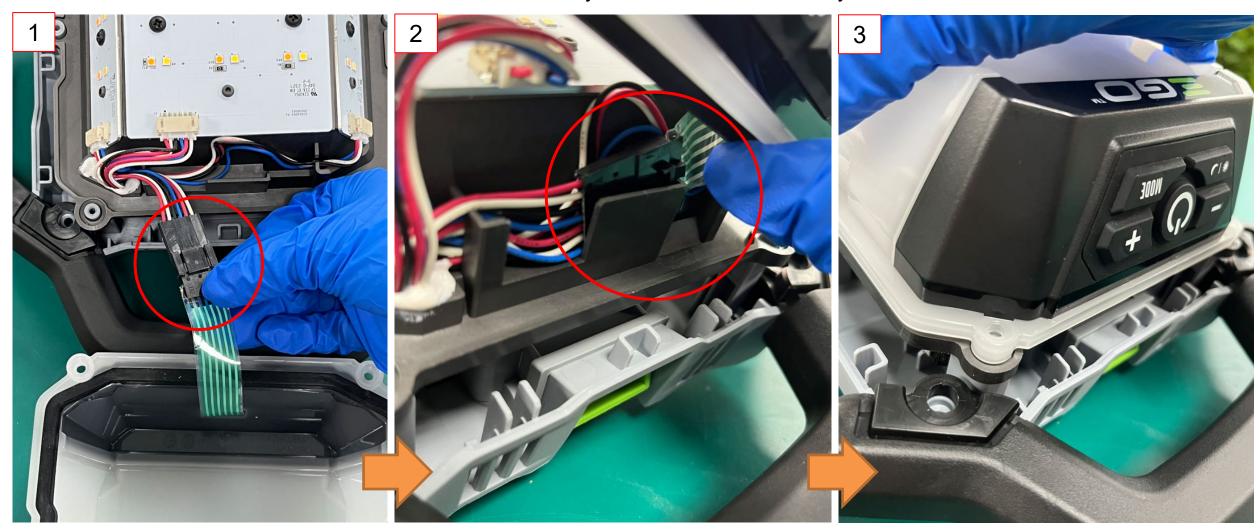
14. Place the rubber gasket back into the switch assembly.



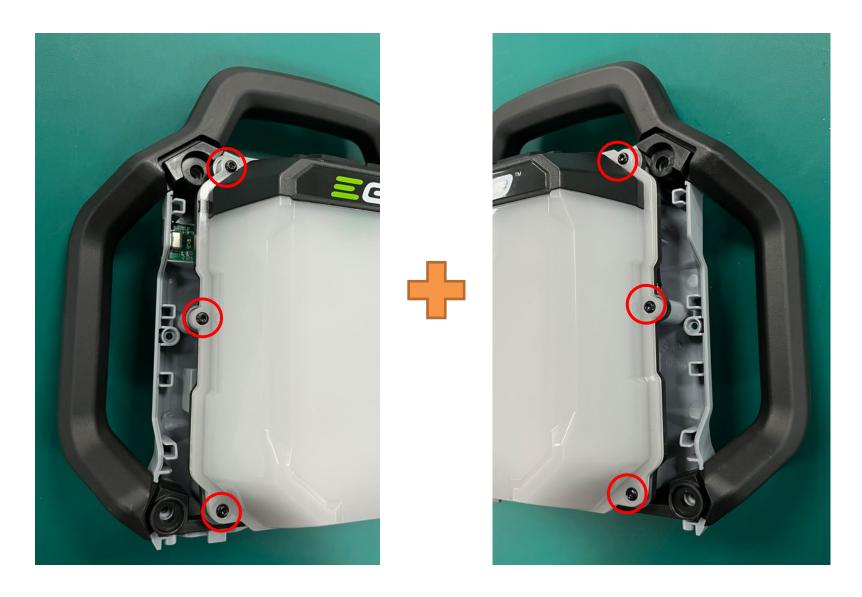
15. Align the groove of the rubber gasket with the switch assembly housing and mount it back properly.



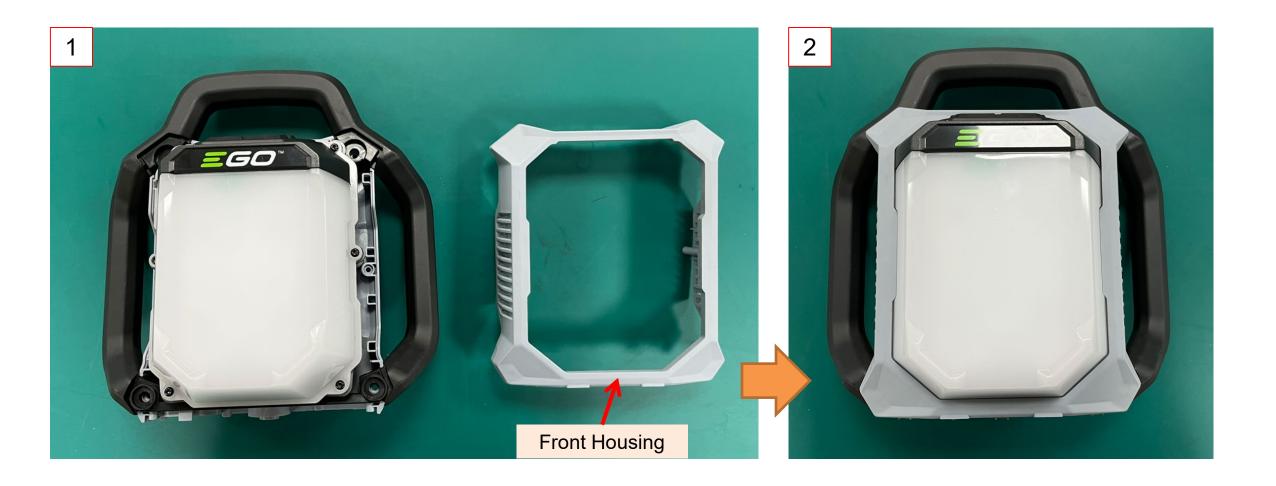
- 16. Re-connect the film switch connector linking to the main electric assembly.
- 17. Place the film switch connecter into the slot and carefully close the switch assembly.



18. Use a Torx T15 bit to fasten the 6 screws to secure the switch assembly with the light.



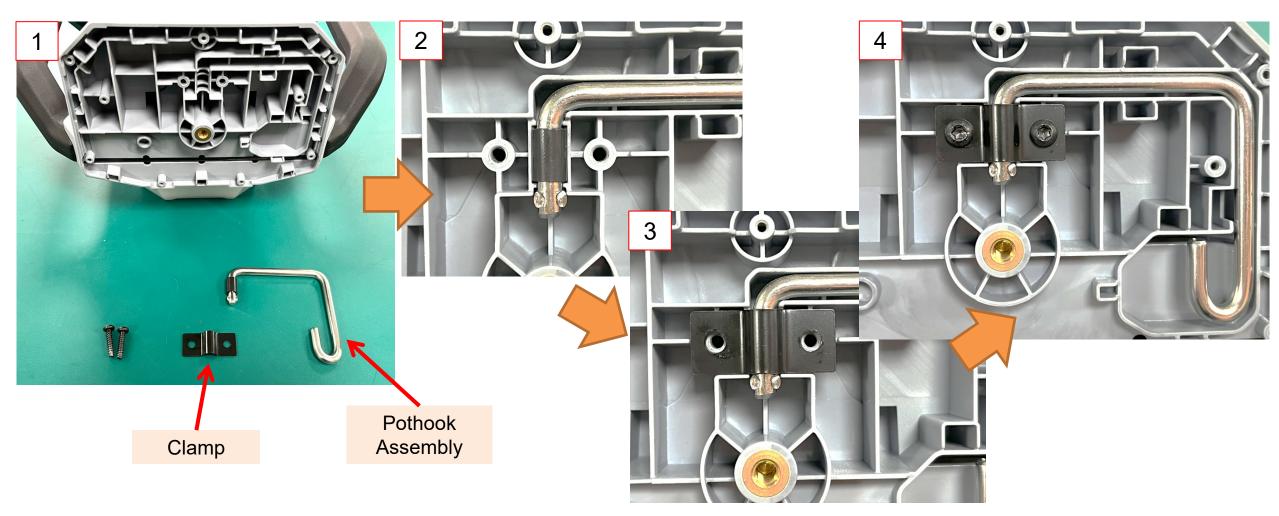
19. Align and place the front housing back onto the light.



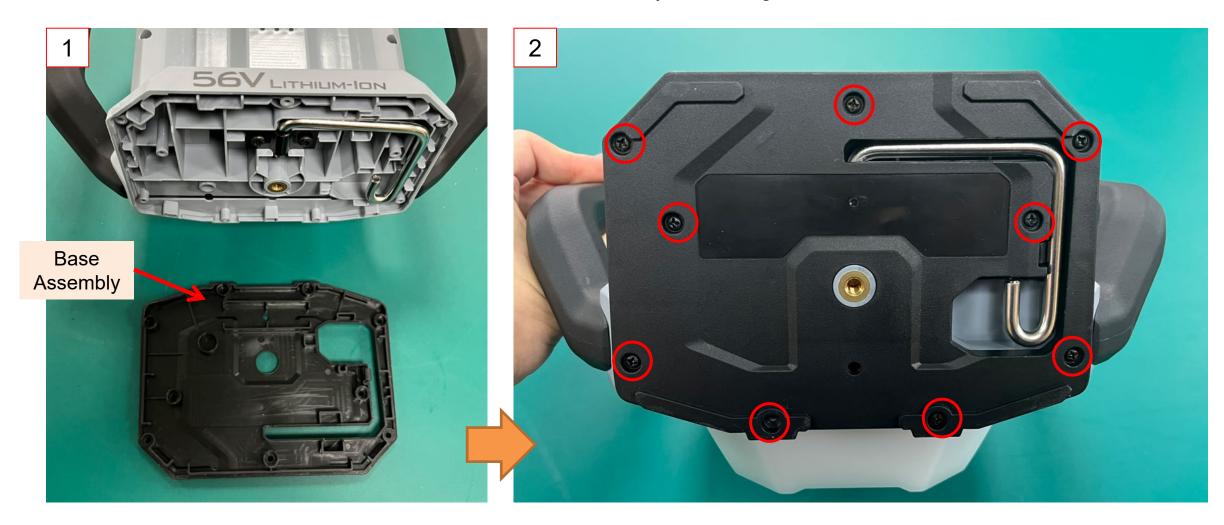
20. Use a Torx T15 bit to fasten the 6 screws to secure the front housing.

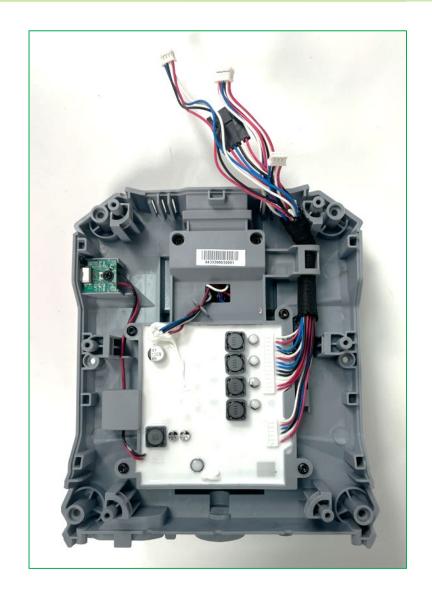


- 21. Place the pothook assembly into the mounting slot.
- 22. Align and place the clamp on the pothook assembly and secure with <u>2 T20</u> screws.



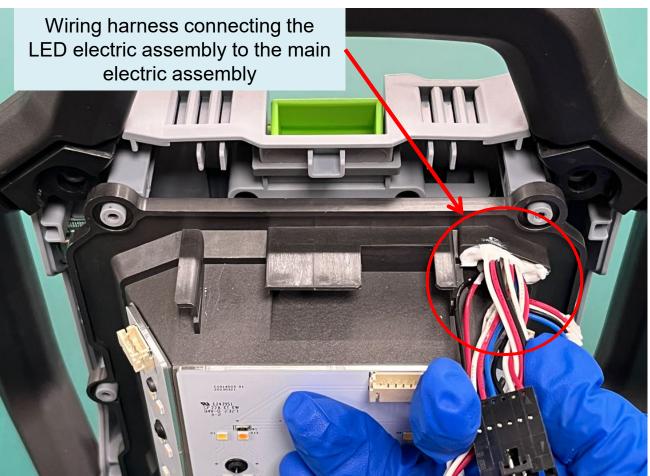
- 23. Mount the base assembly onto the light.
- 24. Use a PH2 bit to fasten the 9 screws to secure the base assembly with the light,





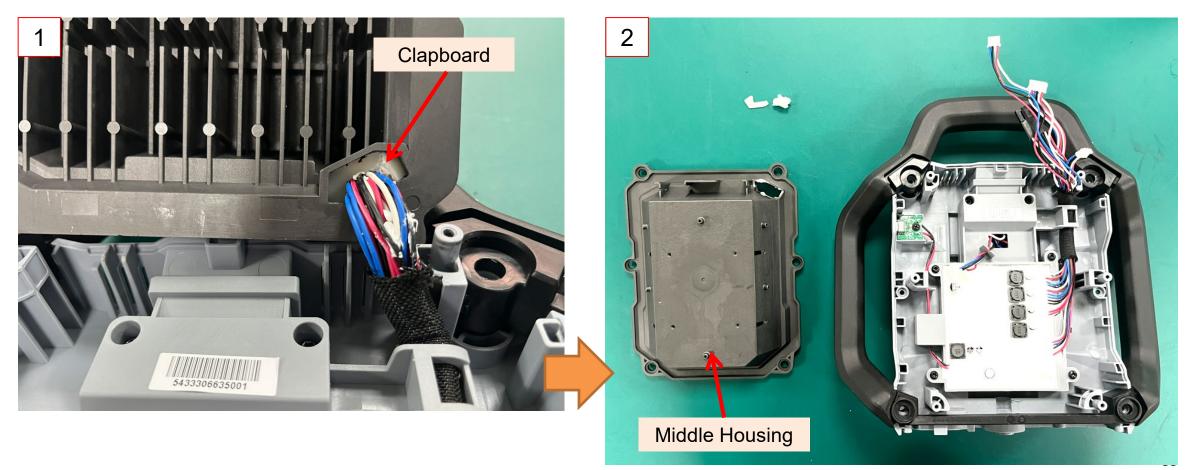
1. Follow the instructions in the "How to replace the LED Electric Assembly" section to expose the wiring harness feed-through slot as shown below.



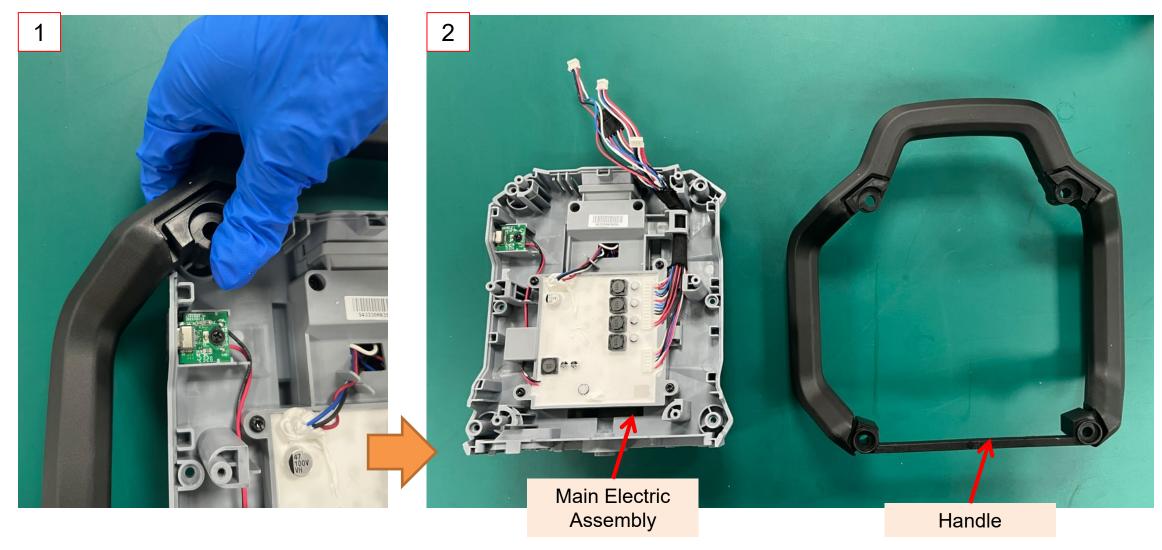


- 2. Use a slender screwdriver to break the clapboard and sealing glue to separate the middle housing and the main electric assembly.
- 3. The middle housing can be replaced after removing the LED electric assembly.

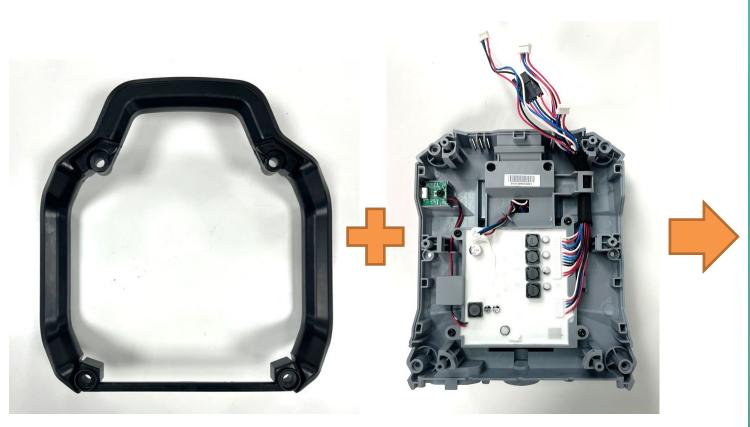
Note: A new clapboard will be needed to replace the main electric assembly.

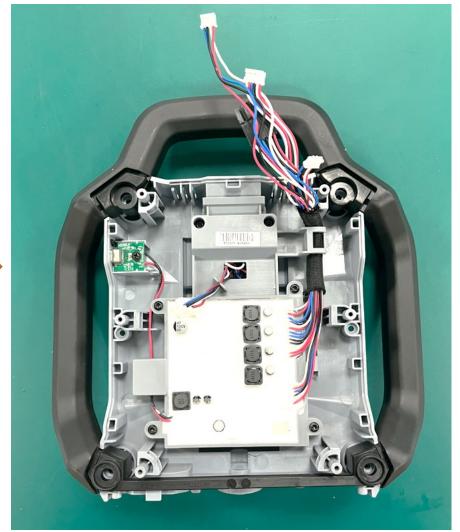


4. Separate the handle and the main electric assembly. Replace any part as needed.

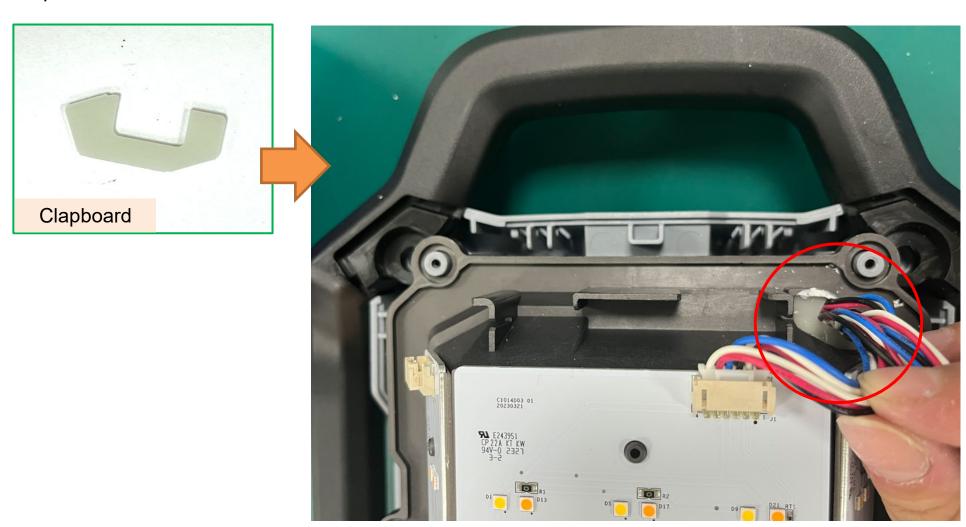


5. Mount the handle onto the main electric assembly.

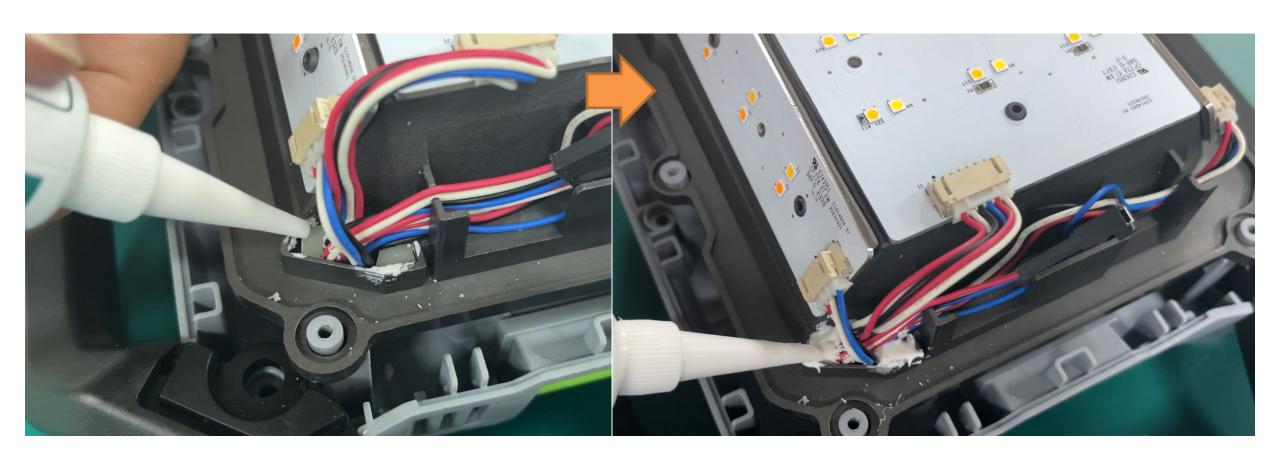




- 6. Pass the wiring harness through the slot and re-connect with the LED electric assembly.
- 7. Place a new clapboard to cover the slot.



8. Carefully apply sealing glue to cover the wiring harness feed-through slot.



9. Follow the instructions in the "How to replace the LED Electric Assembly" section to re-assemble the light.

