

# REPAIR GUIDELINE

## SNOW BLOWER\_SNT2400E



*Version: 1*

*Issue date: 2020/9/10*

# Table of Contents

NO.	Contents	Page
1	Tool list	3
2	How to replace chute Assy	4-12
3	How to replace the handle Assy	13-26
4	How to replace the chute rotation handle Assy	27-36
5	How to remove the battery box	37-40
6	How to install the battery box	41-42
7	How to replace the PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA	43-59
8	How to replace the Switch PCBA	60-66
9	How to replace the auger/gear case Assy	67-78
10	How to replace the impeller	79-81

# Table of Contents

NO.	Contents	Page
11	How to replace the motor Assy	82-93
12	How to replace the self-propel unit	93-111
13	How to replace the wheel	112-117
14	How to replace the LED headlights	118-122
17	How to replace the LED sidelights	124-130
18	How to replace the signal wire	131-136

# Tool List For Repair

NO.	Tool List	SPEC	Remark
1	Torx screwdriver	T20	
2	Philips screwdriver	PH2	
3	Socket wrench	10mm,12mm,13mm,14mm,15mm	
4	Hex bit	4mm,5mm,6mm	
5	Impact wrench		Use to loosen the hex bolt with hex bit.
6	Torque wrench	15mm,14mm	To tighten the nuts as the recommended torque.

# How to replace the chute Assy

1. Use a hex bit(5mm) to loosen the 1 screw to remove the top cover.



Description	Part Number
Screw	5610371001

# How to replace the chute Assy

2. Use a socket wrench(10mm) to loosen and remove the upper nut(Nut 1#) and use another socket wrench(12mm) to gradually loosen the nut below(Nut 2#) from the screw thread to preliminarily separate the chute deflector controlling wire from the chute Assy.



# How to replace the chute Assy

3. Use a socket wrench(15mm) to loosen and remove the Nut 3# as well as the corresponding square neck bolt to separate the chute Assy from the vertical pole.
4. Continue to use a hex bit(5mm) to loosen the 1 screw below and remove the screw and the steel plate to separate the chute deflector controlling wire thoroughly from the chute Assy.

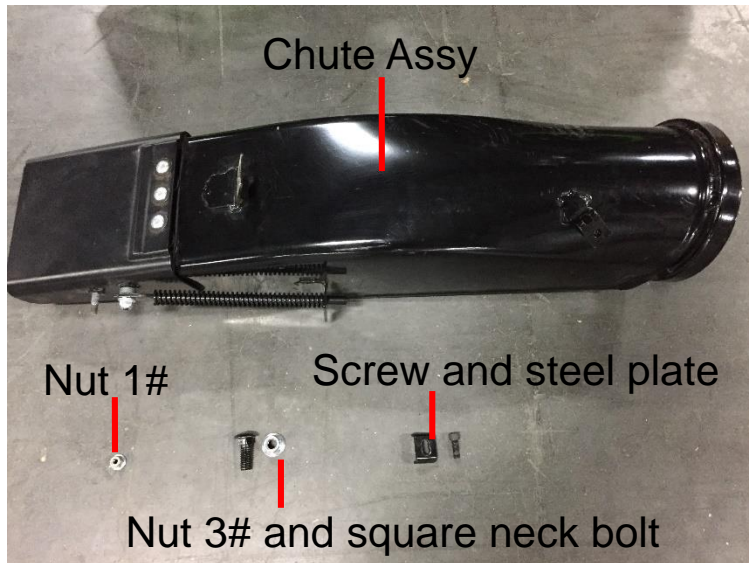
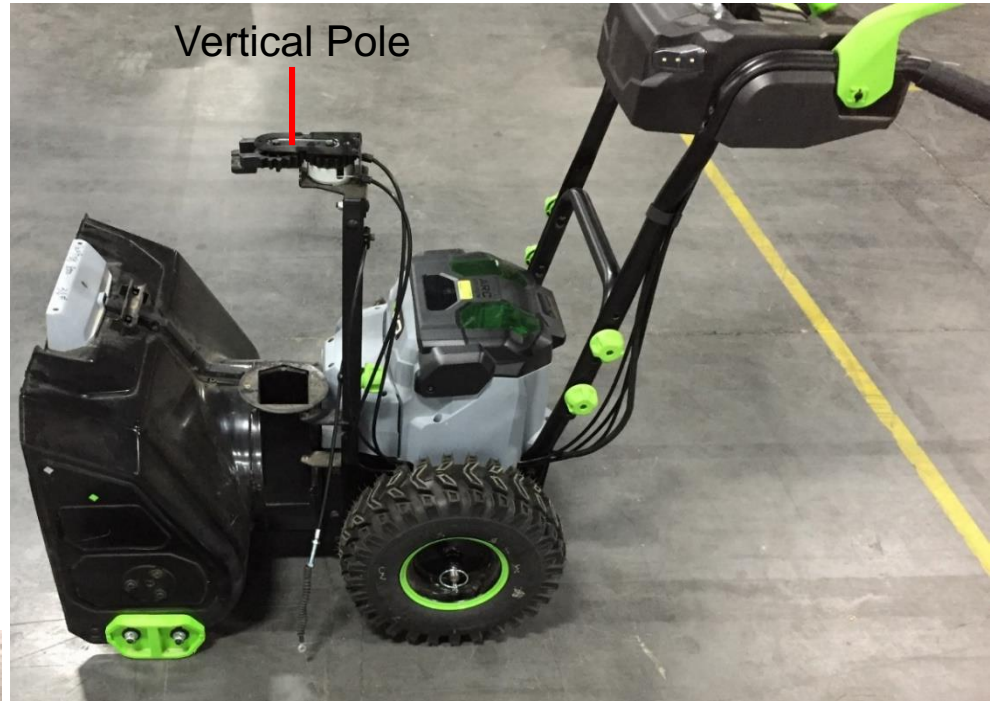


Nut 3# and square neck bolt

Screw and steel plate

# How to replace the chute Assy

5. Remove the chute Assy from the snow blower and have replacement.

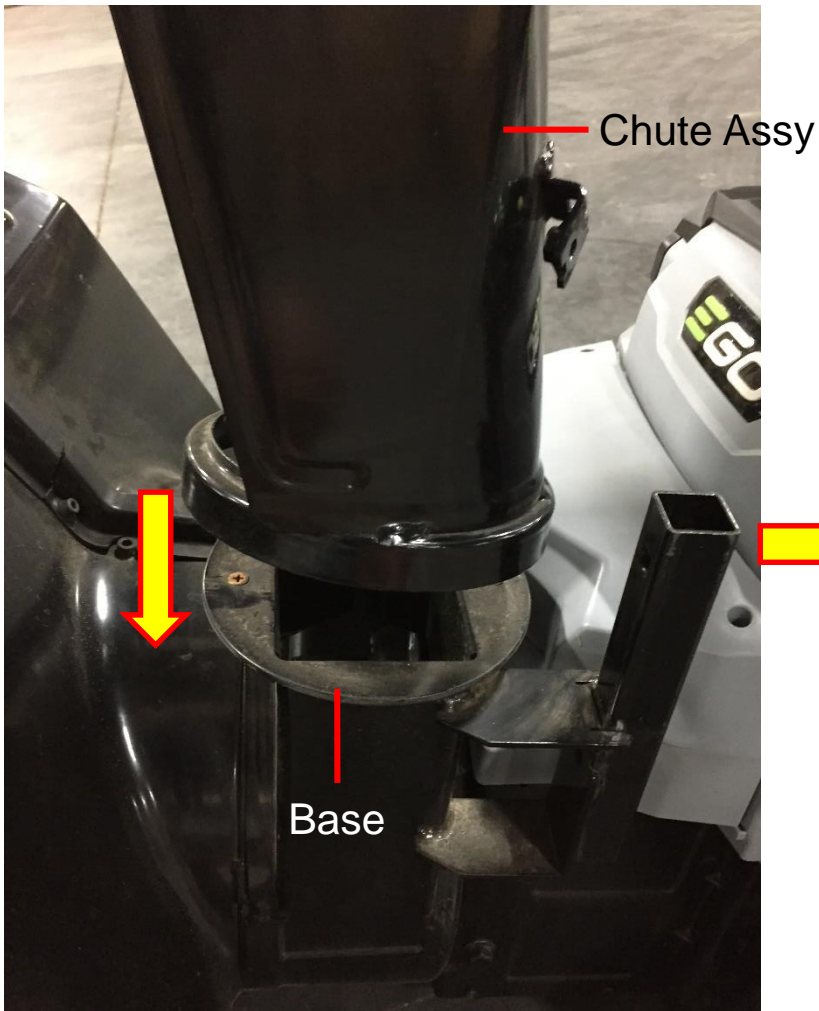


Description	Part Number
Chute Assy	2827178002
Nut 1#	5630013003
Nut 3#	5630267001
Square neck bolt	5640334001
Screw	5620340004
Steel plate	3707212001



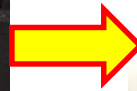
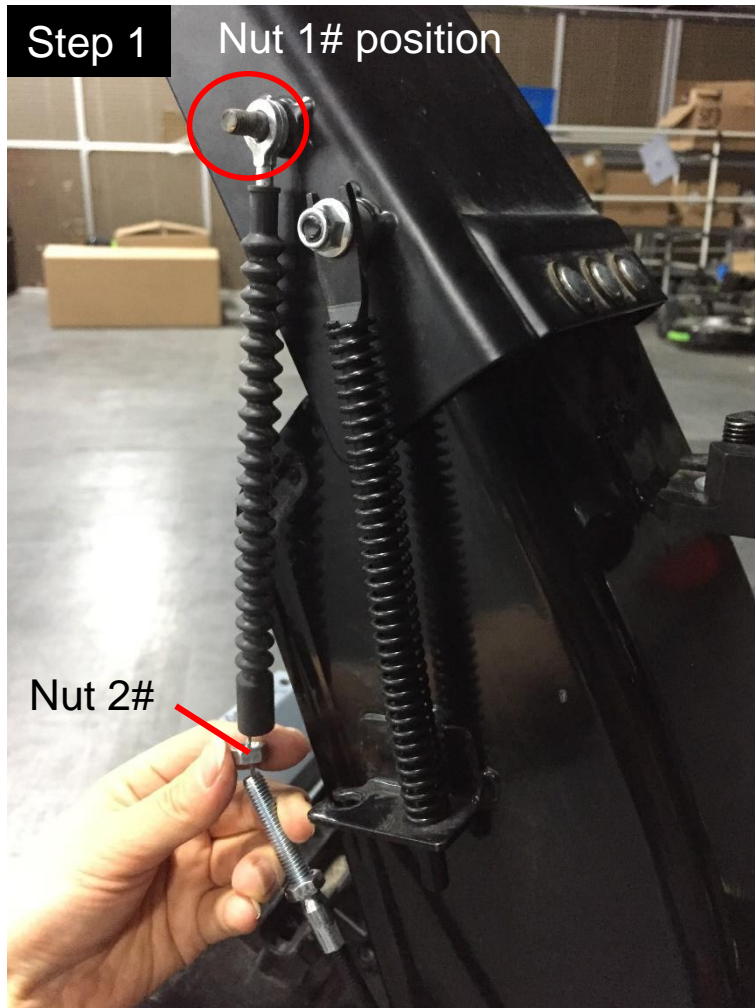
# How to replace the chute Assy

6. With the bottom of the chute Assy aligned with the base, locate the new chute Assy onto its position.

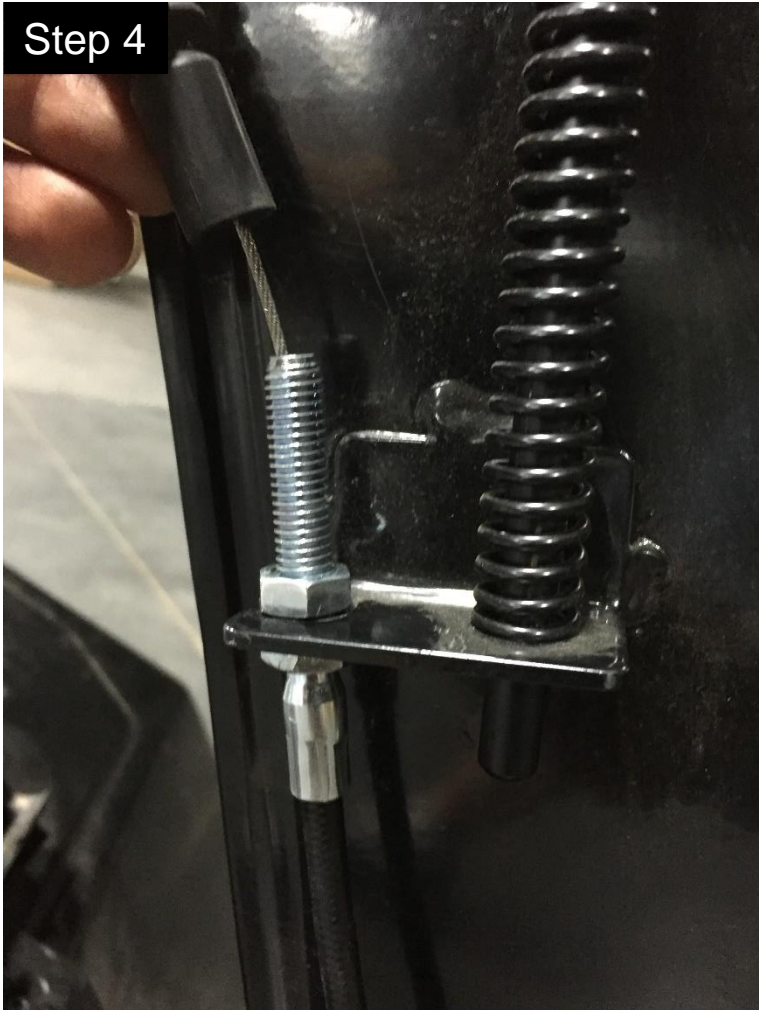
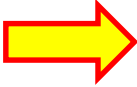


# How to replace the chute Assy

7. Hook the chute deflector controlling wire onto the chute Assy following the below step1-4.
8. Use a socket wrench(12mm) to tighten the Nut 2# in step 4 to fix the chute deflector controlling wire on the chute Assy.



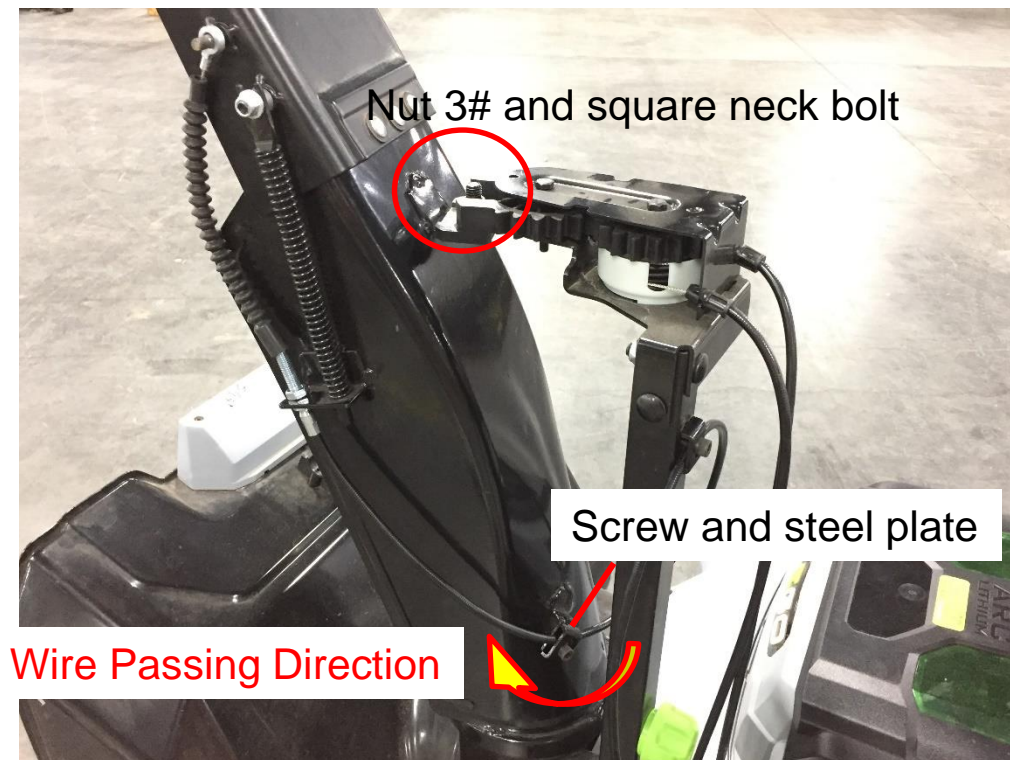
# How to replace the chute Assy



# How to replace the chute Assy

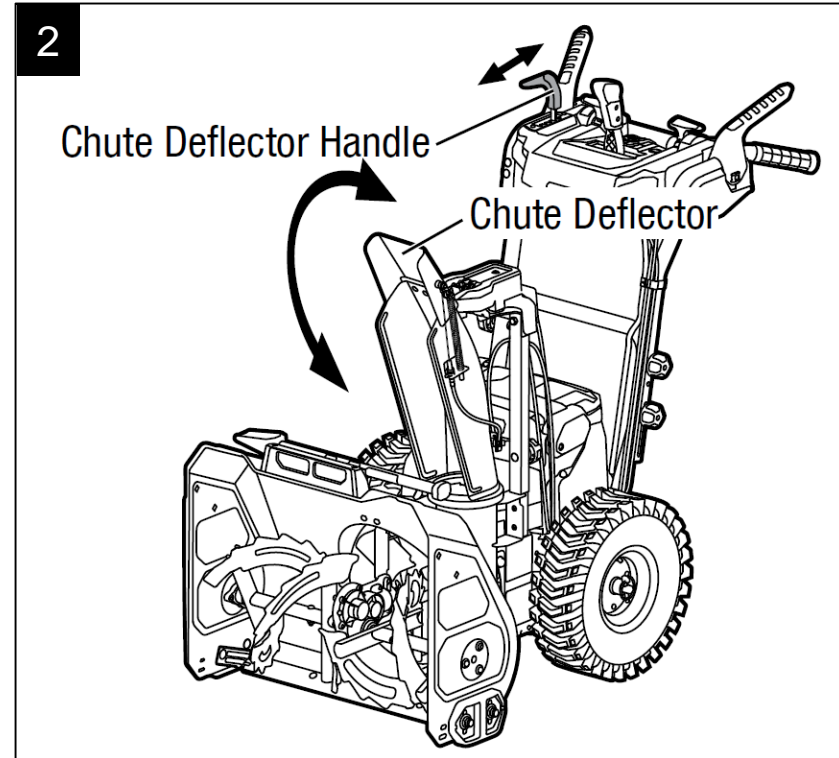
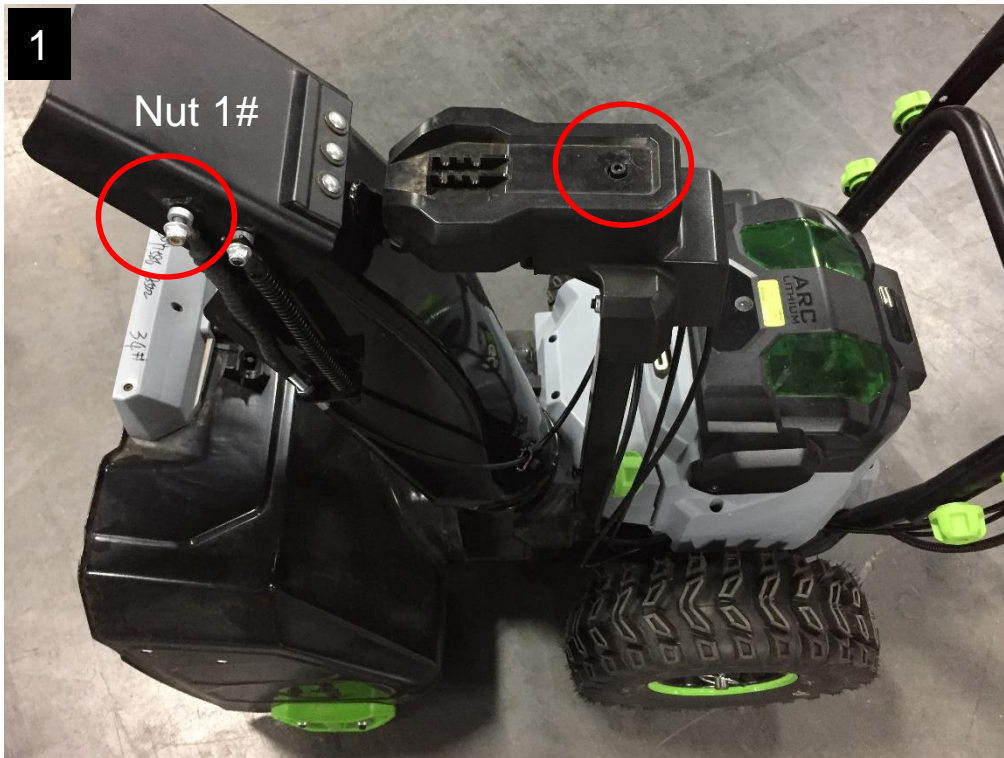
9. Use a torque wrench(15mm) to tighten the Nut 3# and the square neck bolt to link the chute Assy with the vertical pole. **The recommended torque is 18-20 Nm.**
10. Pass the wire through the hook on the chute Assy in the direction shown below and fix the wire by the screw and the steel plate using a hex bit(5mm).

**NOTICE:** Pay attention for the wire passing through direction. Once the direction is reversed, it will be extremely hard to adjust the chute Assy.



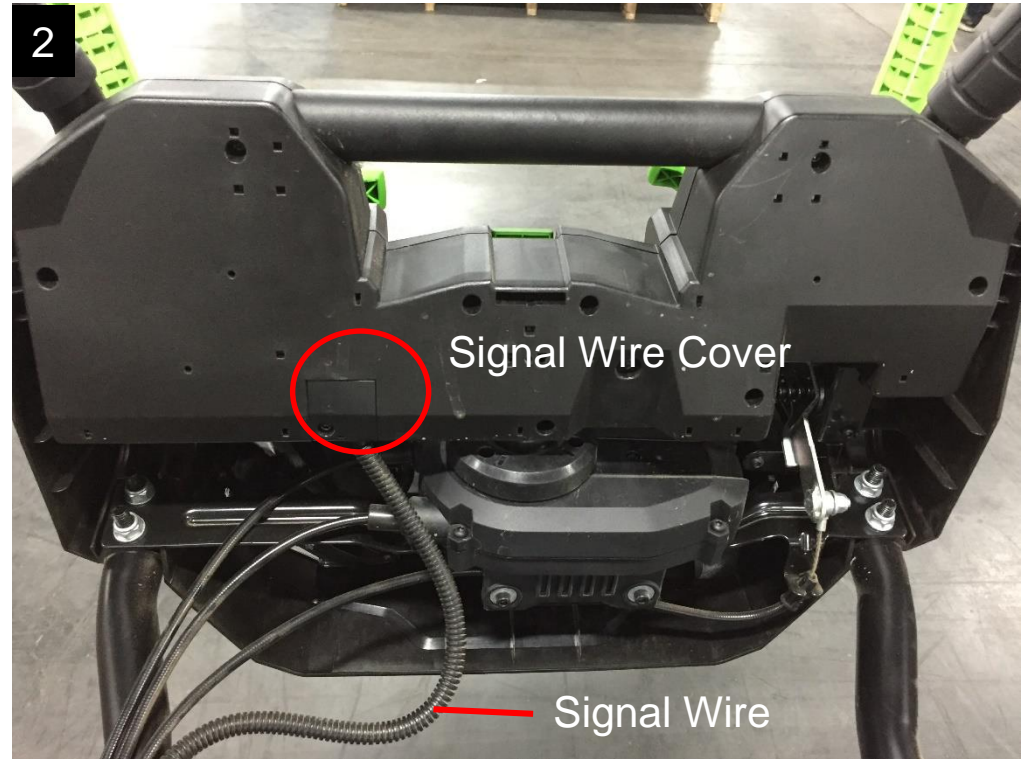
# How to replace the chute Assy

11. Use a socket wrench(10mm) to tighten the Nut 1# securely and use a hex bit(5mm) to close the top cover (Fig. 1).
12. Adjust the chute deflector handle back and forth to see whether the chute deflector can be adjust correctly (Fig. 2). If it does not works correctly, reassemble the chute Assy.

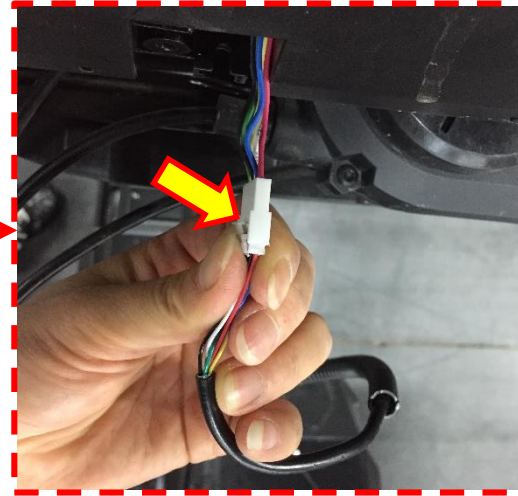
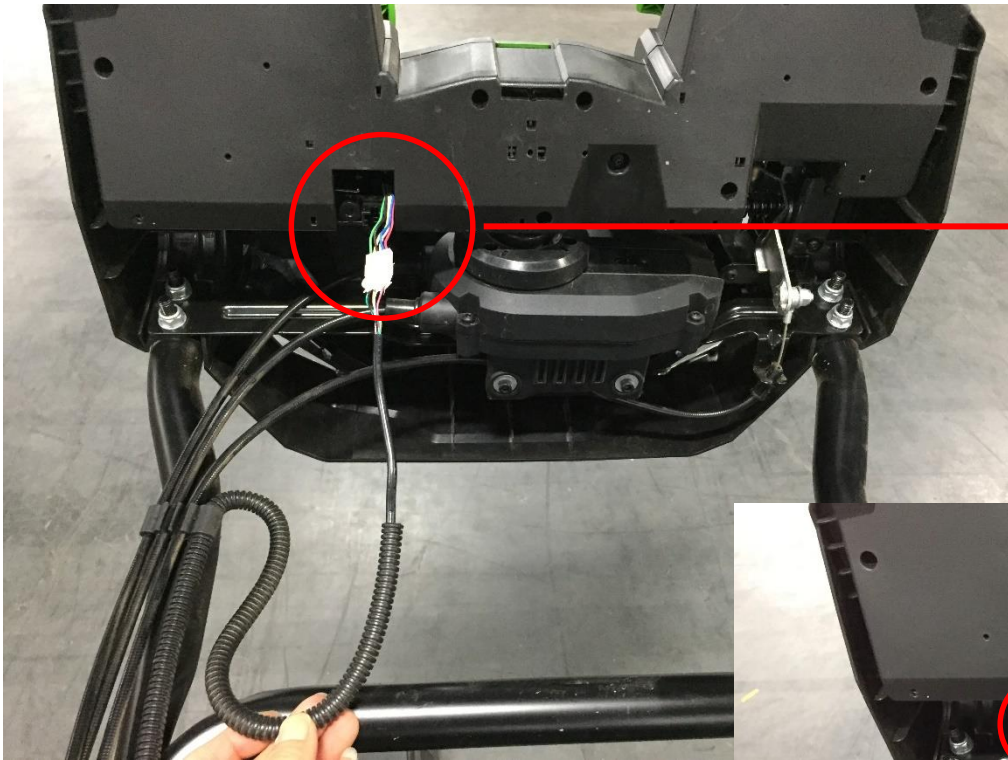


# How to replace the handle Assy

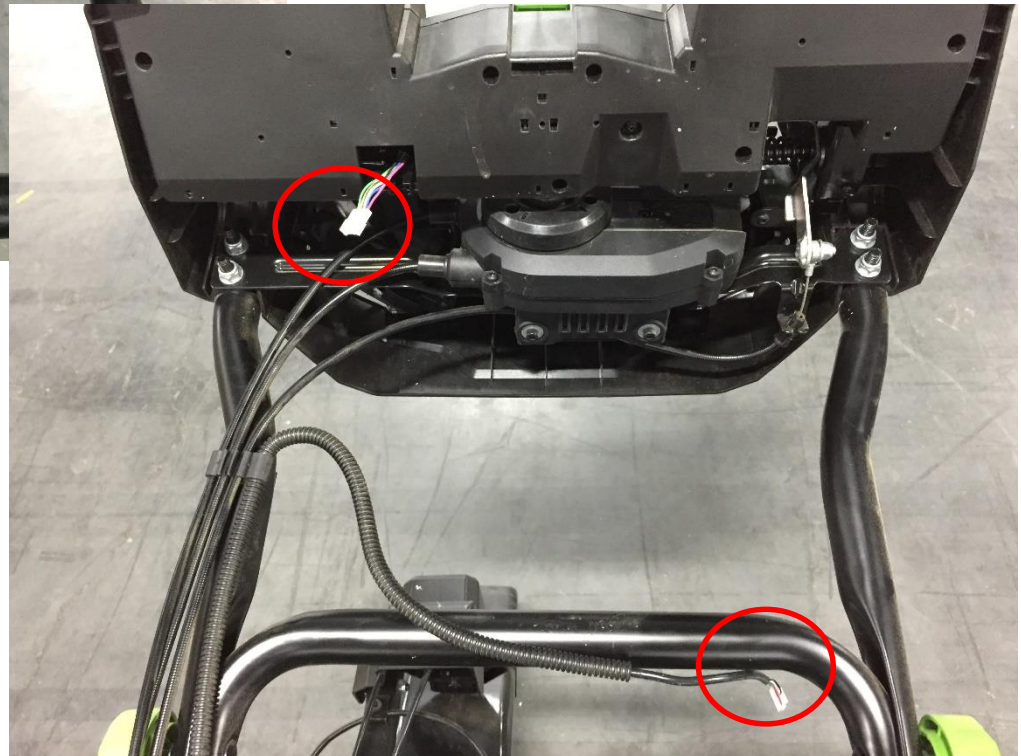
1. Lay the snow blower as Fig. 1 shown.
2. Use a Torx wrench with T20 bit to loosen the 1 screw to remove the signal wire cover.



# How to replace the handle Assy

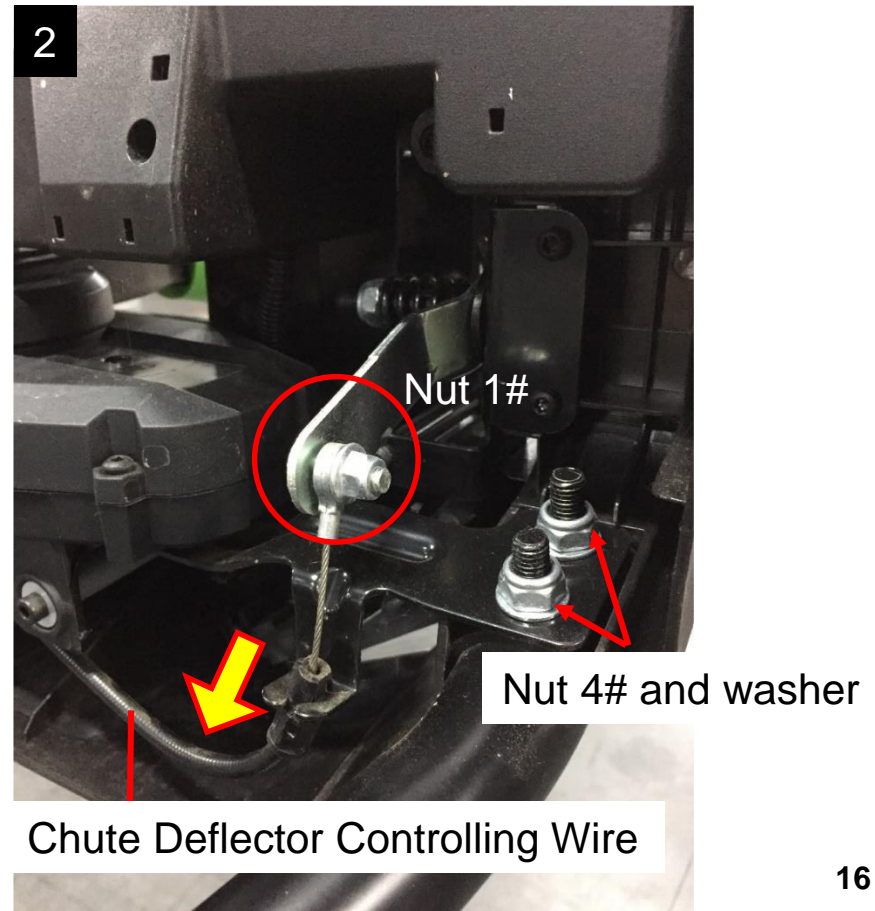
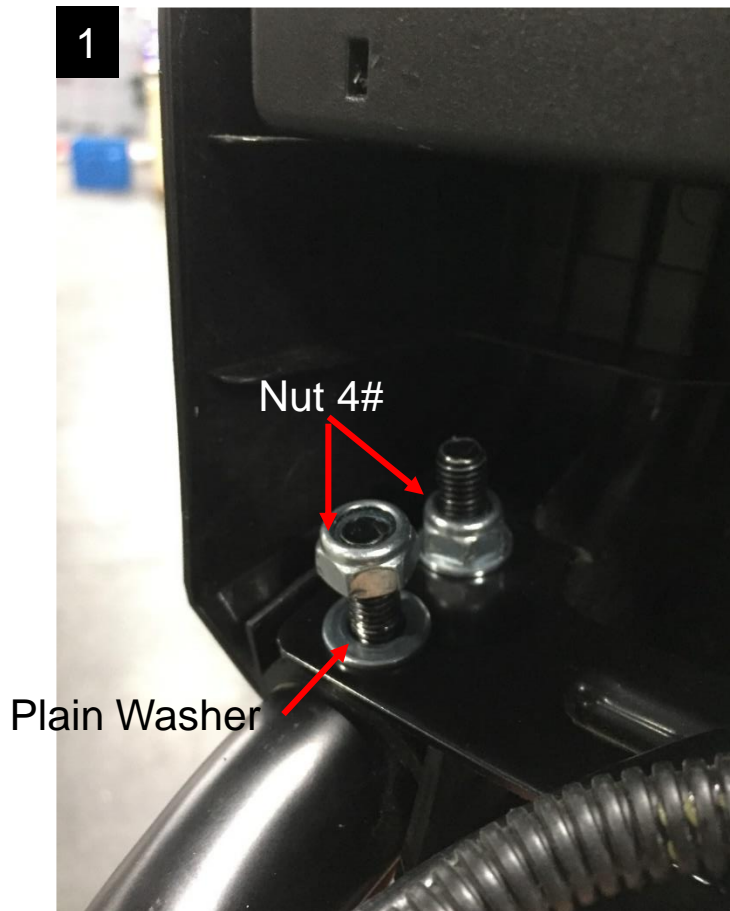


3. Pull out the signal wire out from the slot and press the plug to release the plug.



# How to replace the handle Assy

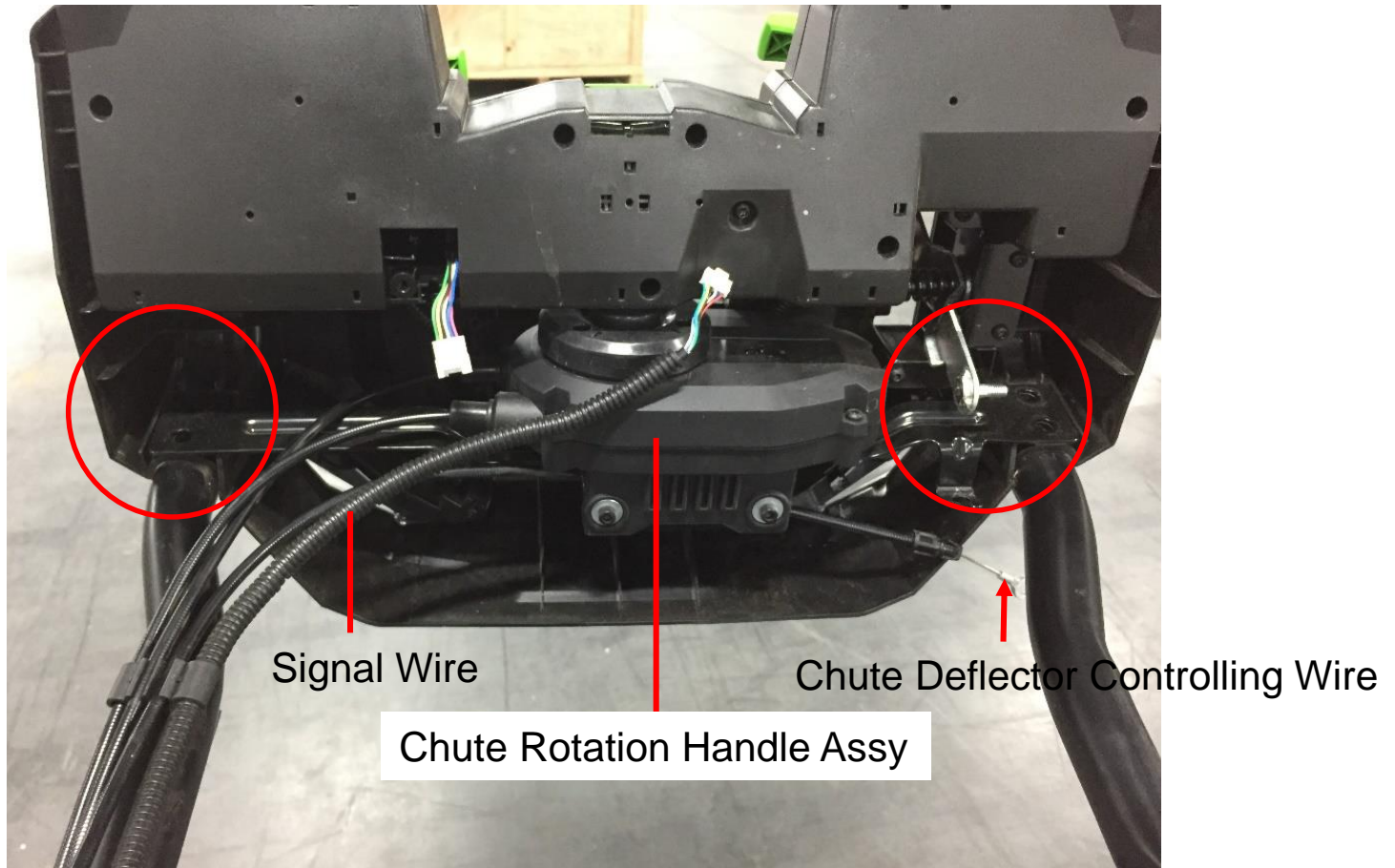
4. Use a socket wrench(13mm) to loosen and remove the 4 nuts(Nut 4#). Save them as well as the below plain washers.
5. Use a socket wrench(10mm) to loosen Nut 1# to release the chute deflector controlling wire from the handle Assy as Fig. 2 shown.



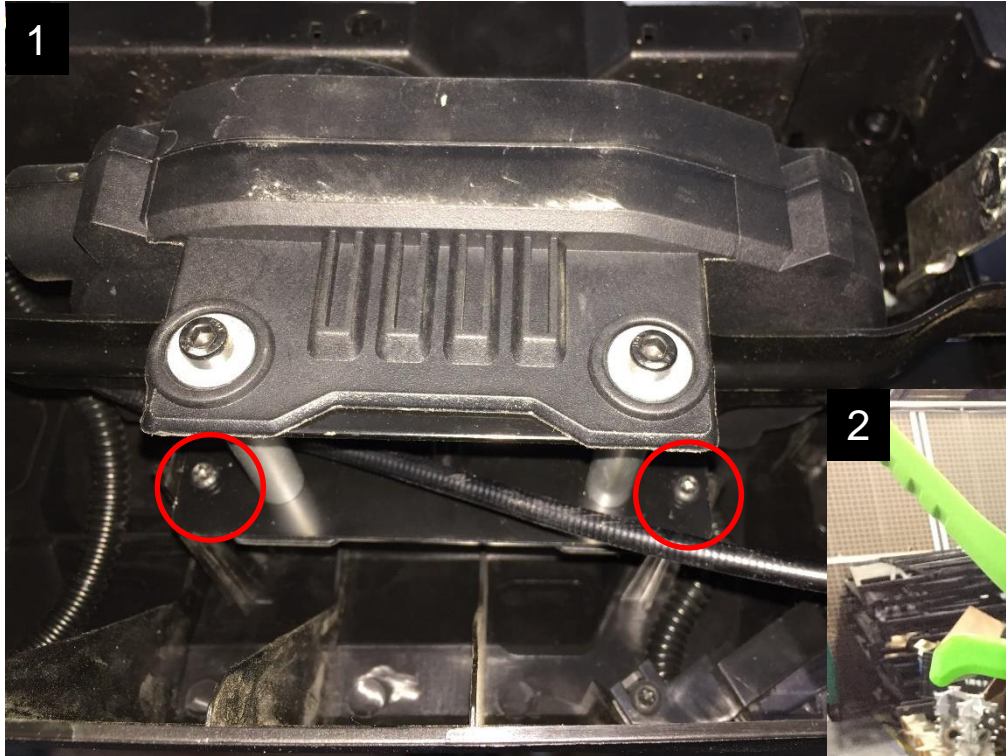


# How to replace the handle Assy

**NOTICE:** Chute rotation handle Assy cannot separate from the handle Assy in this step, please follow next slide to separate it from the handle Assy thoroughly.

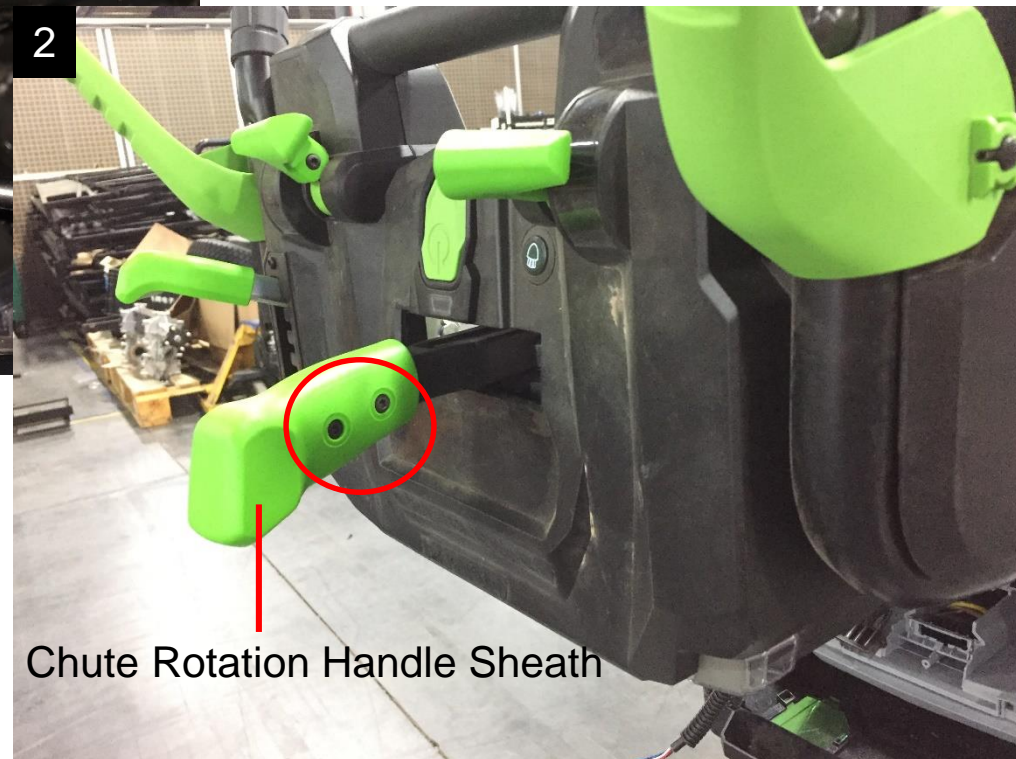


# How to replace the handle Assy



6. Use a Torx wrench with T20 bit to loosen the 2 screws beneath the chute rotation handle (Fig. 1).

7. Use the same Torx wrench to loosen the 2 screws on the chute rotation handle sheath.



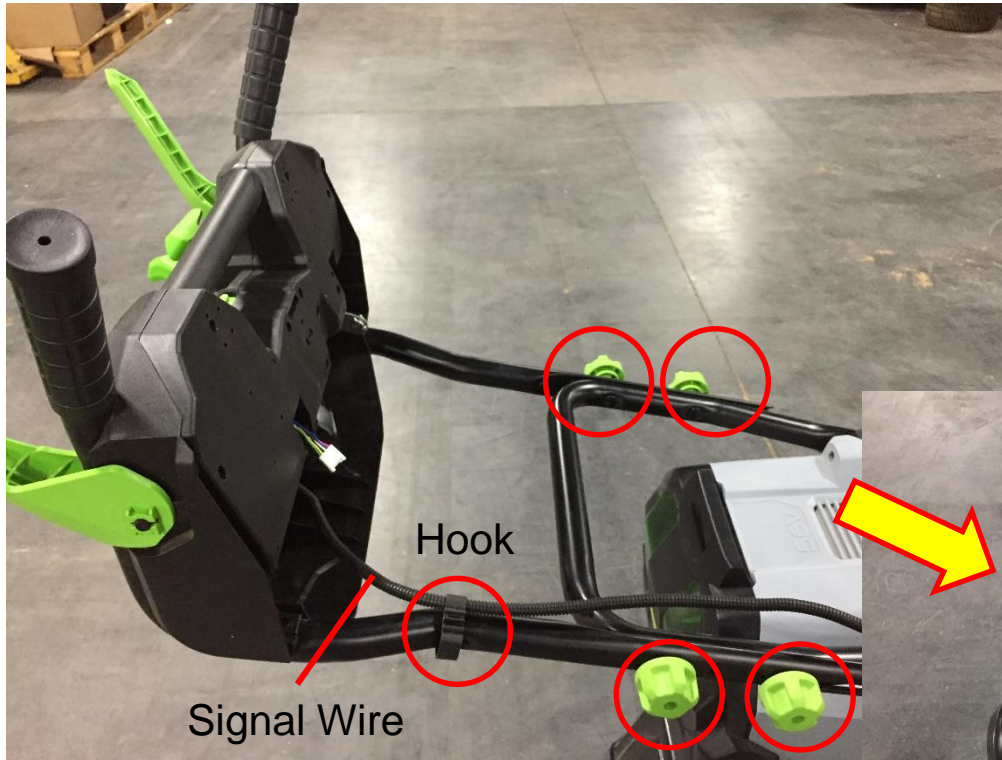
# How to replace the handle Assy

8. Remove the chute rotation handle Assy from the handle Assy.

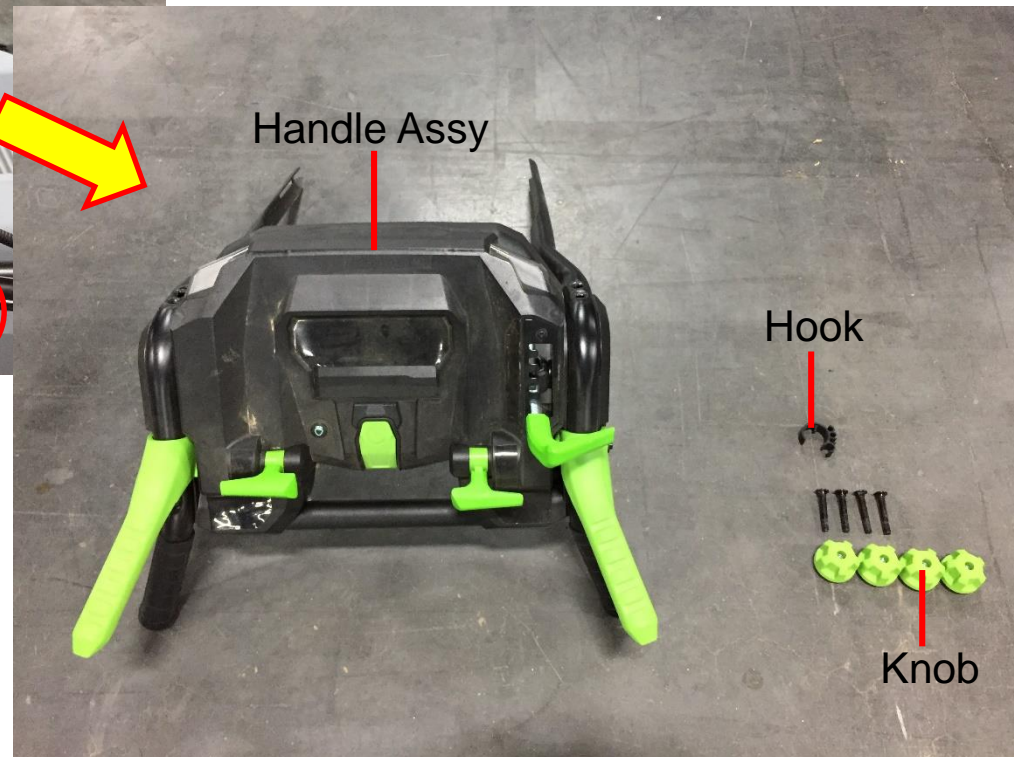


Chute Rotation Handle Assy

# How to replace the handle Assy



9. Loosen and remove the 4 knobs and release the signal wire from the hook.
10. Separate the hook from the tube and save it as well as the 4 knobs for reassembly.



Description	Part Number
Handle Assy	2827408001
Hook	3130656001
Knob	3130766001

# How to replace the handle Assy

The disassembled parts during removing the handle Assy are shown as below. Save all of them for reassembly.



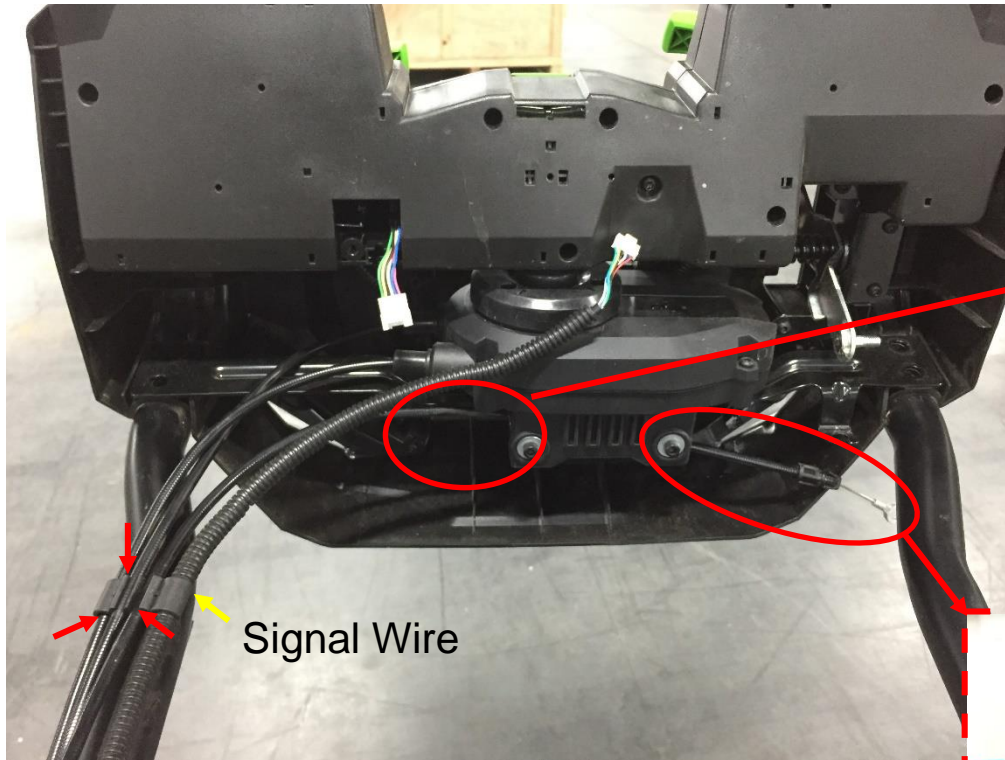
# How to replace the handle Assy



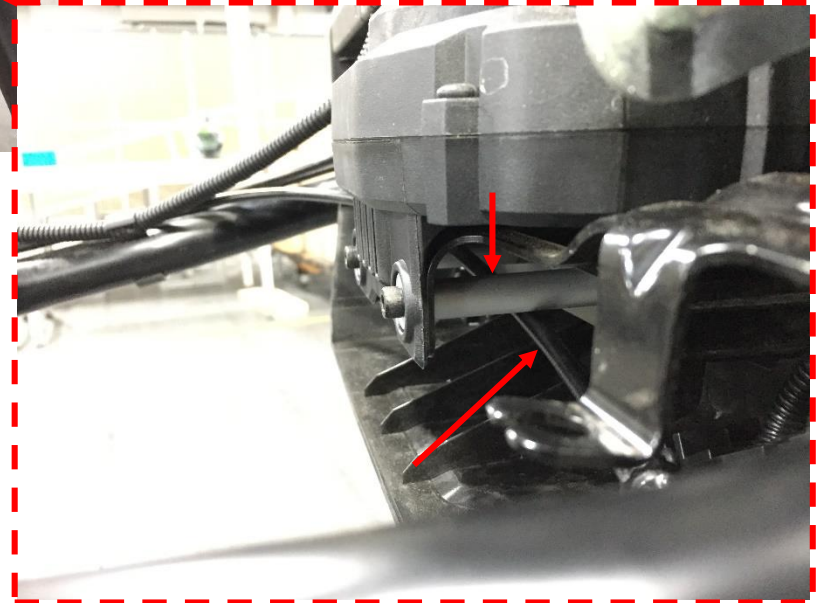
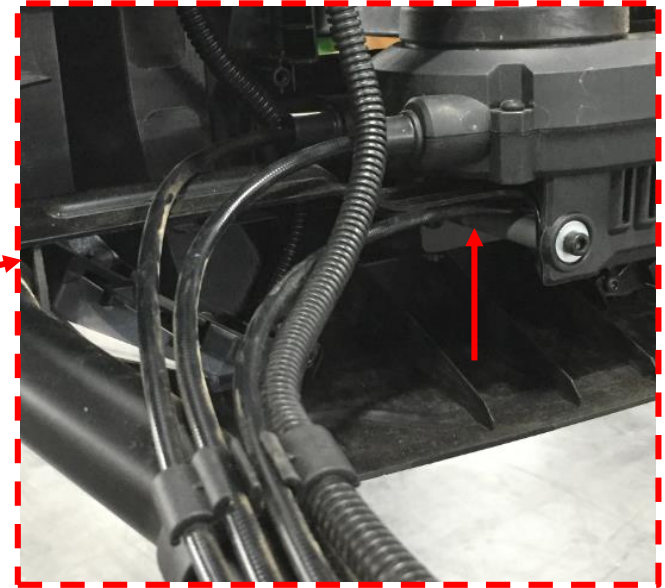
11. Mount the new handle Assy onto the snow blower in the reverse order.

**NOTICE:** Please pay attention that the hook is mounted with the rib aligned with the hole in the handle tube.

# How to replace the handle Assy

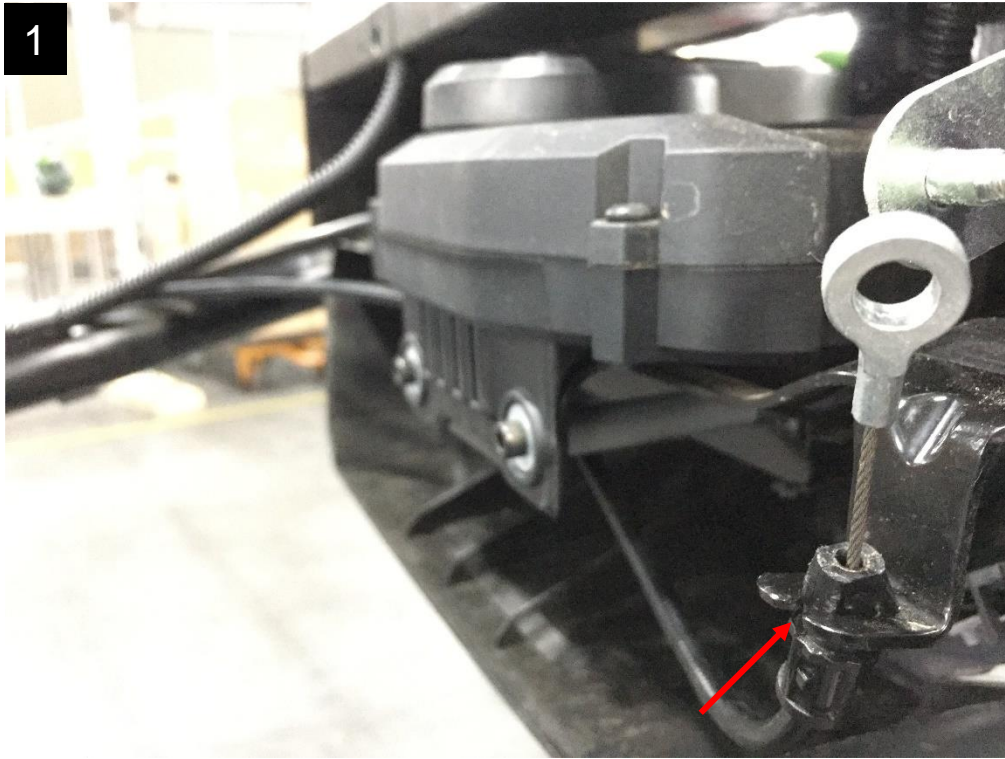


Signal Wire

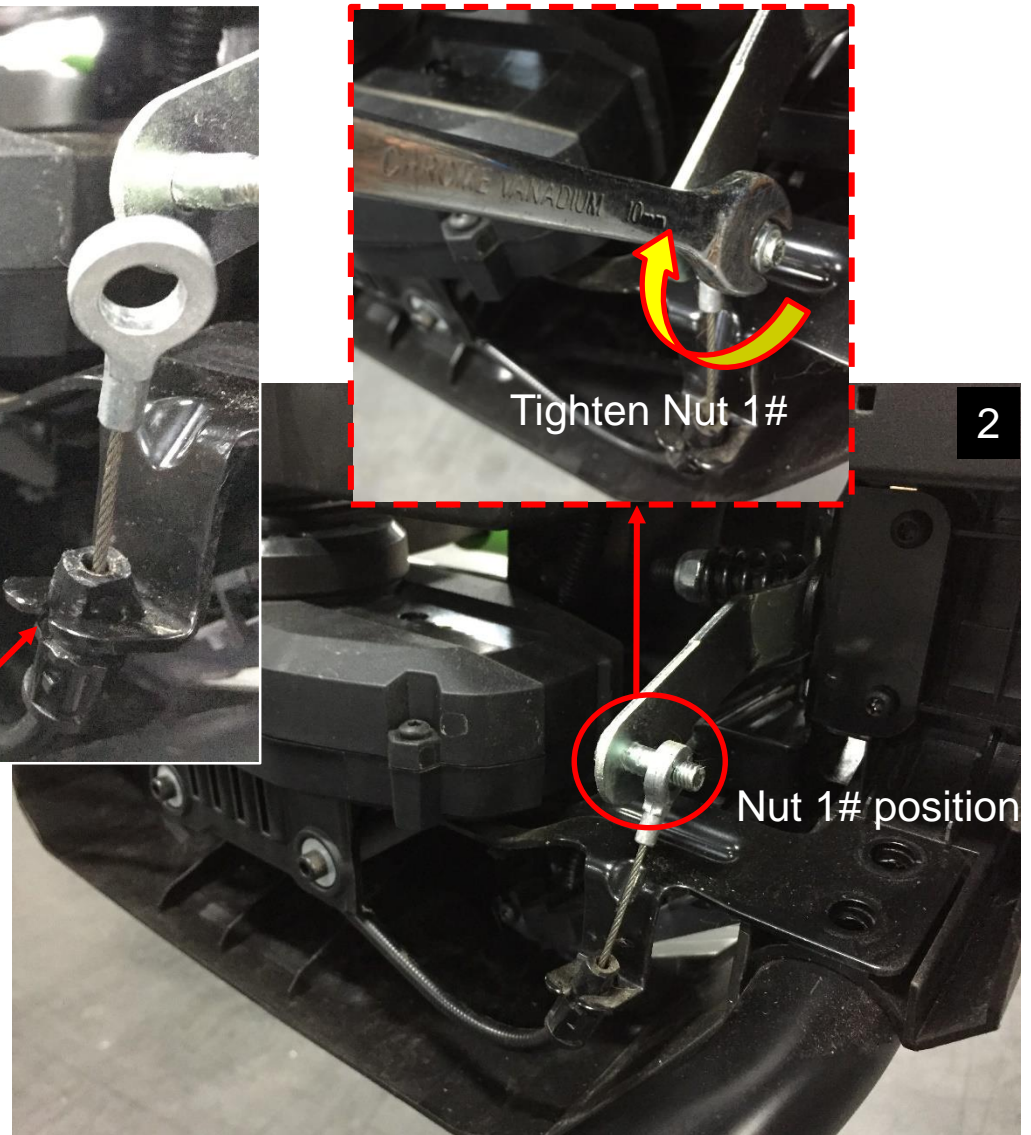


12. Locate the chute rotation handle onto the handle Assy and pass through the chute deflector controlling wire as the 2 detailed pictures shown.
13. Align the 3 pcs thin wires and the signal wire into the hook. The signal wire is on the edge.

# How to replace the handle Assy



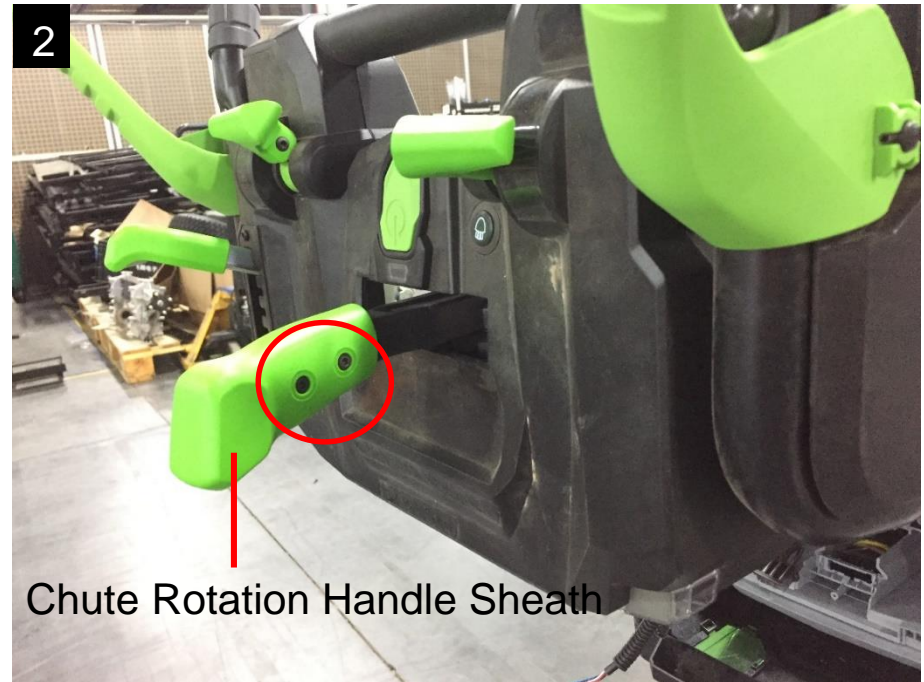
14. Pass the chute deflector controlling wire through the steel frame (Fig. 1).
15. Hook the terminal onto the corresponding position and tighten it with the removed Nut 1# using a socket wrench(10mm) (Fig. 2).



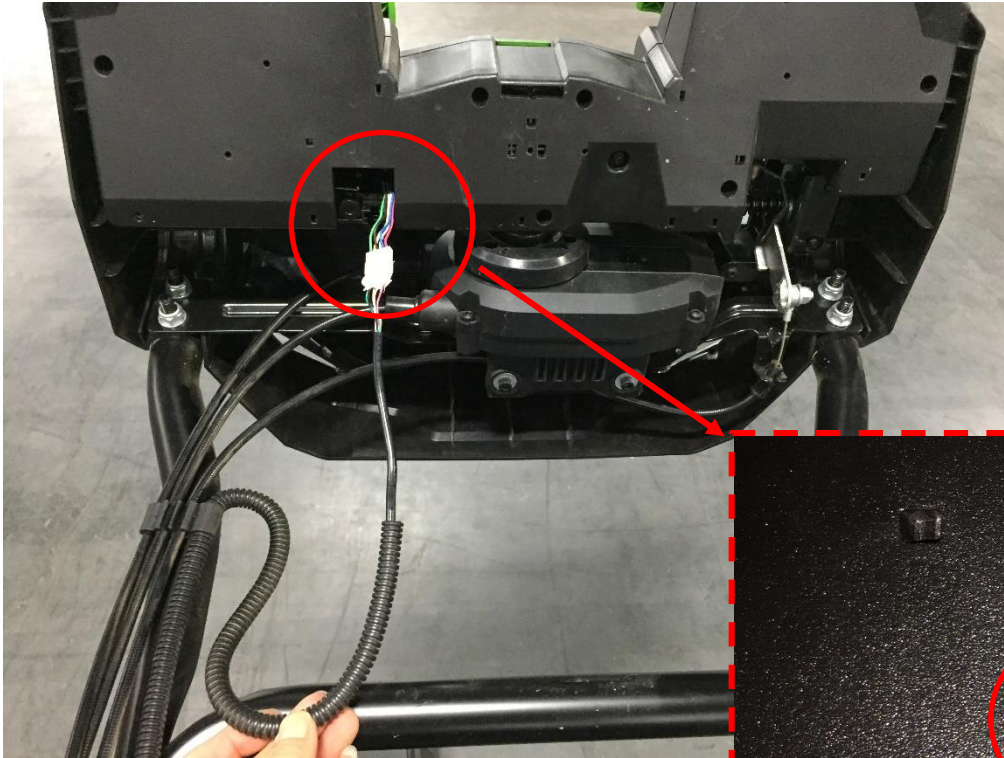


# How to replace the handle Assy

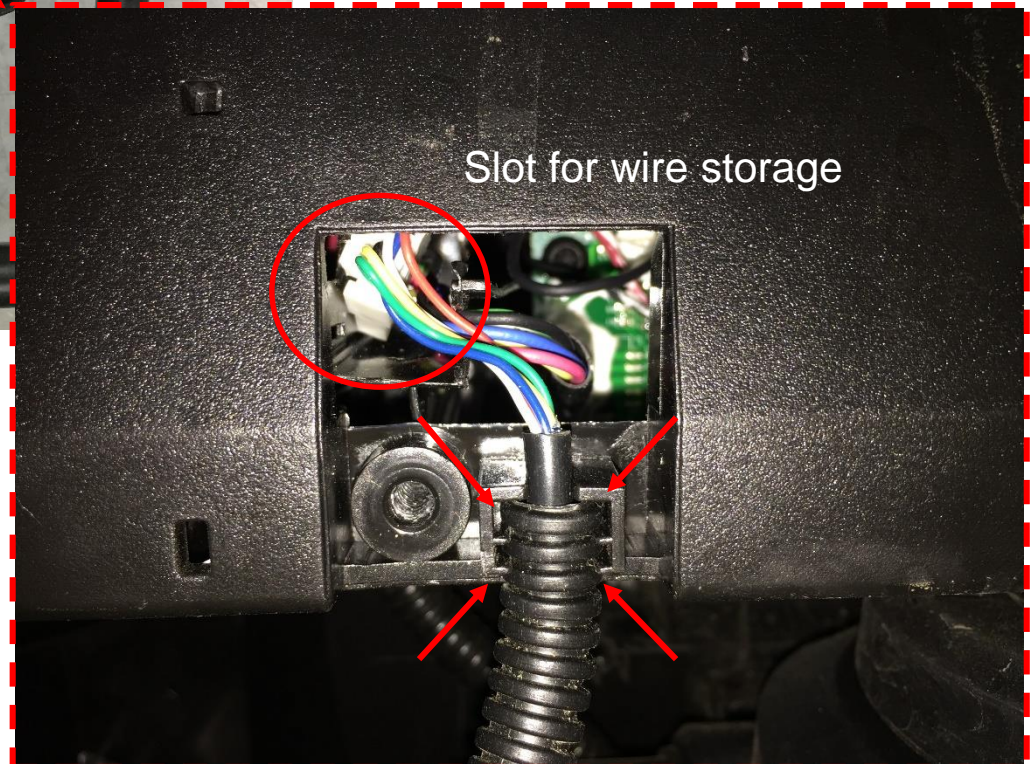
16. Use a Torx wrench with T20 bit to tighten the 2 screws beneath the chute rotation handle (Fig. 1) and the 2 screws on the chute rotation handle sheath on the back (Fig. 2).



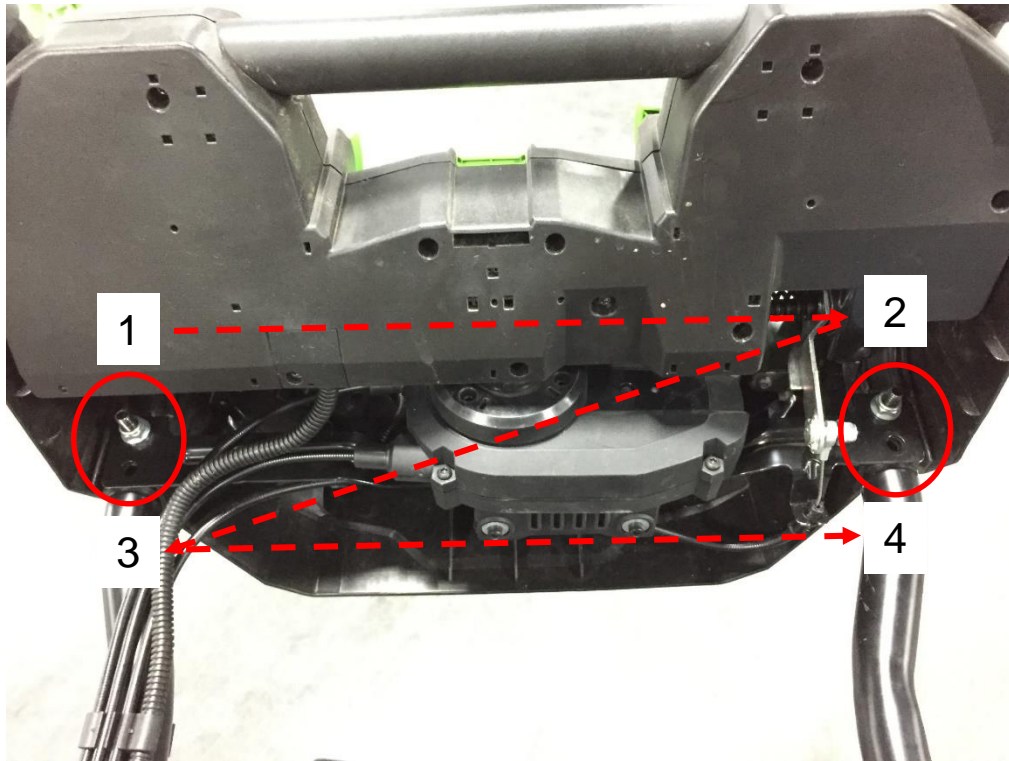
# How to replace the handle Assy



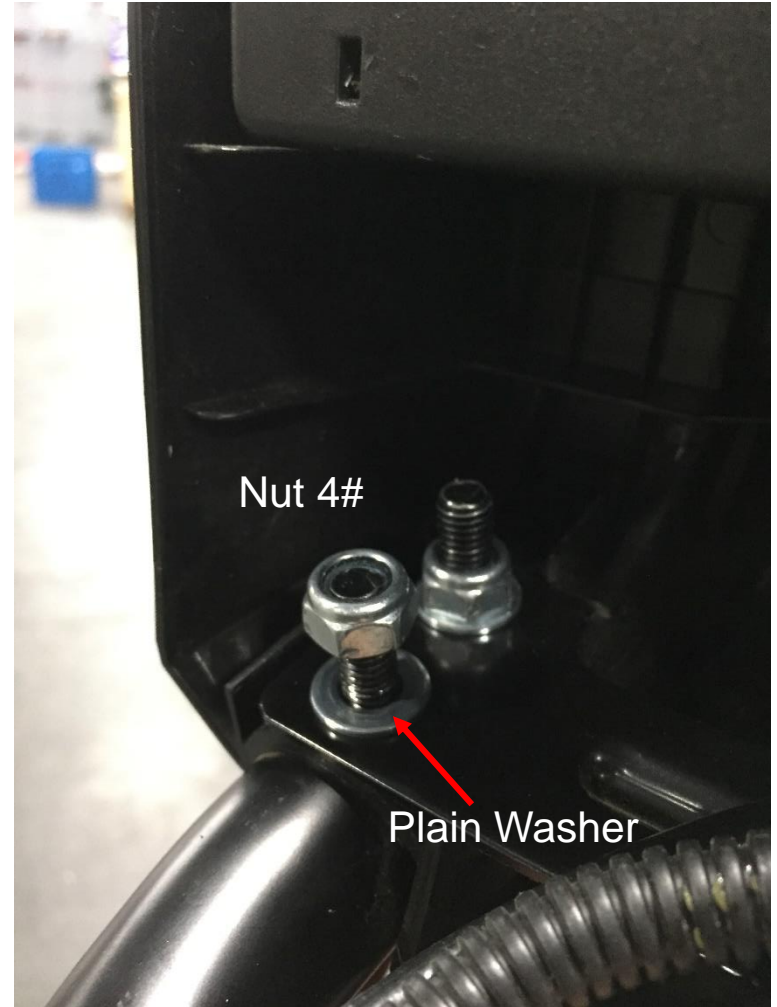
17. Connect the plug of the signal wire first and then insert the joint into the slot as picture shown. Make sure that the signal cover can be closed correctly without wire pinching.



# How to replace the handle Assy



18. Mount the 4 nuts (Nut 4#), one on the left and then one on the right. Hand tighten them and continue mounting the 2 nuts in the same sequence for balance as the arrows indicated. Ensure that all the bolts are correctly inserted and then use a socket wrench(13mm) to tighten the plain washers and nuts.



# How to replace the chute rotation handle Assy

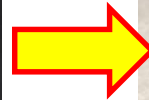
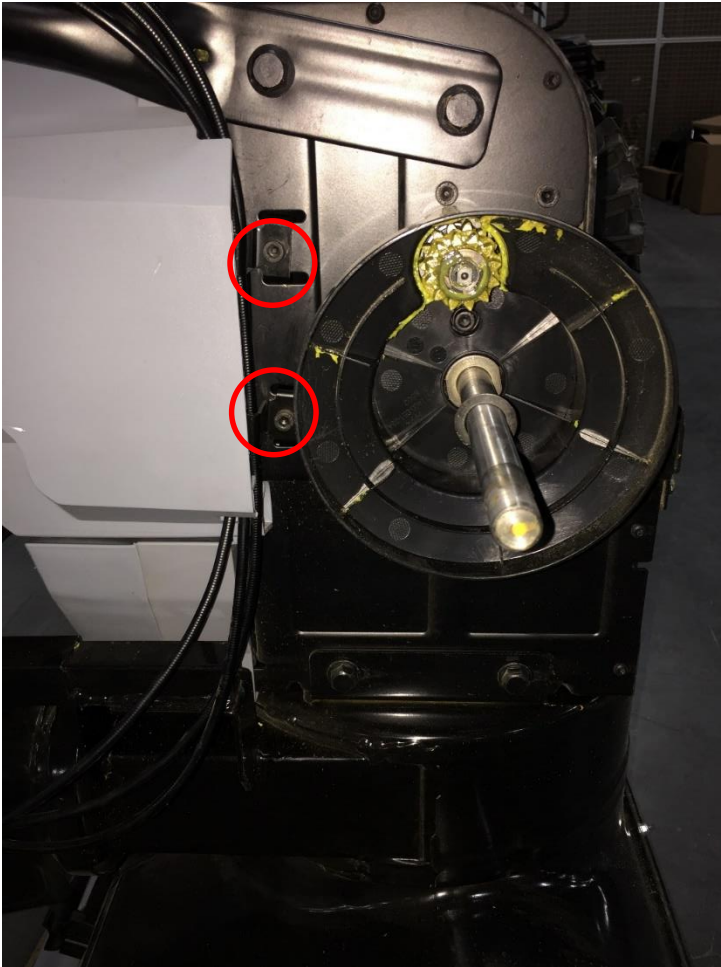
1. See the step 1-8 in section “**How to replace the handle Assy**” to remove the chute rotation handle from the snow blower handle Assy.



Chute Rotation Handle Assy

# How to replace the chute rotation handle Assy

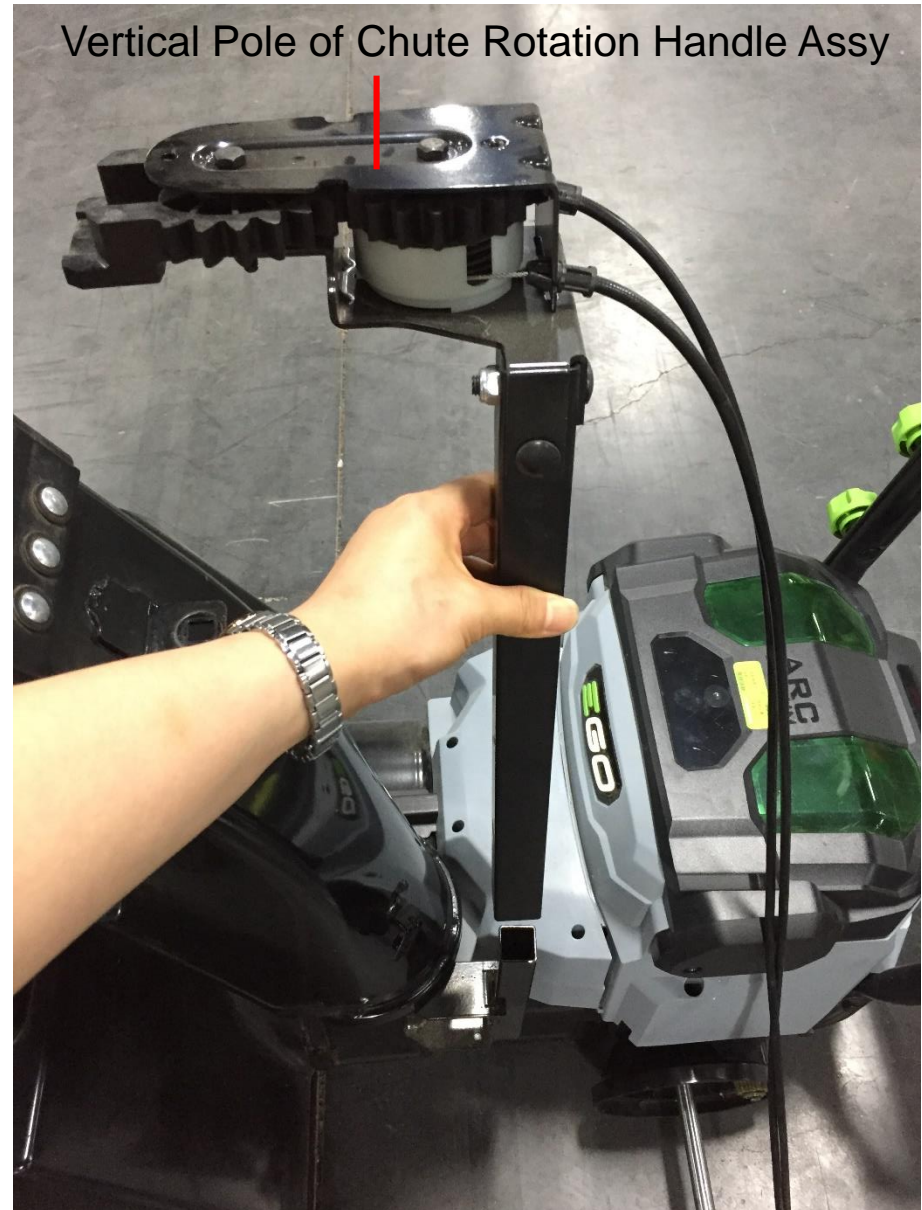
2. See the section “**How to replace the wheel**” to remove the left wheel from the snow blower.
3. Use a hex bit(5mm) to loosen and remove the two clamps to release the wires that are from the chute rotation handle.



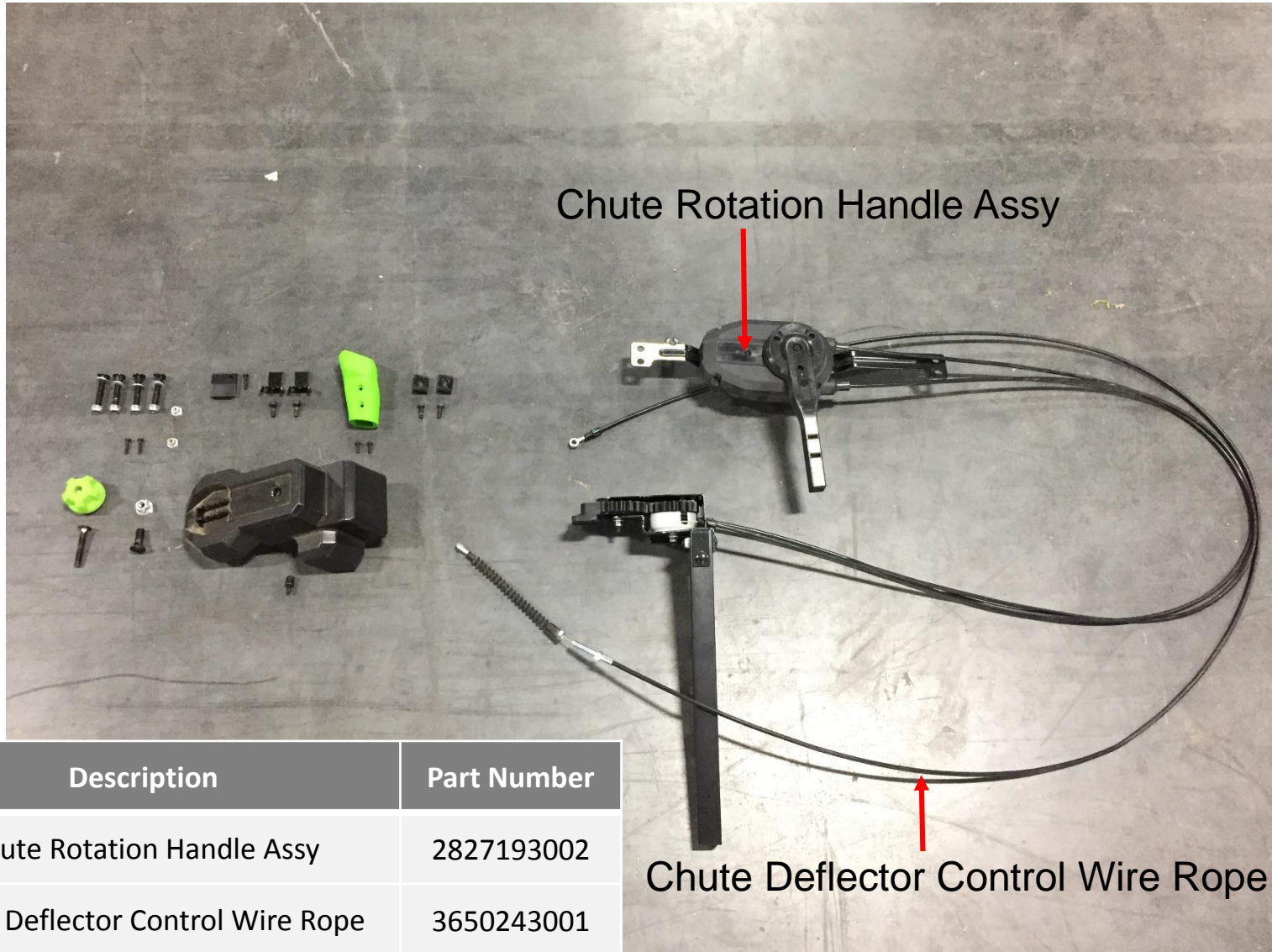


# How to replace the chute rotation handle Assy

7. Lift the vertical pole of the chute rotation handle Assy from the snow blower. The parts are shown on next slide.



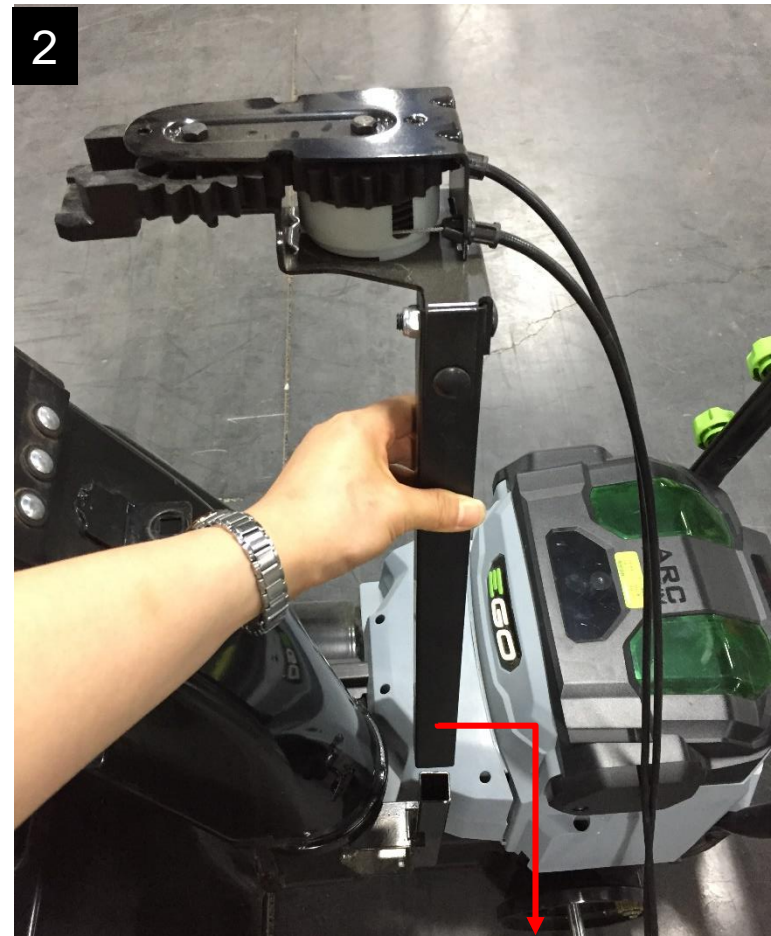
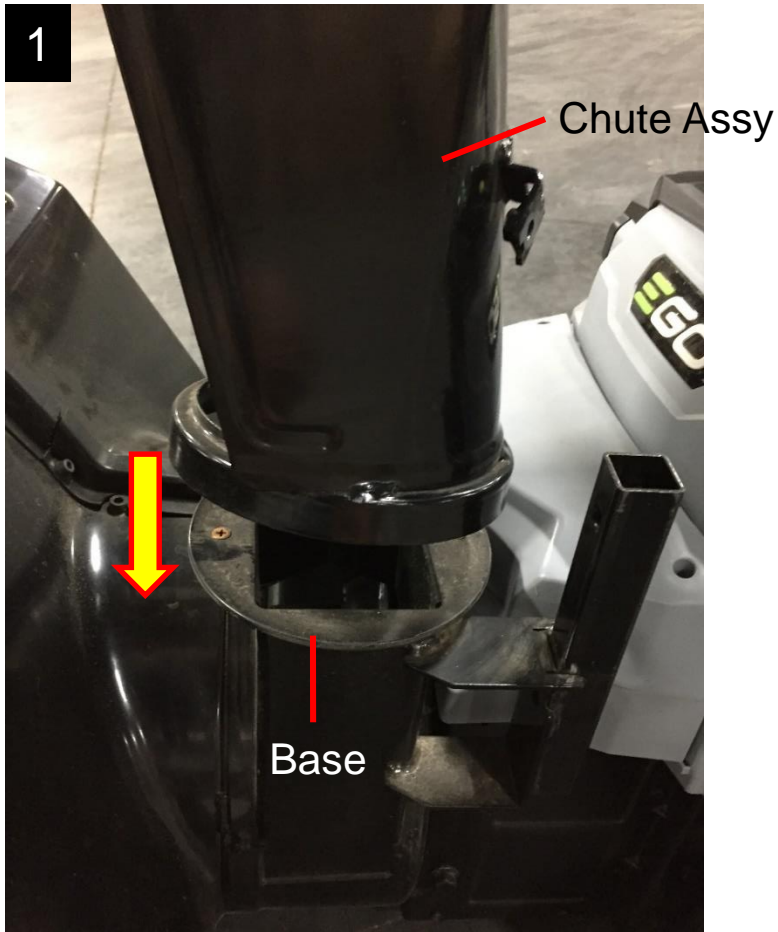
# How to replace the chute rotation handle Assy





# How to replace the chute rotation handle Assy

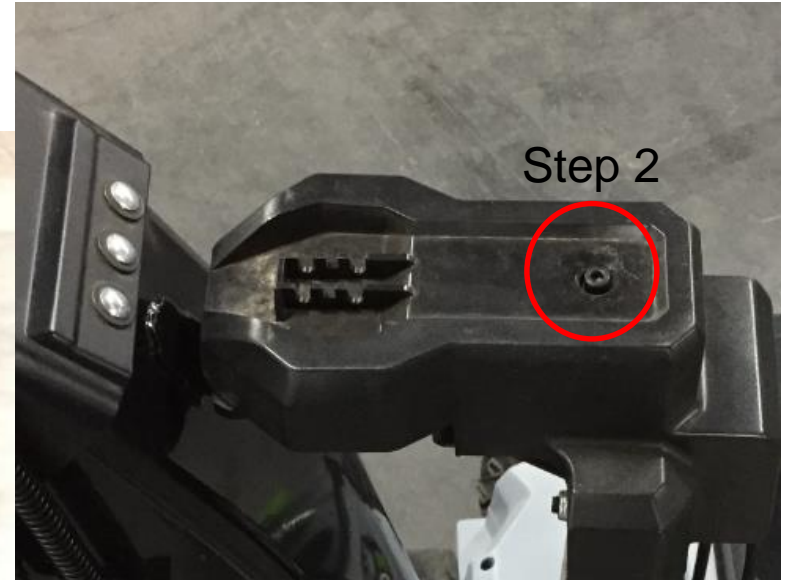
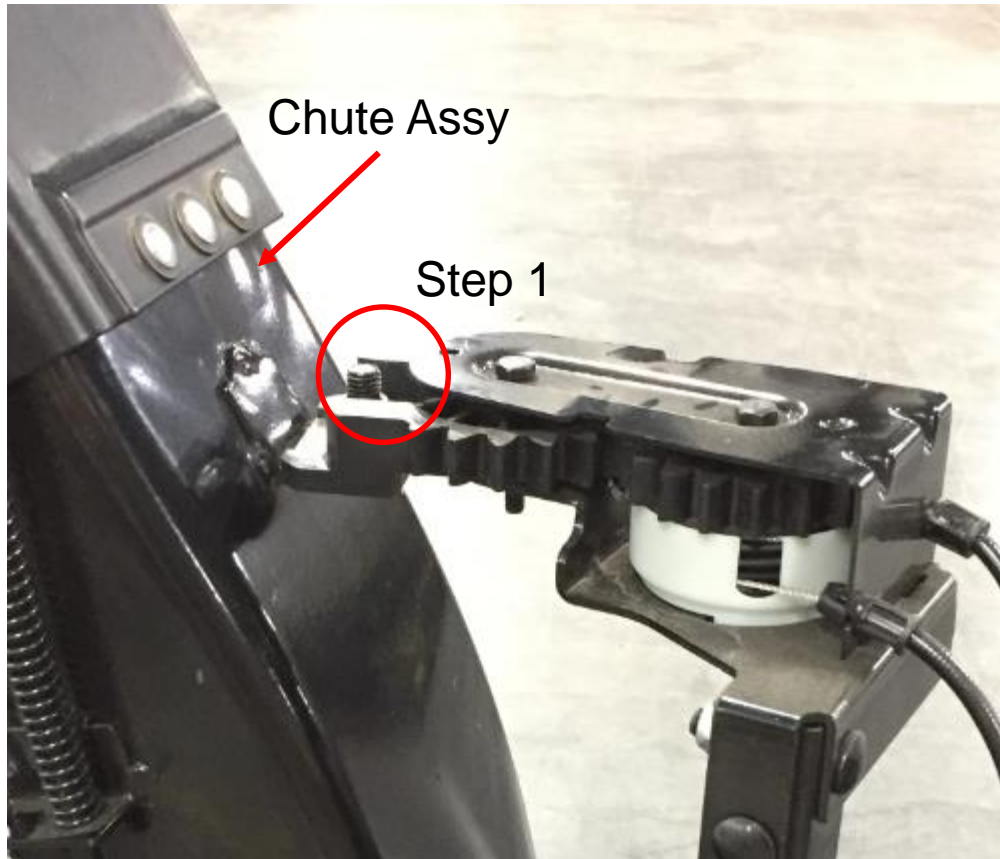
8. If the chute Assy is removed during this process, firstly with the bottom of the chute Assy aligned with the base, locate the chute Assy onto its position (Fig. 1).
9. Insert the vertical pole of the rotation handle into its position (Fig. 2).



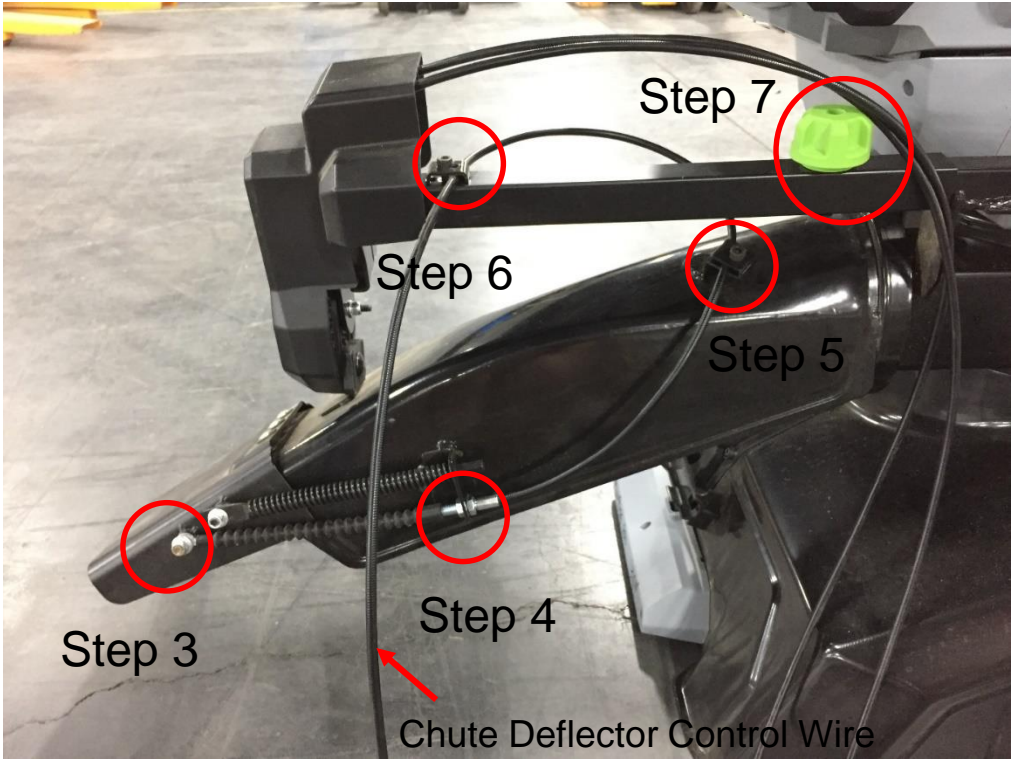
Vertical Pole of Chute Rotation Handle

# How to replace the chute rotation handle Assy

10. Follow below steps 1- 7 to reconnect the chute Assy with the vertical pole of the chute rotation handle Assy. Detailed instructions see step 7-12 in section “**How to replace the chute Assy**”.

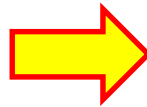
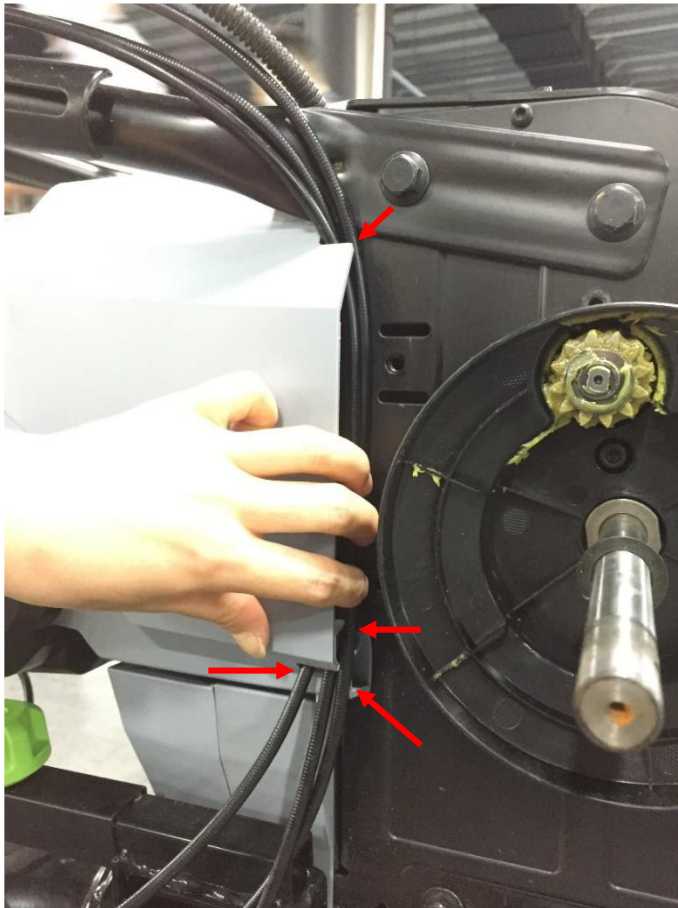


# How to replace the chute rotation handle Assy



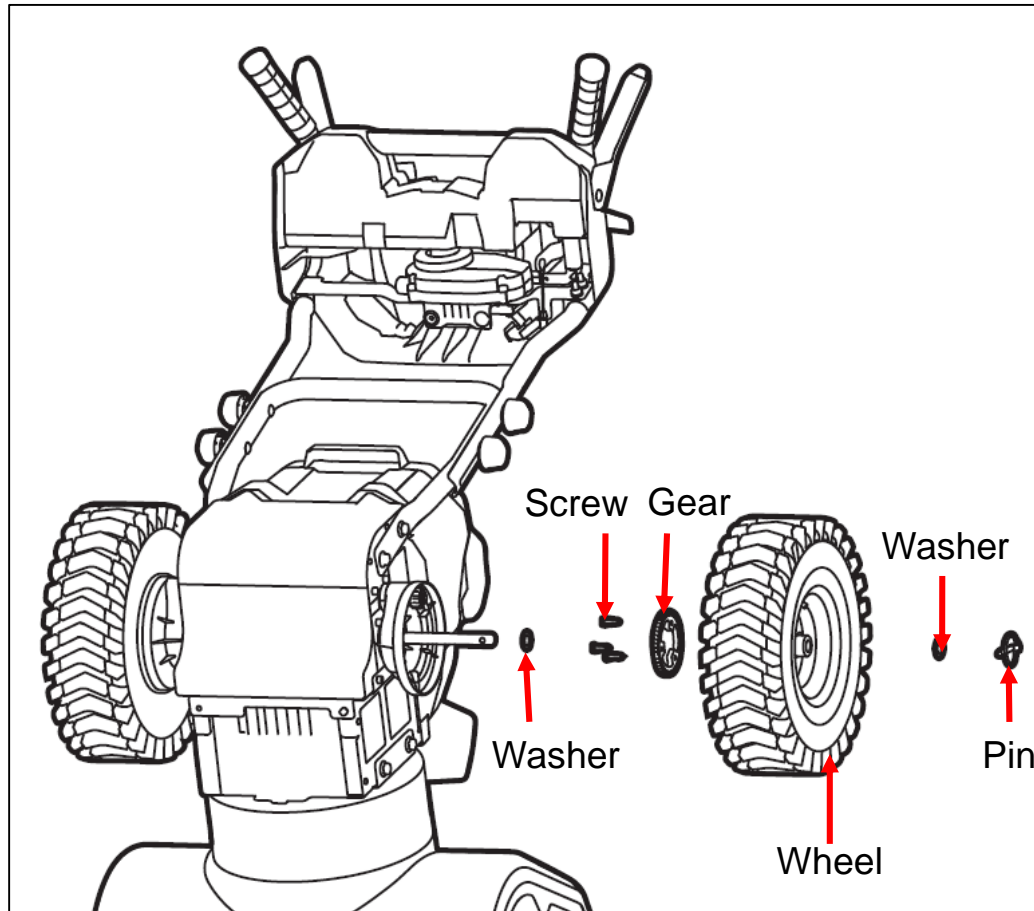
# How to replace the chute rotation handle Assy

11. See the steps 12-18 in section “**How to replace the handle Assy**” to mount the chute rotation handle onto the snow blower handle Assy.
12. Carefully align the three wires coming from the chute rotation handle into the groove beneath the battery box housing and lock them by the two clamps and screws using a hex bit(5mm).



# How to replace the chute rotation handle Assy

13. Mount the removed left wheel onto the snow blower as section “**How to replace the wheel**” instructed. For quick review, assembly sequence can refer to below picture.



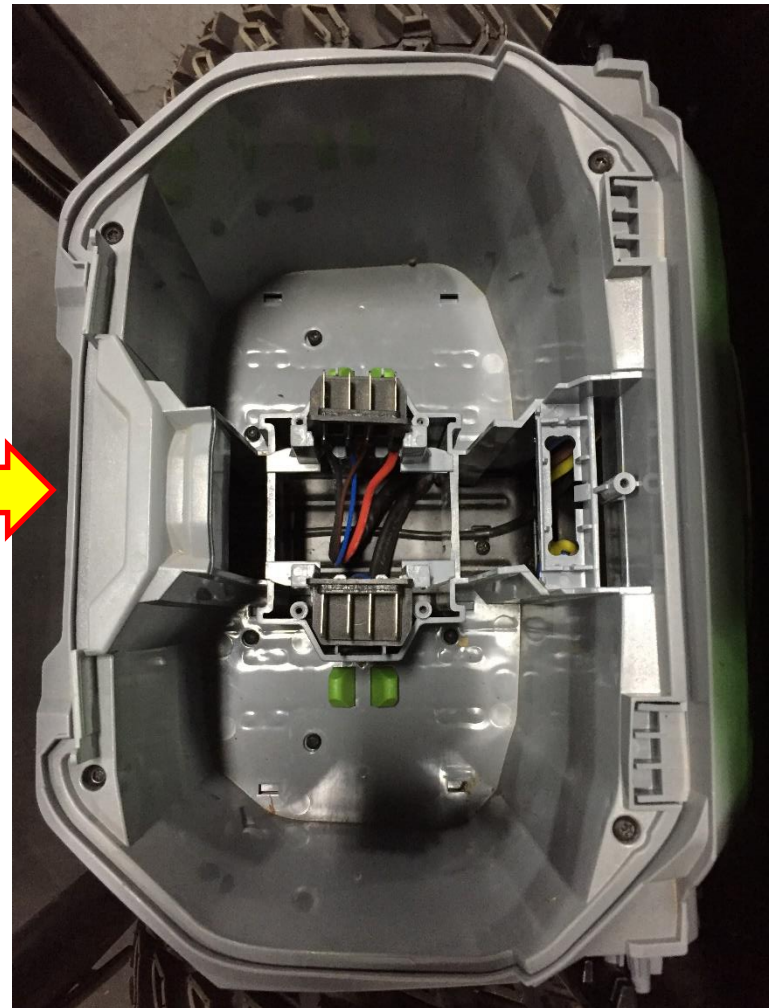
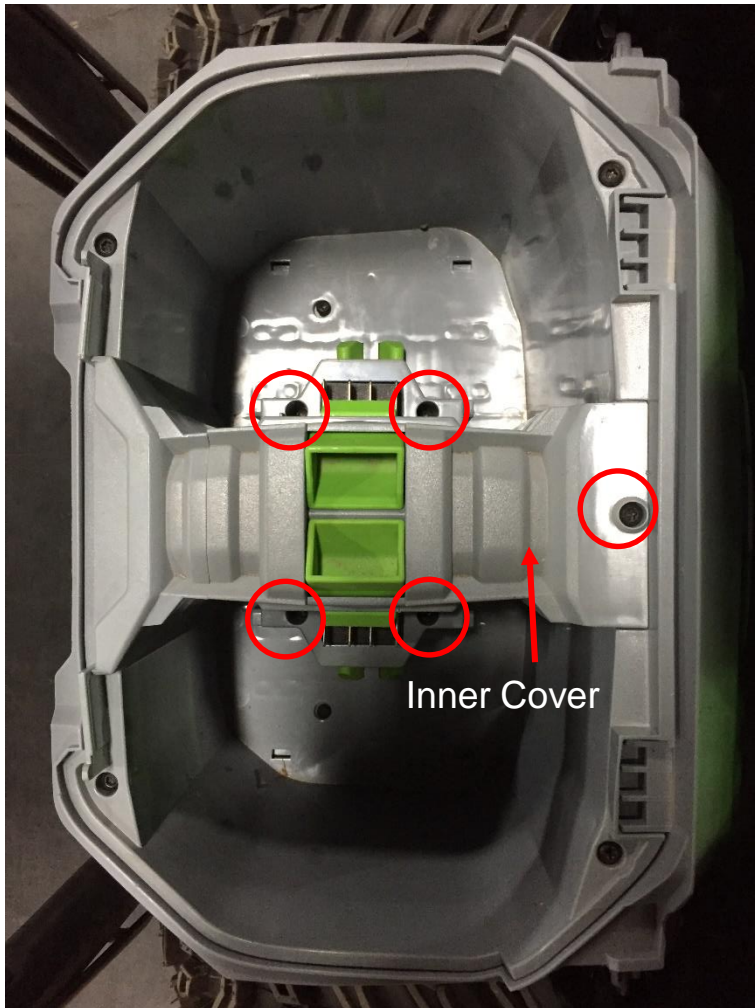
# How to remove the battery box

1. Use a Torx Wrench with T20 bit to loosen the 4 screws to open the PCBA Box Cover.



# How to remove the battery box

2. Open the battery box cover to use a Torx Wrench with T20 bit to loosen the 5 screws to remove the inner cover to expose the two electric contacts.

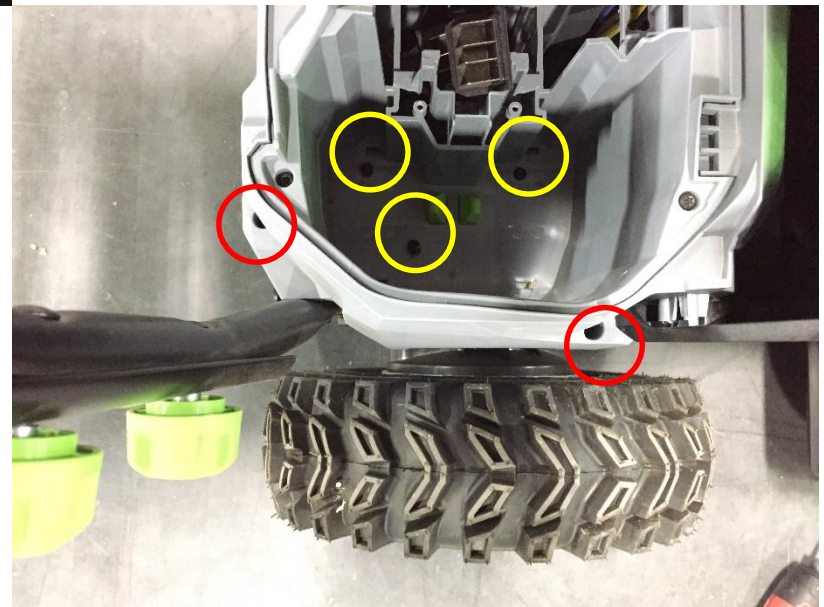


# How to remove the battery box



3. Use the same Torx wrench (T20 bit) to remove the 6 screws inside the battery box (Yellow circled).

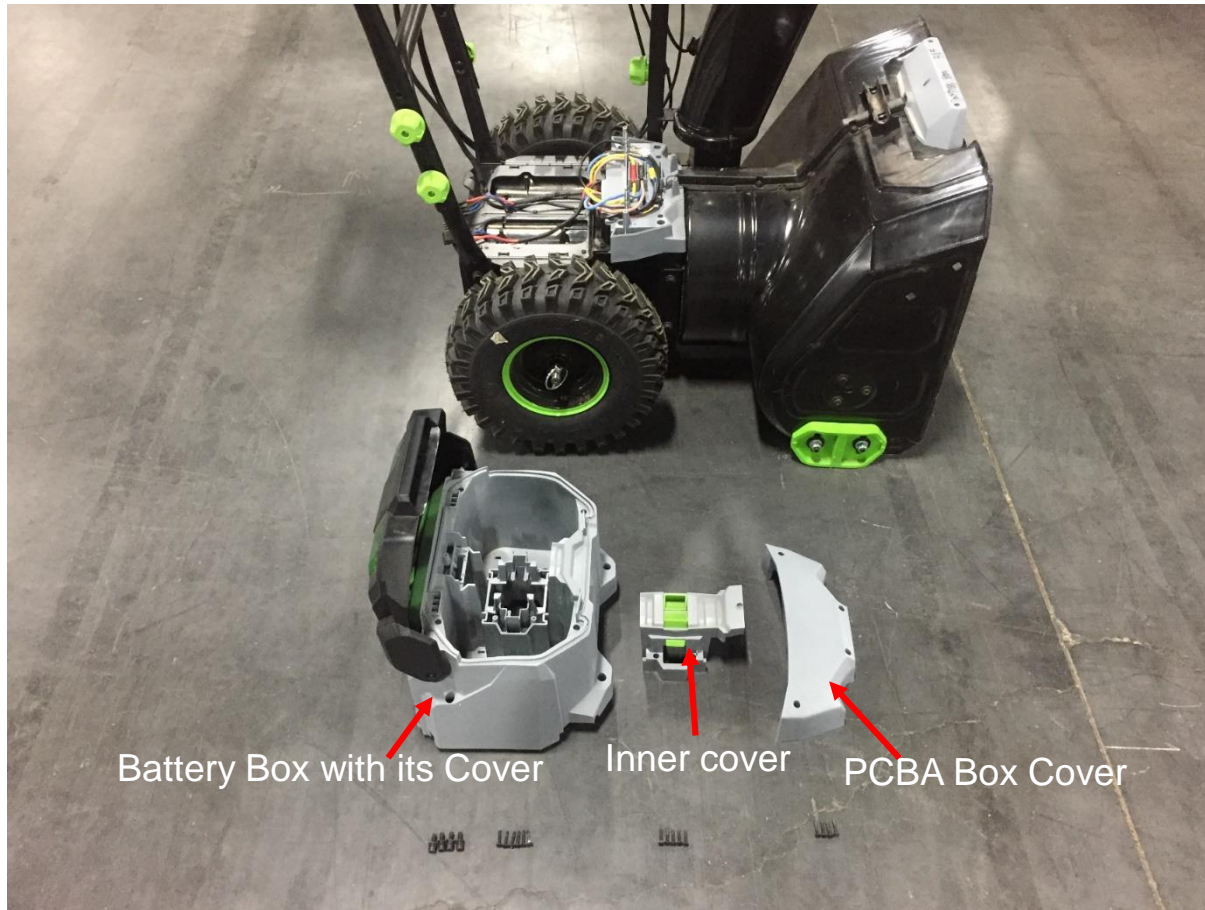
4. Use a hex bit(5mm) to remove the 4 bolts from the battery box outside (Red circled).





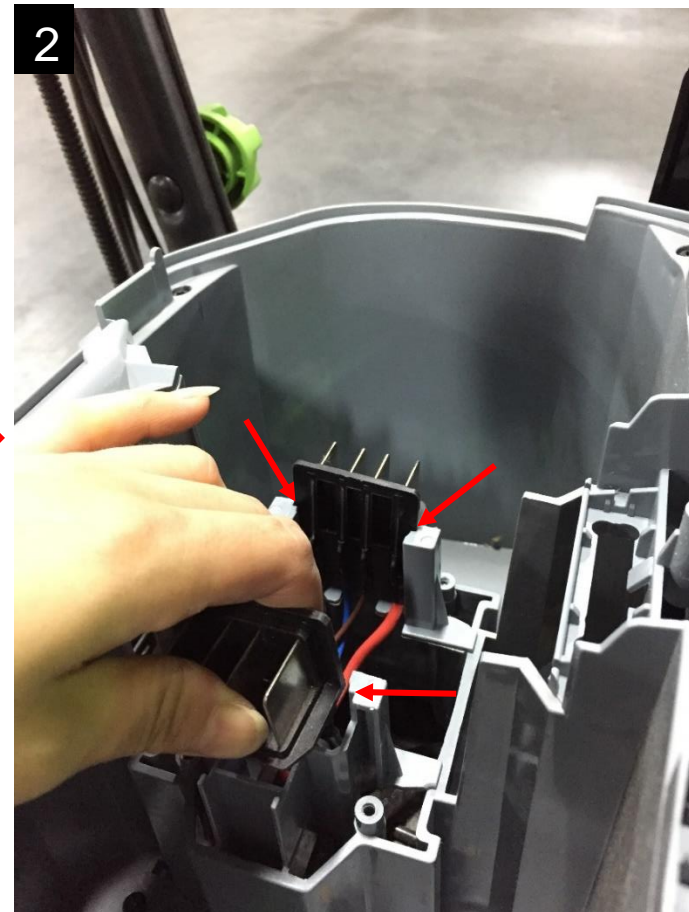
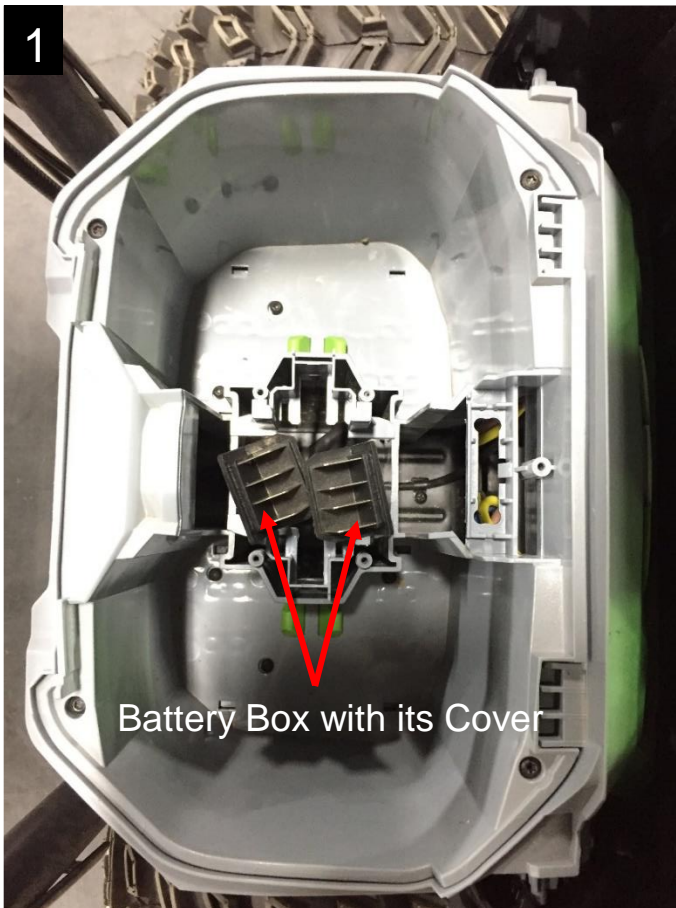
# How to remove the battery box

5. Remove the battery box with its cover from the snow blower.

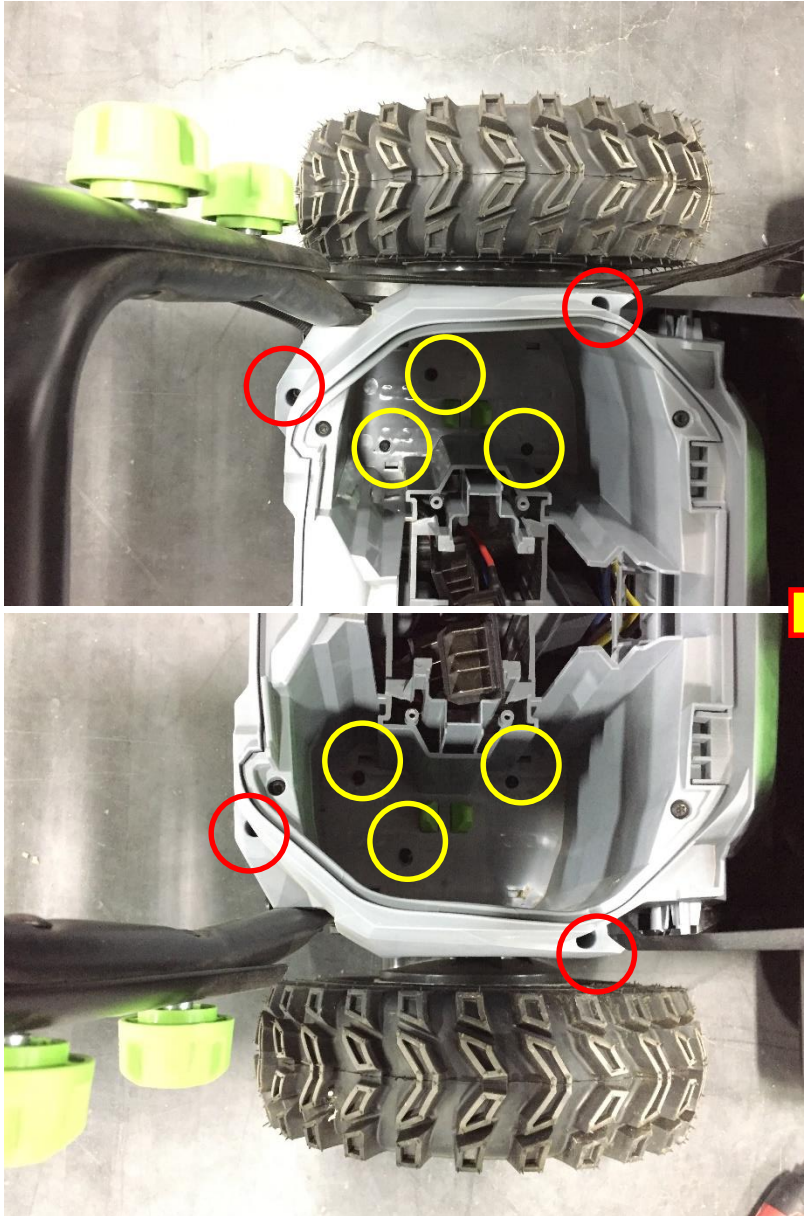


# How to install the battery box

1. Pass the two electric contacts through the battery box and then locate the battery box onto the deck correctly (Fig. 1).
2. Position the two electric contacts into their position (Fig. 2) and then close the inner cover, fixed by the 5 screws. Make sure that the electric contacts are correctly mounted.



# How to install the battery box



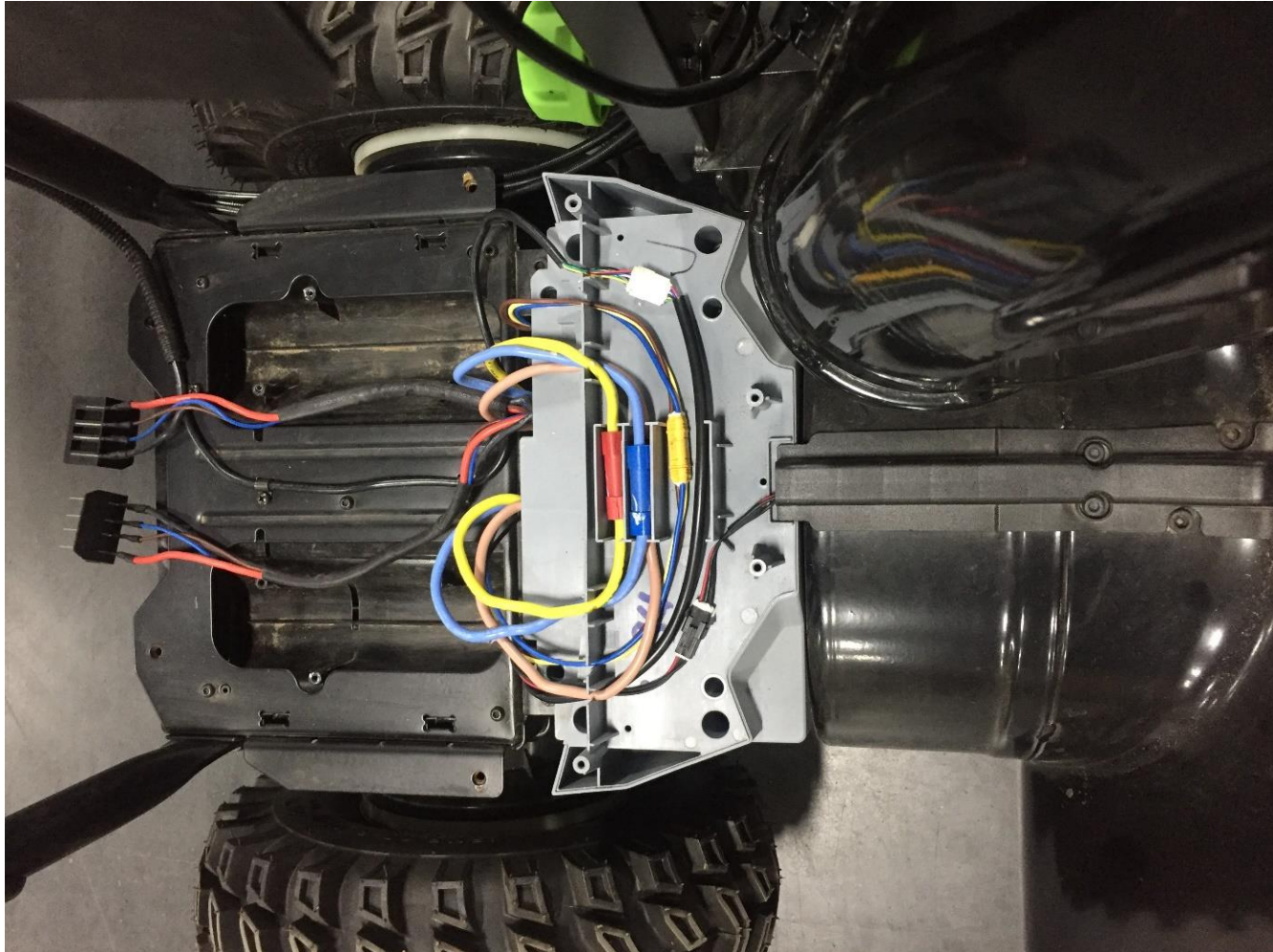
3. Use a Torx wrench (T20 bit) and hex bit(5mm) to tighten the 6 screws (Yellow circled) and 4 bolts(Red circled).



4. Close the PCBA Box Cover with the 4 screws using the Torx wrench.

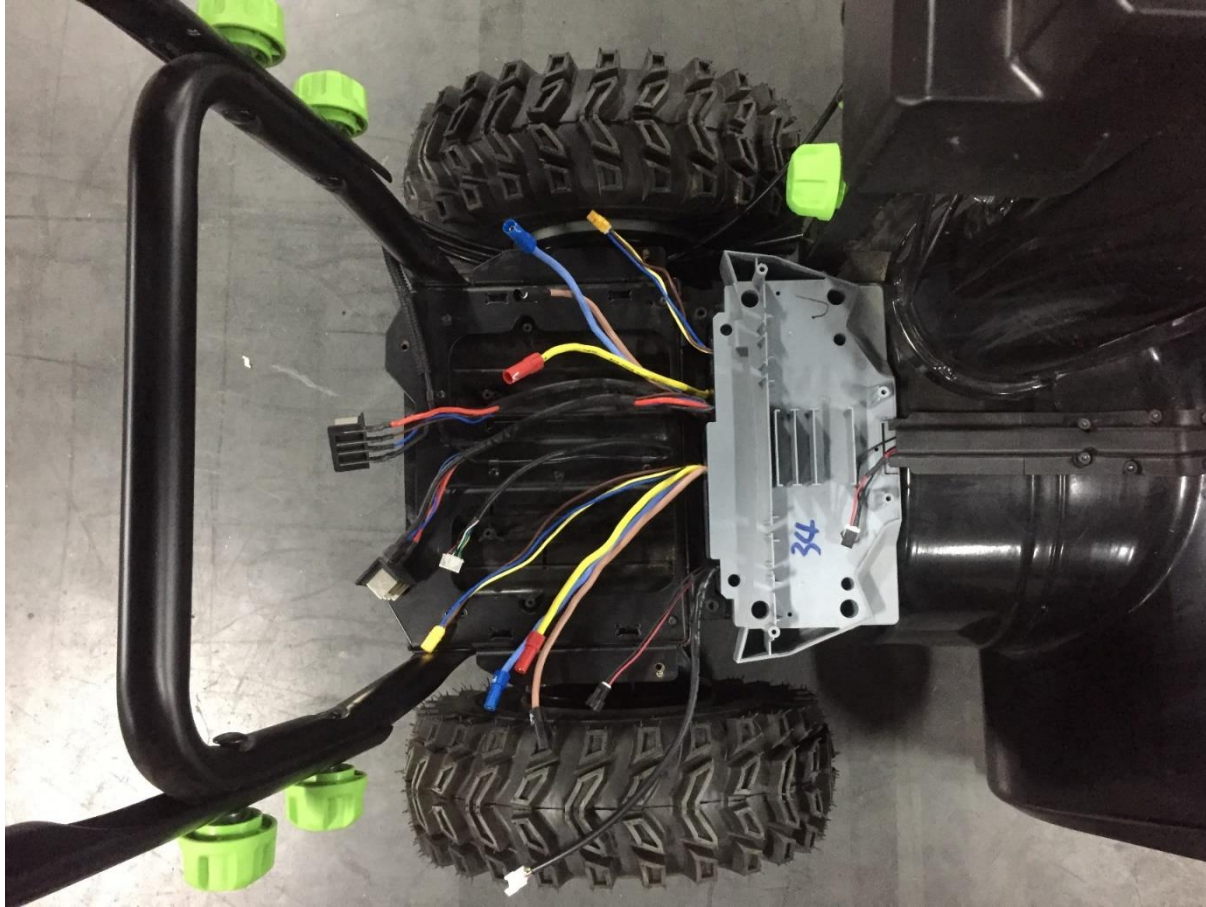
# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

1. See the section “**How to remove the battery box**” to remove the battery box from the snow blower.



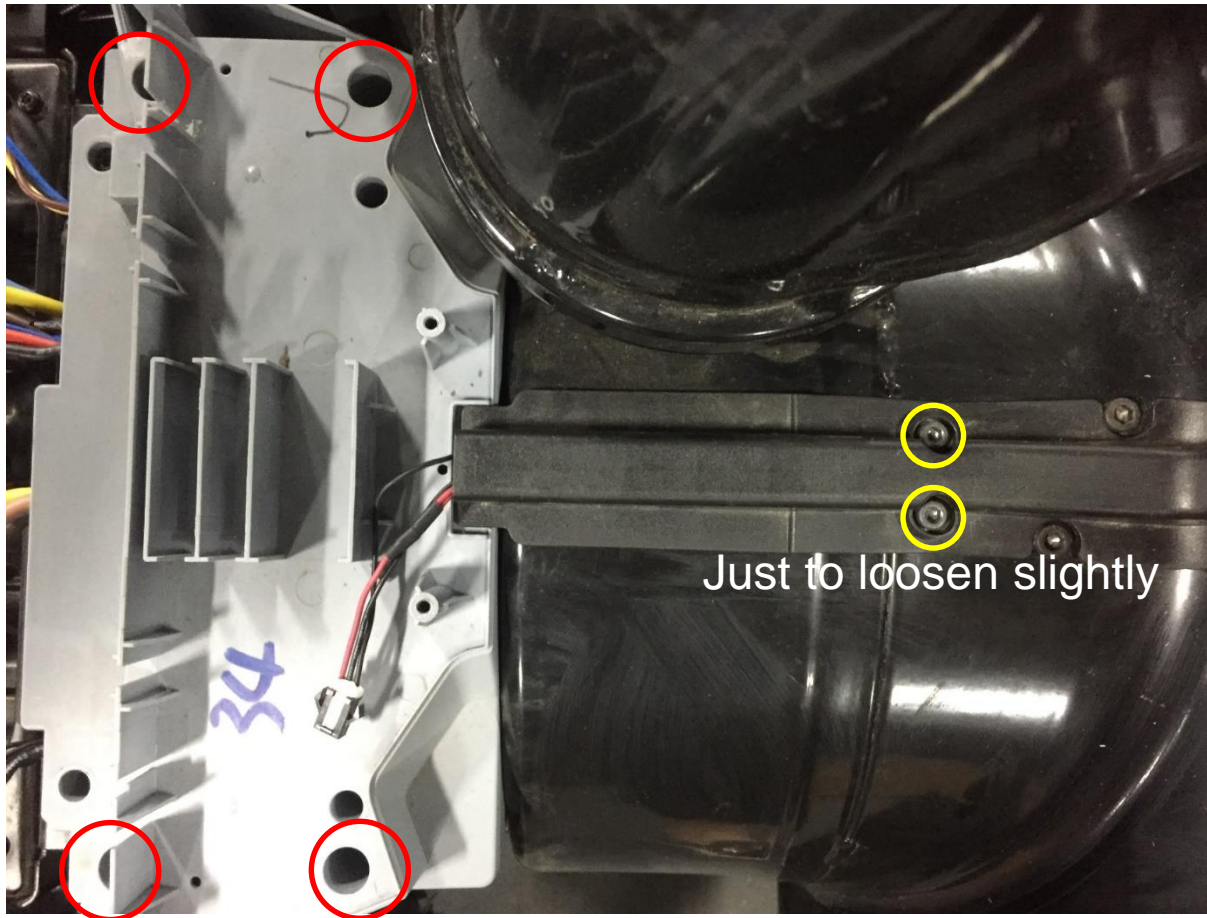
# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

2. Disconnect all the plugs.

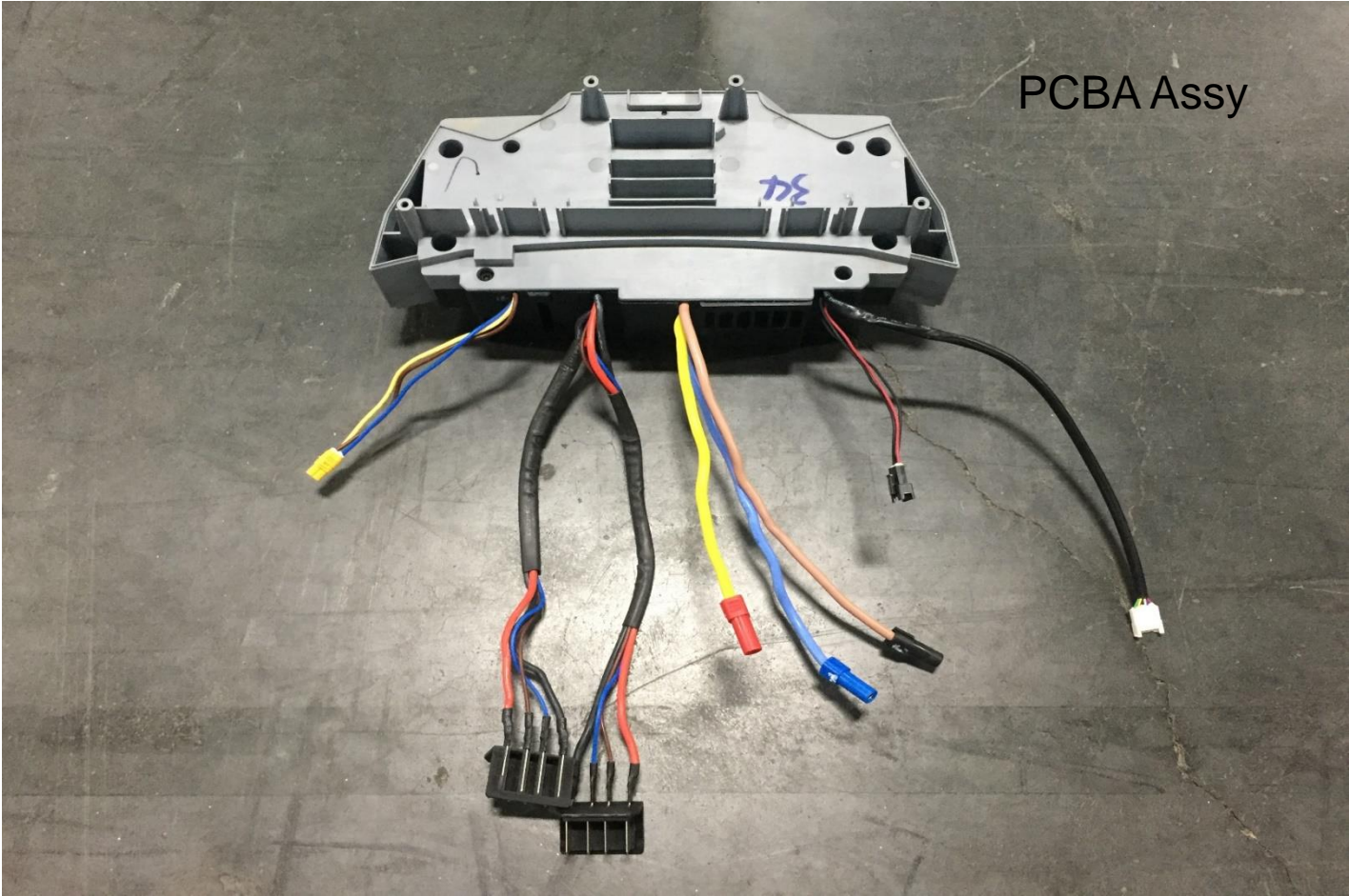


# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

3. Use a hex bit(4mm) to just loosen the 2 bolts(Yellow circled) and another 5mm to loosen and remove the 4 bolts deep inside the PCBA box(Red circled) to take away the PCBA Assy from the snow blower (see next slide).



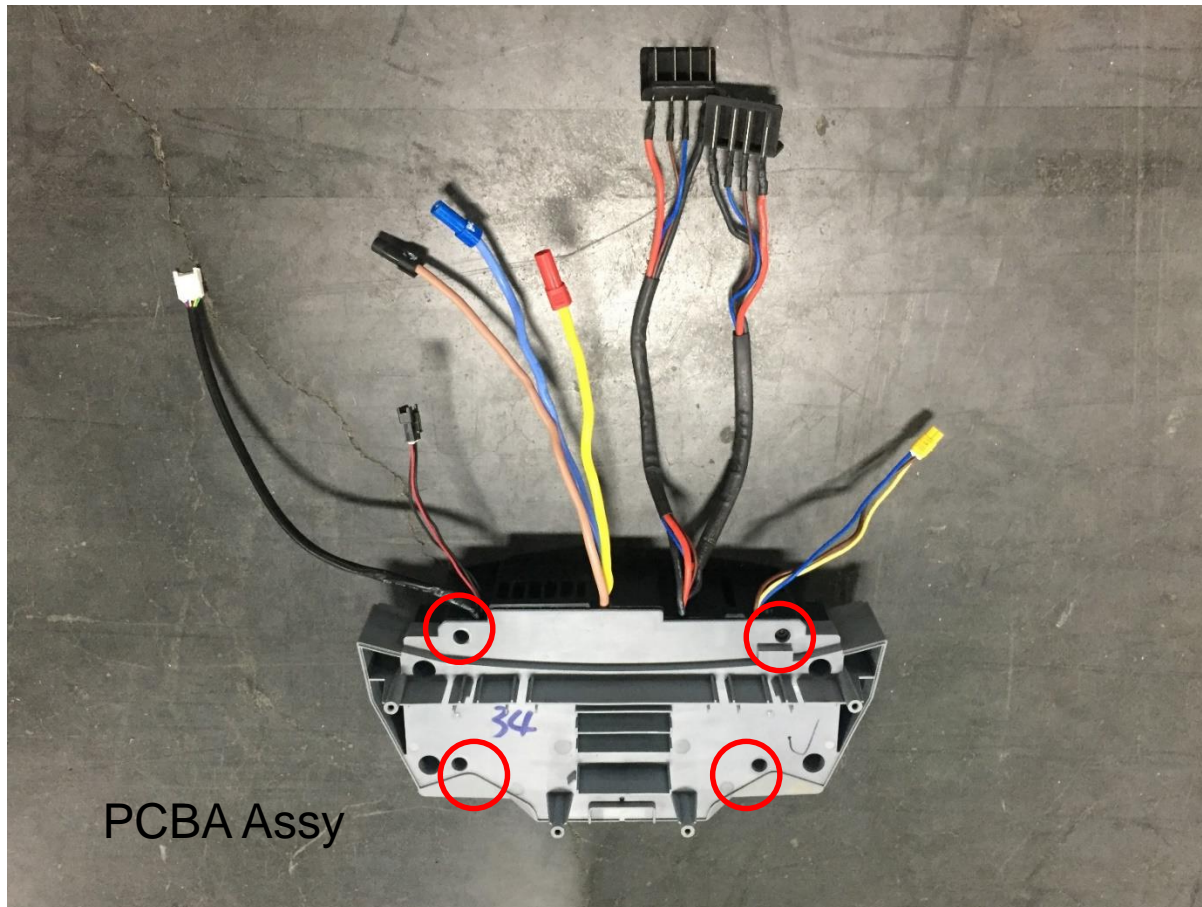
# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA



Description	Part Number
PCBA Assy	2830708002

# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

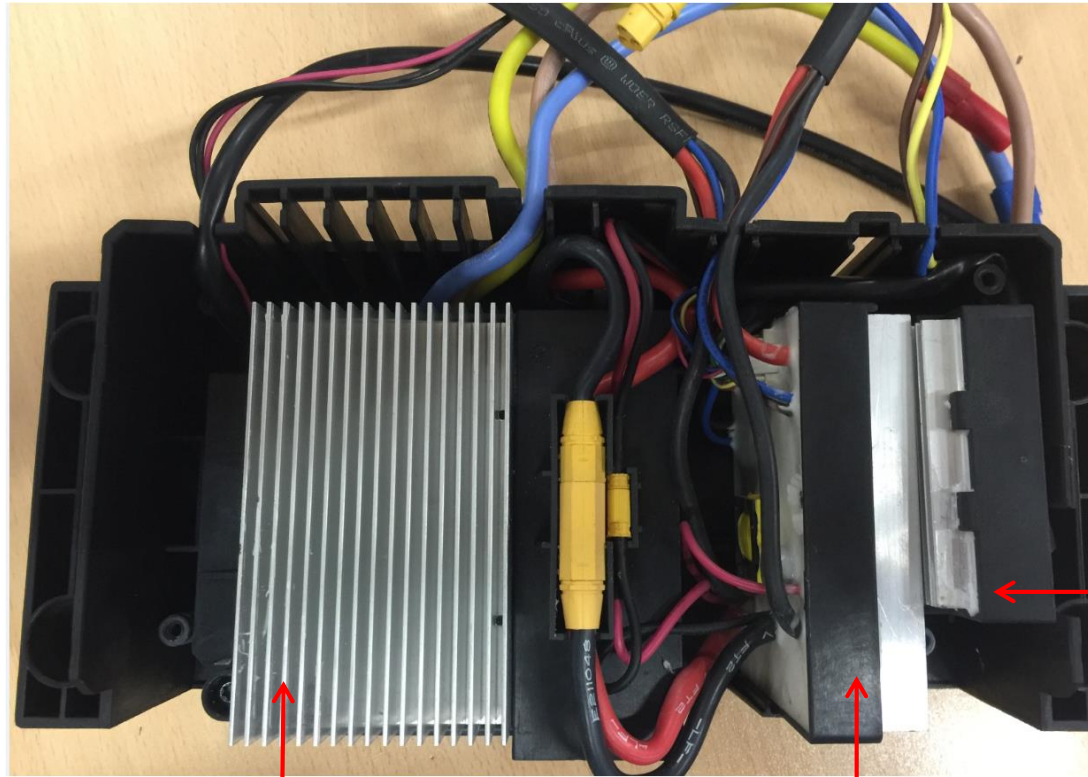
4. Main PCBA/BMS PCBA/Self-propel PCBA are included in the PCBA Assy.
  - If your need to have the single one replaced, please open the PCBA Assy box using a Torx wrench with T20 bit.





# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

Main PCBA, BMS PCBA and Self-propel PCBA locations please see below:



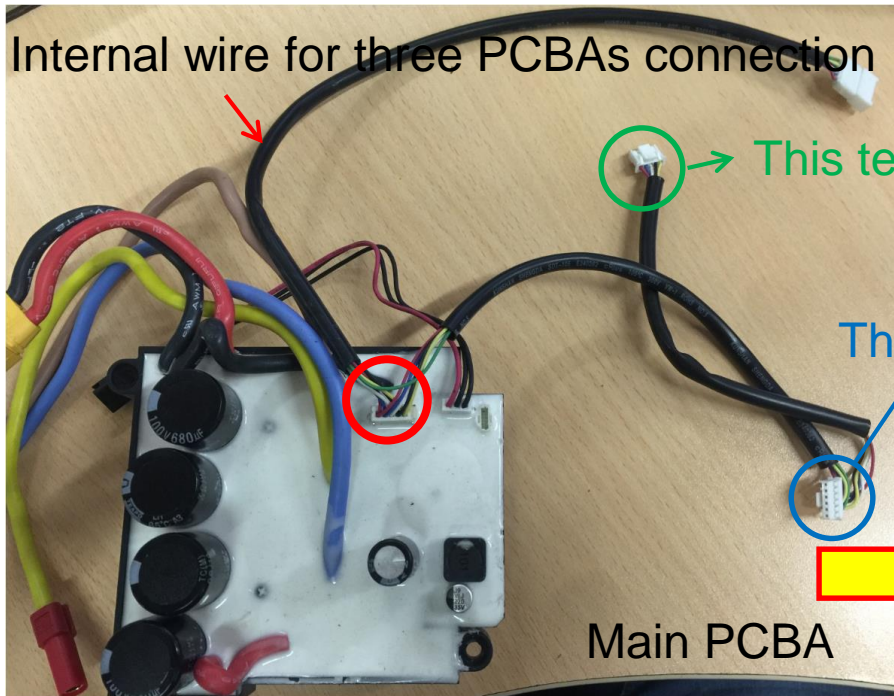
Main PCBA

BMS PCBA

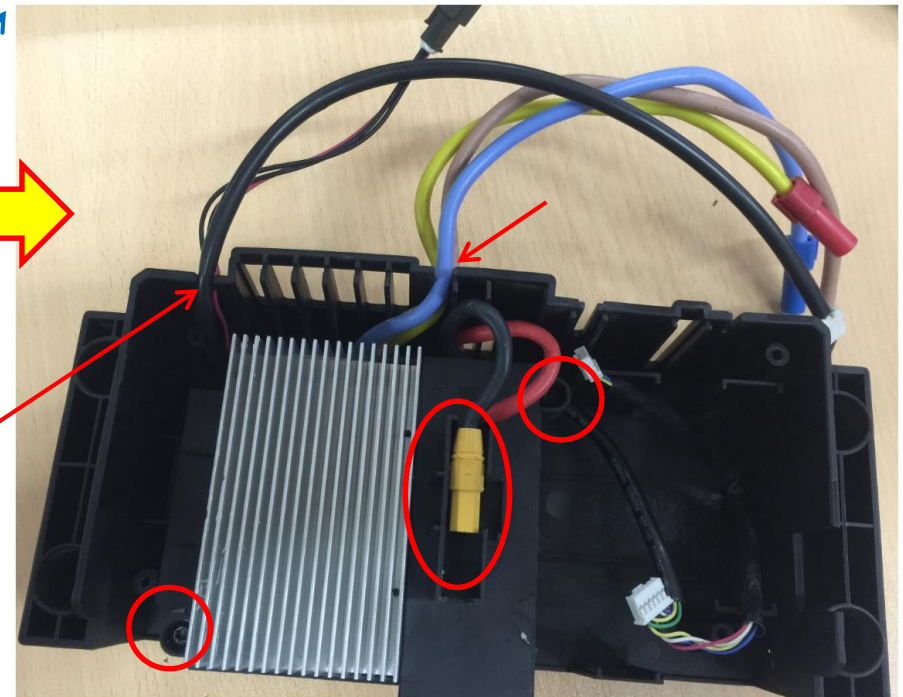
Self-propel PCBA

# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

## ① Main PCBA Alignment

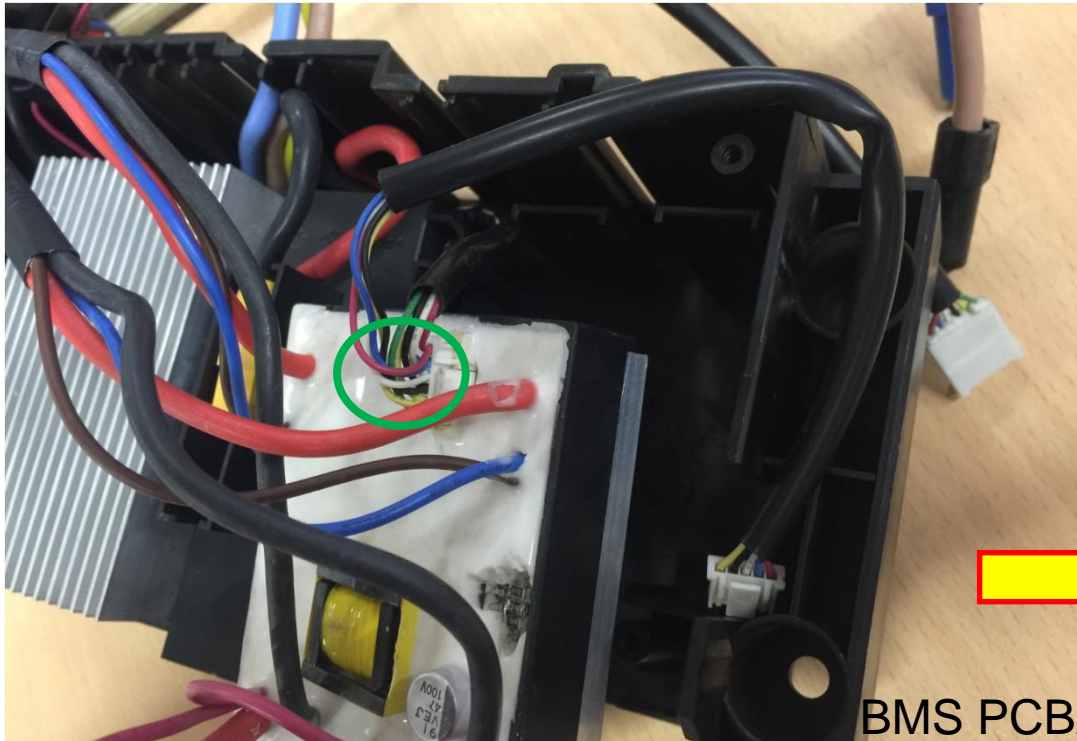


Thinner wire should be beneath the thicker wire, avoiding wire skipping.

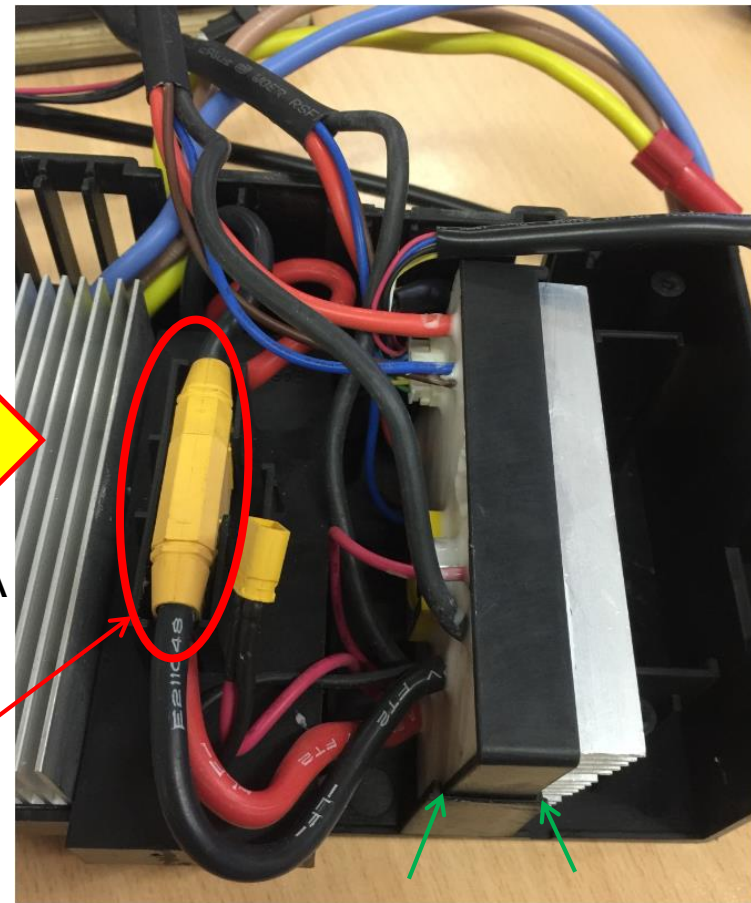


# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

## ② BMS PCBA Alignment



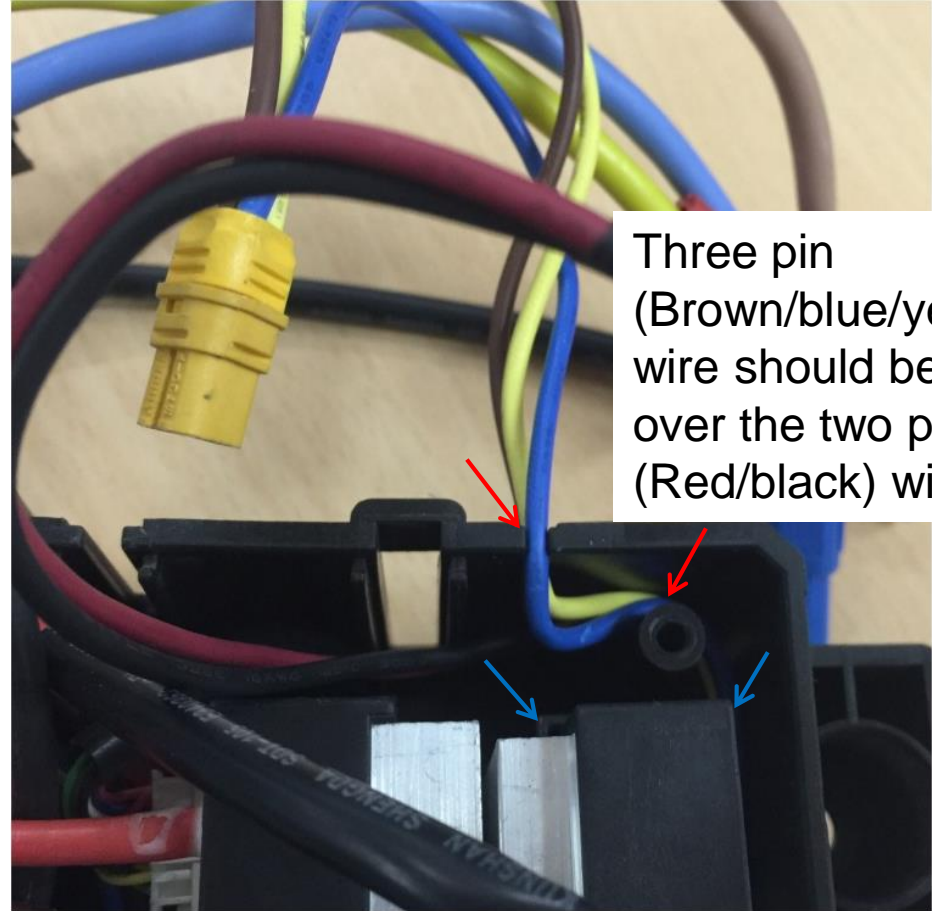
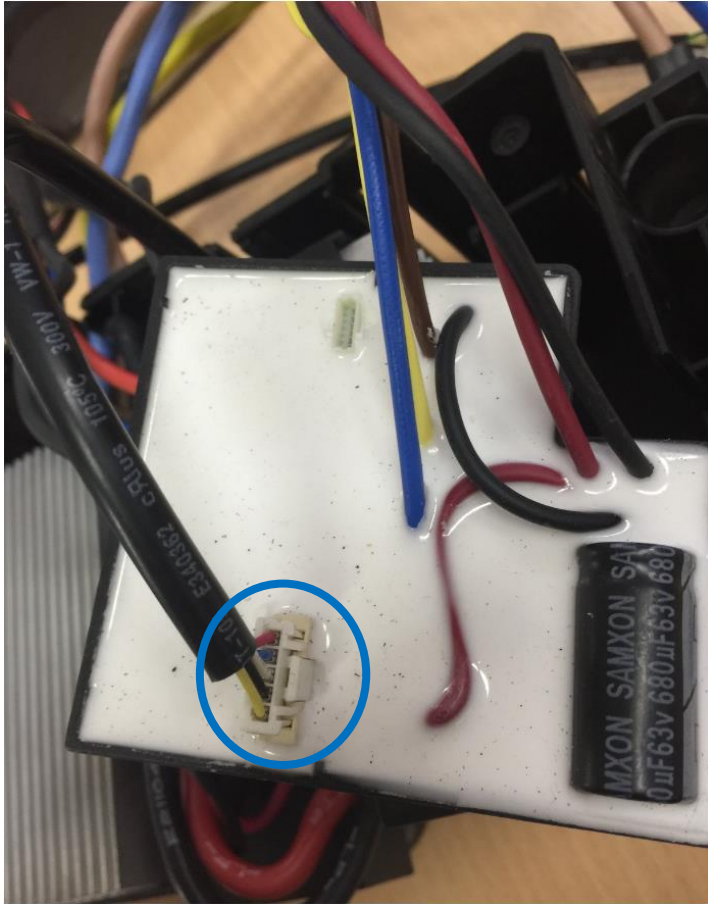
BMS PCBA



Main PCBA + BMS PCBA

# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

## ③ Self-propel PCBA Alignment

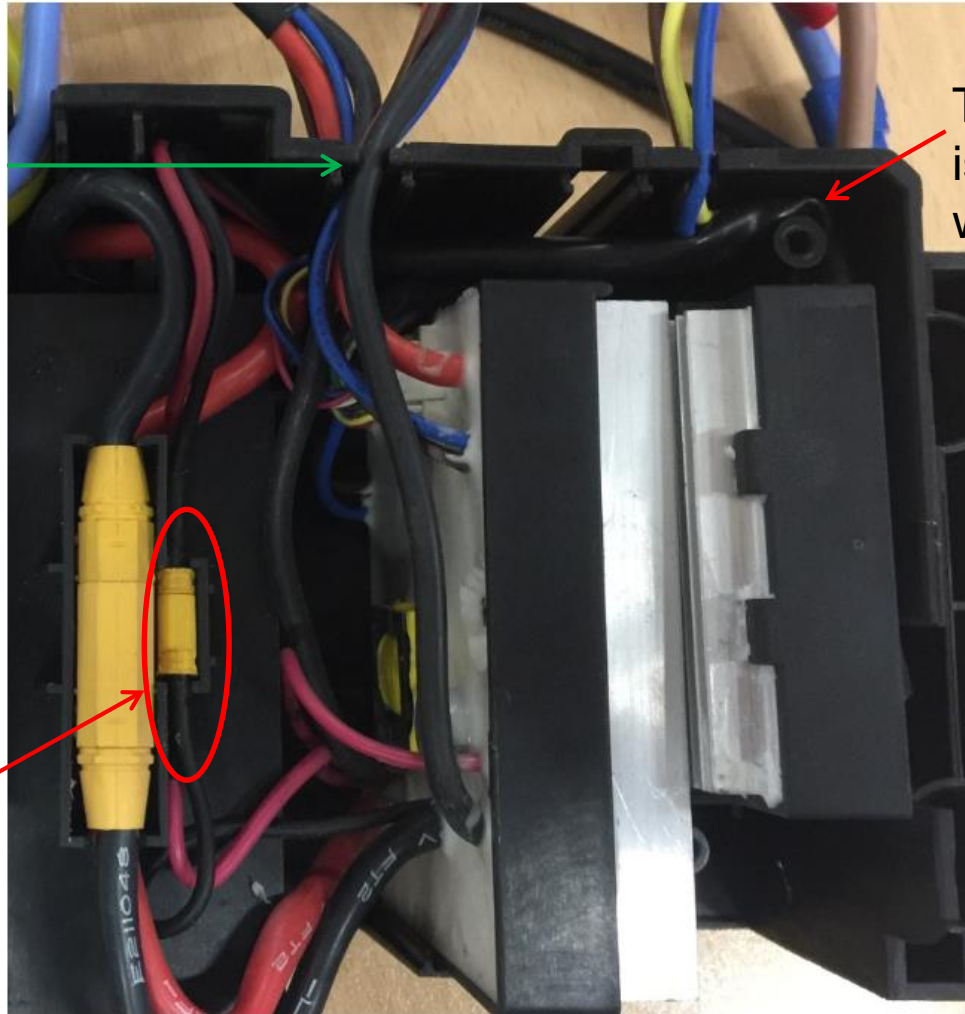


Three pin  
(Brown/blue/yellow)  
wire should be  
over the two pin  
(Red/black) wire.

# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

## ③ Self-propel PCBA Alignment

Electric contact terminal wire from the BMS PCBA

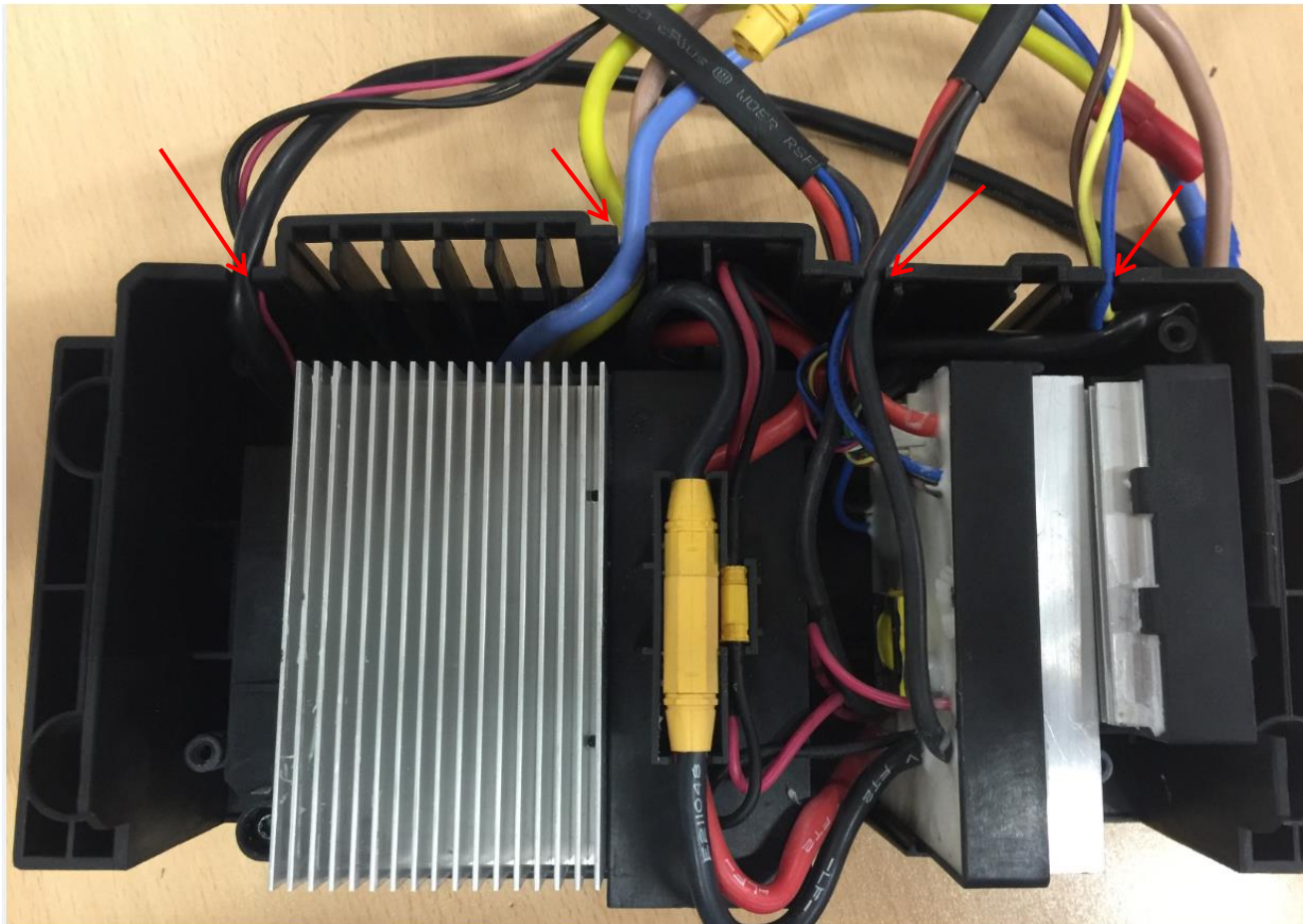


The black thicker wire is on the top, avoiding wire skipping.

Self-propel PCBA + BMS PCBA

# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

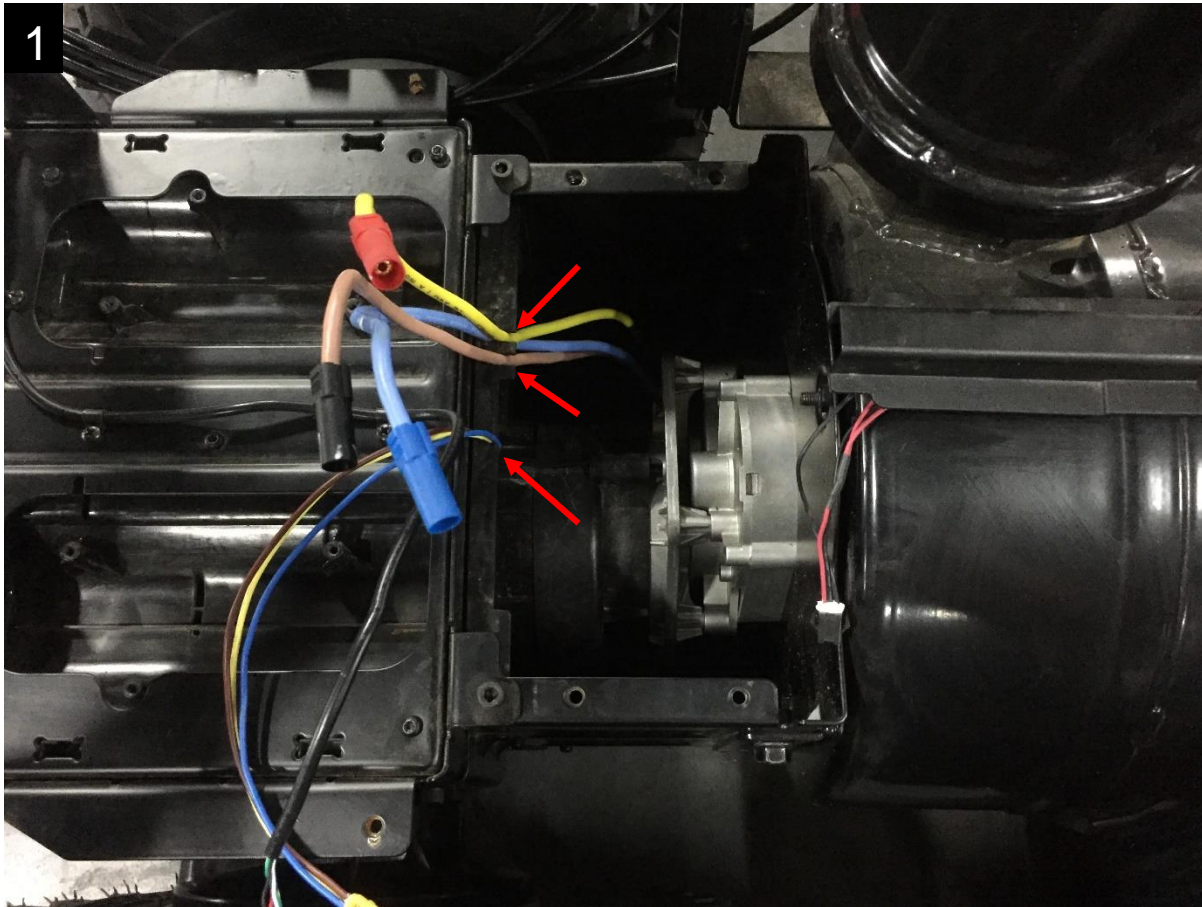
Before closing the PCBA Assy box top cover, please make sure that all the wires are aligned in the corresponding slots of the bottom cover correctly.



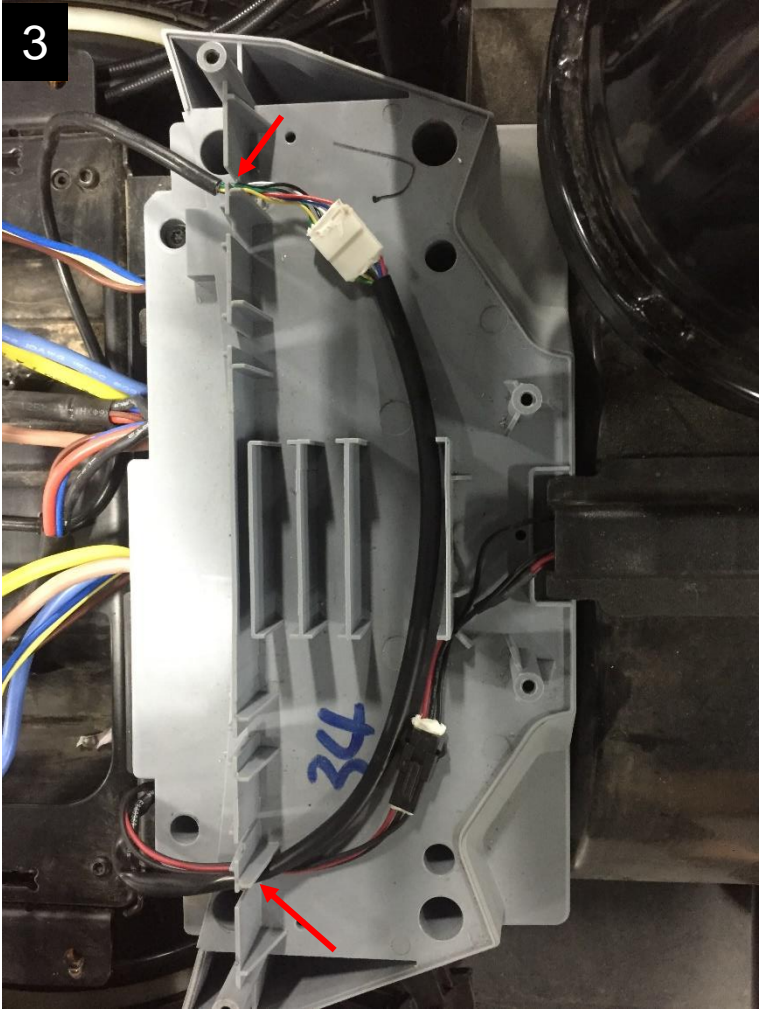
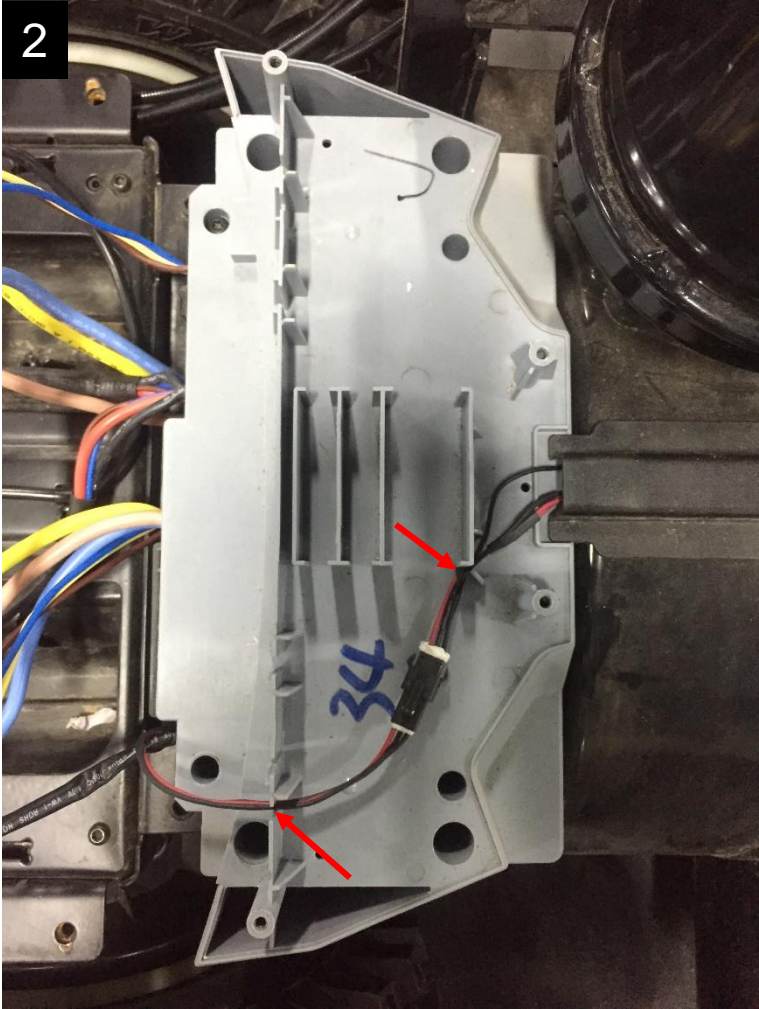
# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

- Replace with a new PCBA Assy.

Align the wires as below step 1-8 instructed.

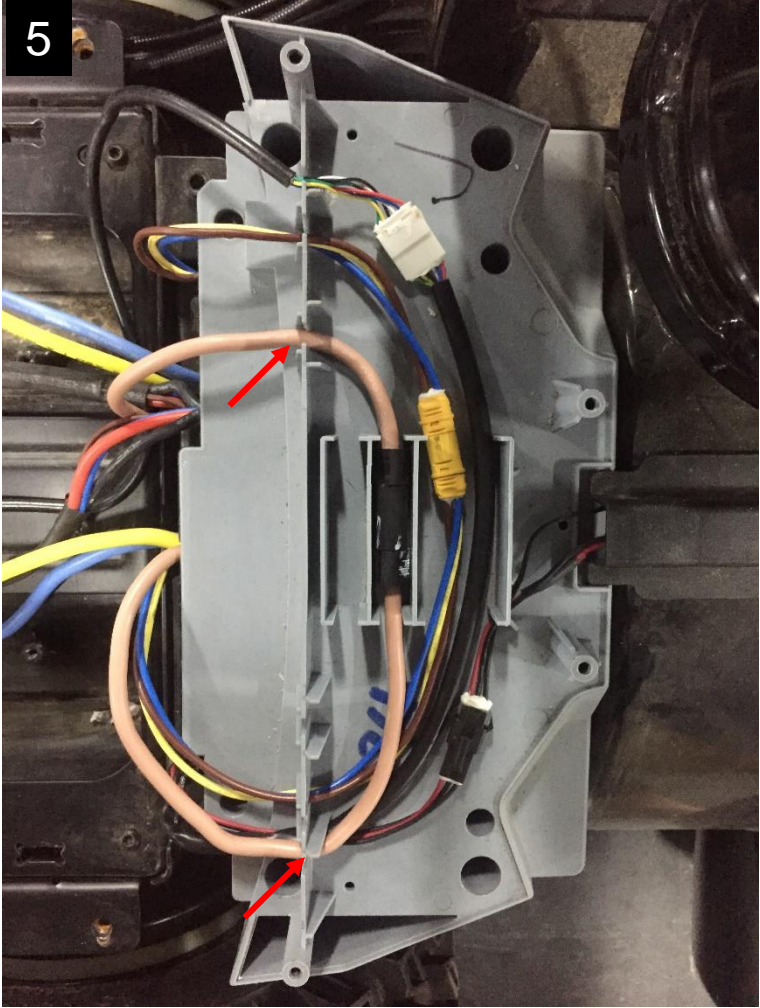
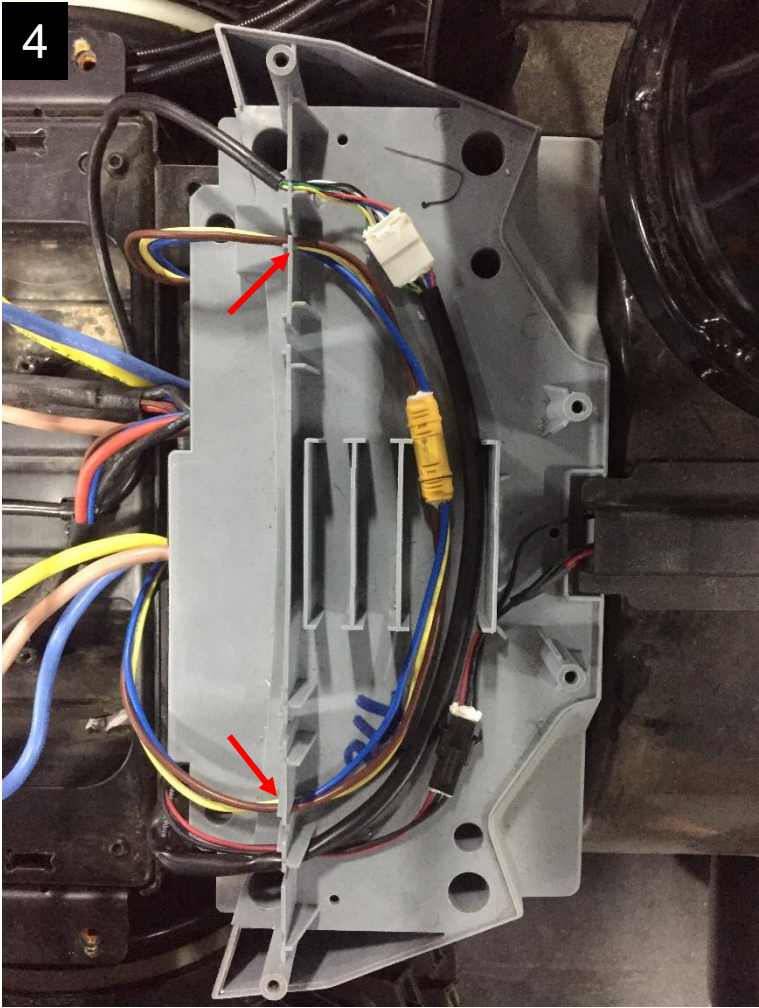


# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

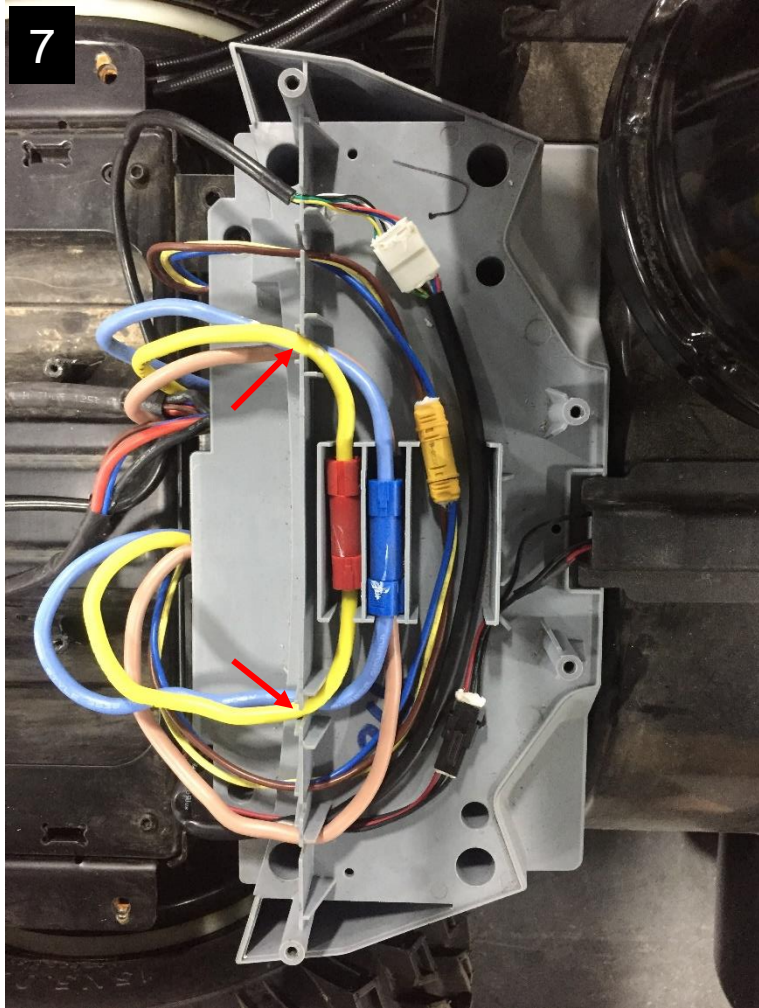
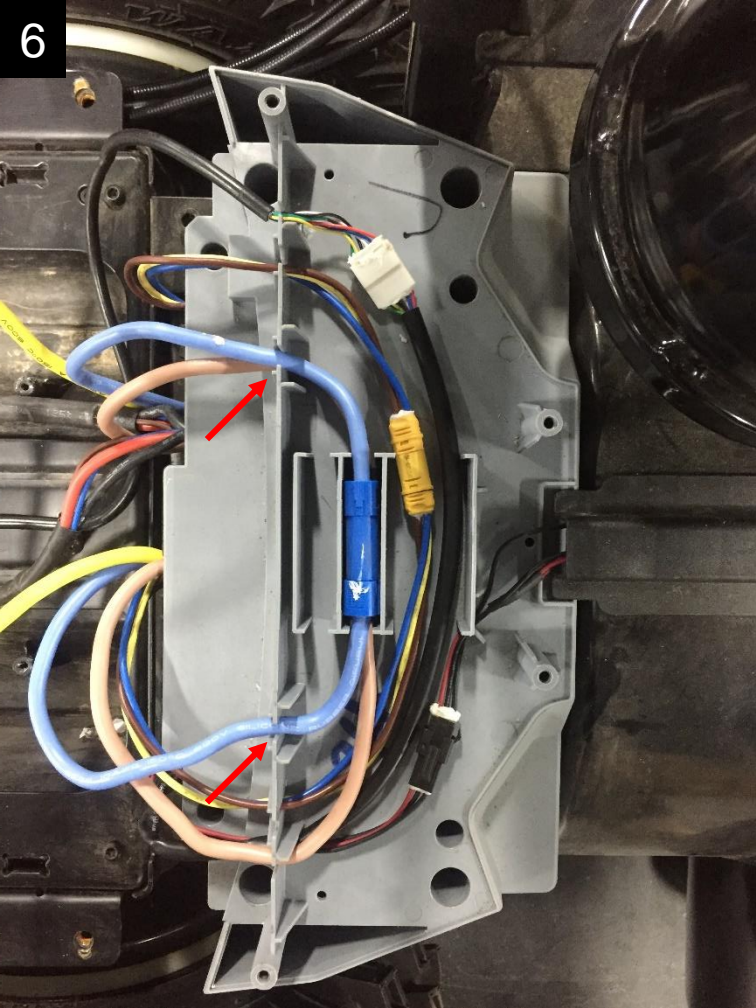




# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

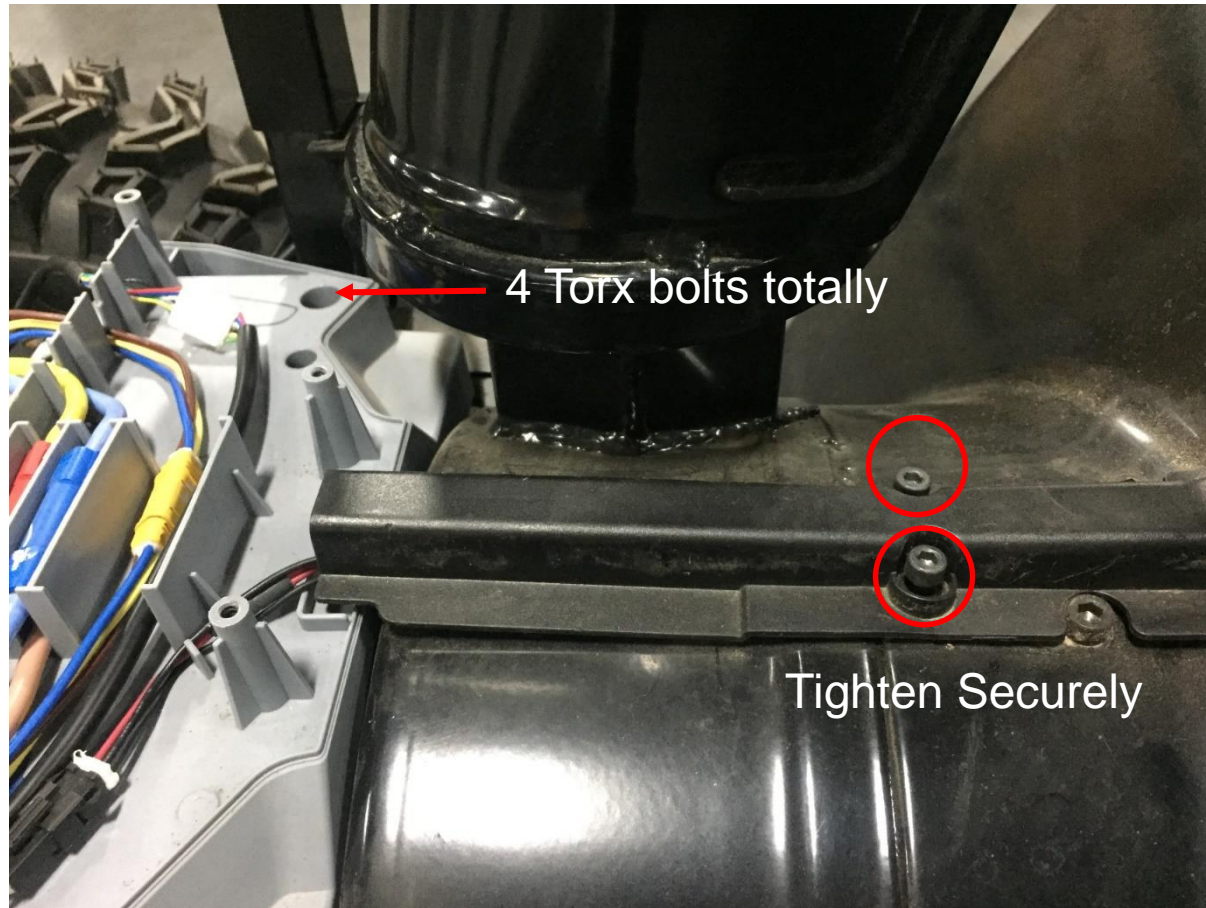


# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA



# How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA

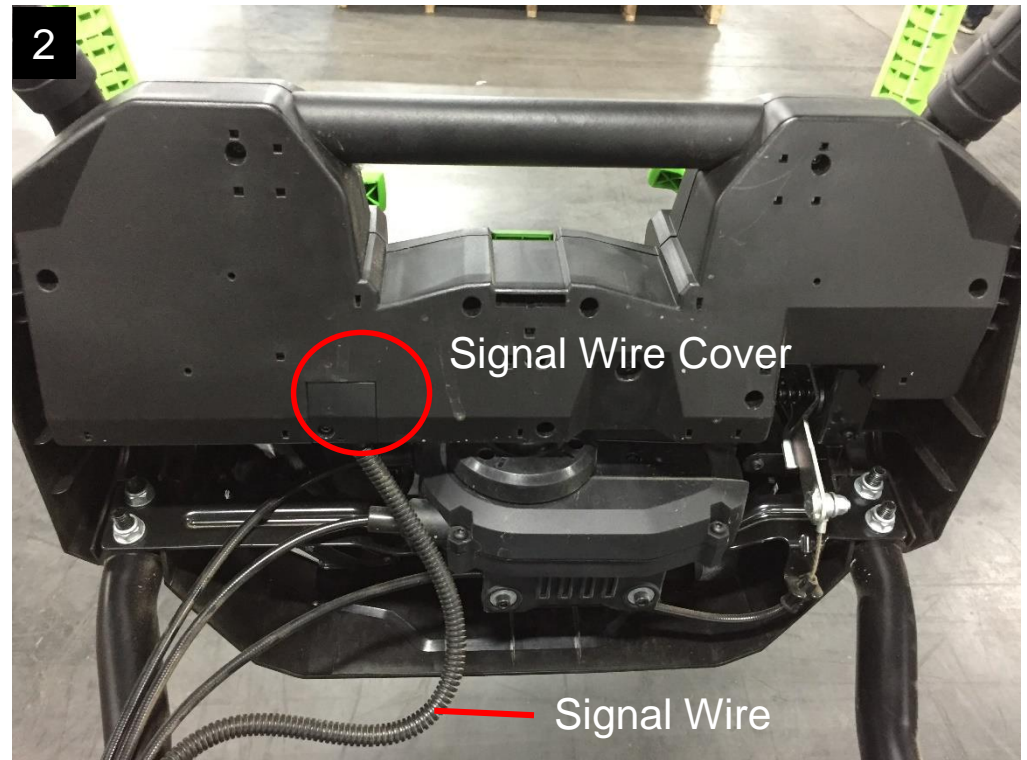
5. Use a hex bit(4mm) to tighten the 2 bolts and then fix the PCBA Assy on the snow blower with the 4 bolts using a hex bit(5mm).



6. See the section **“How to install the battery box”** to install the battery box onto the snow blower.

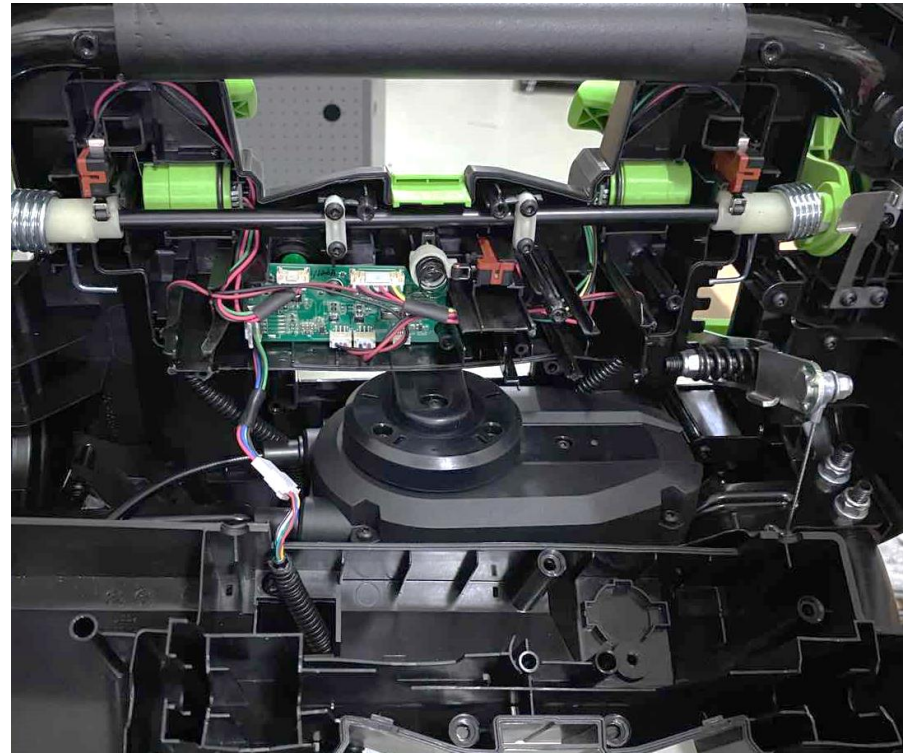
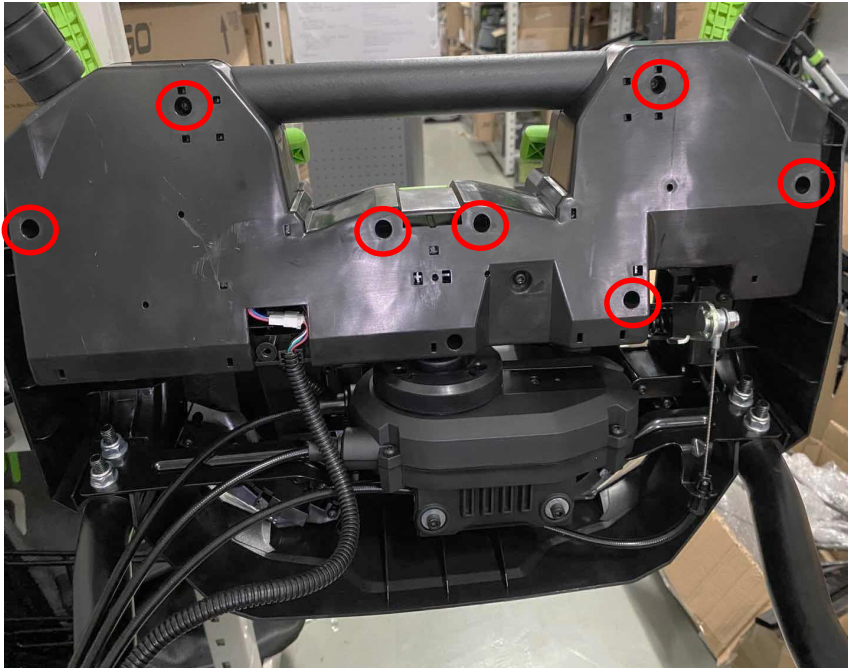
# How to replace Switch PCBA

1. Lay the snow blower as Fig. 1 shown.
2. Use a Torx wrench with T20 bit to loosen the 1 screw to remove the signal wire cover.



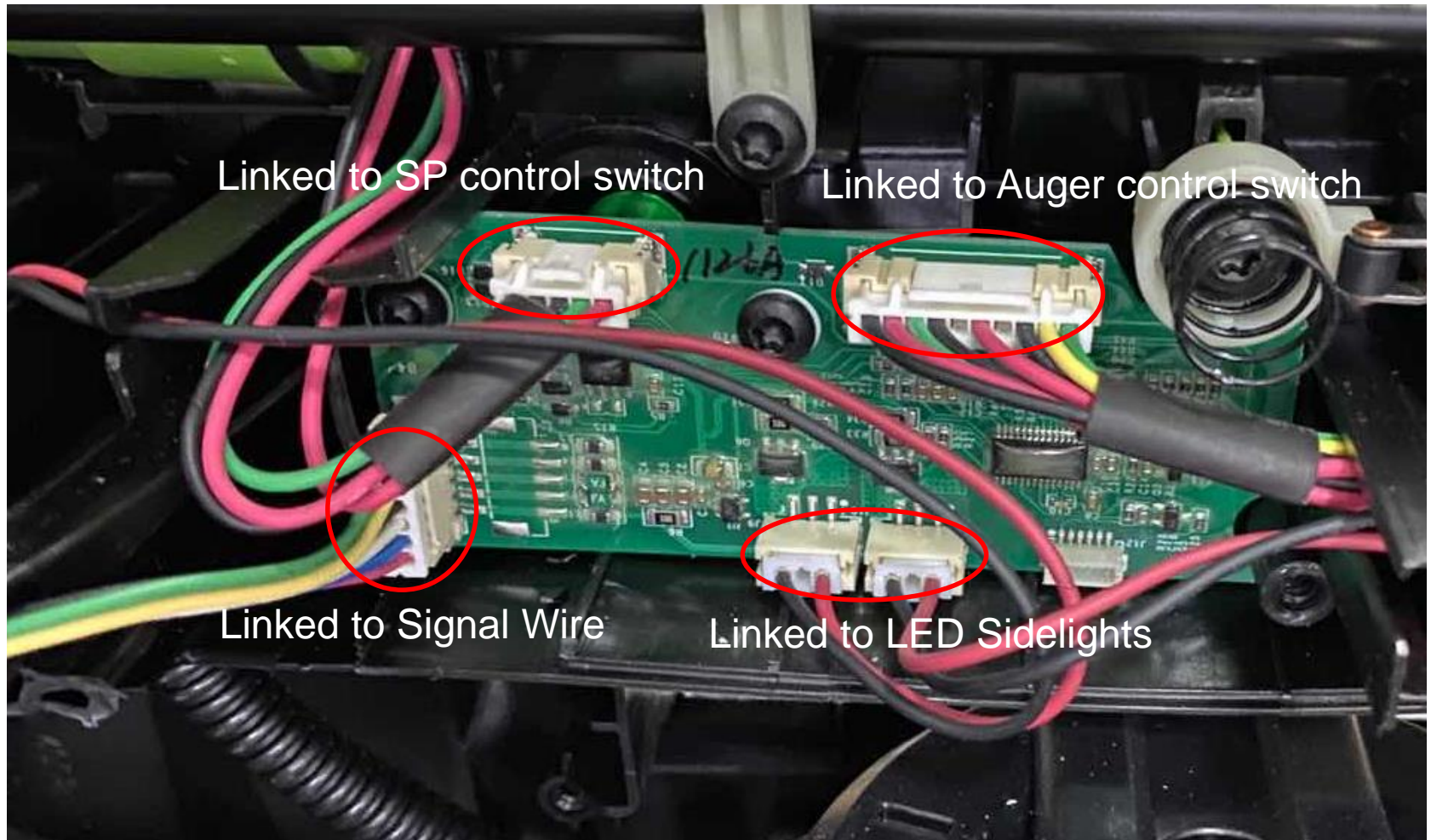
# How to replace Switch PCBA

3. Use a Torx wrench with T20 bit to loosen the 7 screws to open the Handle ASSY.

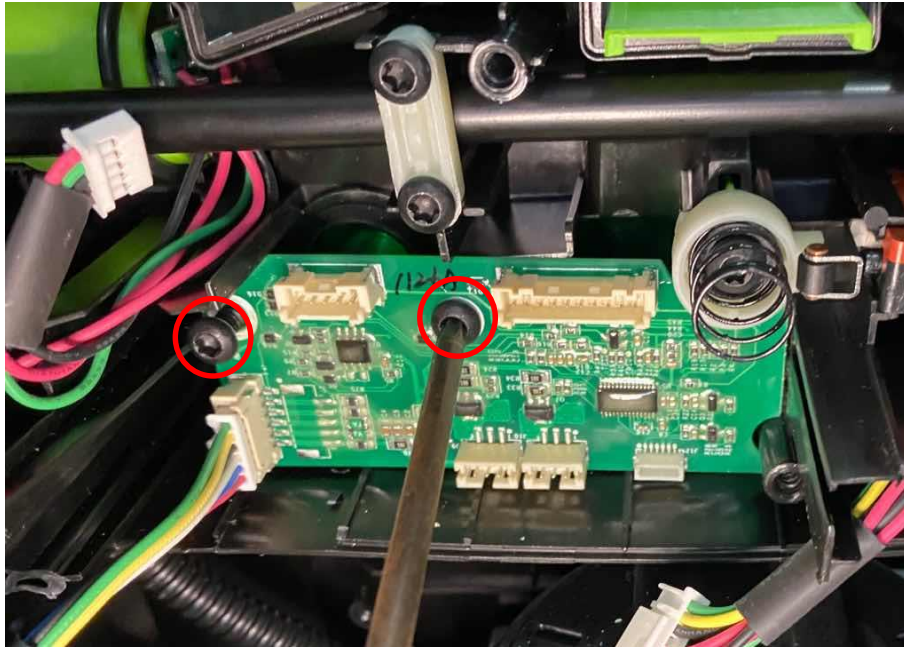


# How to replace Switch PCBA

4. Disconnect the plugs linked the Switch to Signal Wire, LED Sidelights, SP control switch and Auger control switch.



# How to replace Switch PCBA

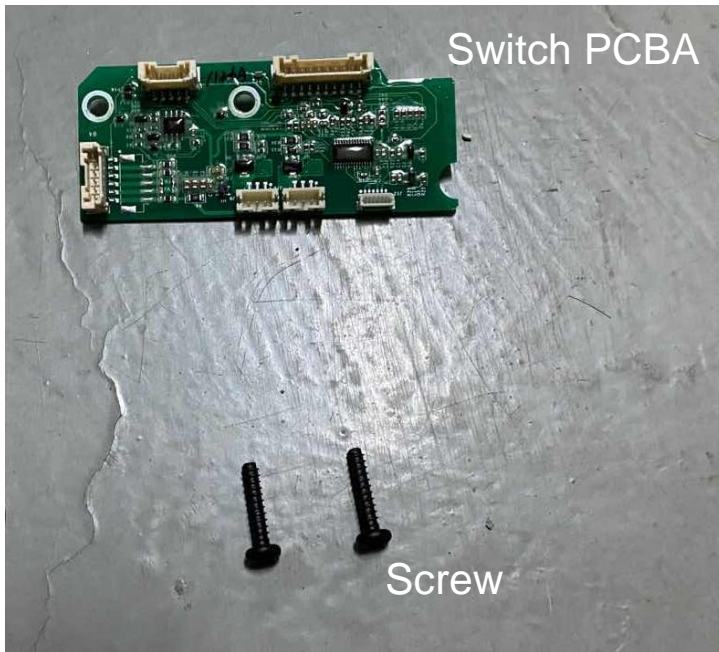


5. Use a Torx wrench with T20 bit to loosen the 2 screws to remove the Switch PCBA from the Handle ASSY.



# How to replace Switch PCBA

6. Disconnect the plugs linked the Switch PCBA to Signal Wire.
7. Replace the Switch PCBA and reassemble it in the reverse order.(See the next slides)

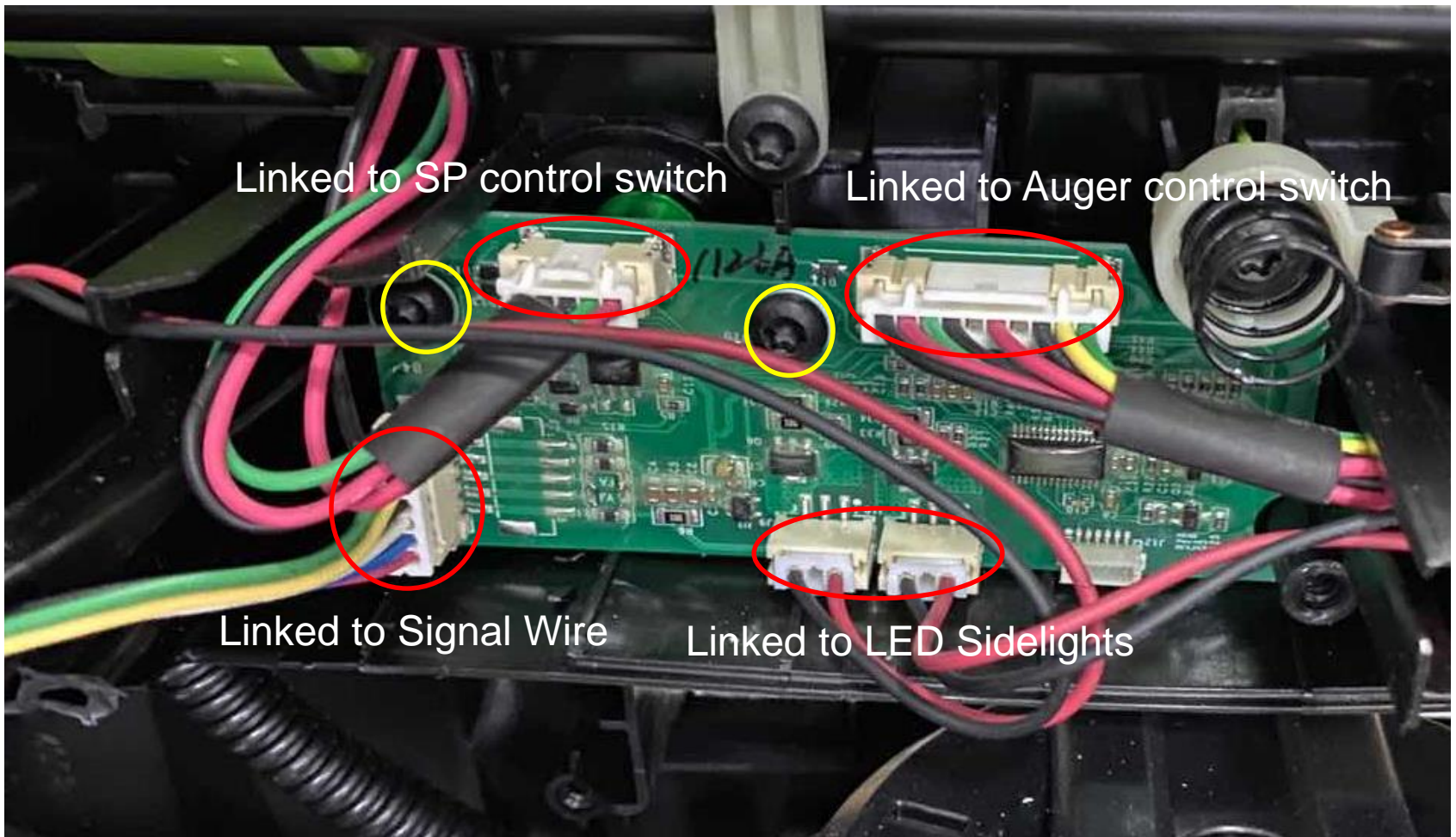


Description	Part Number
Switch PCBA	4891881002
Screw	5620157006

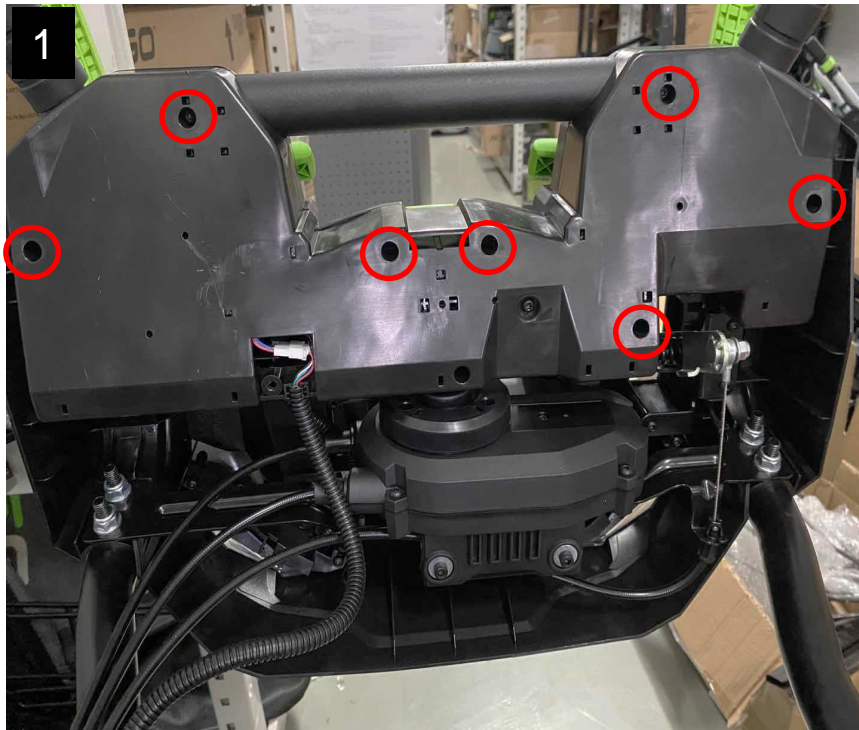


# How to replace Switch PCBA

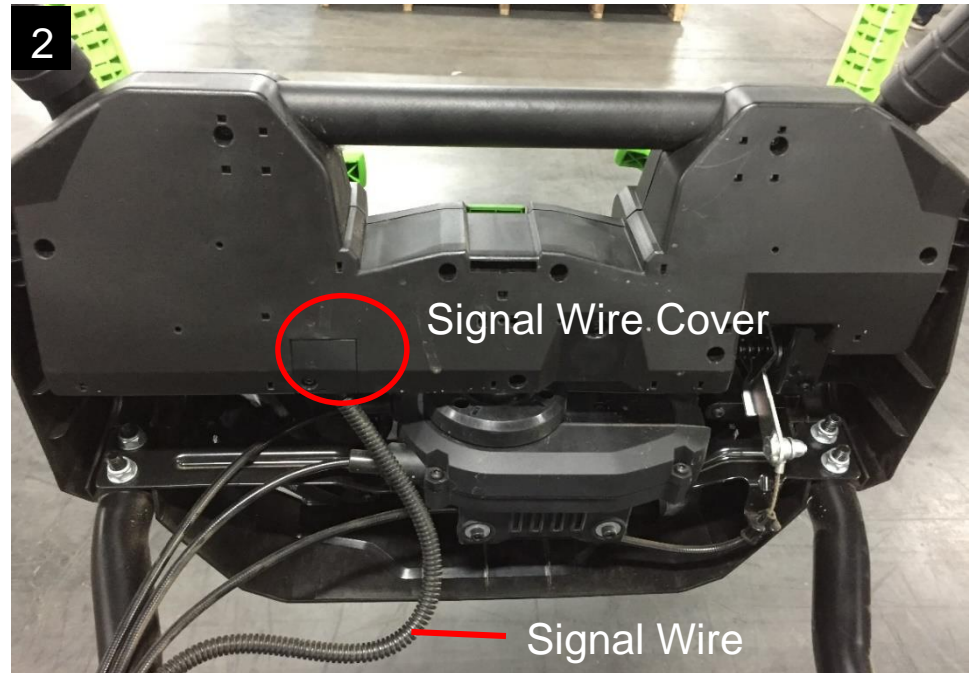
8. Tighten the 2 screws to fix the Switch PCBA on the Handle ASSY.
9. Disconnect the plugs linked the Switch to Signal Wire, LED Sidelights, SP control switch and Auger control switch.



# How to replace Switch PCBA



10. Use a Torx wrench with T20 bit to tighten the 7 screws to close the Handle ASSY.
11. Fix the Signal Wire Cover with 1 screw by a Torx wrench with T20 bit.



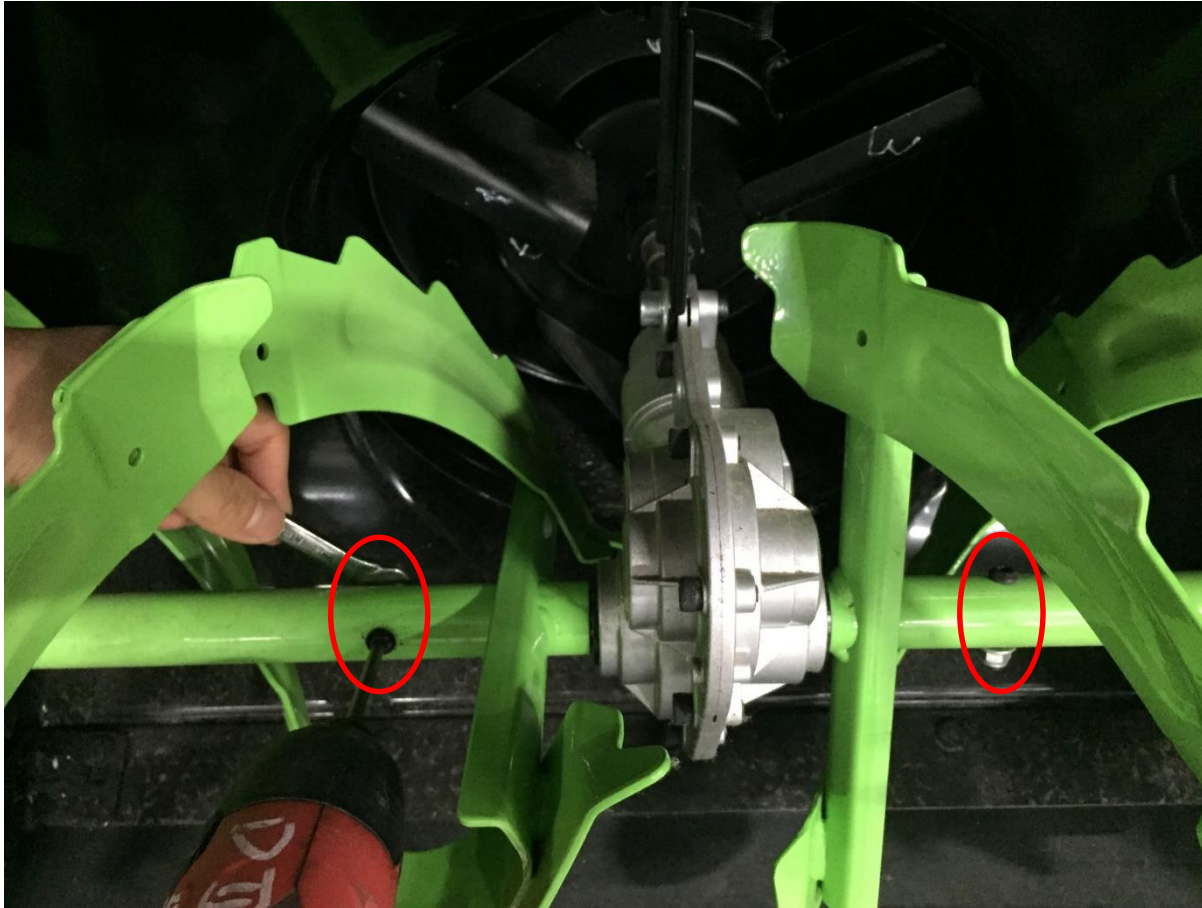
# How to replace the auger/gear case Assy

1. Use a hex bit(5mm) to loosen and remove the 2 bolts.



# How to replace the auger/gear case Assy

2. Use an impact wrench with 4mm hex bit and an open wrench(10mm) cooperated to loosen and remove the 2 shear pins from the auger shaft. The auger is free from the shaft.

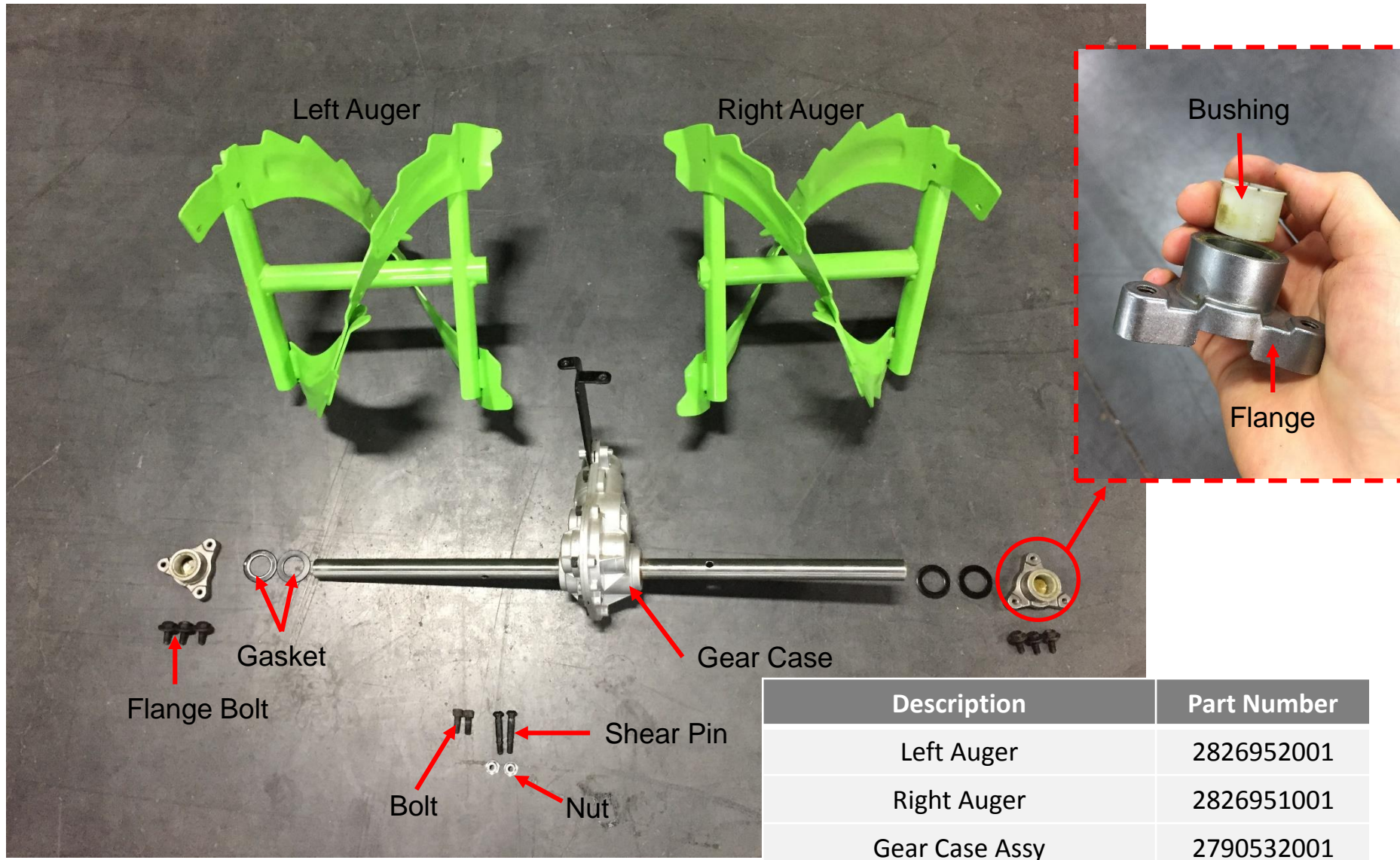


# How to replace the auger/gear case Assy

3. Use a hex bit(5mm)/a socket wrench (10mm) to loosen and remove the 3 flange bolts on each side.
4. Remove the auger and gear case Assy together from the snow blower and separate them as next slide shown.
5. Any part worn, have it replaced.



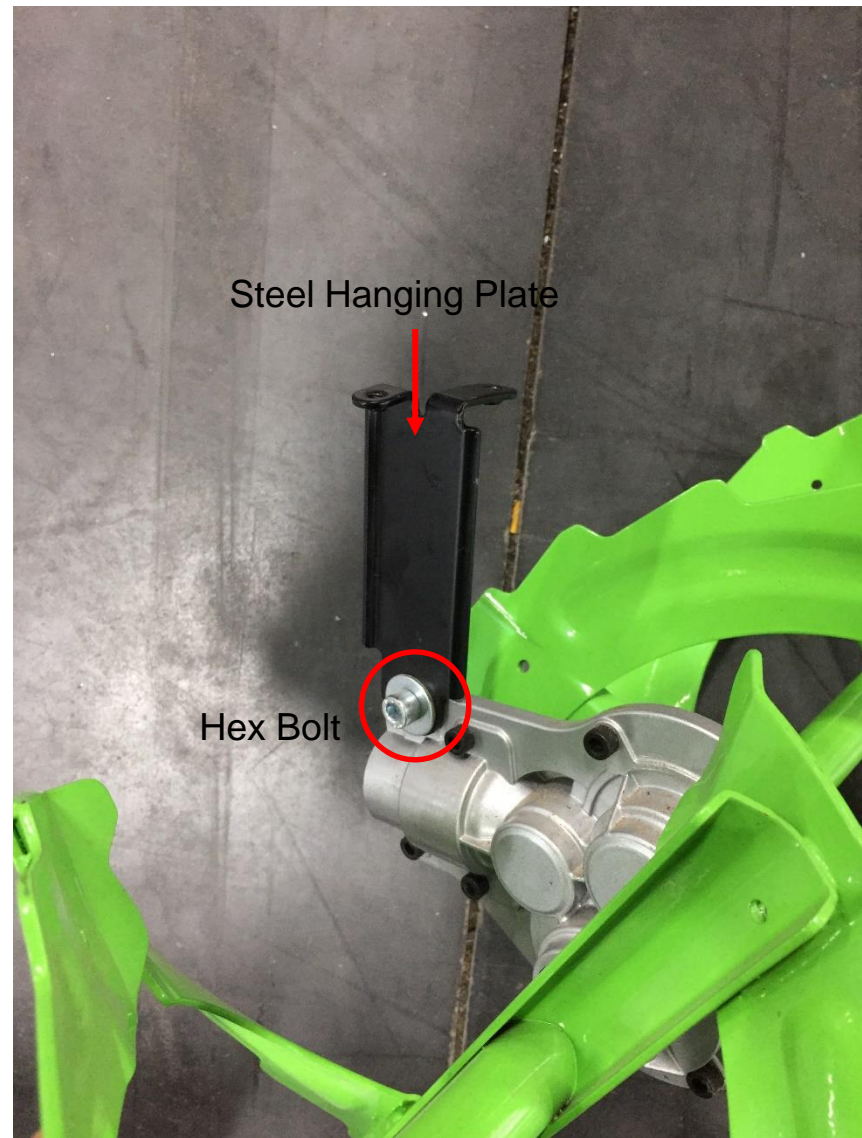
# How to replace the auger/gear case Assy



Description	Part Number
Left Auger	2826952001
Right Auger	2826951001
Gear Case Assy	2790532001

# How to replace the auger/gear case Assy

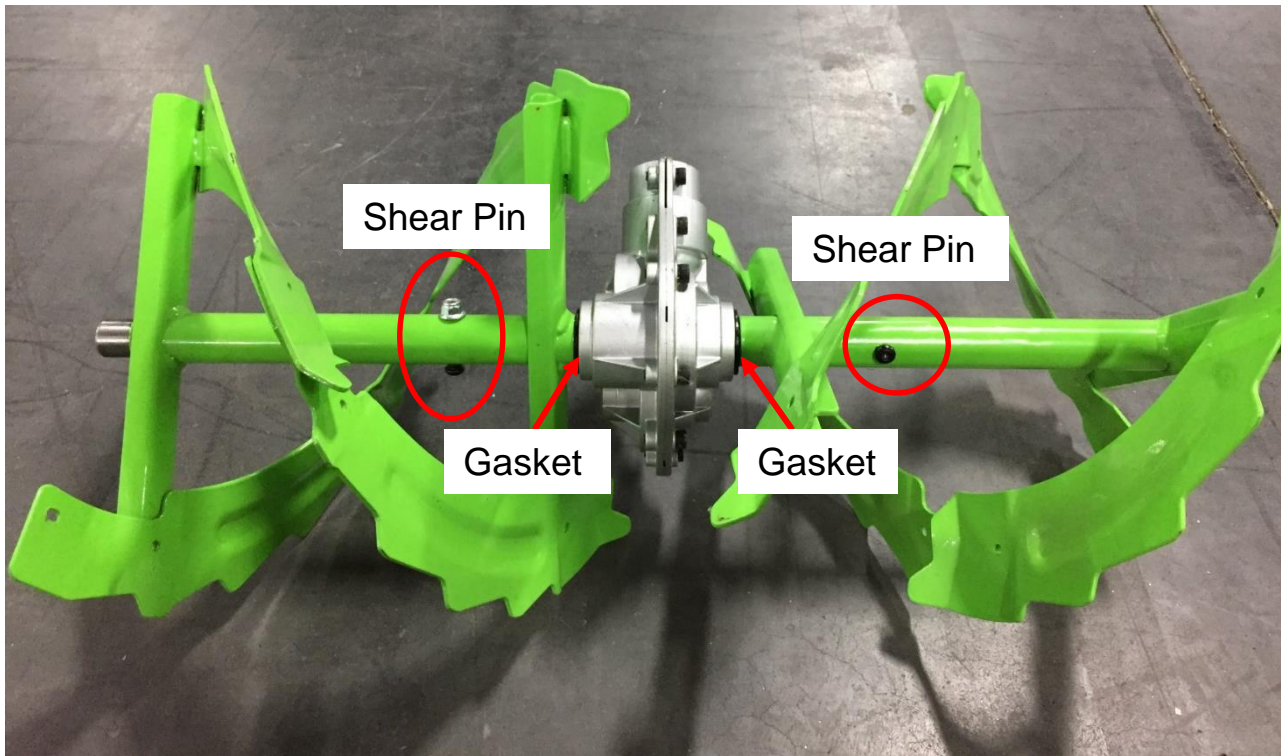
6. When the gear case need replaced, the steel hanging plate should be removed (using a 6mm hex bit) and reassemble it with the beneath washer onto the new gear case.
7. When have new auger or gear case Assy reassembled, use a hex bit(6mm) to **slightly loosen the hex bolt**, ensuring that the steel plate can rotate freely on the gear case. It will be needed for later adjusting.



# How to replace the auger/gear case Assy

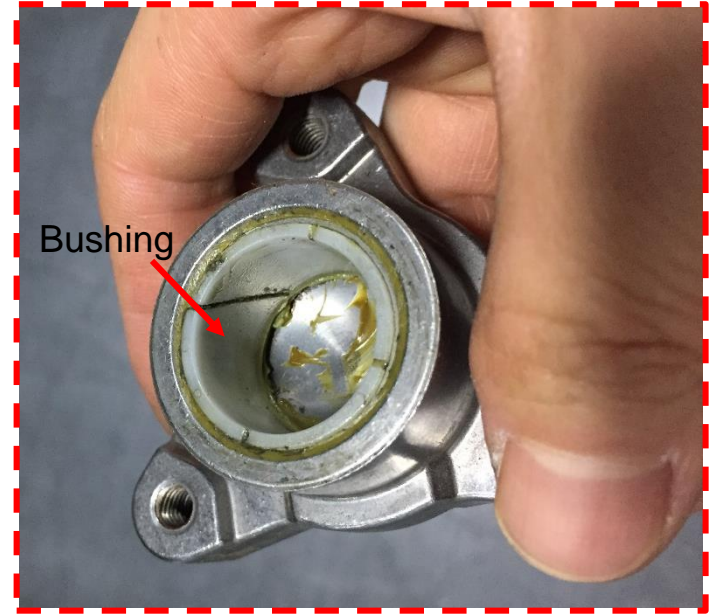
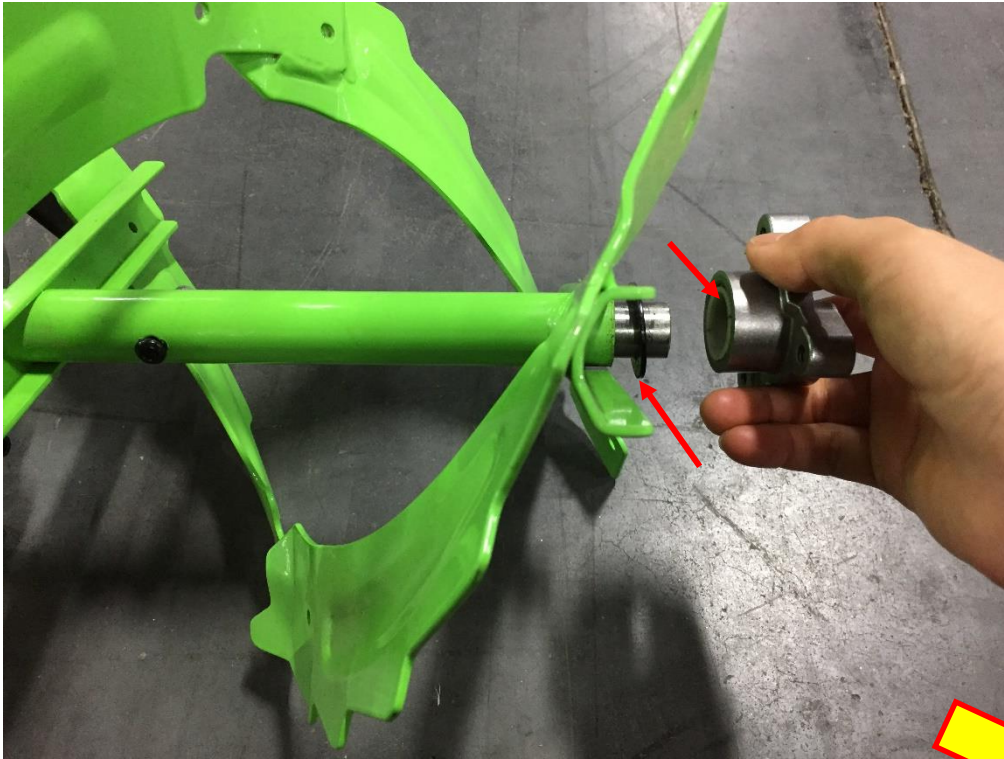
8. Follow the below steps to mount the auger/gear case Assy onto the snow blower.
  - Mount one gasket onto the shaft on each side and then mount the left and right auger.
  - Align the hole in the auger with the hole in the shaft, insert the shear pin into the aligned holes and fix them by nut.

**NOTICE:** Once the holes can not be aligned correctly, the left and right auger is mounted reversely. Exchange them and reassemble.

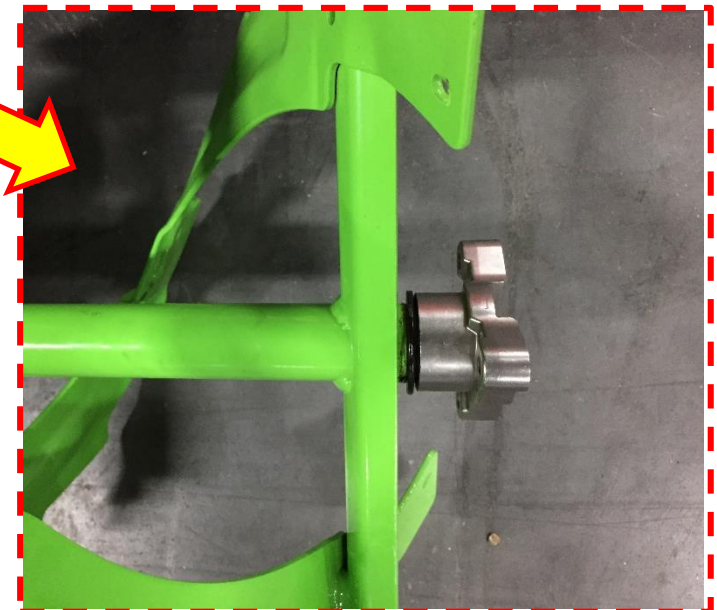




# How to replace the auger/gear case Assy



- Mount the flange with the bushing inside onto the shaft on both sides.

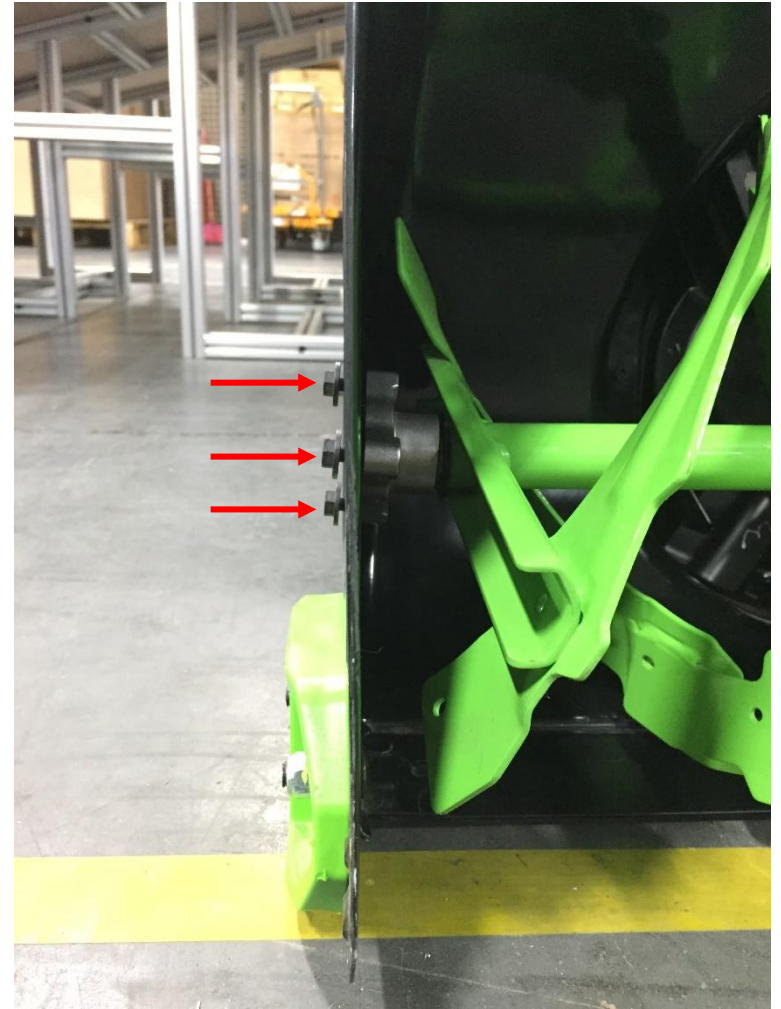
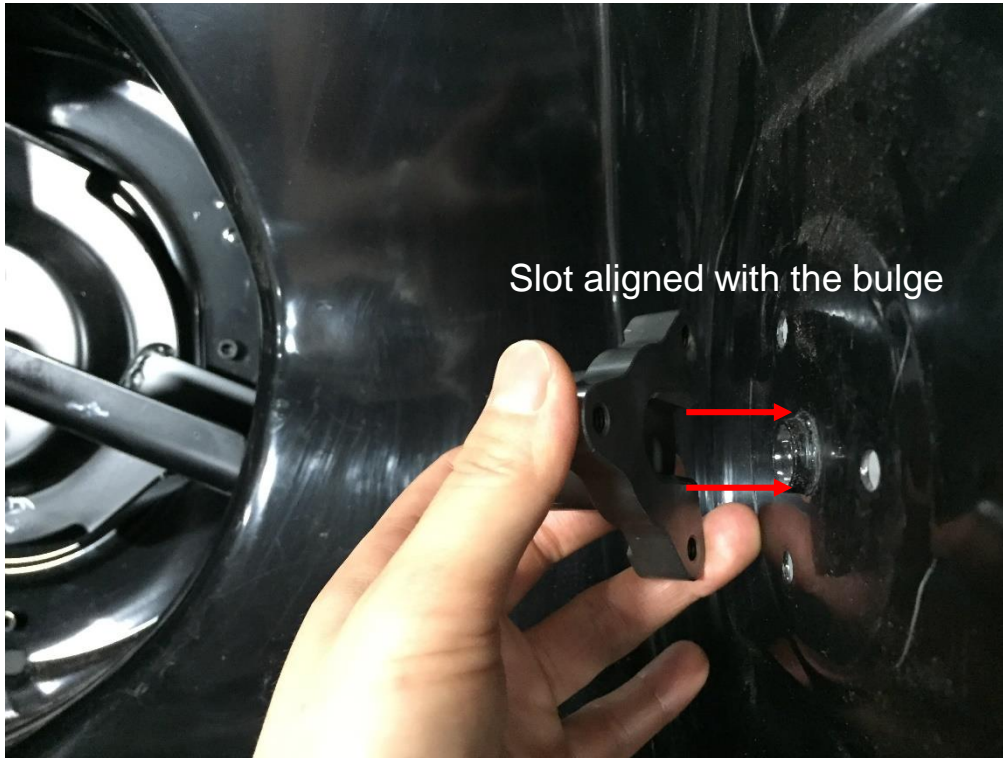


# How to replace the auger/gear case Assy

- Lay the snow blower as below direction shown. It is kind of easy for auger and gear case Assy reassembly.



# How to replace the auger/gear case Assy



- Mount the auger and gear case Assy onto the snow blower. Please pay attention for aligning the flange slot with the bulge on the deck side.
- After correct aligning, pre-tighten them with the 3 flange bolts on both sides.

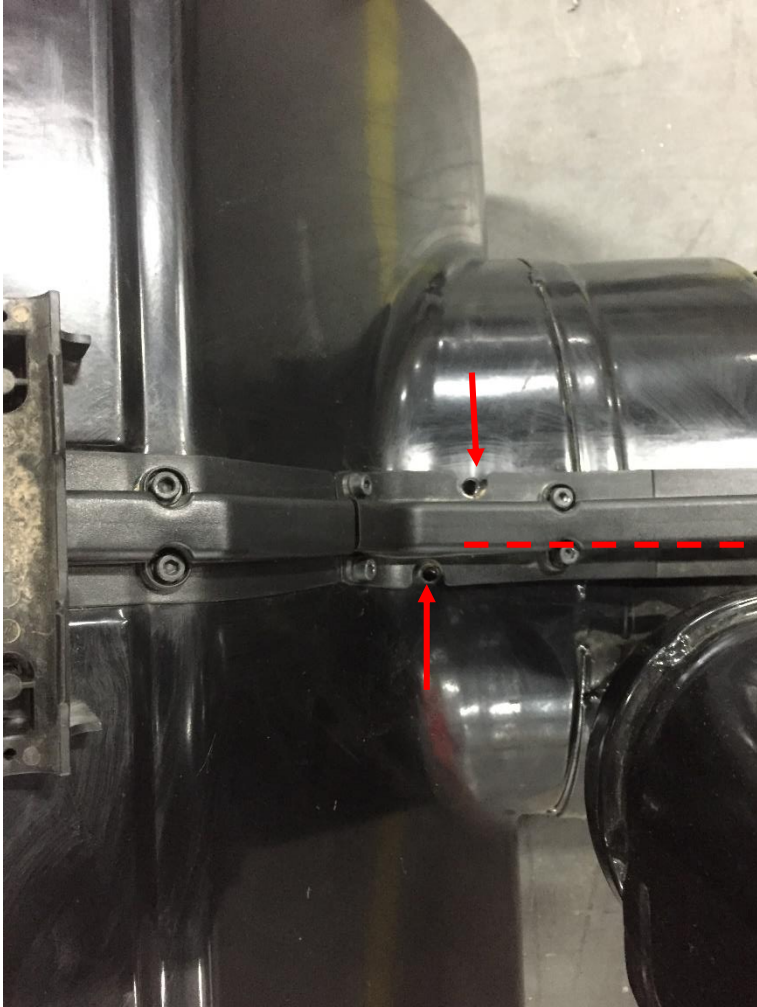
# How to replace the auger/gear case Assy



- Adjust the steel hanging plate back and forth by slightly loosen the bolt with 6mm hex bit, to align it with the mounting holes in the deck.
- Insert the saved 2 bolts into the aligned holes and fix them using a hex bit(5mm). See next slide, red circled.

# How to replace the auger/gear case Assy

- Tighten the hex bolt to fix the steel hanging plate with the gear case Assy using 6mm hex bit as the arrow indicated.



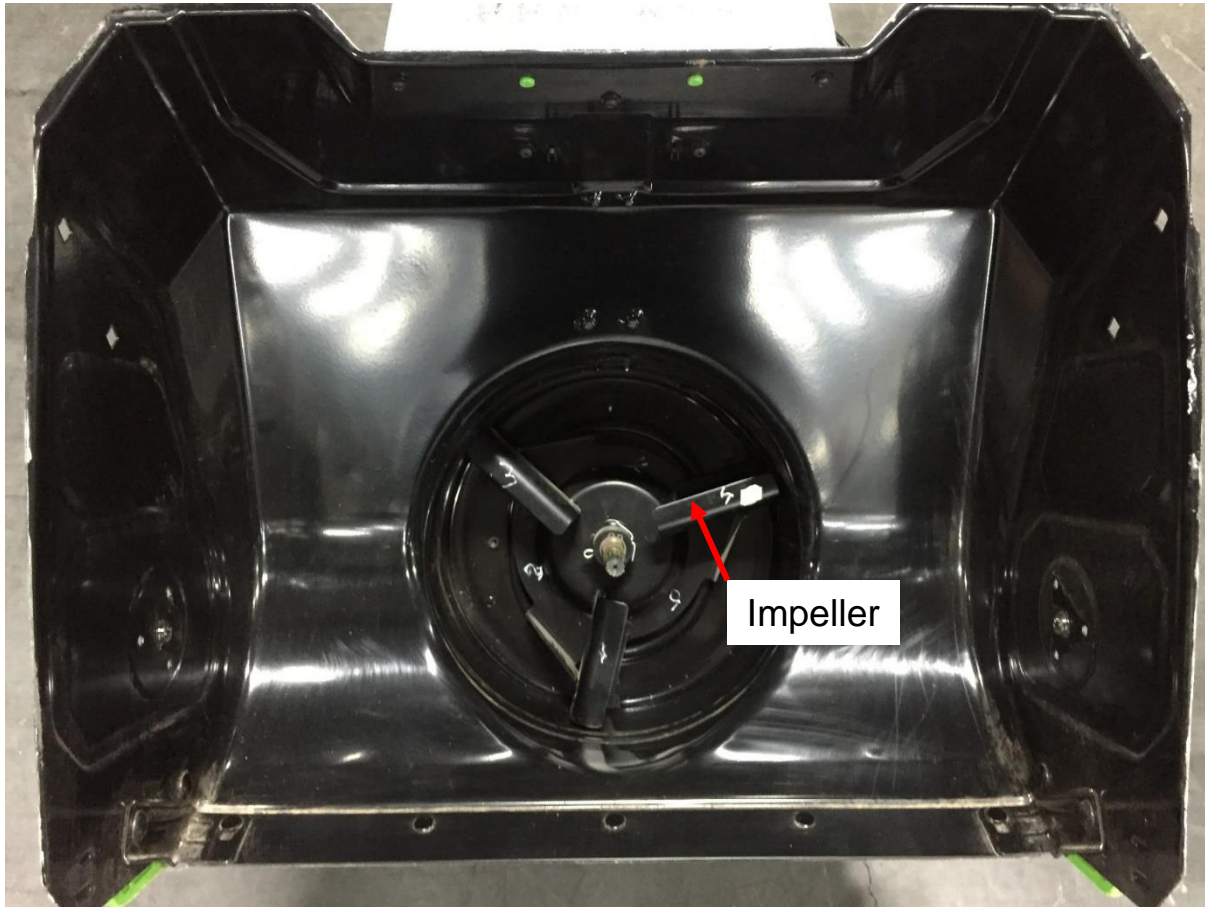
# How to replace the auger/gear case Assy

- Use a hex bit(5mm)/a socket wrench (10mm) to securely tighten the 3 flange bolts on each side.
- Carefully rotate the auger by hand to see whether the auger/gear case Assy can rotate freely. If any blocking or noise, please reassemble them.

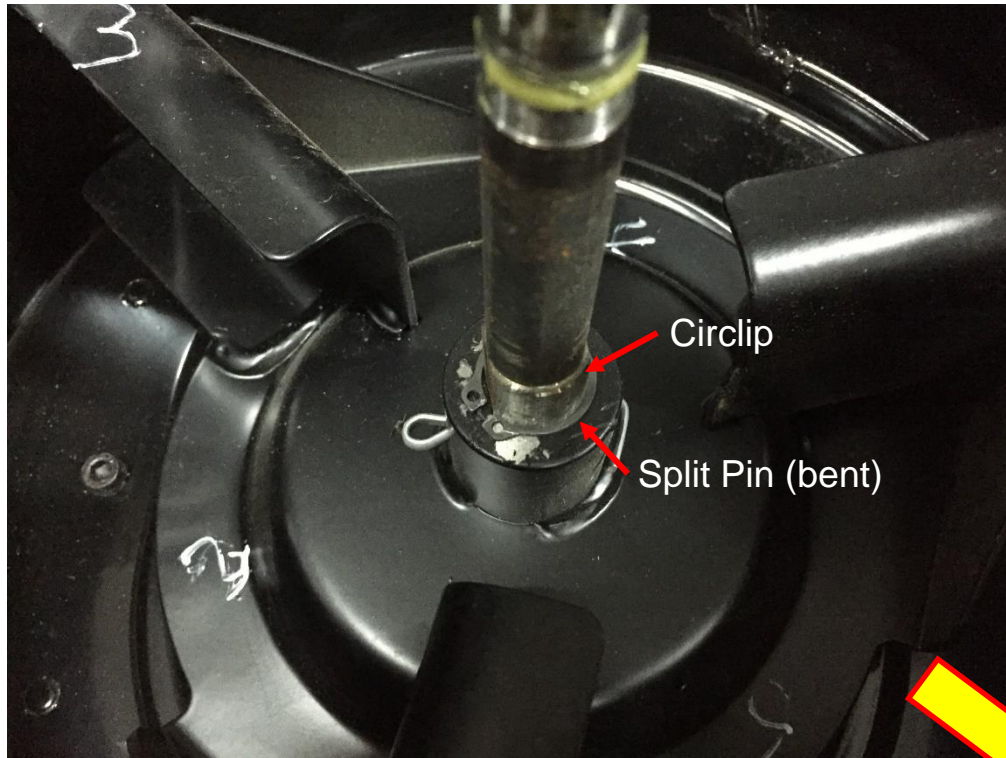


# How to replace the impeller

1. Follow the instructions in section “**How to replace the auger/gear case Assy**” to remove the auger and gear case Assy from the snow blower.
2. The impeller is locked by one Circlip and one Split pin. Remove them use the proper tool(see next slide).



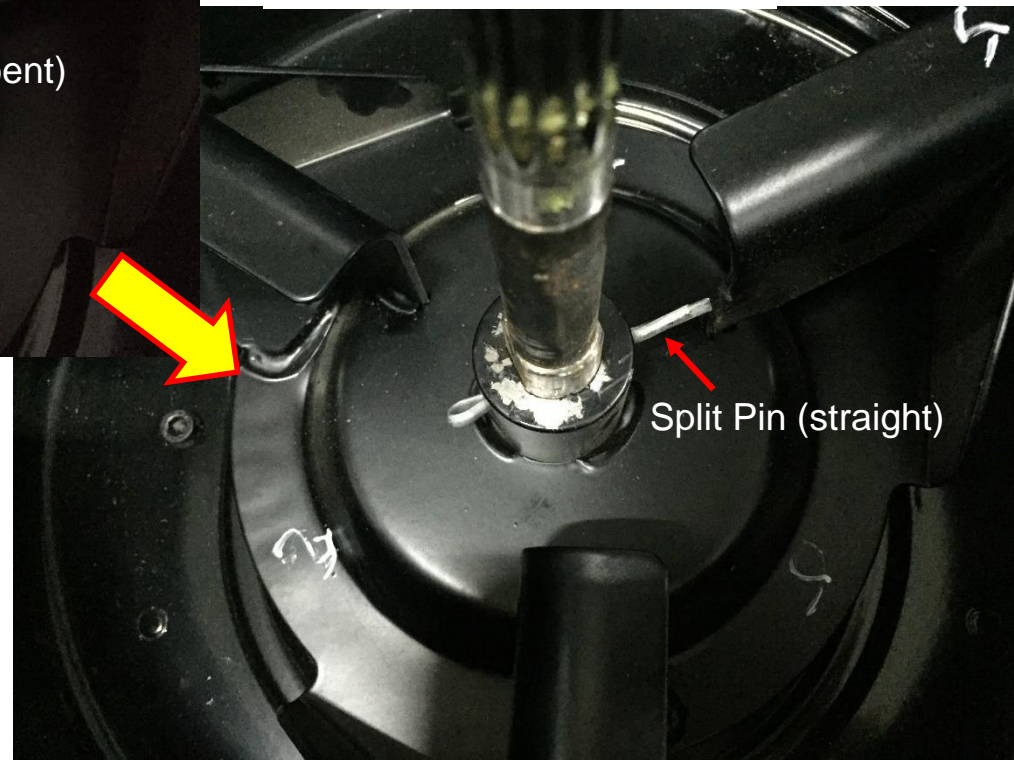
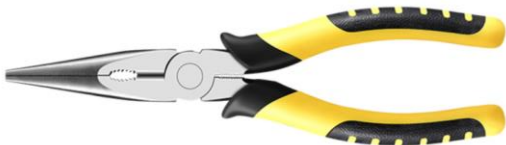
# How to replace the impeller



- Use a Circlip pliers to remove the Circlip from the motor shaft.



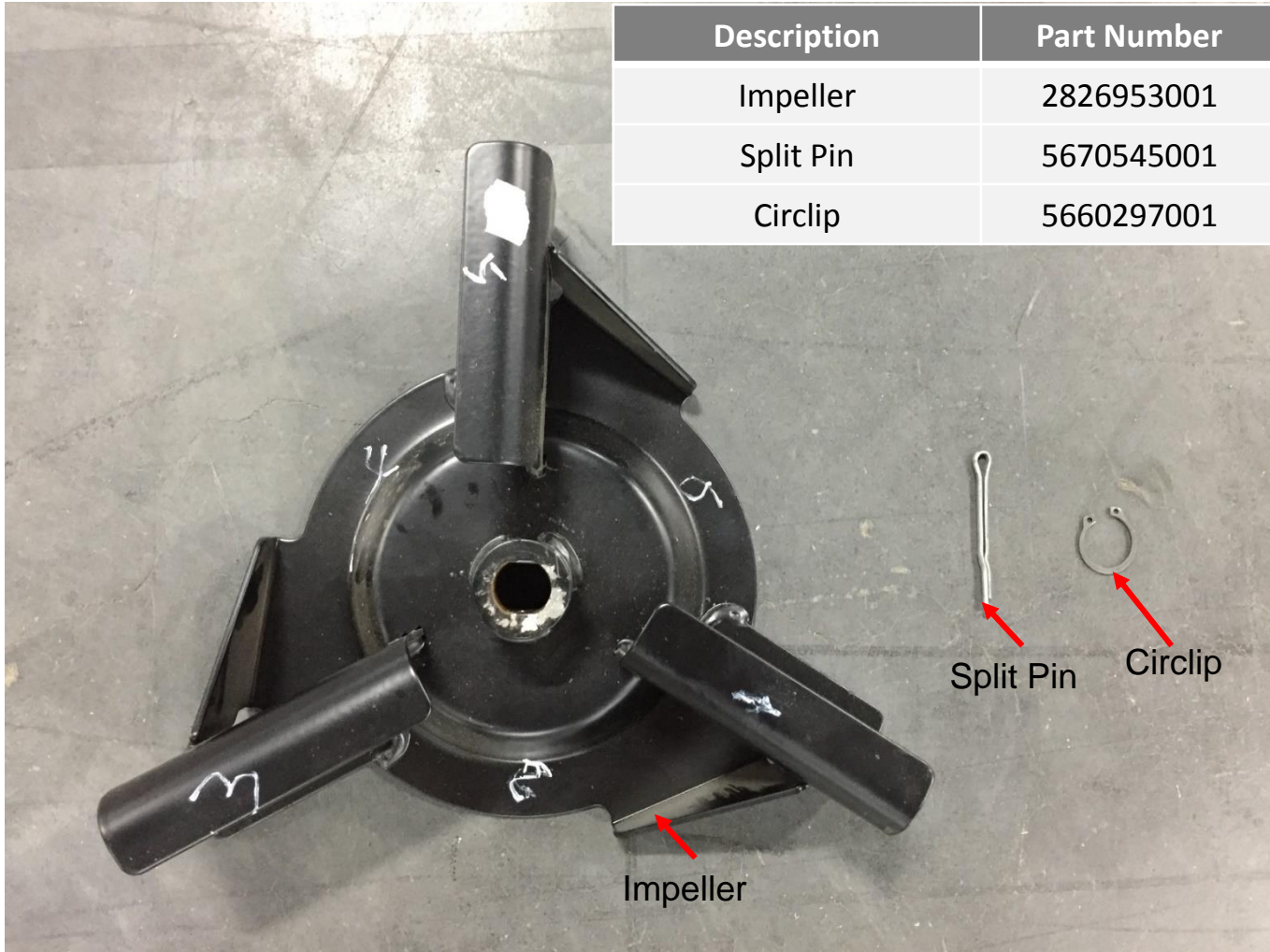
- Use a Pincer pliers to straighten the split pin first and then pull it from the motor shaft.





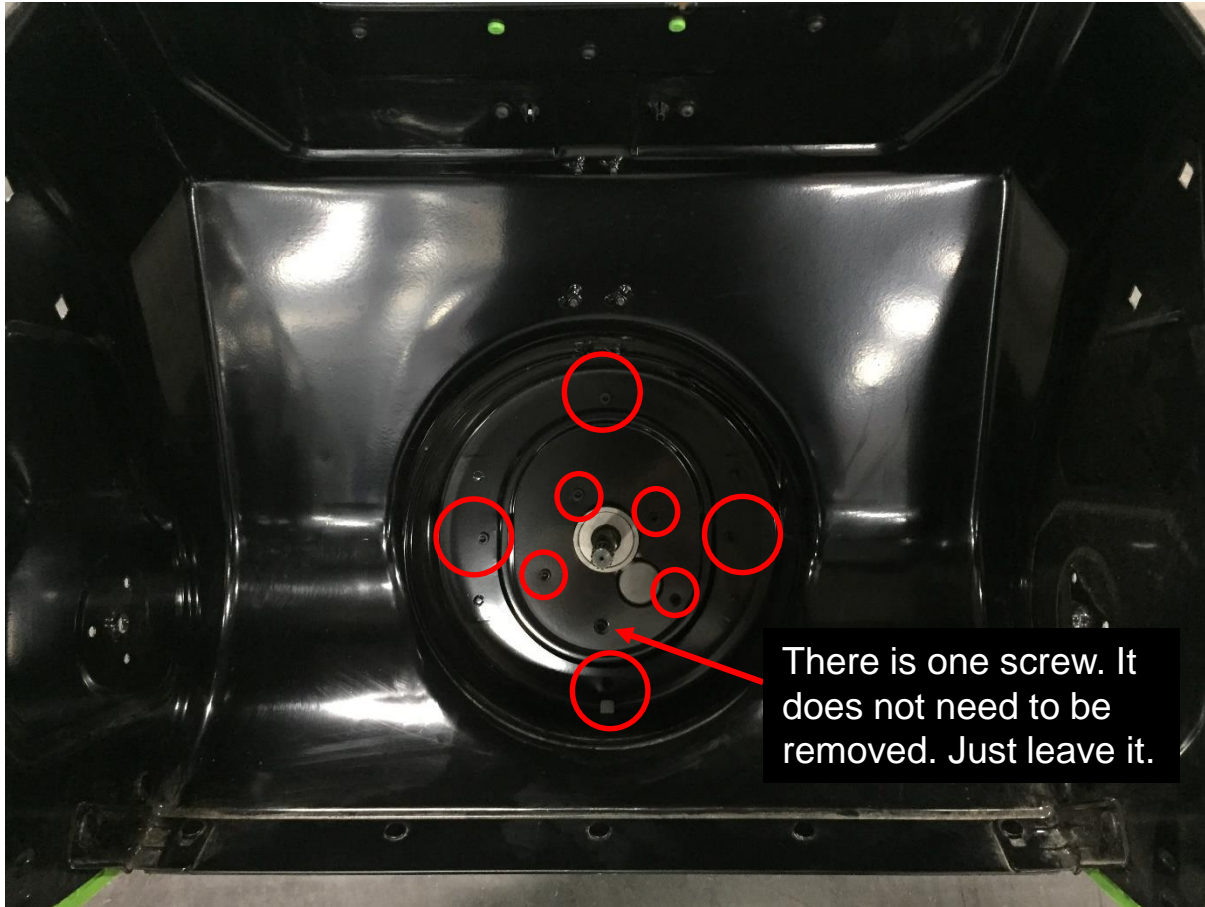
# How to replace the impeller

3. Reassemble a new impeller onto the snow blower in reverse order.



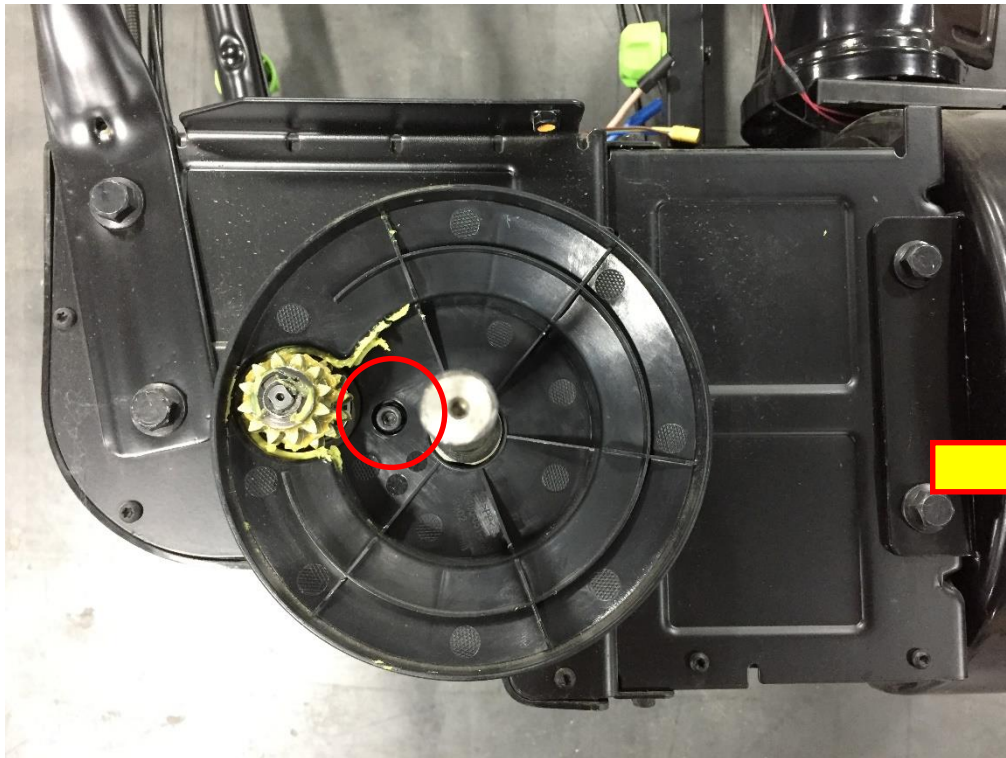
# How to replace the motor Assy

1. See the section “**How to replace the impeller**” to remove the auger, gear case Assy and impeller from the snow blower.
2. Remove the 8 screws on the deck to separate the deck from the motor Assy using a hex bit(5mm).

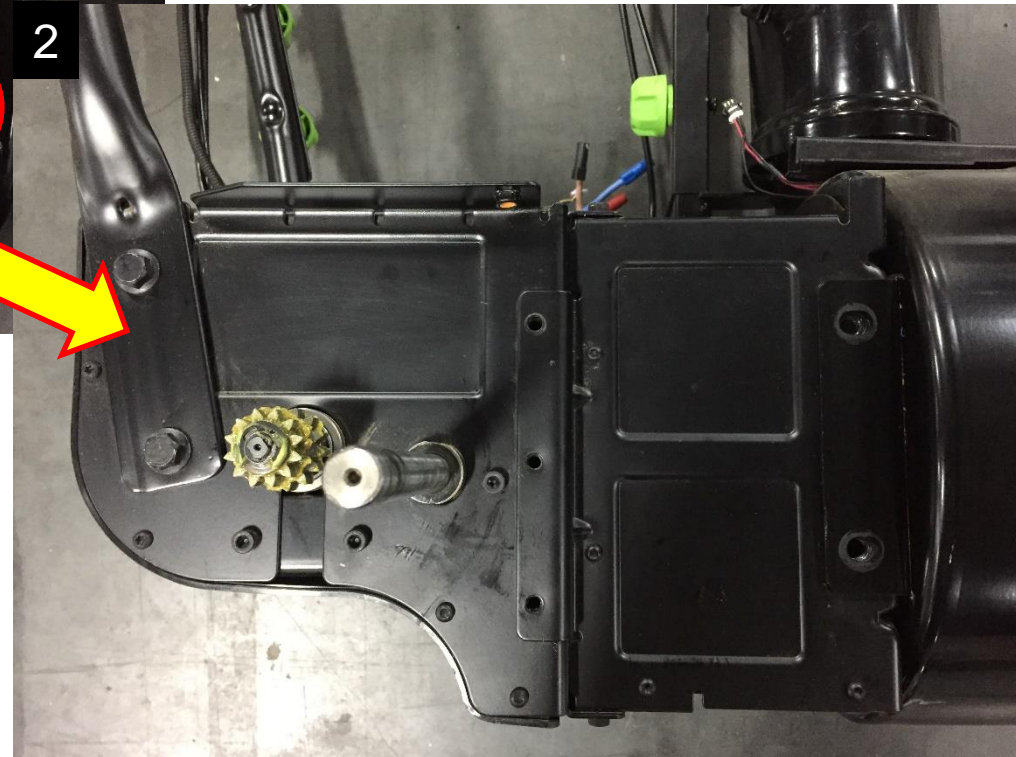
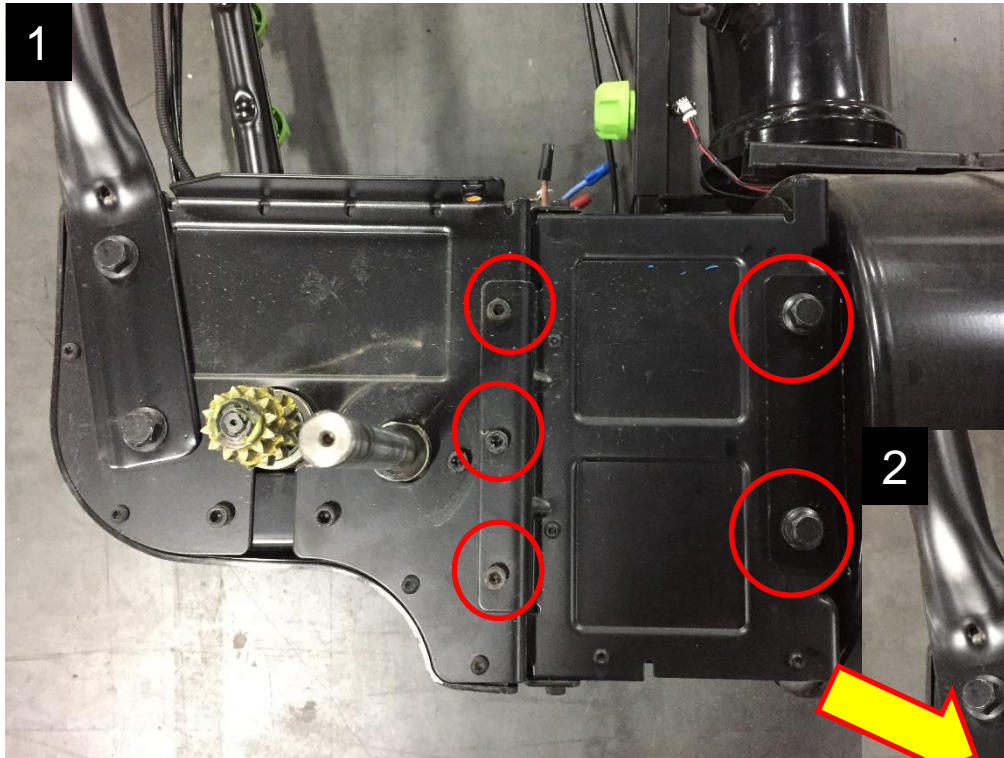


# How to replace the motor Assy

3. See the section “**How to remove the battery box**” to remove the battery box from the snow blower;
4. See the section “**How to replace PCBA Assy/main PCBA/BMS PCBA/Self-propel PCBA**” to remove the PCBA Assy from the mower.
5. See the section “**How to replace the wheel**” to remove both the left and right wheels from the snow blower.

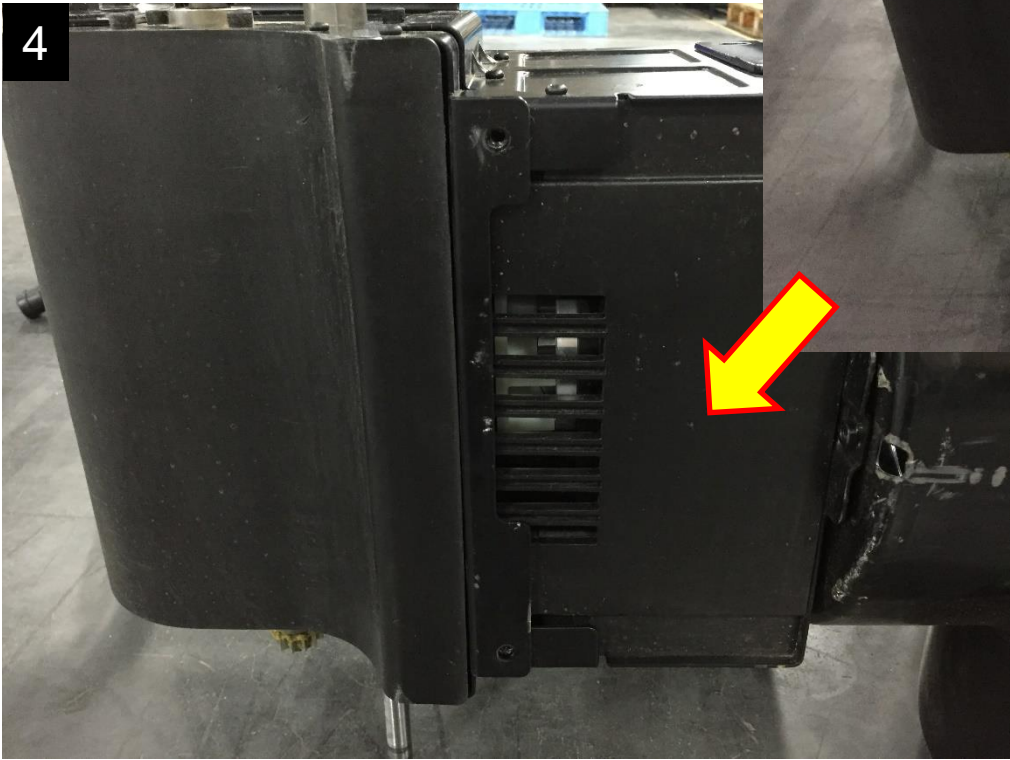
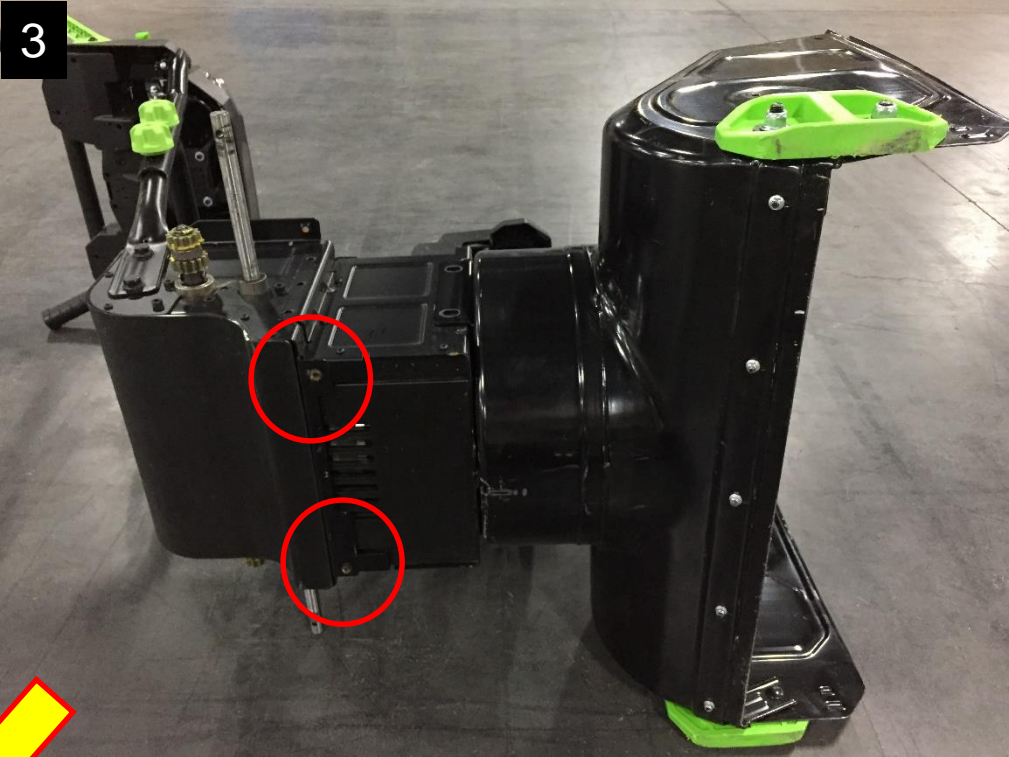


# How to replace the motor Assy

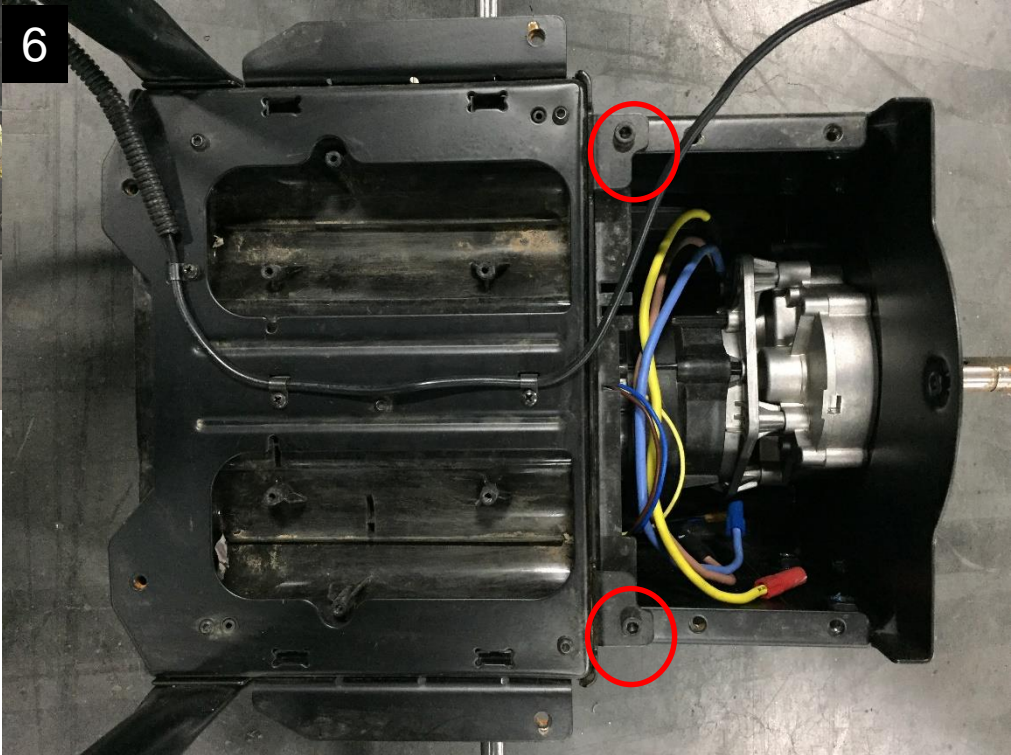
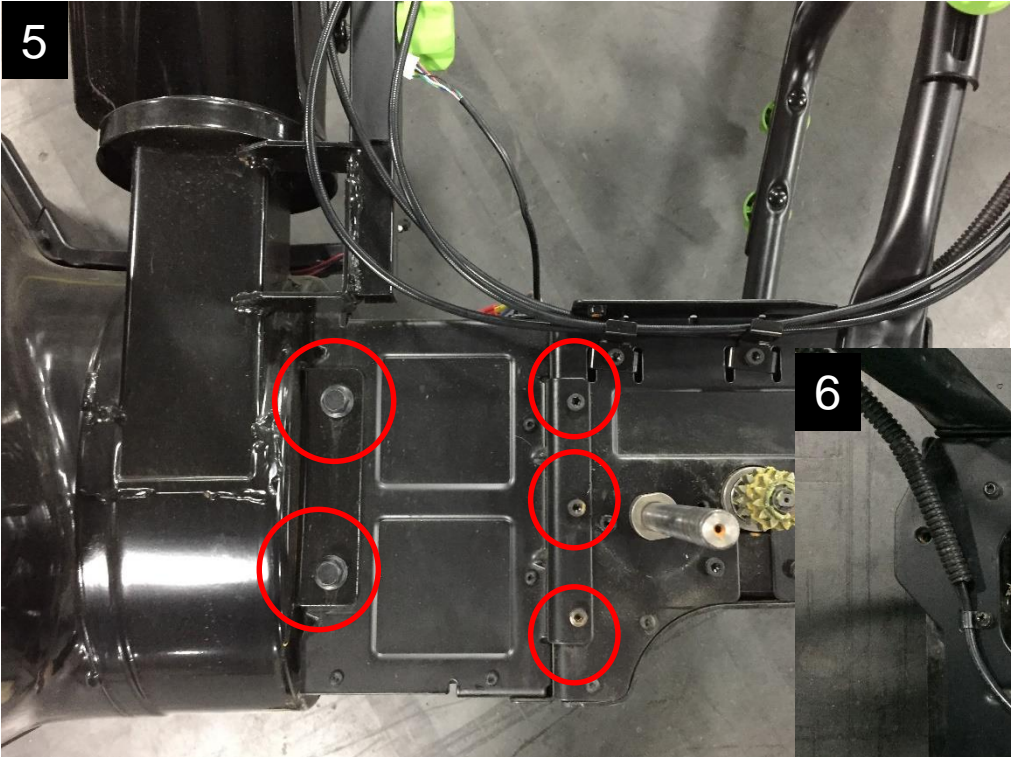


6. Follow the below Fig. 1-7 to separate the motor Assy from the snow blower. An hex bit(5mm) and socket wrench(14mm) are needed.

# How to replace the motor Assy

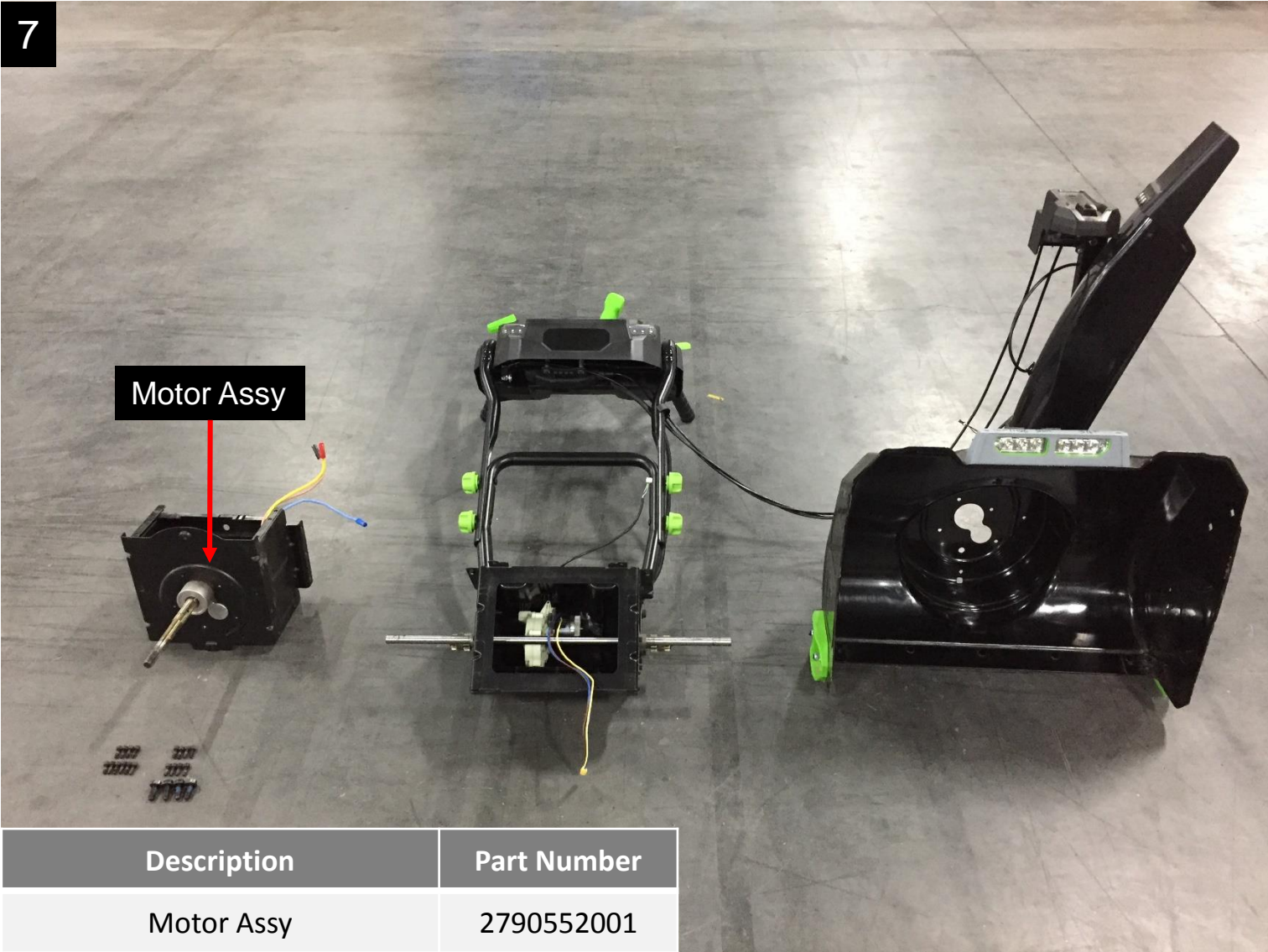


# How to replace the motor Assy



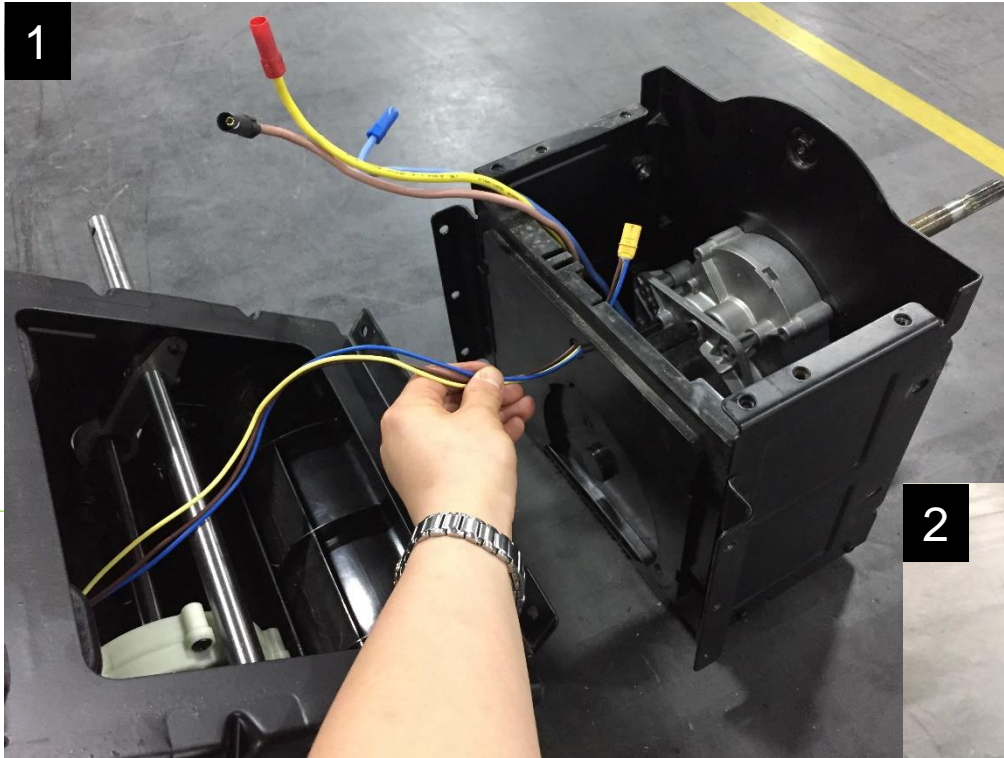
# How to replace the motor Assy

7



# How to replace the motor Assy

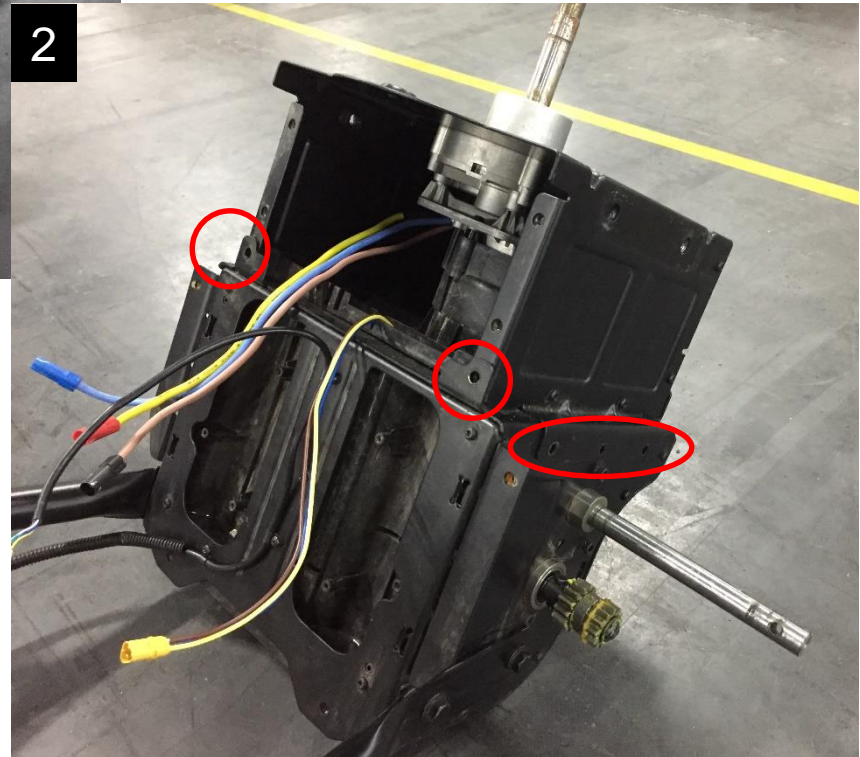
1



8. Before screw fixing, pass the wire from the self-propel unit through the motor Assy housing (Fig.1) and then fix all of the screws or bolts (Fig. 2-9).

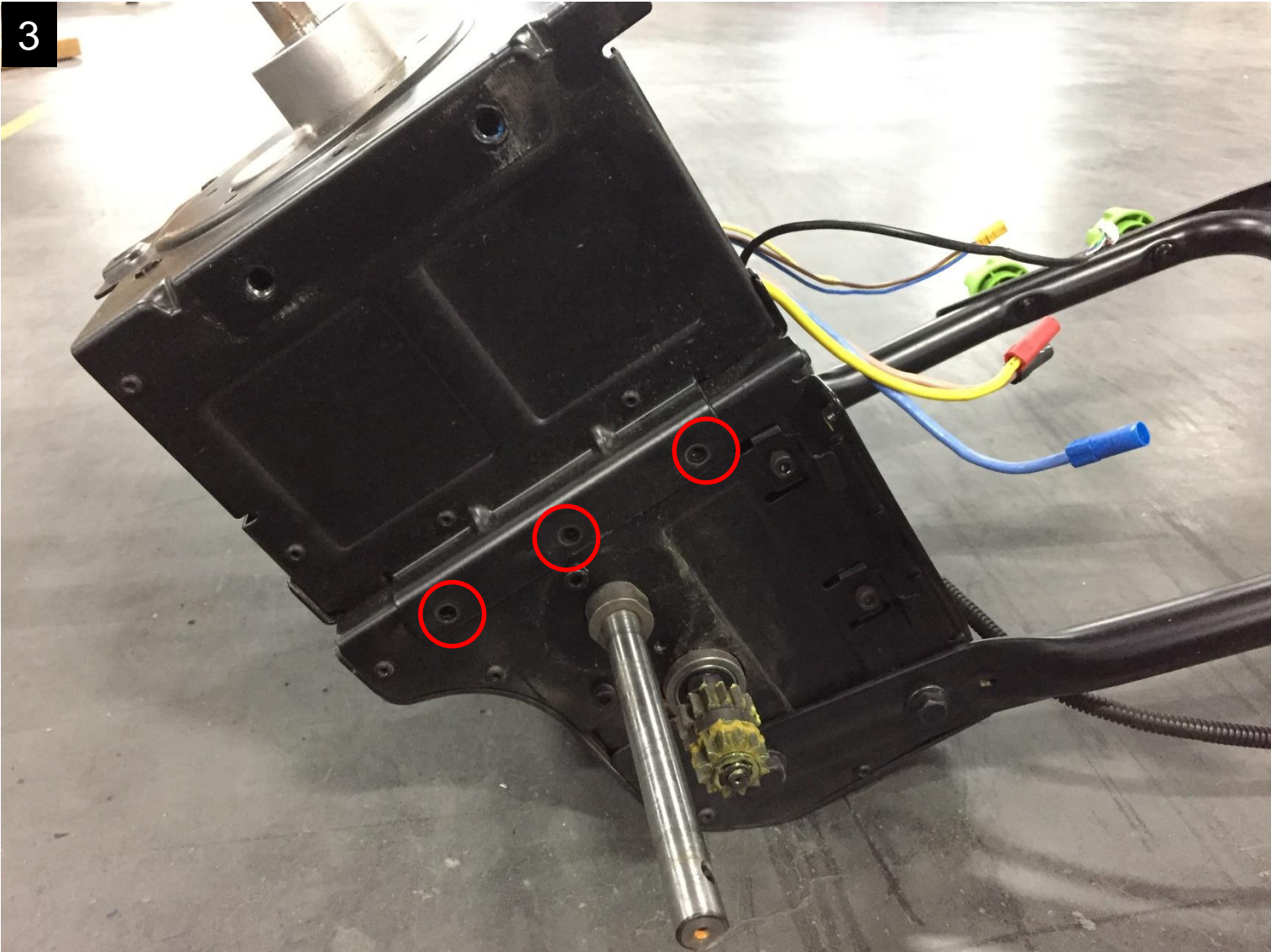
7. Replace with a new motor Assy and reassemble it in the reverse order.

2

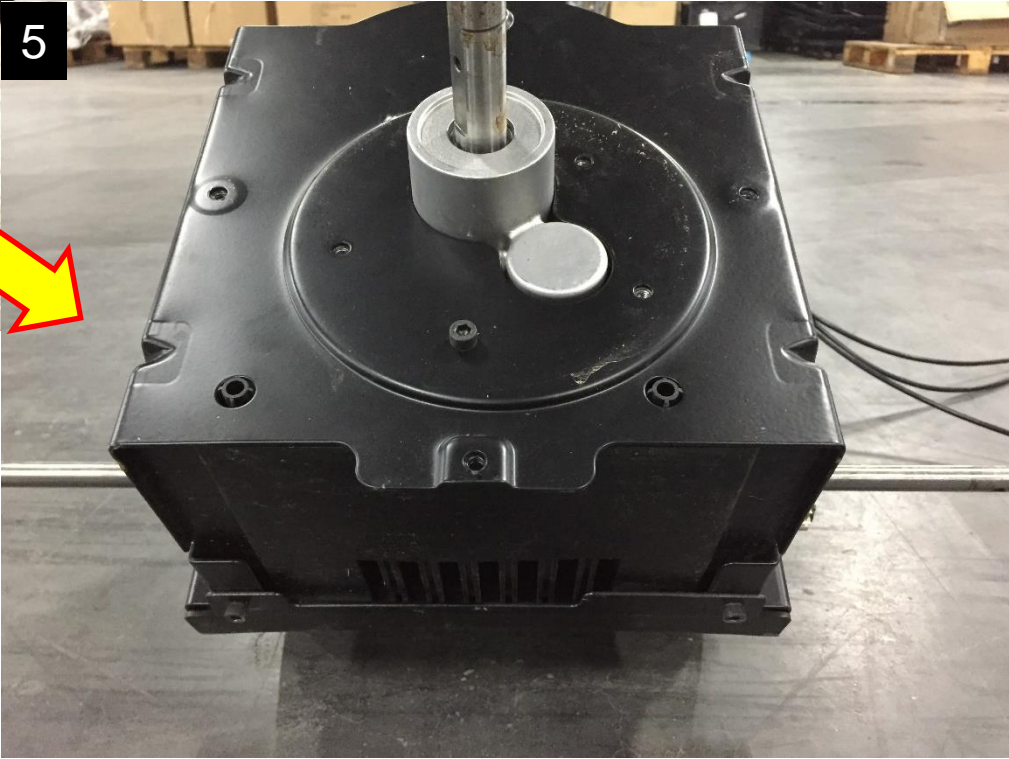
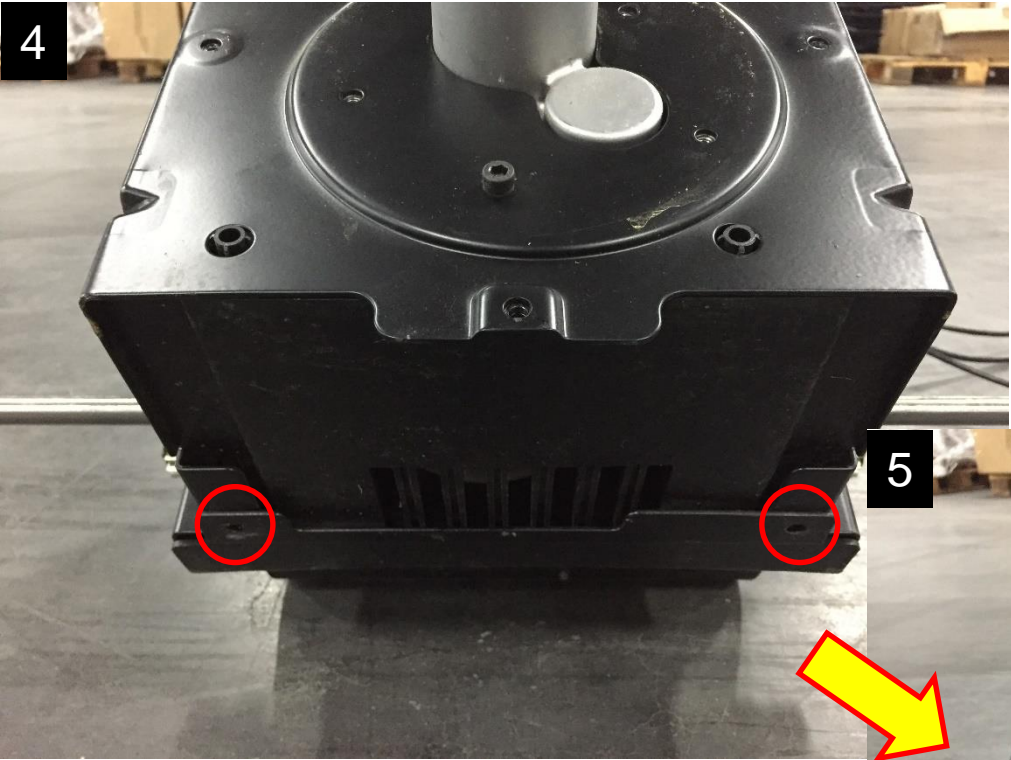




# How to replace the motor Assy

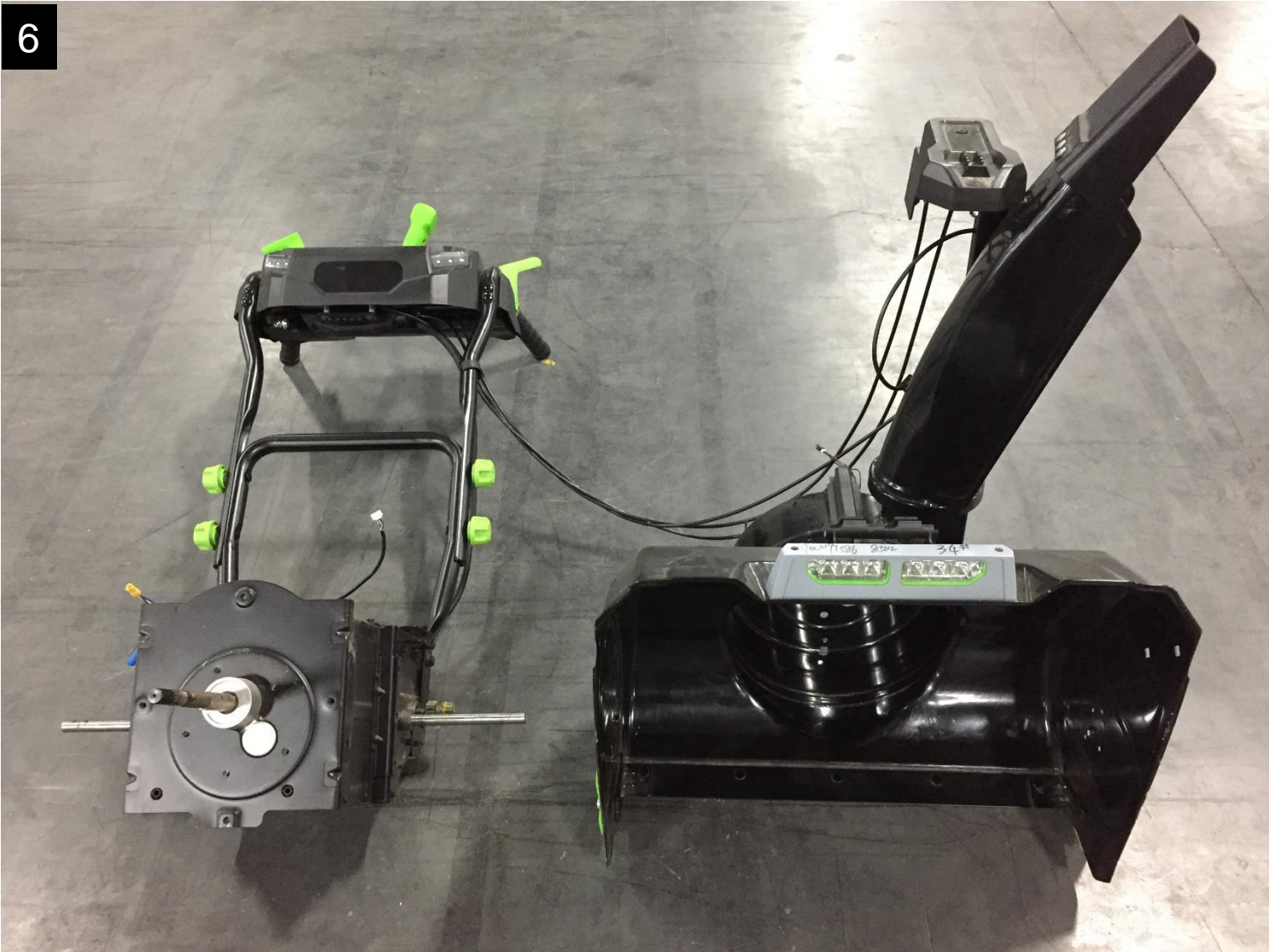


# How to replace the motor Assy

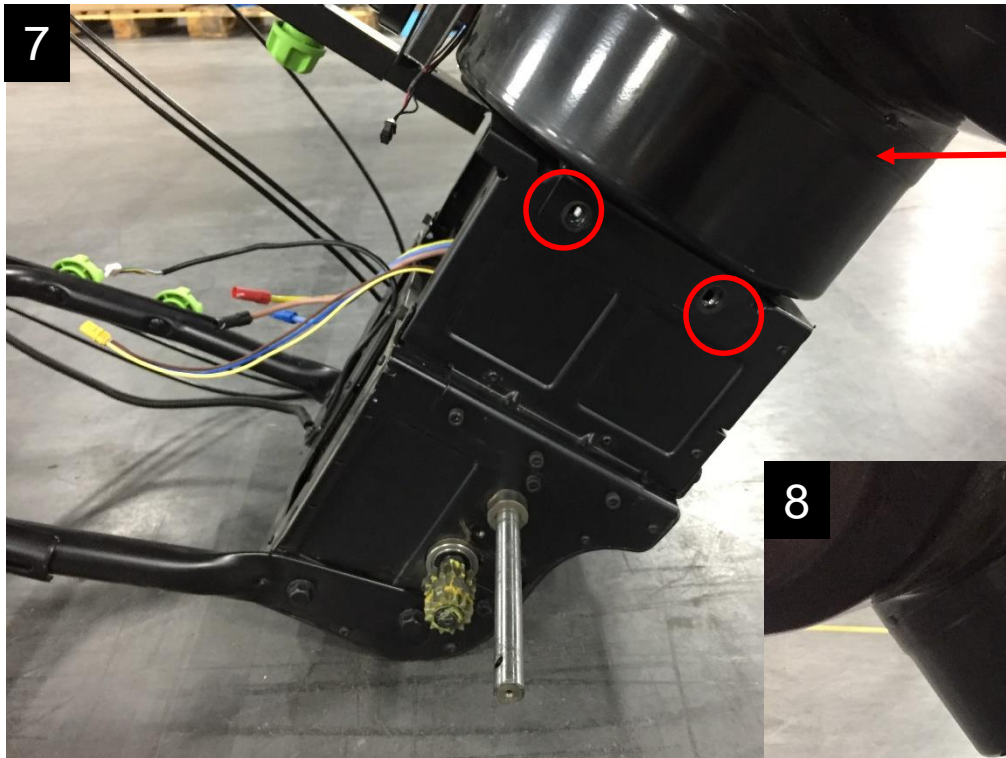


# How to replace the motor Assy

6



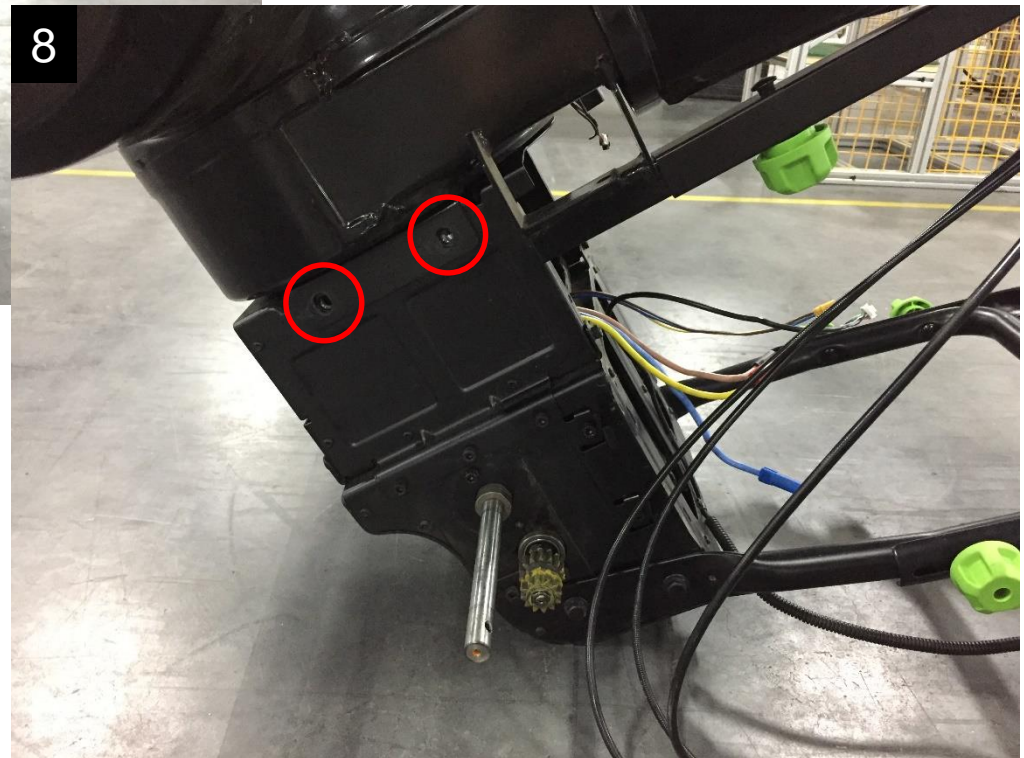
# How to replace the motor Assy



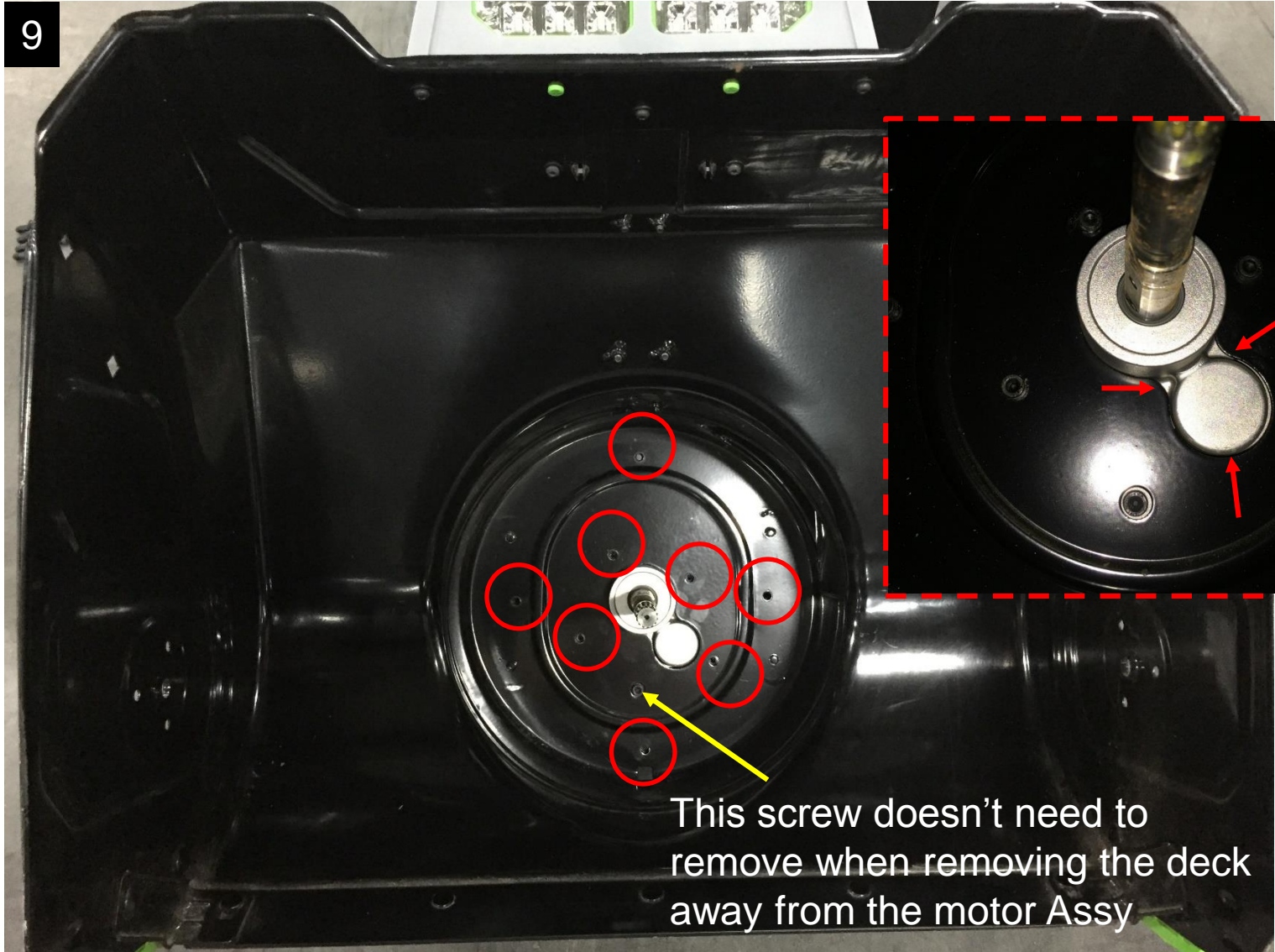
Deck of snow blower

**NOTICE:** The recommended torque for the 4 bolts is 44-48 Nm.

- An torque wrench(14mm) are used to fasten the deck onto the motor Assy with 4 bolts.
- 8 Torx screws are tightened to securely fix the deck on the motor Assy (see next slide).



# How to replace the motor Assy



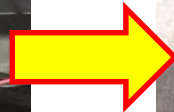
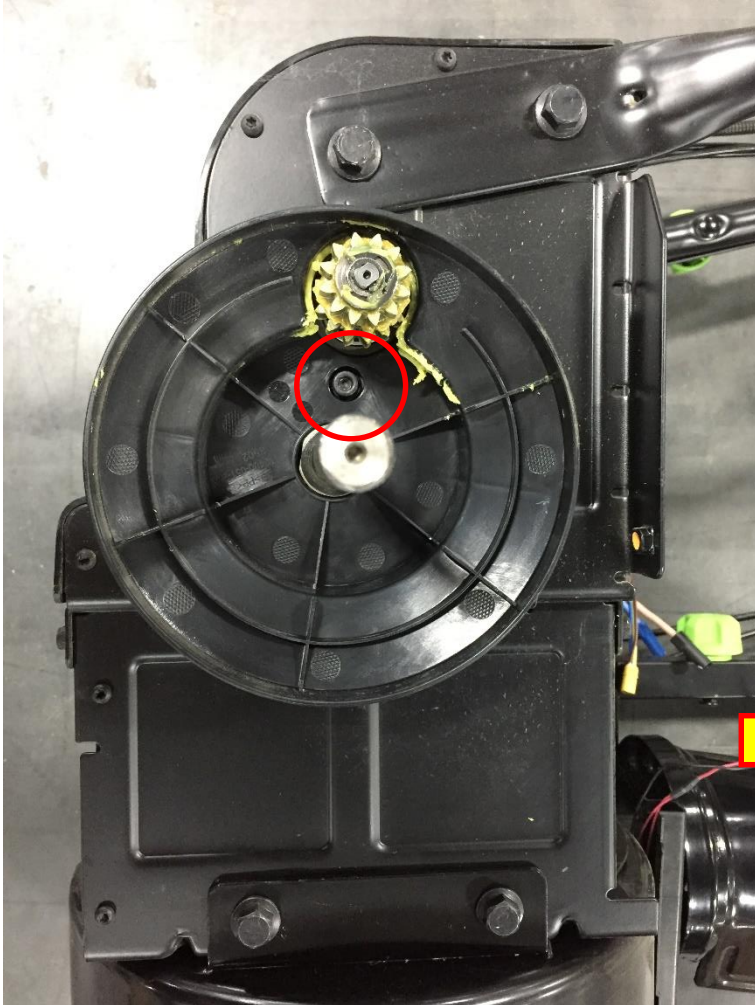
# How to replace the self-propel unit

1. Lay the snow blower as picture shown.



# How to replace the self-propel unit

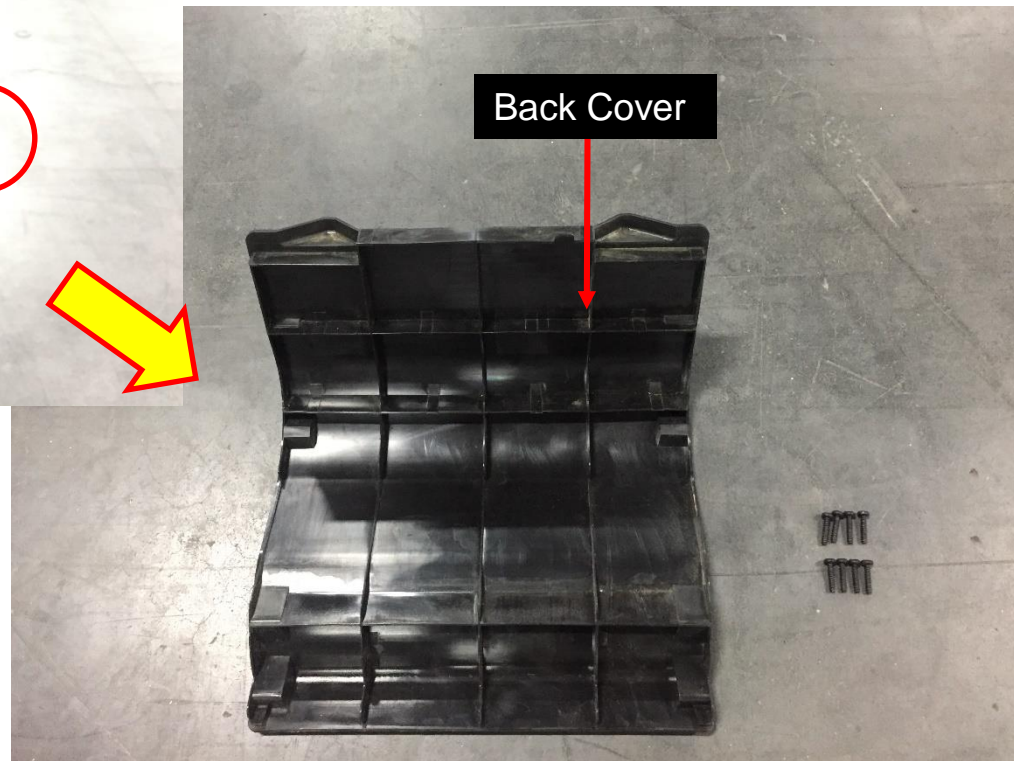
2. See the section “**How to replace the wheel**” to remove both the left and right wheels from the snow blower.



# How to replace the self-propel unit

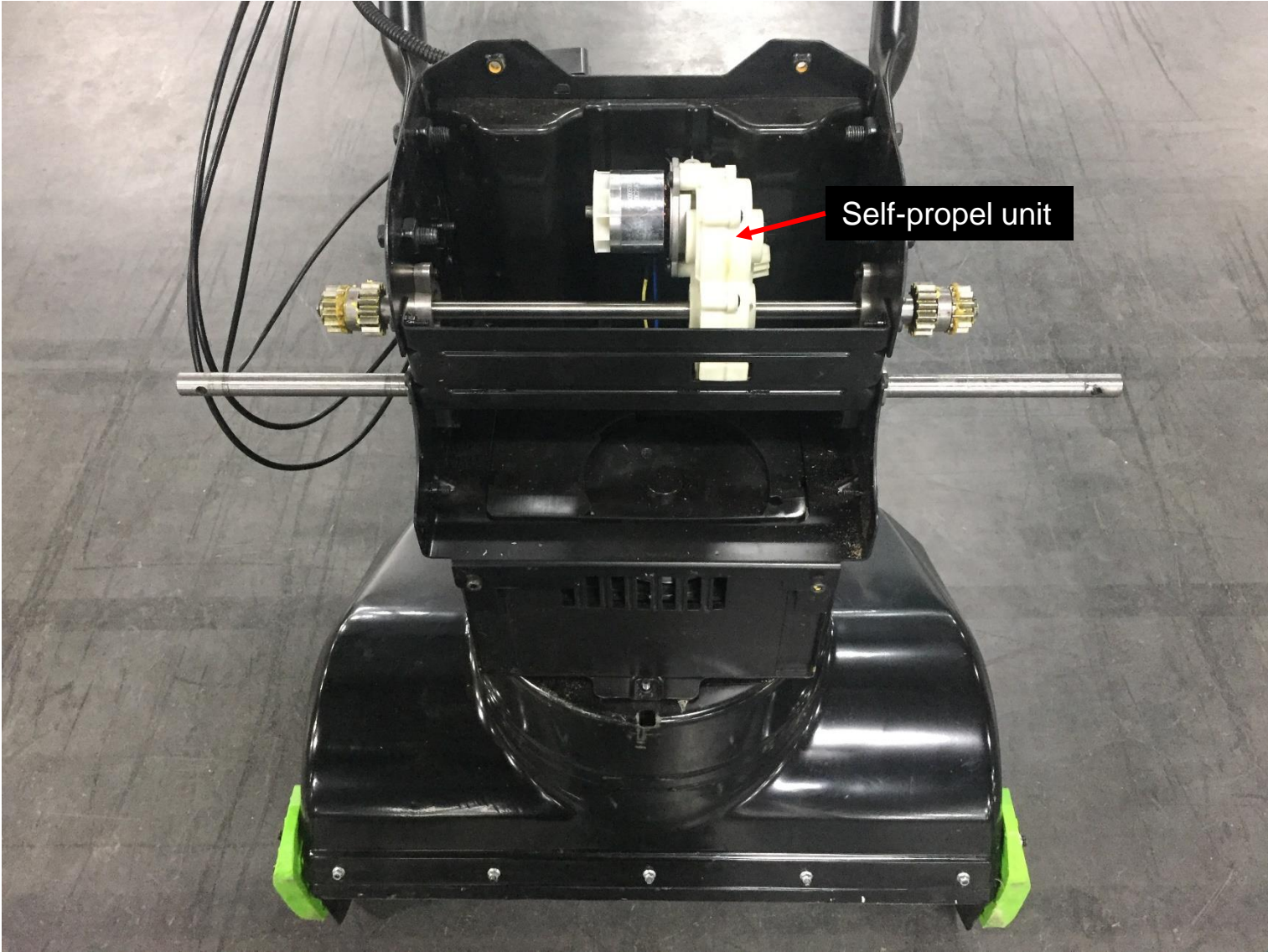


3. Use a Torx wrench with T20 bit to loosen the 8 screws on both sides remove the back cover on the self-propel unit.



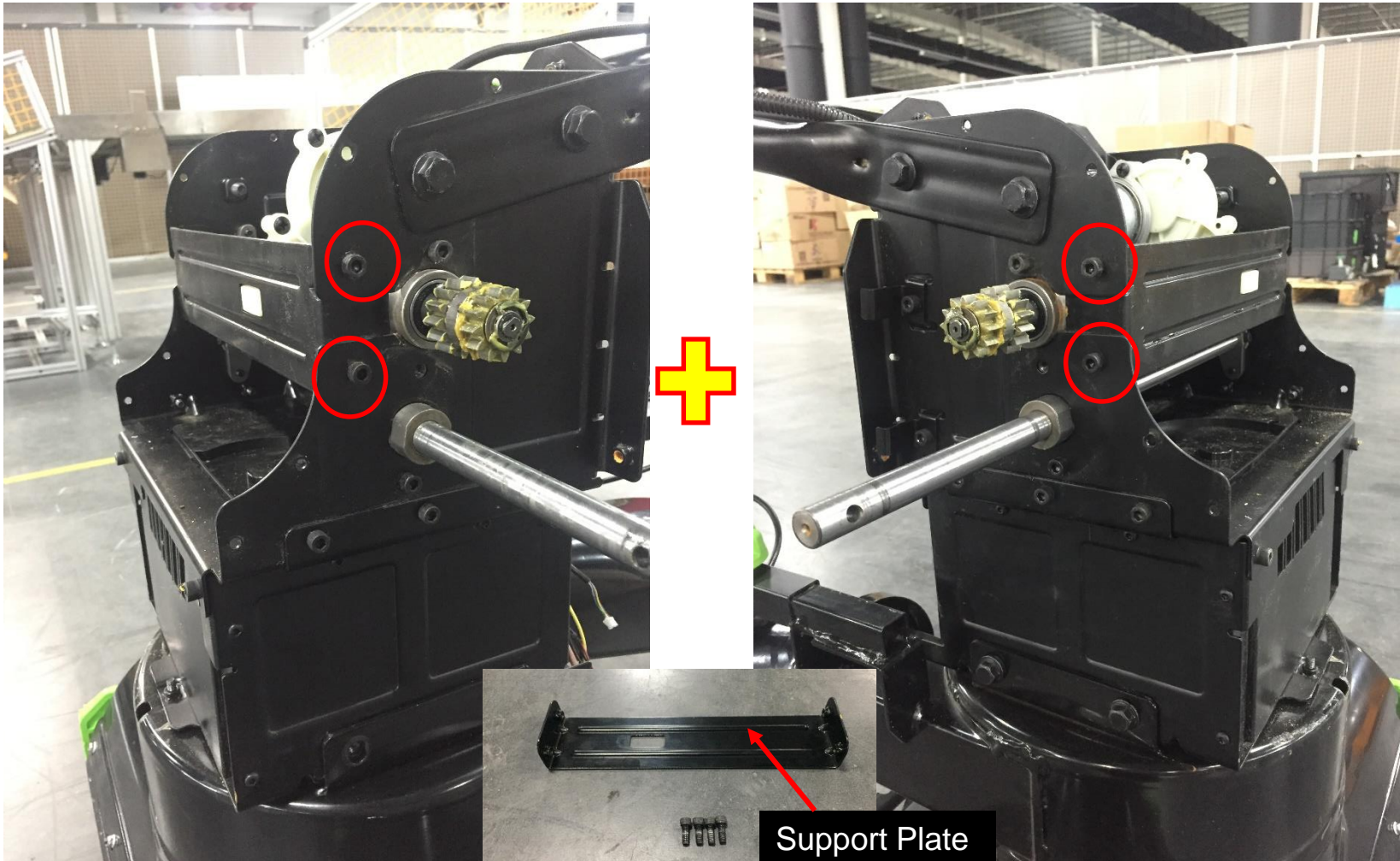


# How to replace the self-propel unit



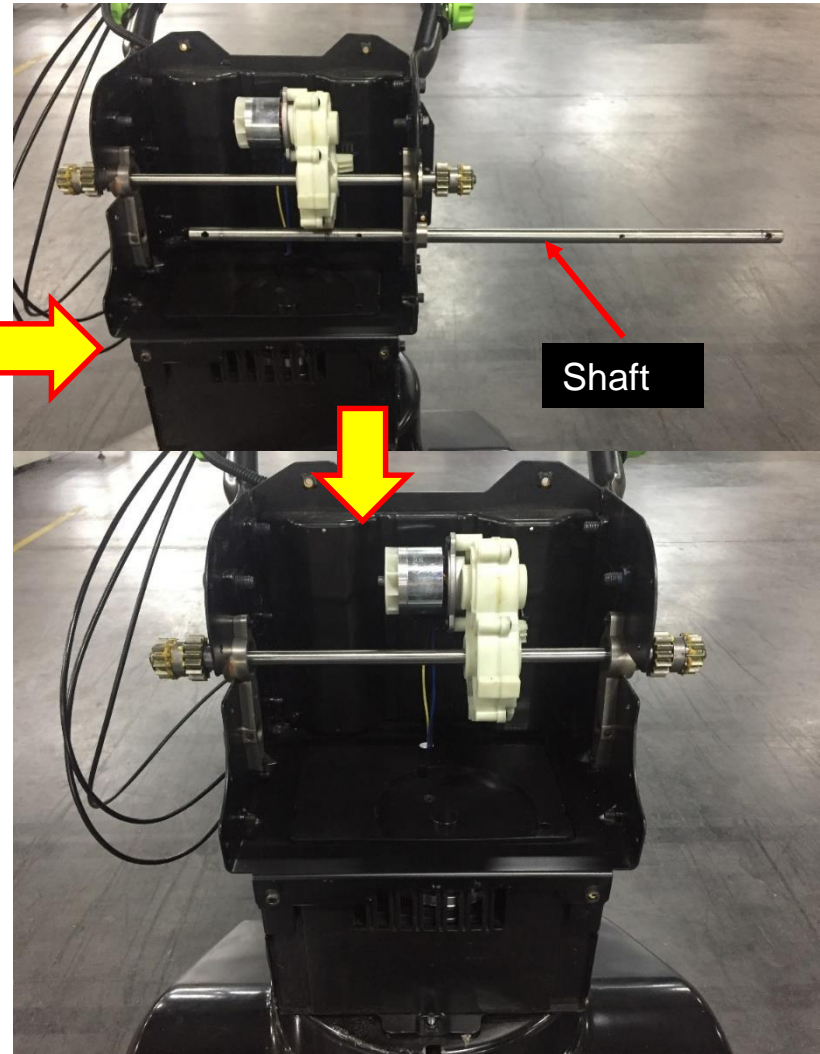
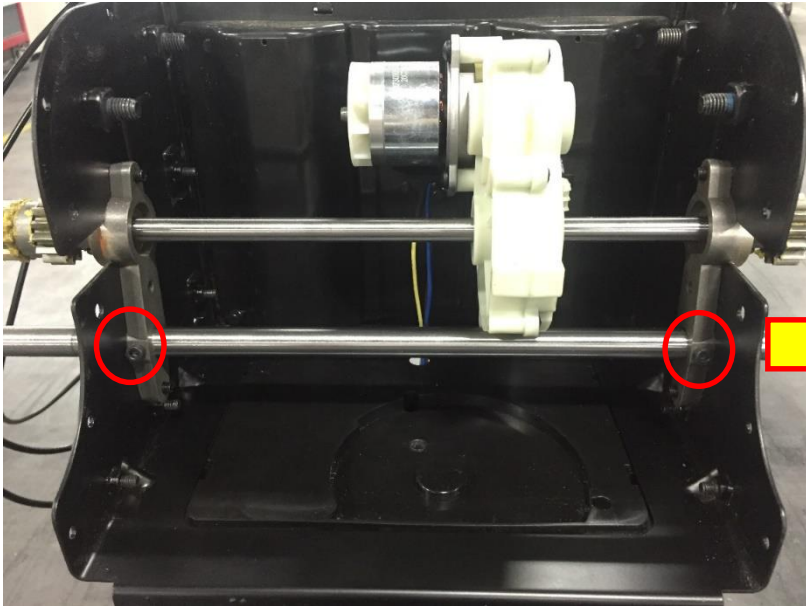
# How to replace the self-propel unit

4. Use a hex bit(5mm) to loosen and remove the 4 screws which are used to fix the support plate.



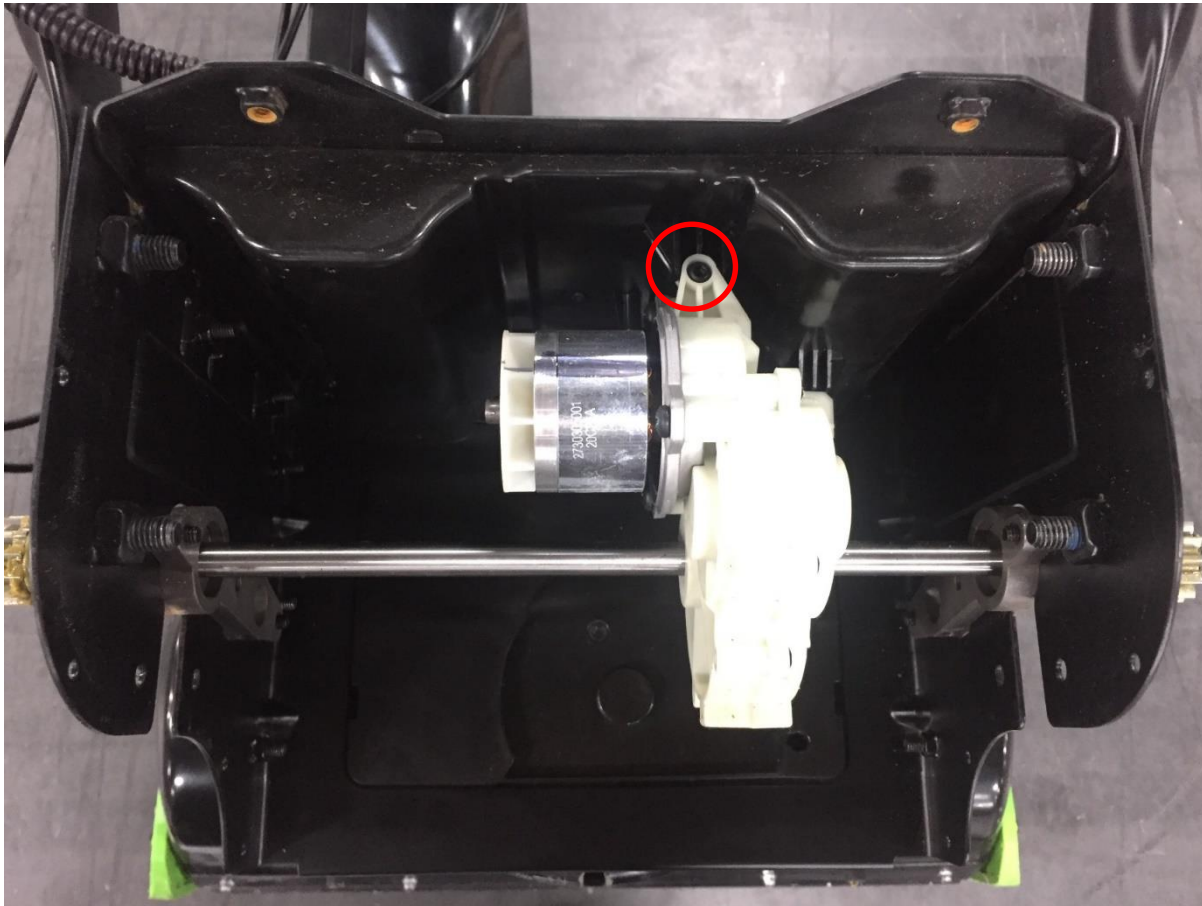
# How to replace the self-propel unit

5. Use a hex bit(4mm) to loosen and remove the 2 screws which are used to fix the shaft. Remove the shaft from the snow blower.



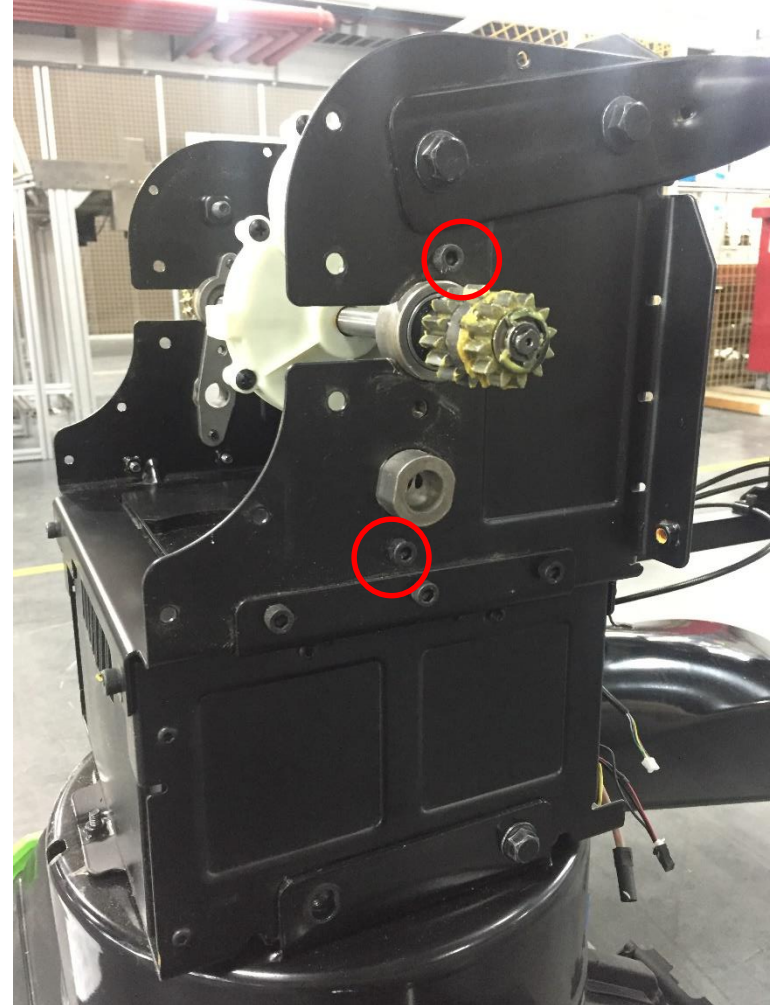
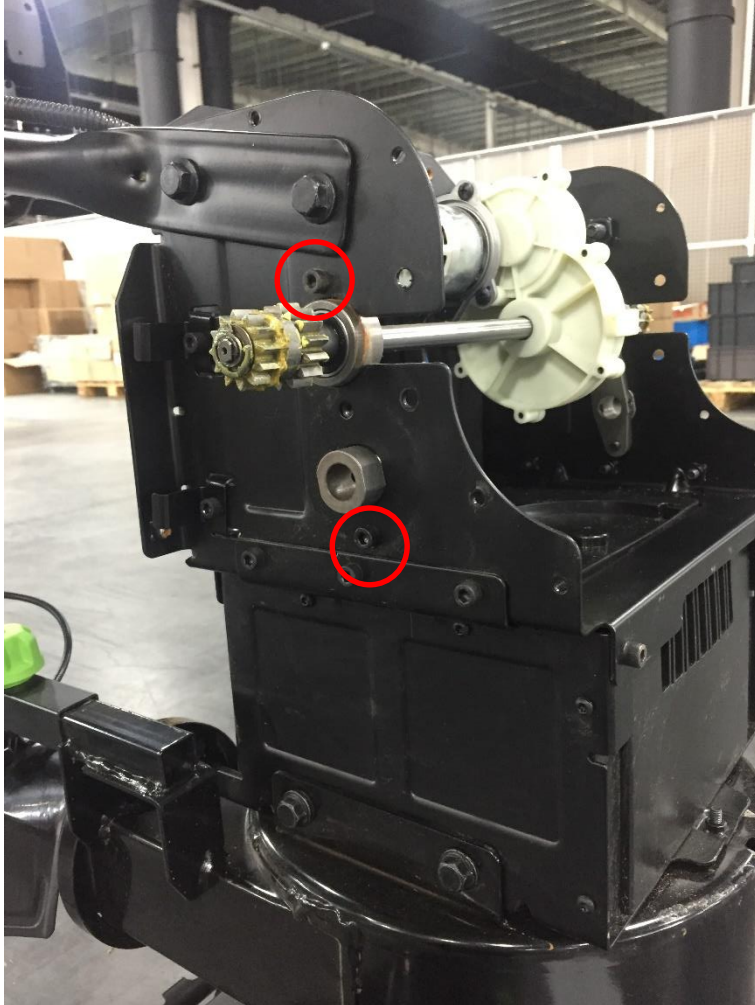
# How to replace the self-propel unit

6. Use a Torx Wrench with T20 bit to loosen and remove the Torx screw that fixes the self-propelled unit with the plastic housing.

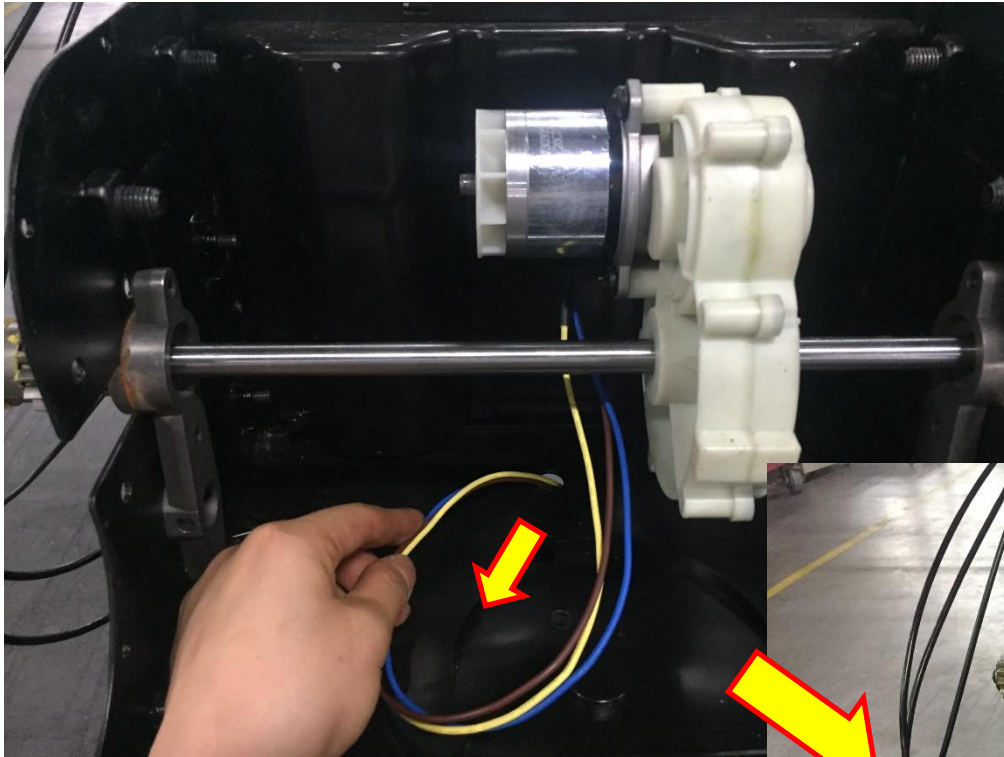


# How to replace the self-propel unit

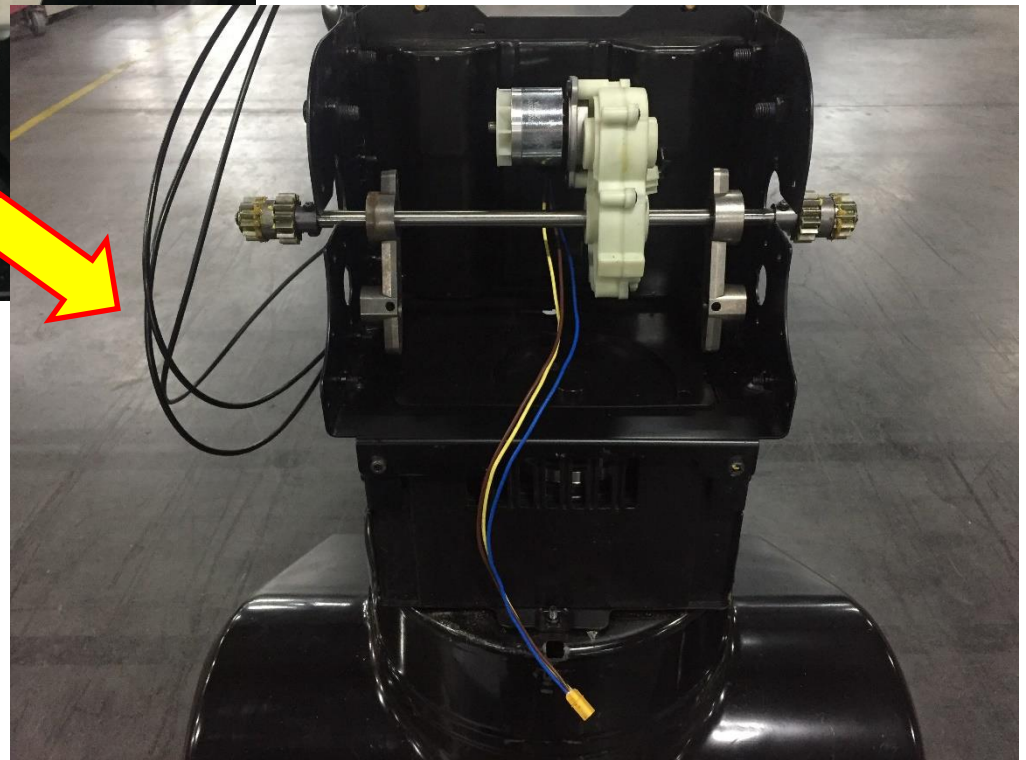
7. Use a hex bit(5mm) to loosen and remove the 4 screws to thoroughly release the self-propel unit away from the steel frame.



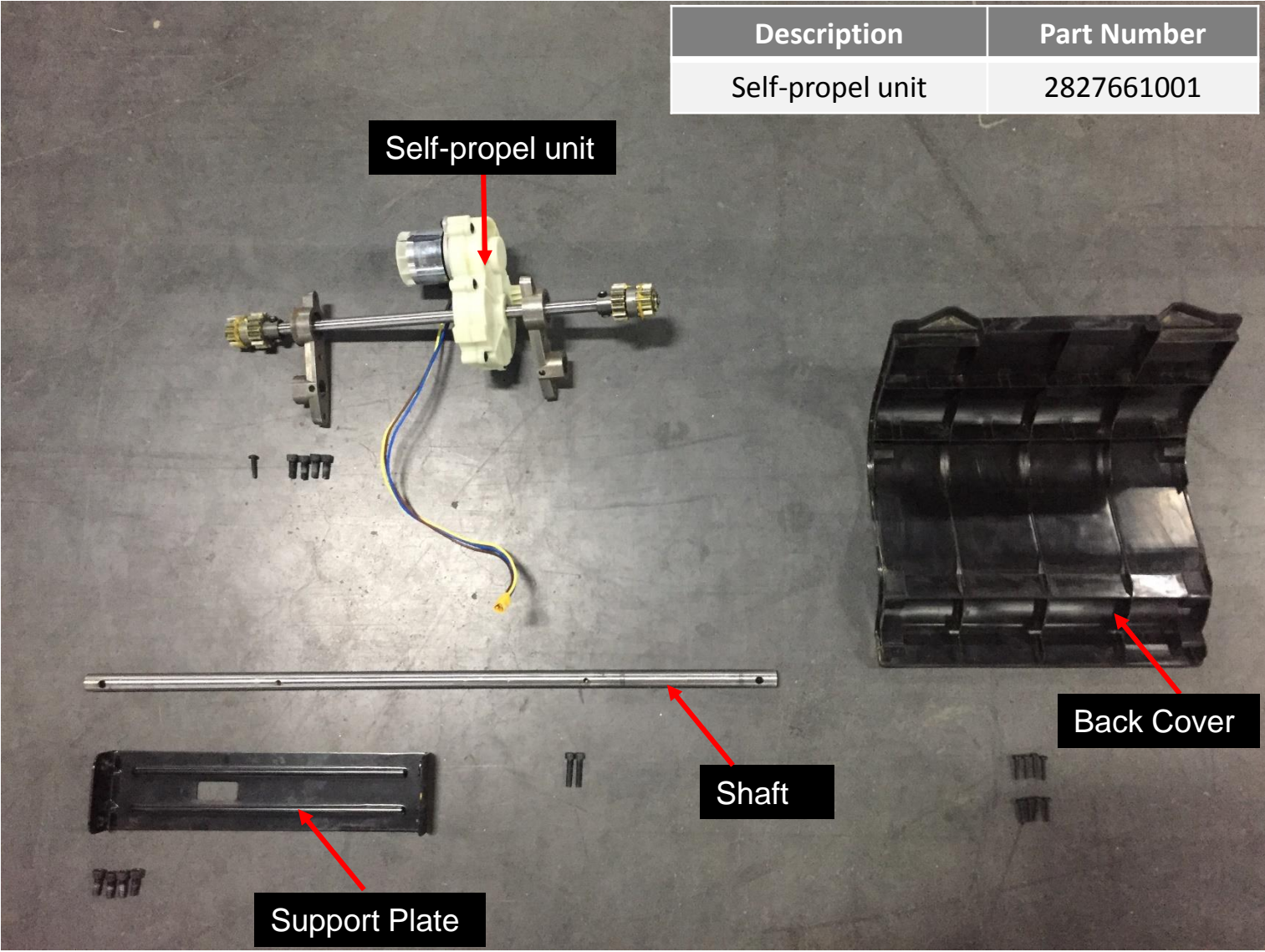
# How to replace the self-propel unit



8. Pull the wire from the self-propel unit motor from the hole.
9. The disassembled parts see next slide. Have the self-propel unit replaced.

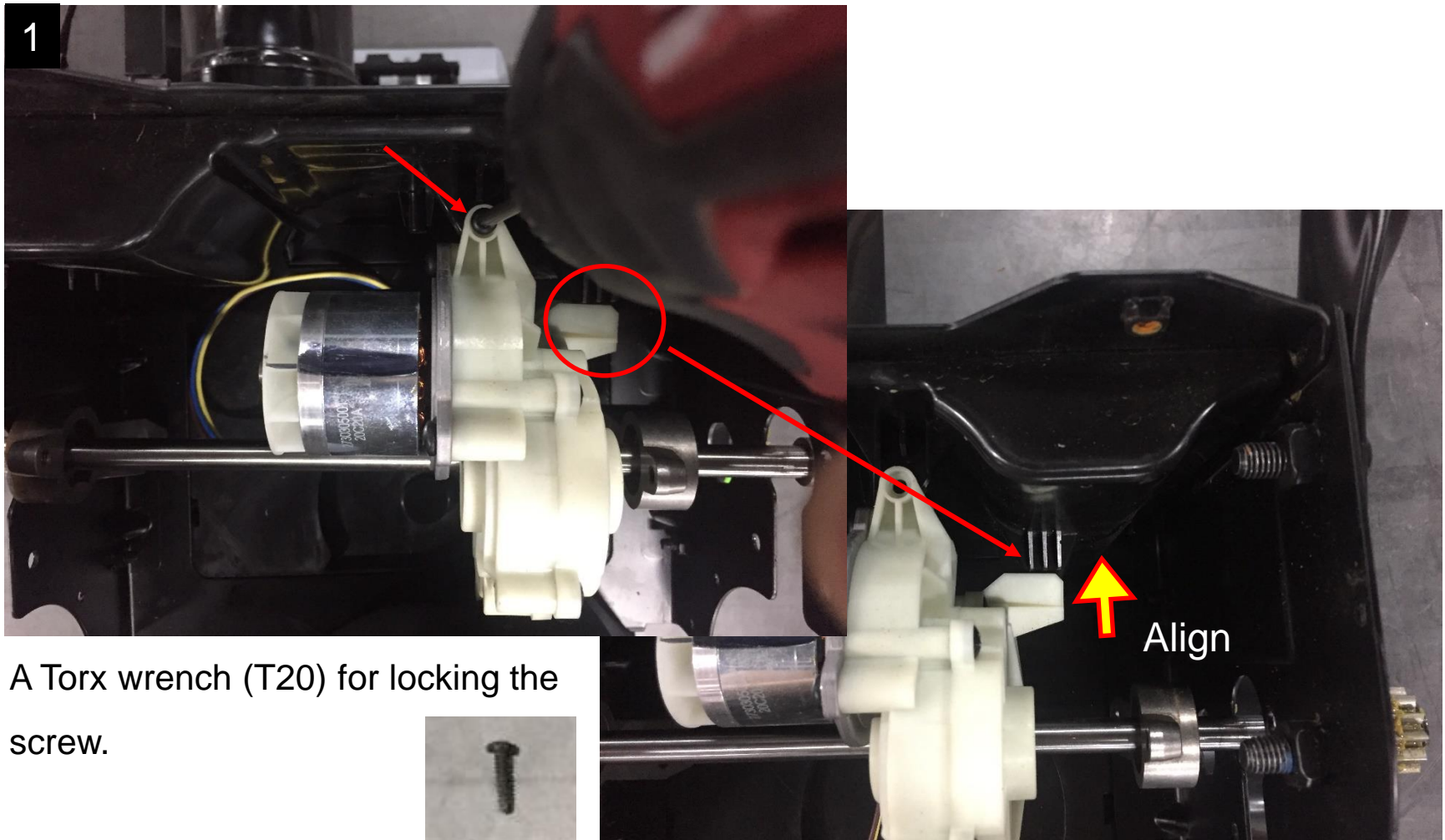


# How to replace the self-propel unit



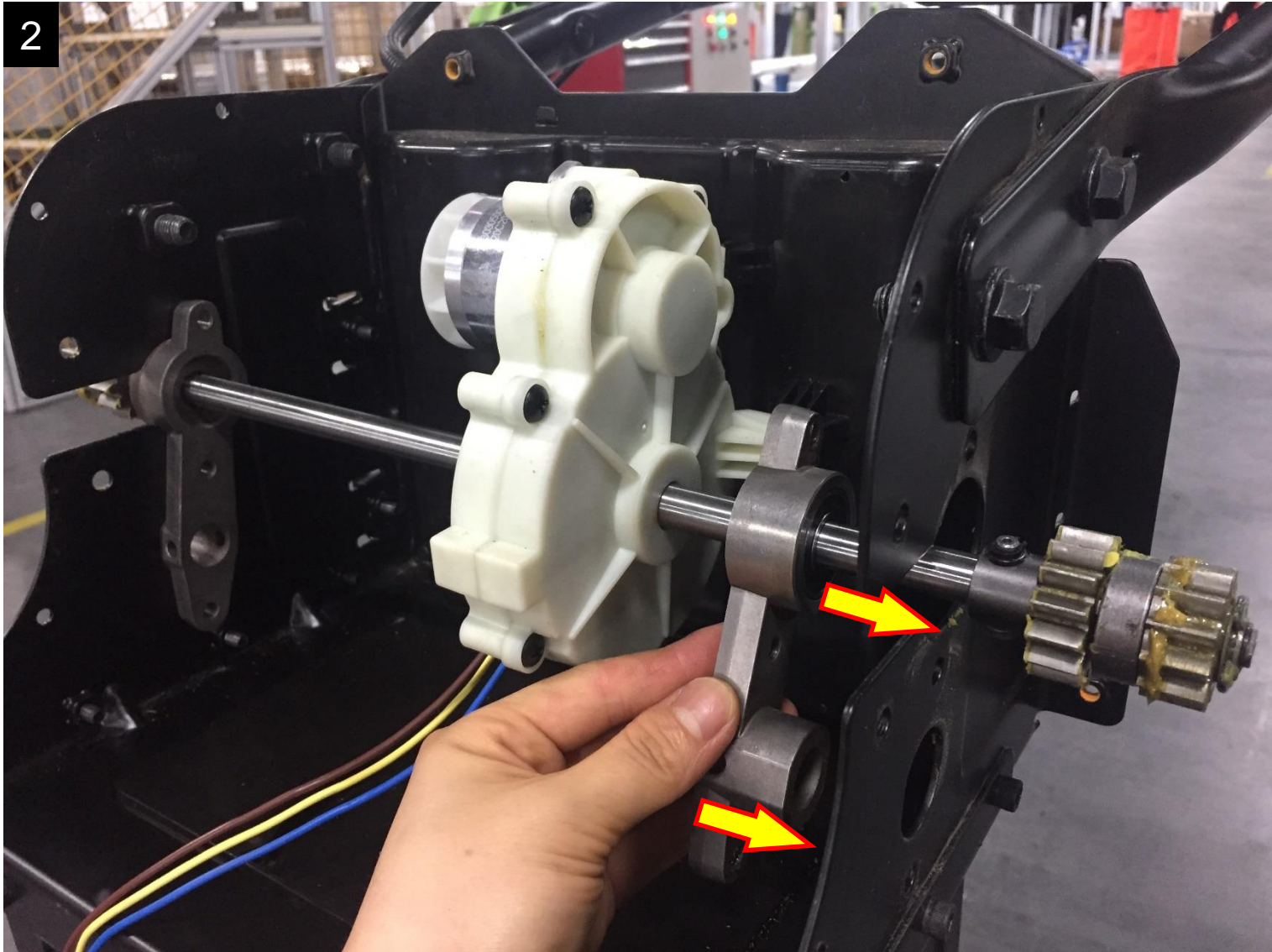
# How to replace the self-propel unit

10. Assemble the new self-propel unit onto the snow blower in the reverse order, as below Fig.1-6.

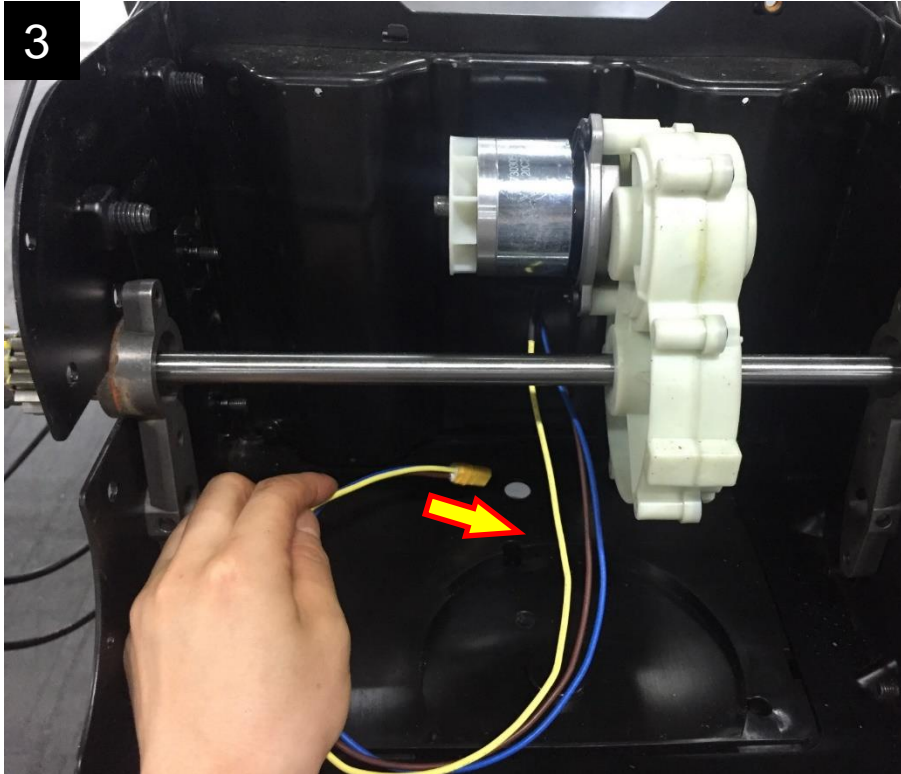




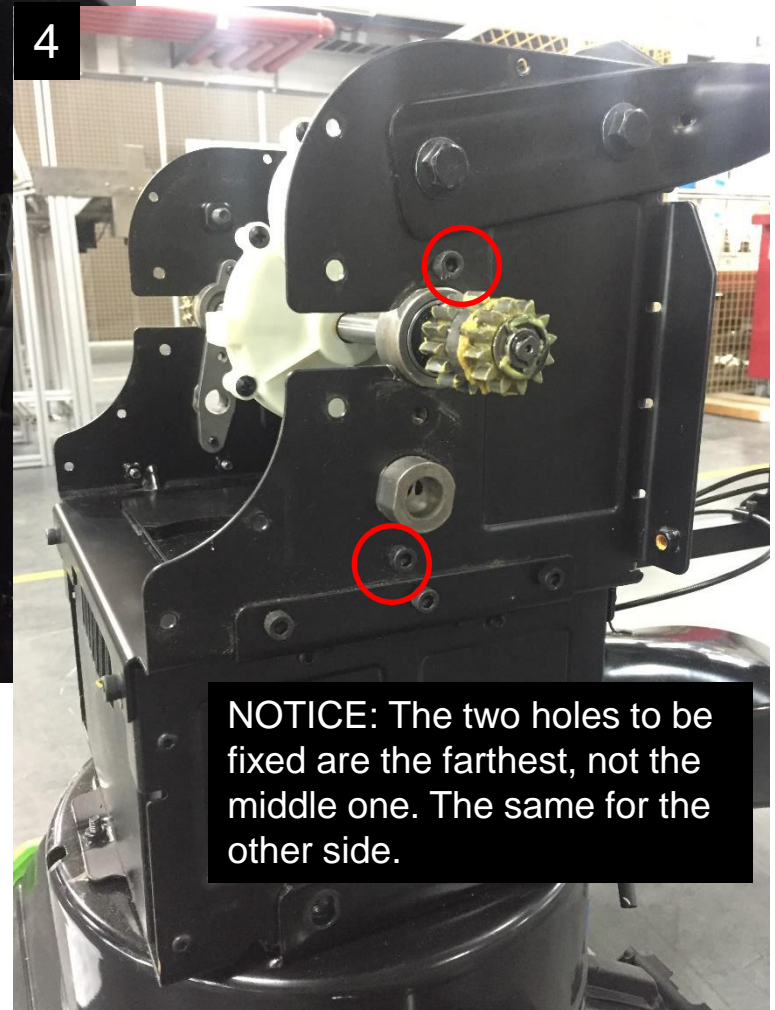
# How to replace the self-propel unit



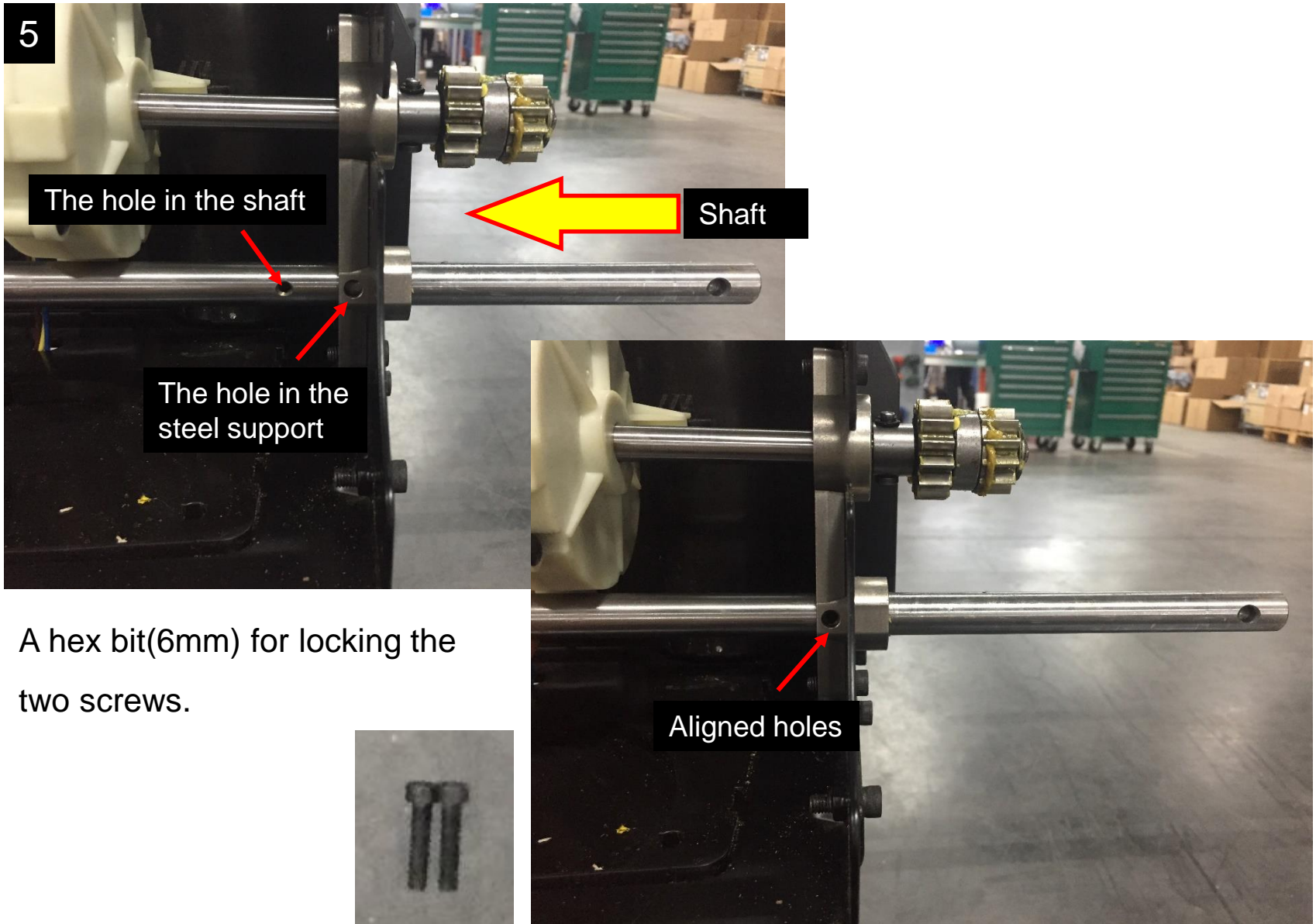
# How to replace the self-propel unit



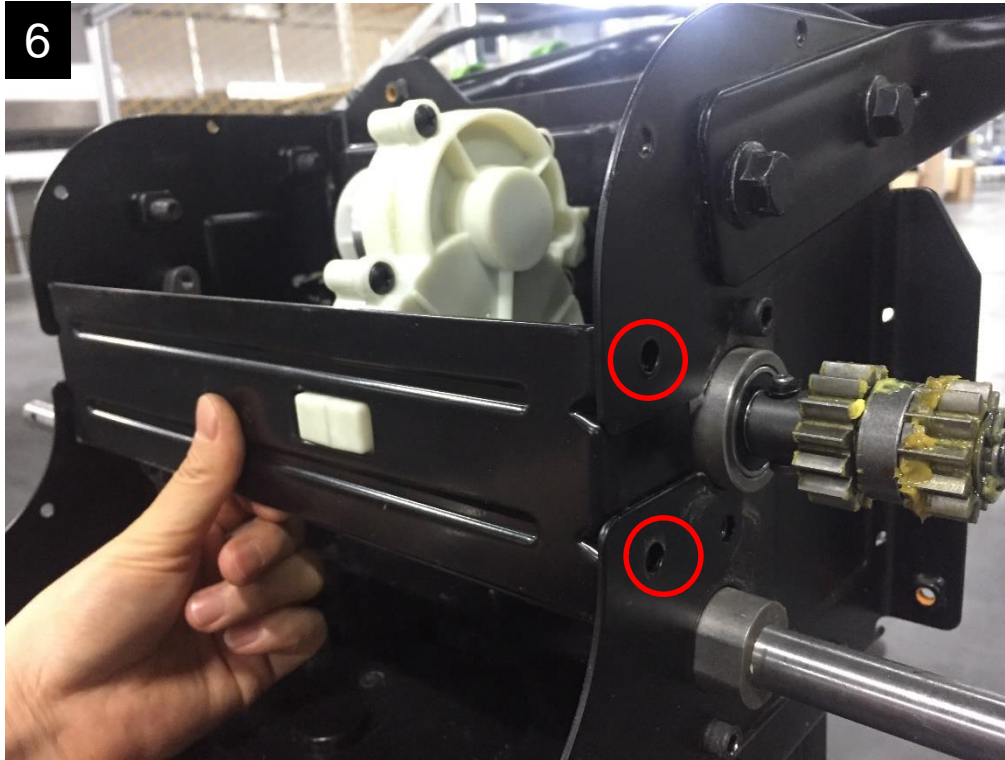
A hex bit(5mm) for locking the 4 screws, 2 on both sides.



# How to replace the self-propel unit



# How to replace the self-propel unit

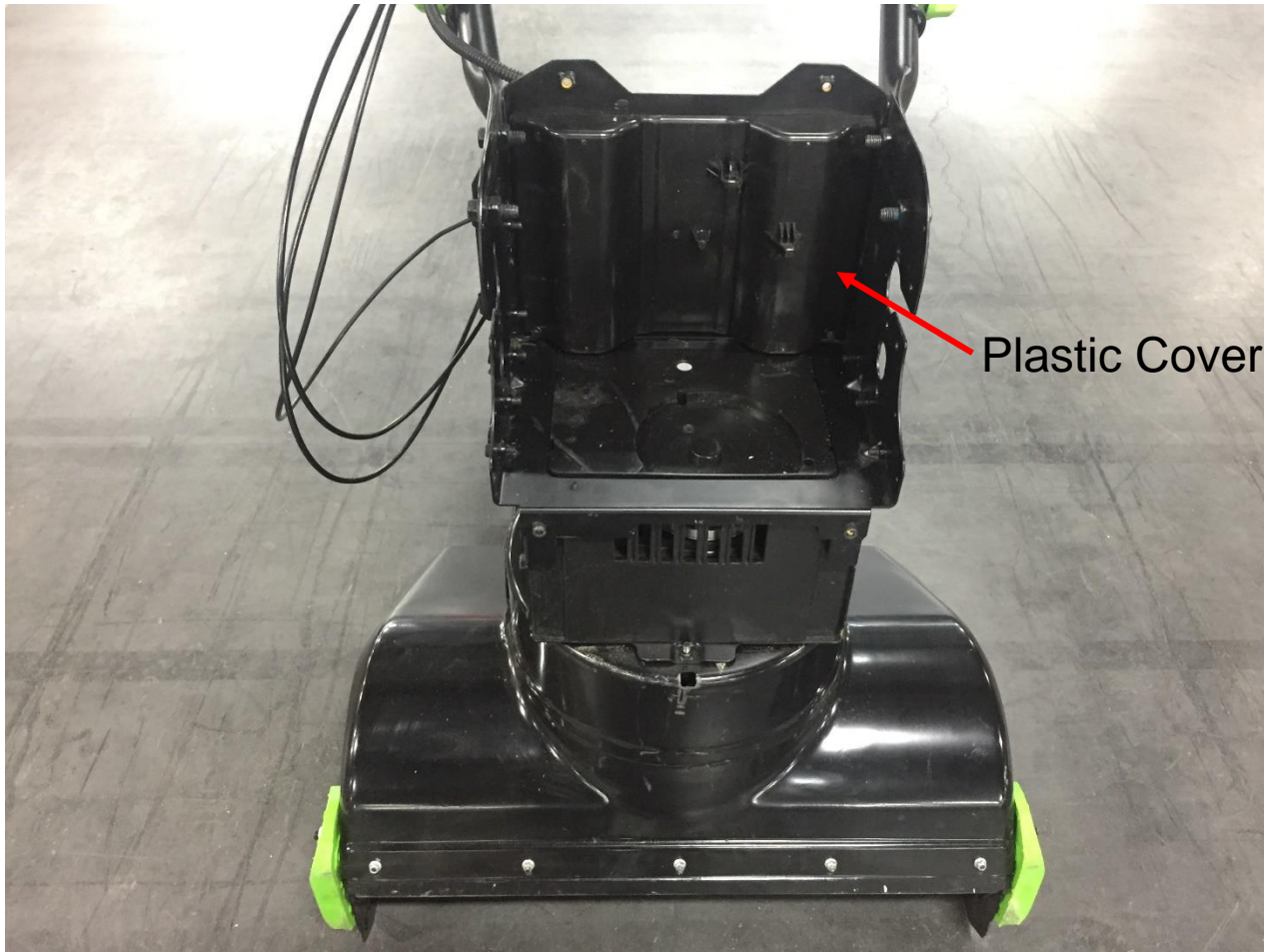


A hex bit(5mm) for locking the 4 screws, 2 on both sides.

11. See the section “**How to replace the wheel**” to mount both the left and right wheels onto the snow blower.

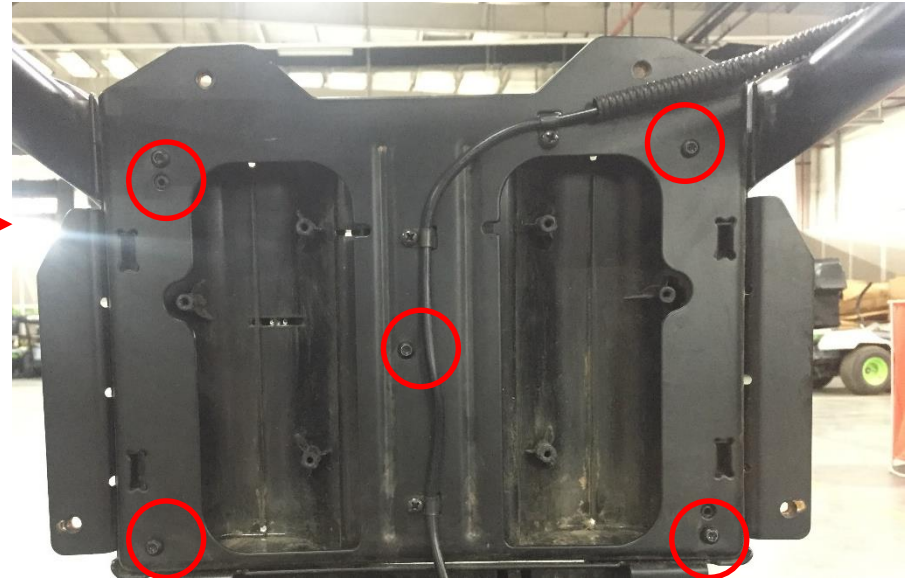
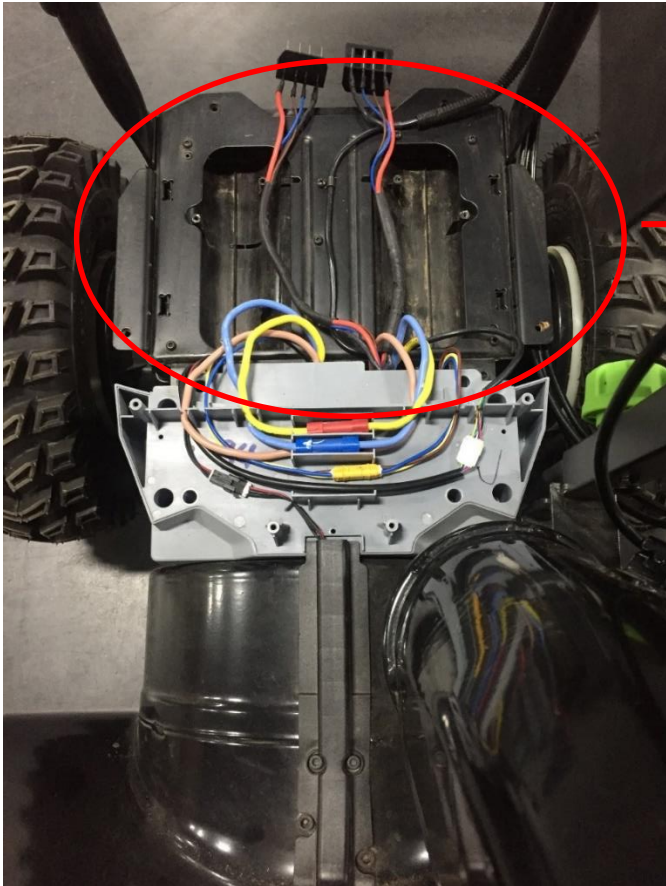
# How to replace the self-propel unit

**NOTICE:** If the plastic cover, which is used to connect the self-propel unit to steel frame, needs replacement, you can continue to disassemble it as below steps shown.

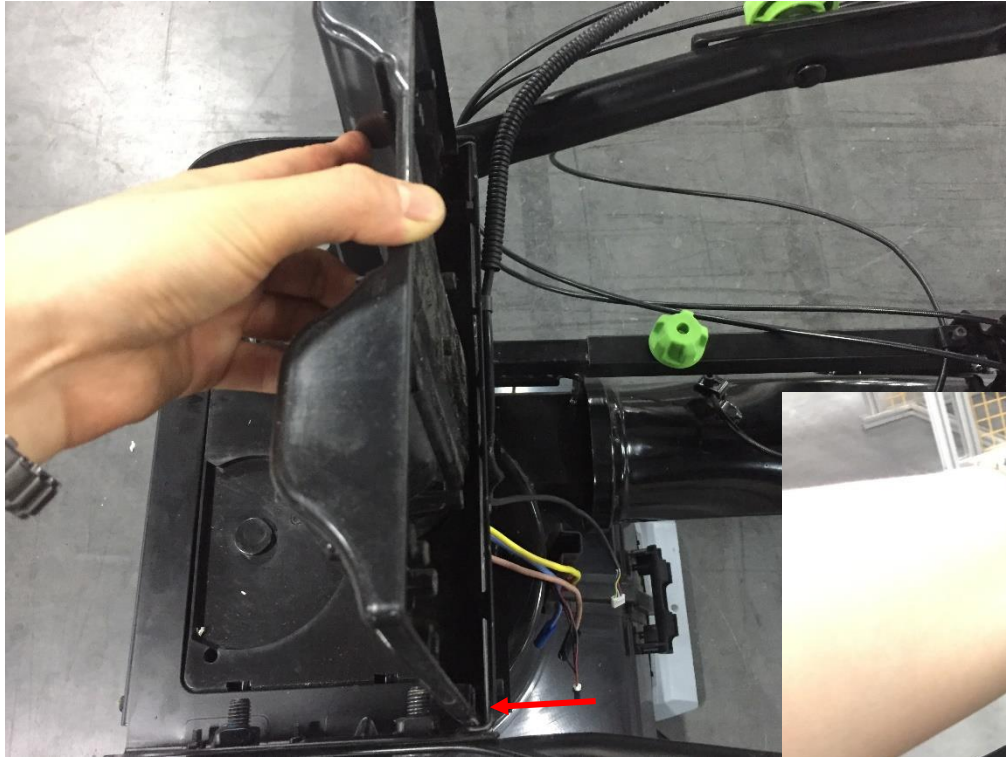


# How to replace the self-propel unit

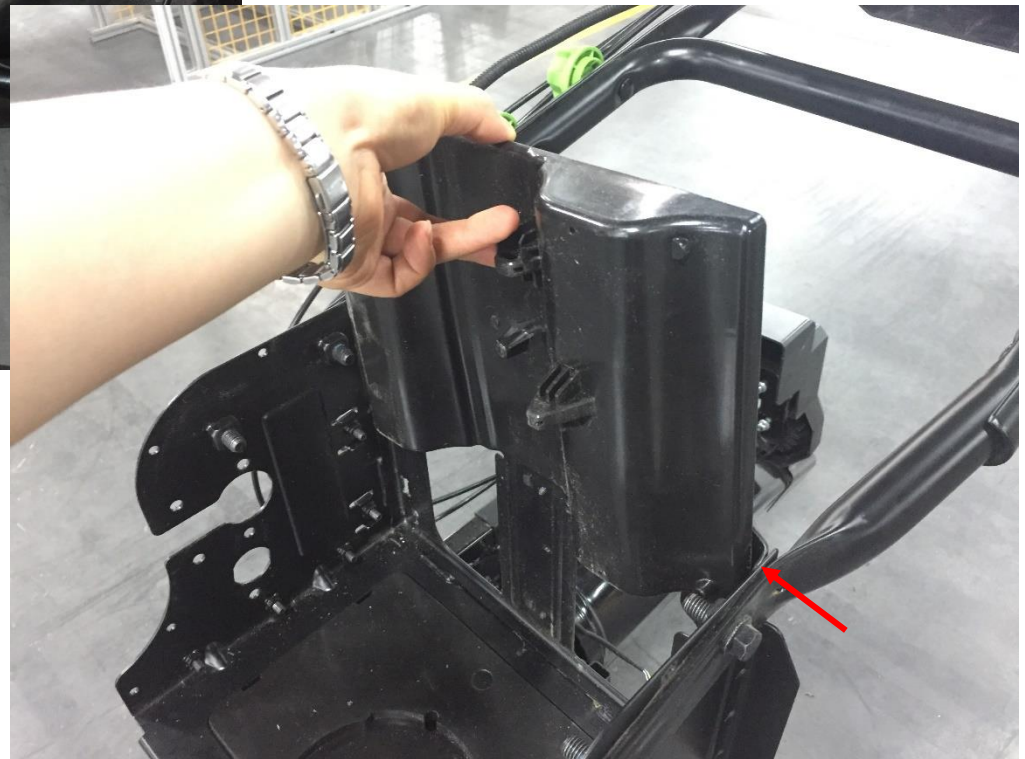
- See the section “**How to remove the battery box**” to remove the battery box from the snow blower.
- Use a Torx wrench with T20 bit to loosen and remove the 5 torx screws to separate the plastic cover from the steel frame.



# How to replace the self-propel unit



- Have the plastic cover replaced and mount it onto the steel frame as picture shown.



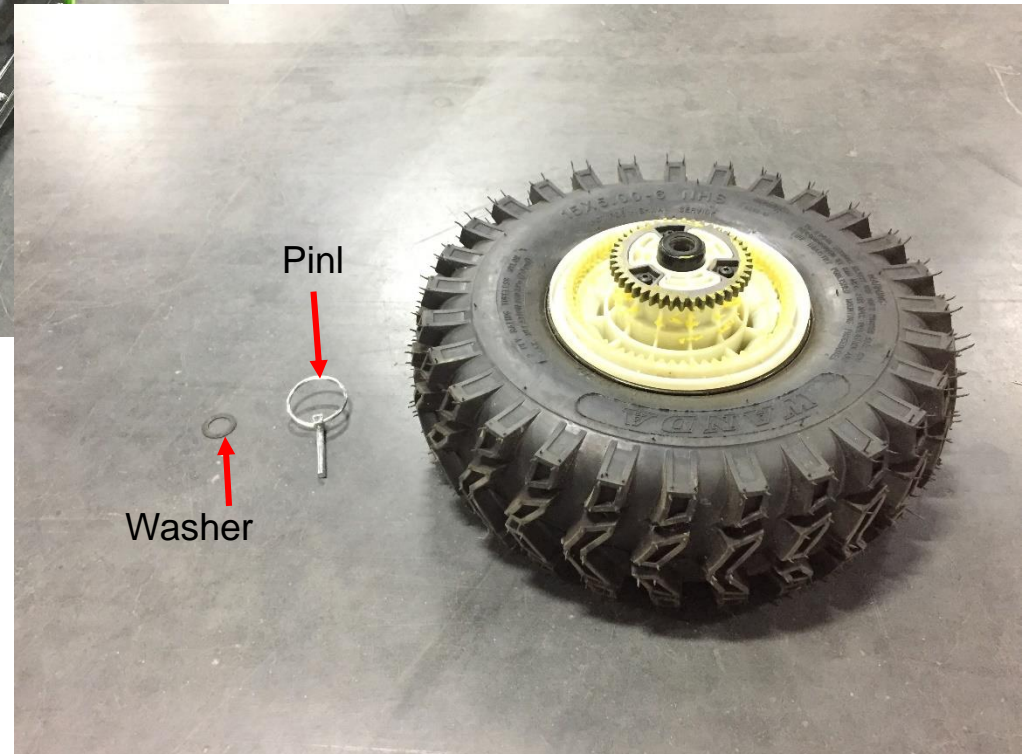
- See the previous steps in this section to mount the self-propel unit and wheels onto the snow blower.
- See the section “**How to install the battery box**” to mount the battery box.

# How to replace the wheel



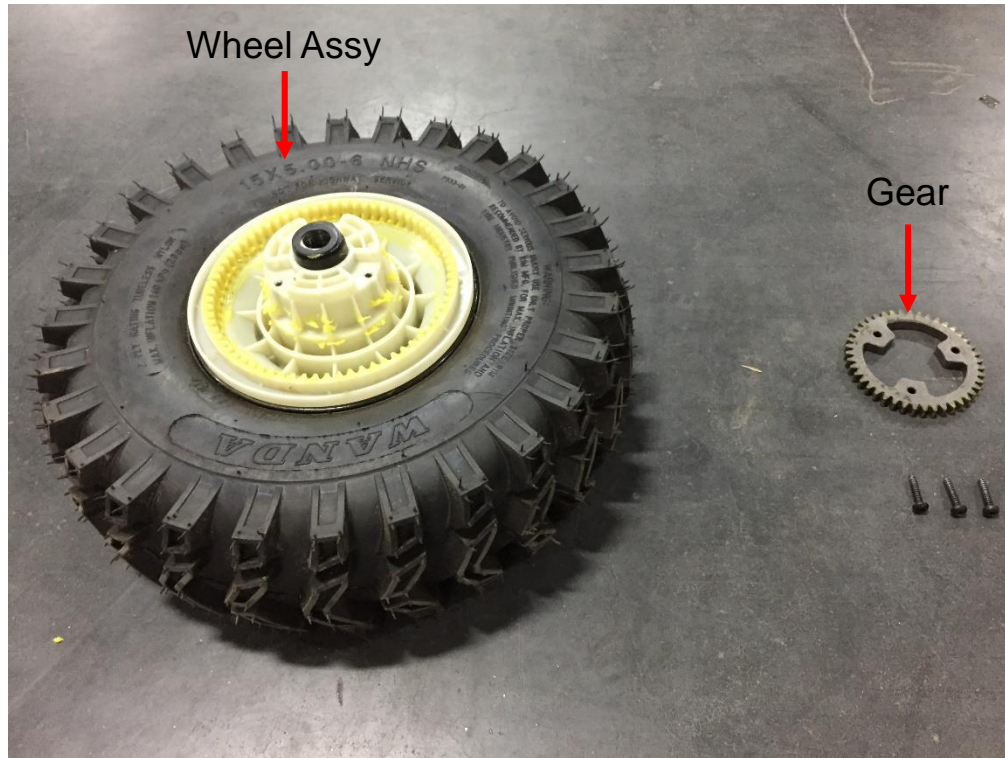
1. Lay the snow blower on the ground with its deck.
2. Manually remove the pin from the shaft first and then remove the washer and wheel.

Description	Part Number
Left Wheel Assy	2827163004
Right Wheel Assy	2827164004
Locking Pin	5670546001
Washer	5650272002





# How to replace the wheel



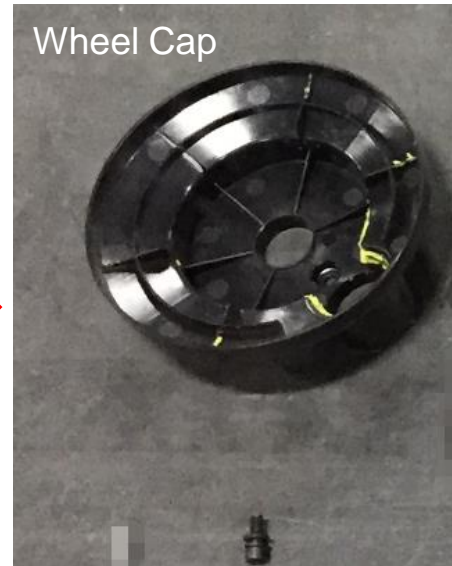
3. Use a Torx wrench with T20 bit to remove the gear from the wheel.

Description	Part Number
Gear	3570046001

# How to replace the wheel

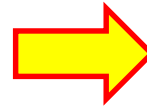


4. Take care of the other washer on the shaft when the wheel Assy is removed. Save it on the shaft.
5. If the wheel cap needs replacement, use a hex bit(5mm) to loosen and remove the screw.



# How to replace the wheel

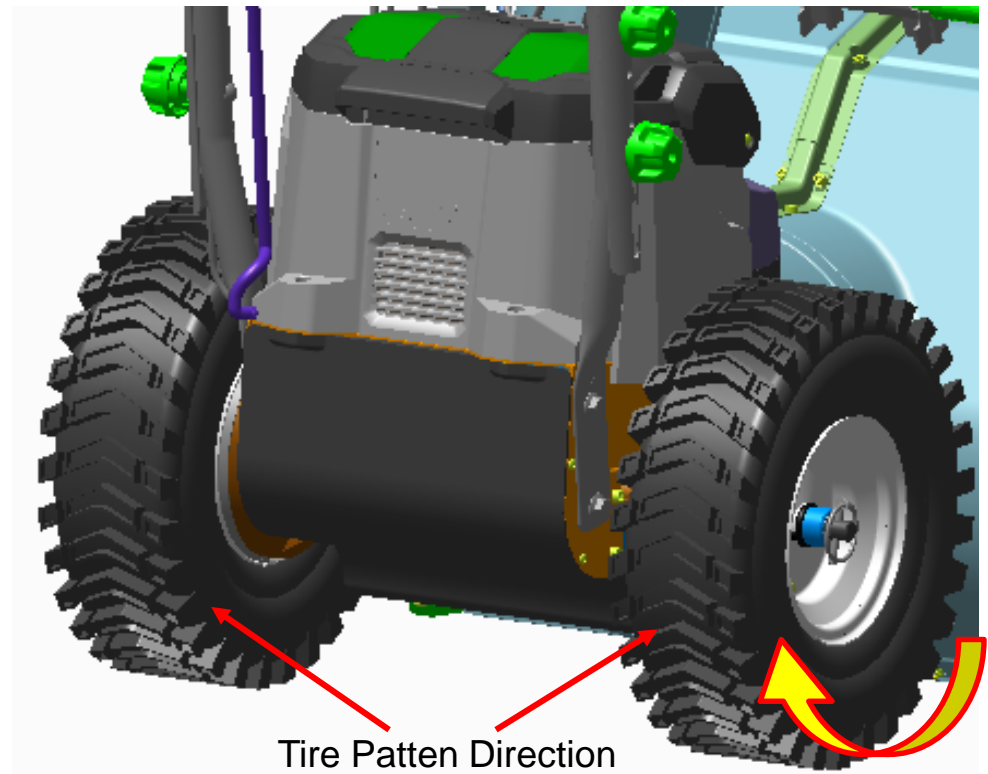
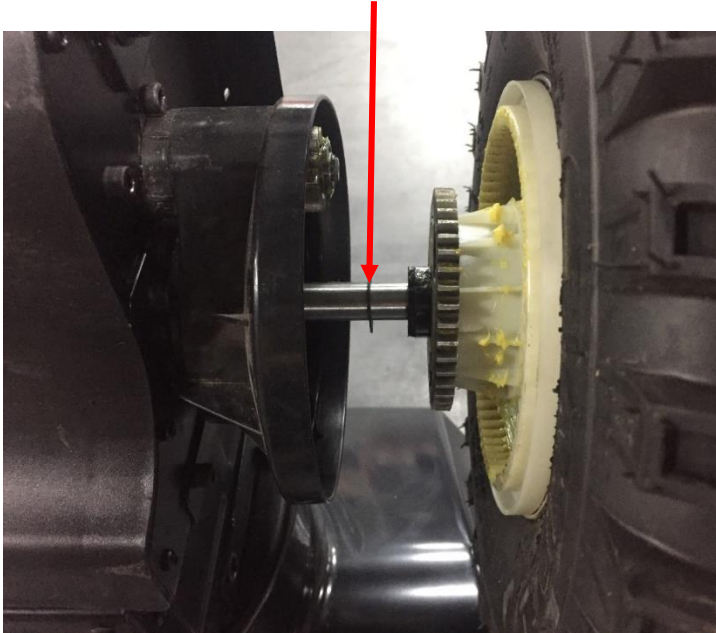
6. Assemble the gear onto the new wheel Assy with the 3 screws. Pay attention of the gear direction.



# How to replace the wheel

7. Mount them onto the shaft with the wheel tire pattern direction is forward. If the tire pattern is in reverse direction, the left wheel and right wheel is mixed. Reassemble them.

Washer between the wheel cap and gear.



# How to replace the wheel

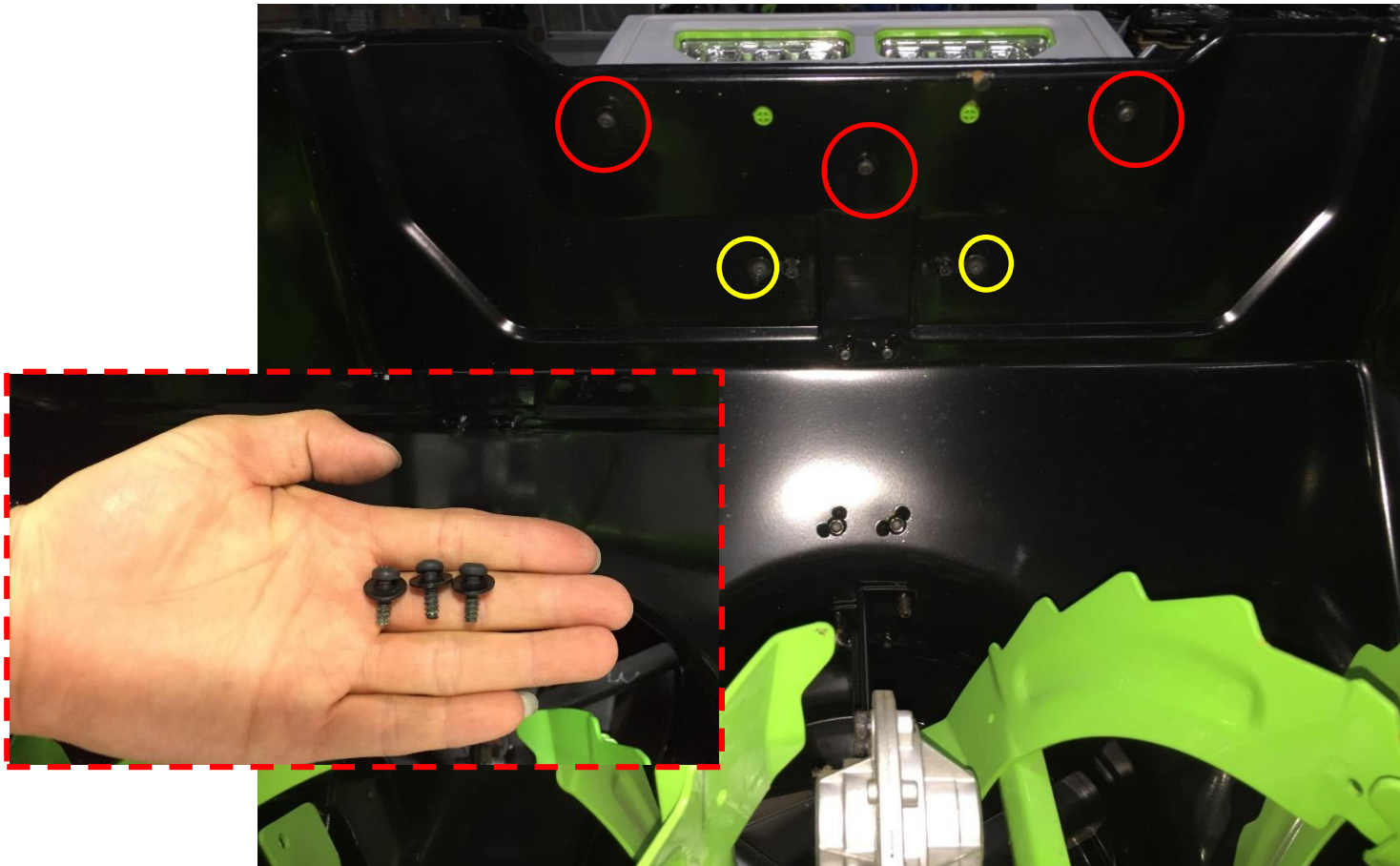


8. Mount the pin into the shaft to lock the wheel securely.

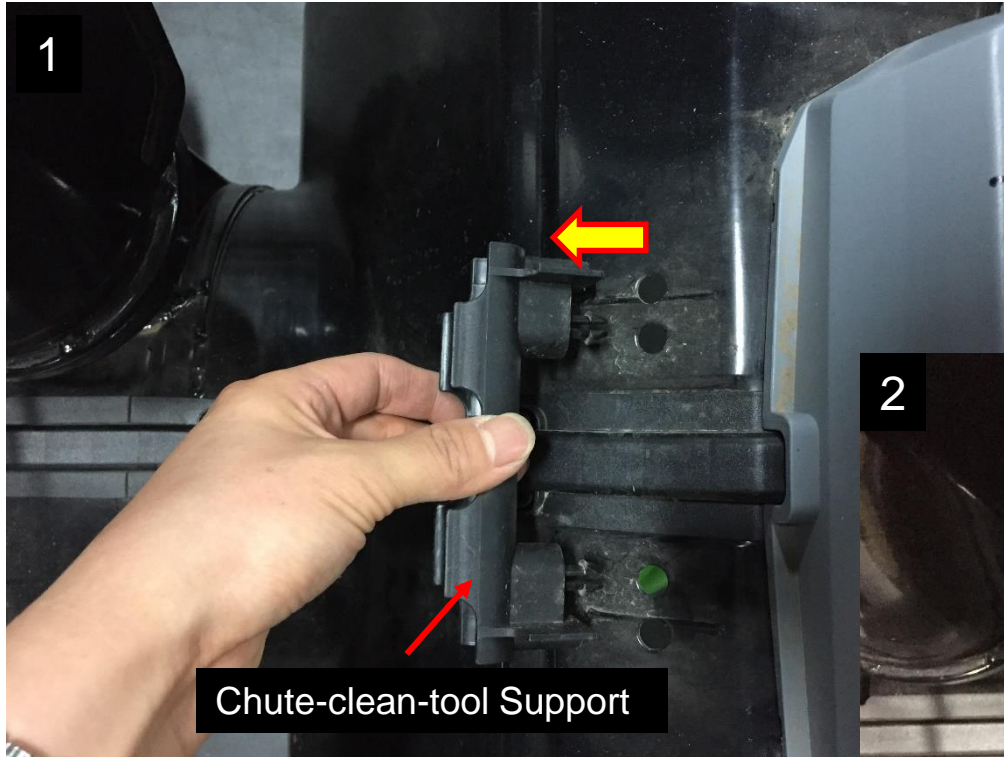


# How to replace the LED headlights

1. Use a Torx wrench with T20 bit to loosen and remove the 5 screw with washer sets. 3 are used to fix the LED headlights (Red circled) and the 2 are used to fix the chute-clean-tool support (Yellow circled).

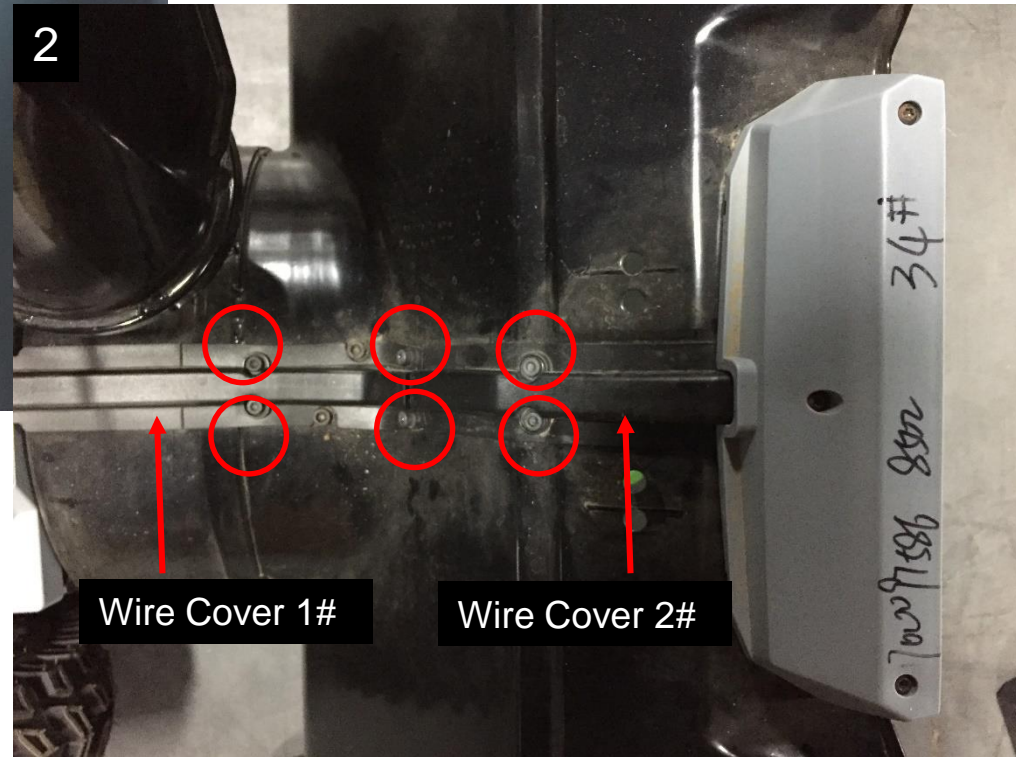


# How to replace the LED headlights



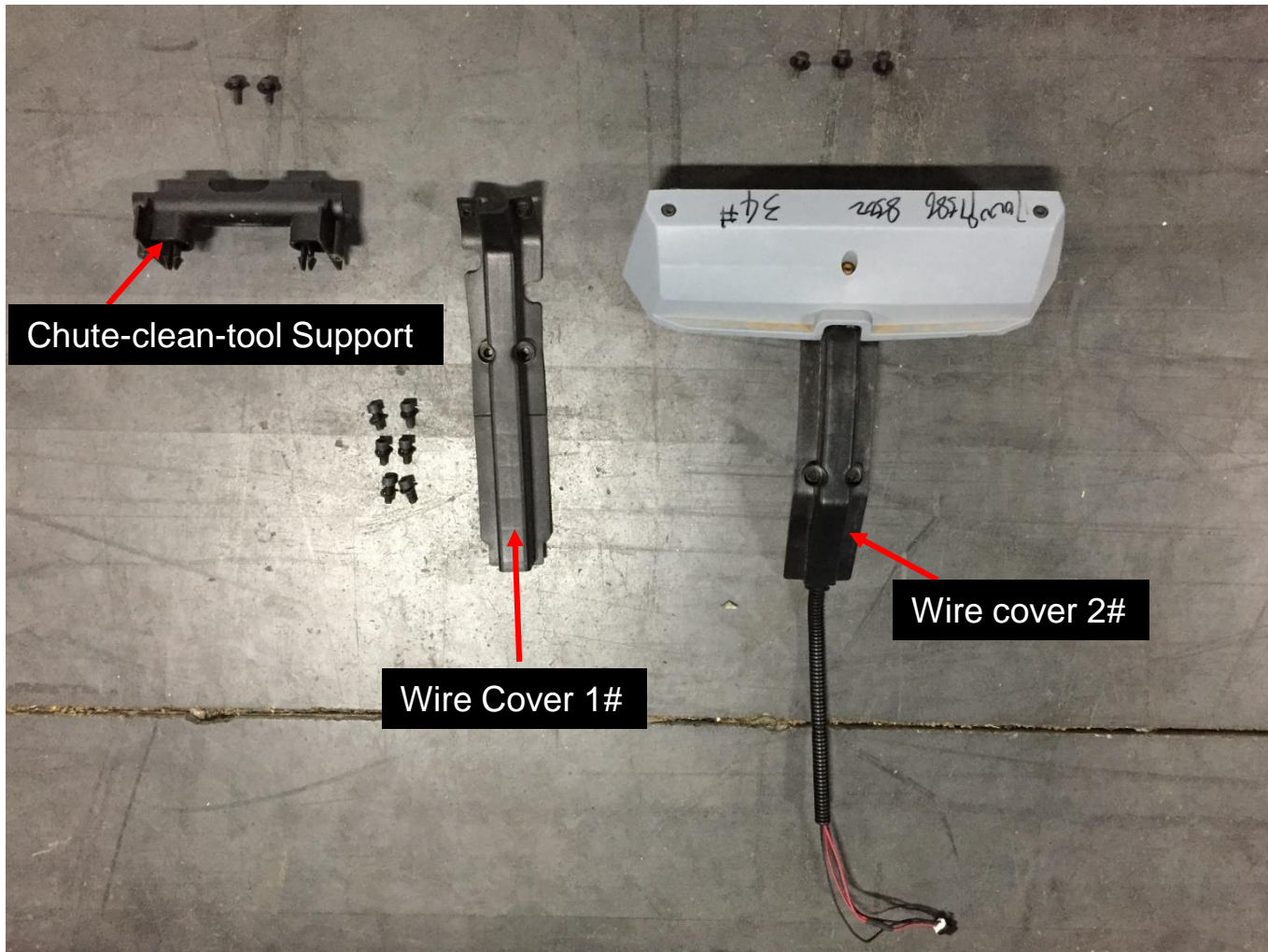
2. Remove the chute-clean-tool support from the deck (Fig. 1).

3. Use a hex bit (6mm) to remove the 2 wire covers from the deck (Fig. 2).



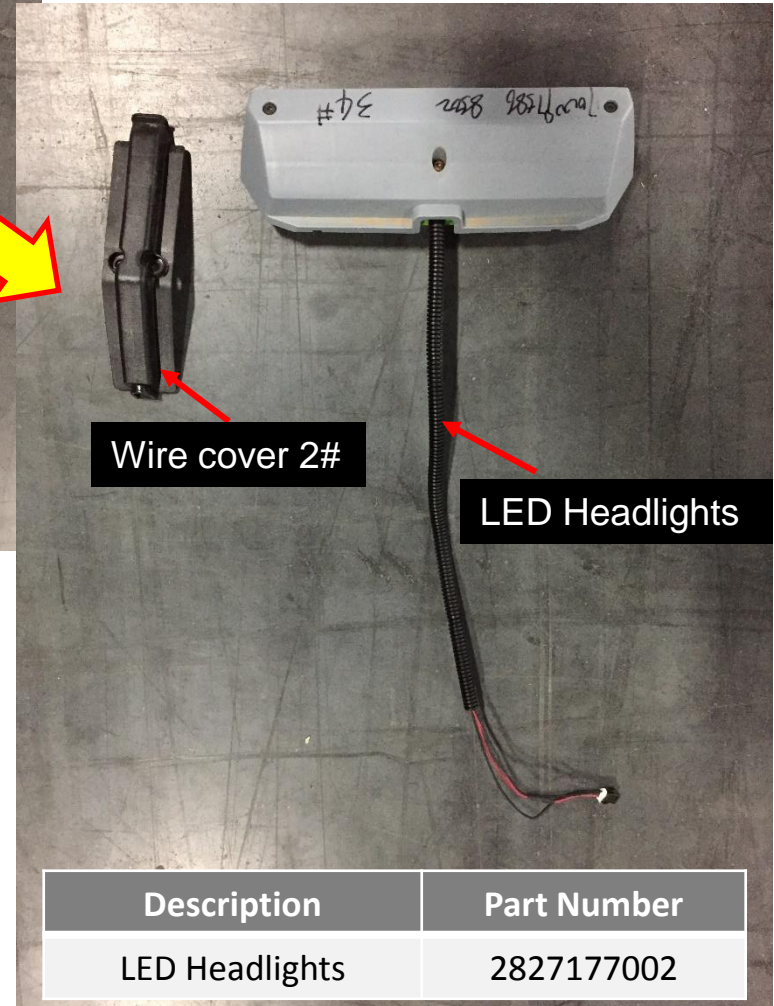
# How to replace the LED headlights

4. The disassembled parts are shown as below. The LED headlights are still in connection with the wire cover 2#. Continue separating the LED headlights from the wire cover 2# (see next slide).



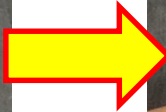
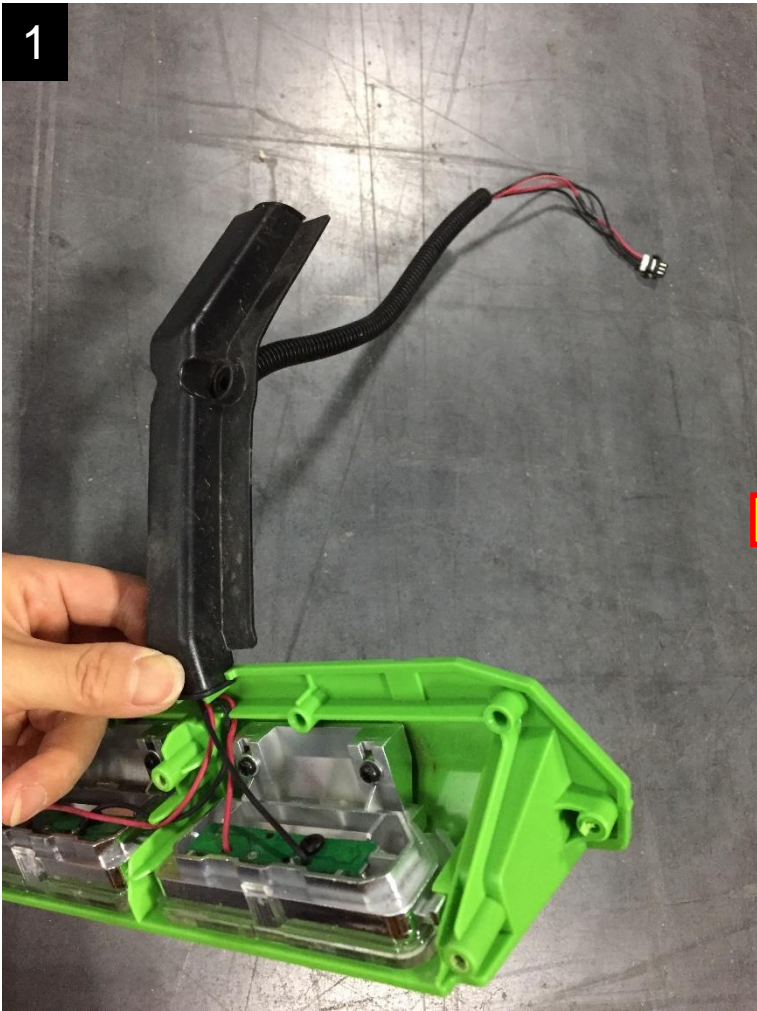


# How to replace the LED headlights

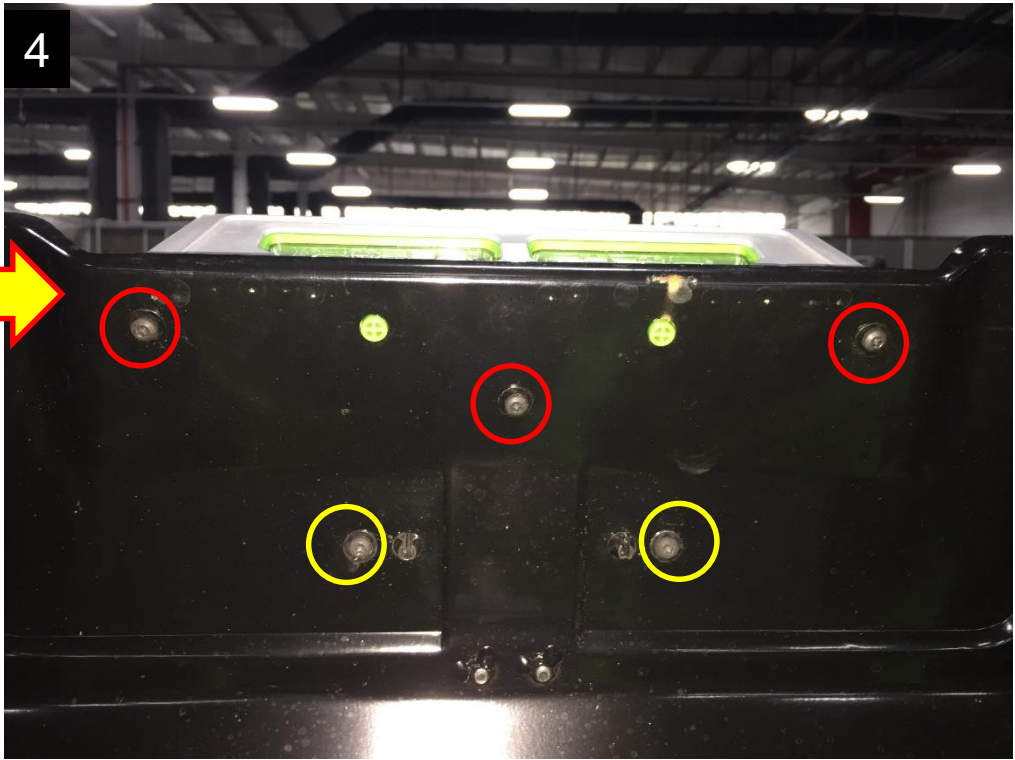


5. Use a Torx wrench (T20) to loosen and remove the 3 Torx screws and then open the LED headlights housing.
6. Have the LED headlights replaced and reassemble it in the reverse order (see next slides, Fig.1-4).

# How to replace the LED headlights

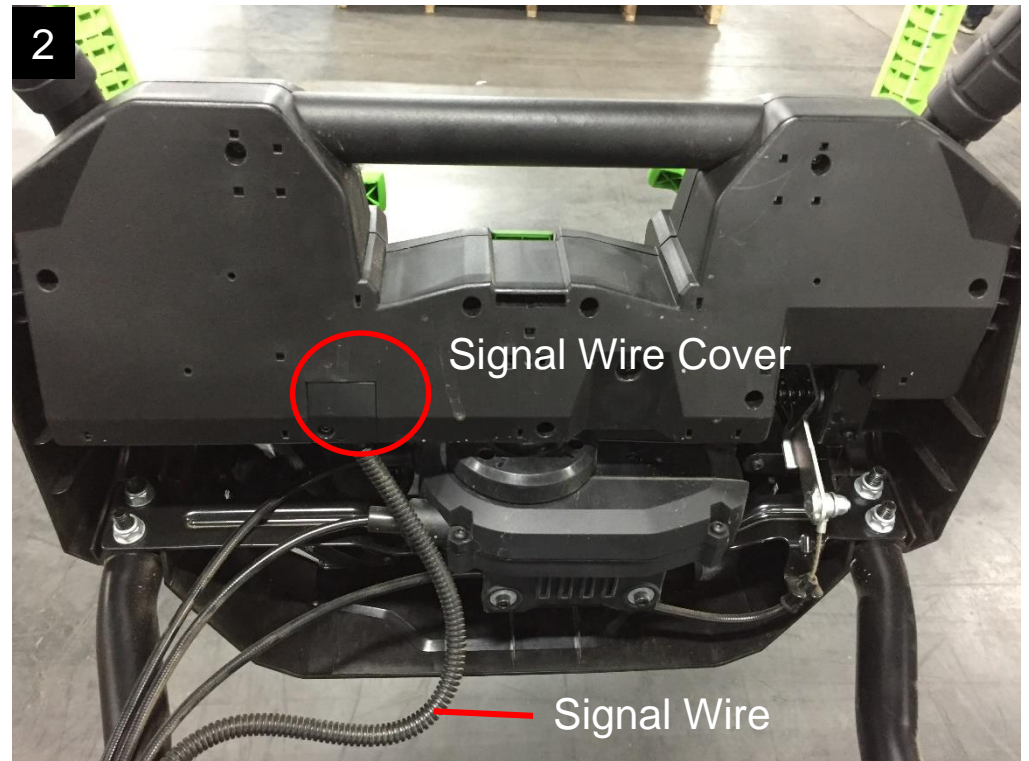


# How to replace the LED headlights



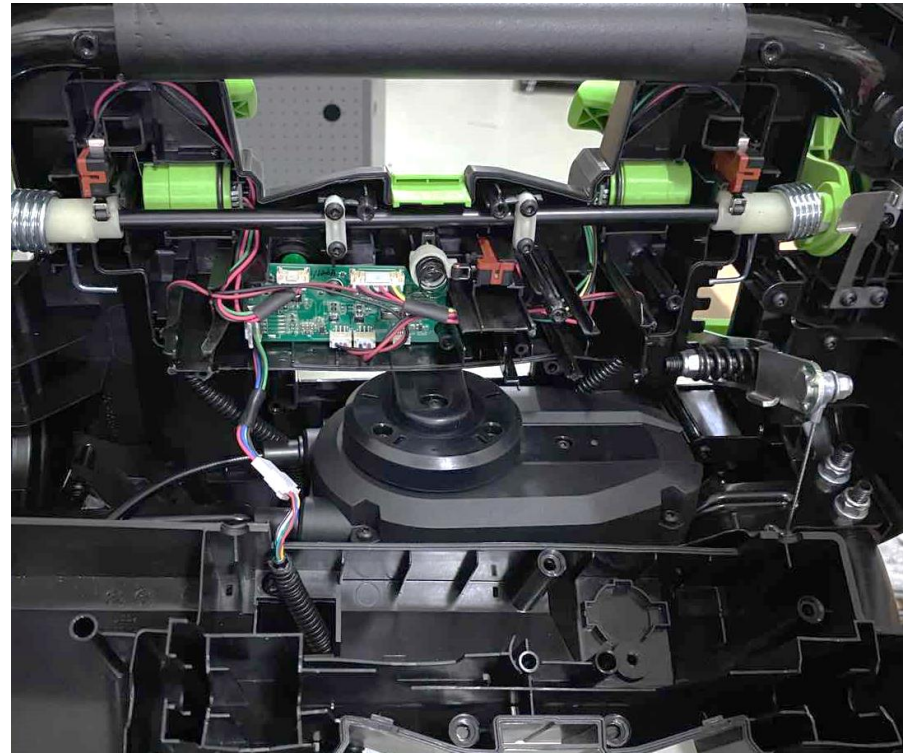
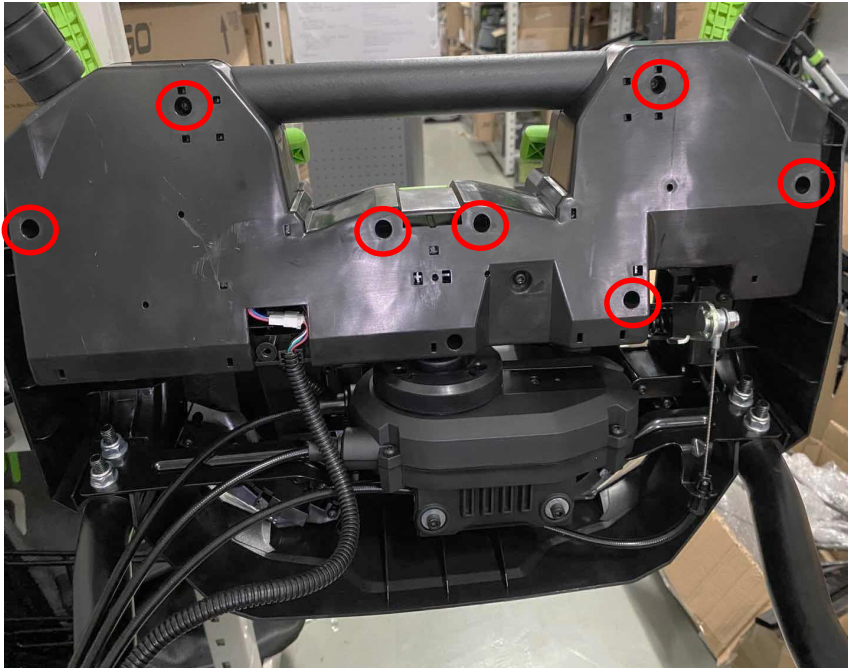
# How to replace the LED sidelights

1. Lay the snow blower as Fig. 1 shown.
2. Use a Torx wrench with T20 bit to loosen the 1 screw to remove the signal wire cover.



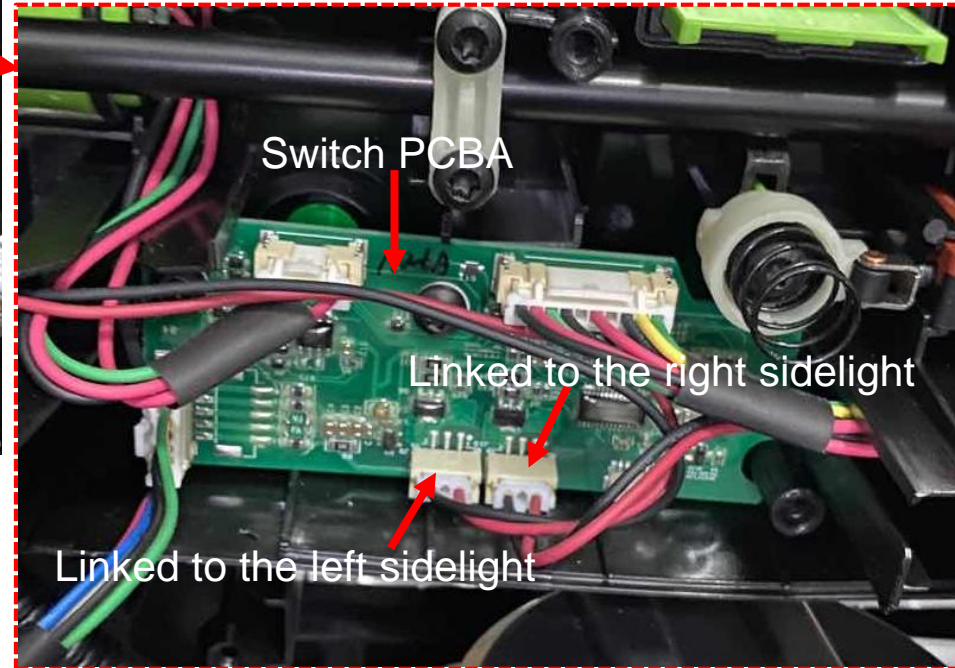
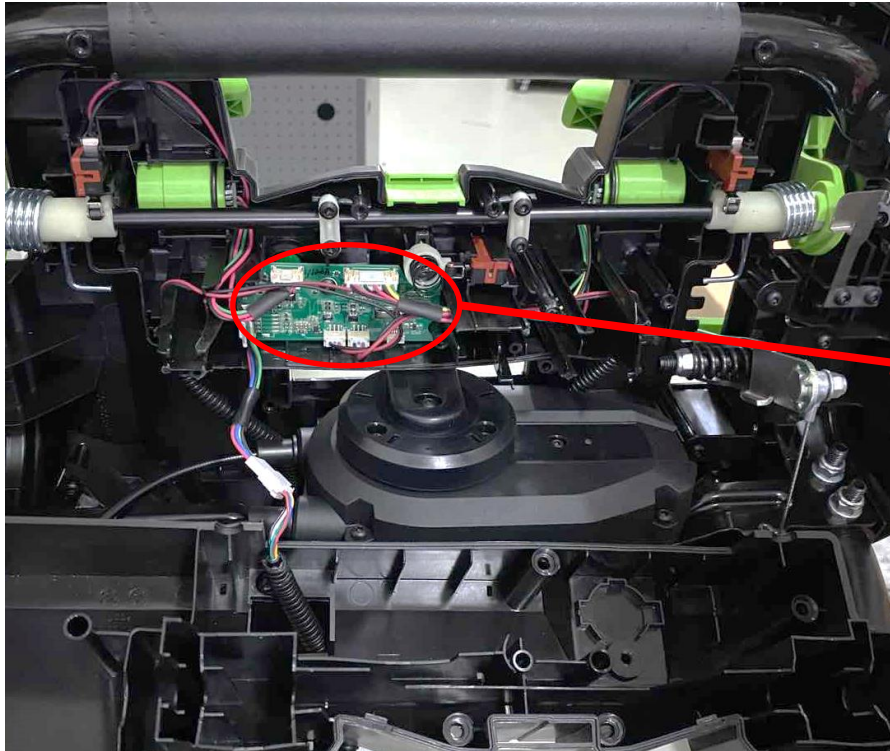
# How to replace the LED sidelights

3. Use a Torx wrench with T20 bit to loosen the 7 screws to open the Handle ASSY.



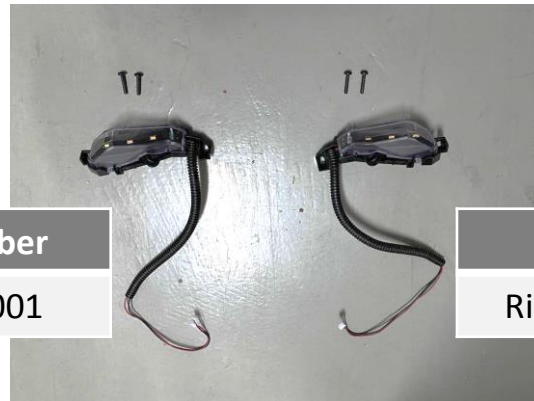
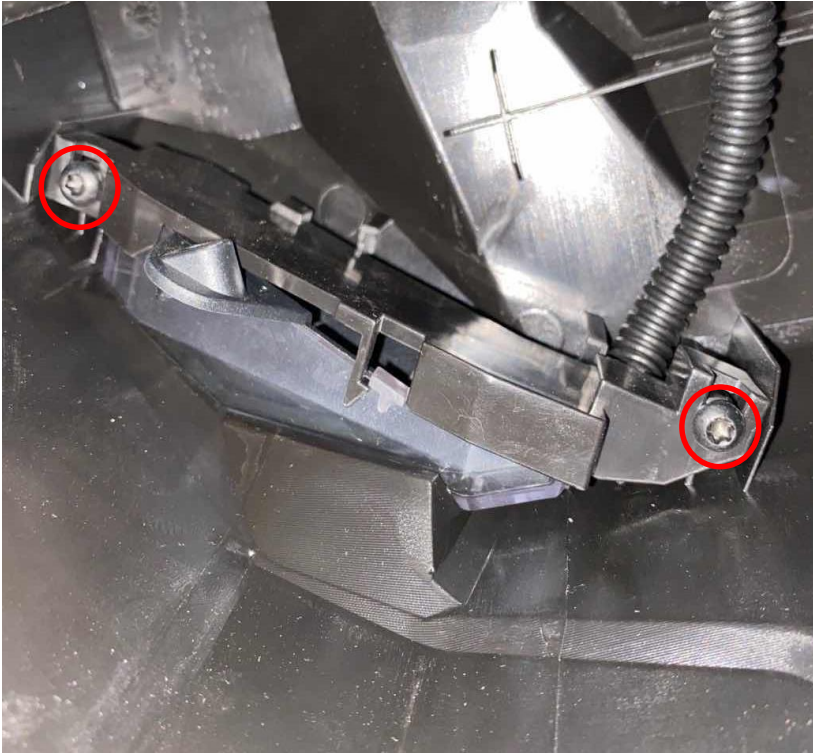
# How to replace the LED sidelights

4. Disconnect the plugs linked with Switch PCBA and sidelights .



# How to replace the LED sidelights

5. Loosen the 4 screws to remove the LED sidelights from the Handle ASSY.

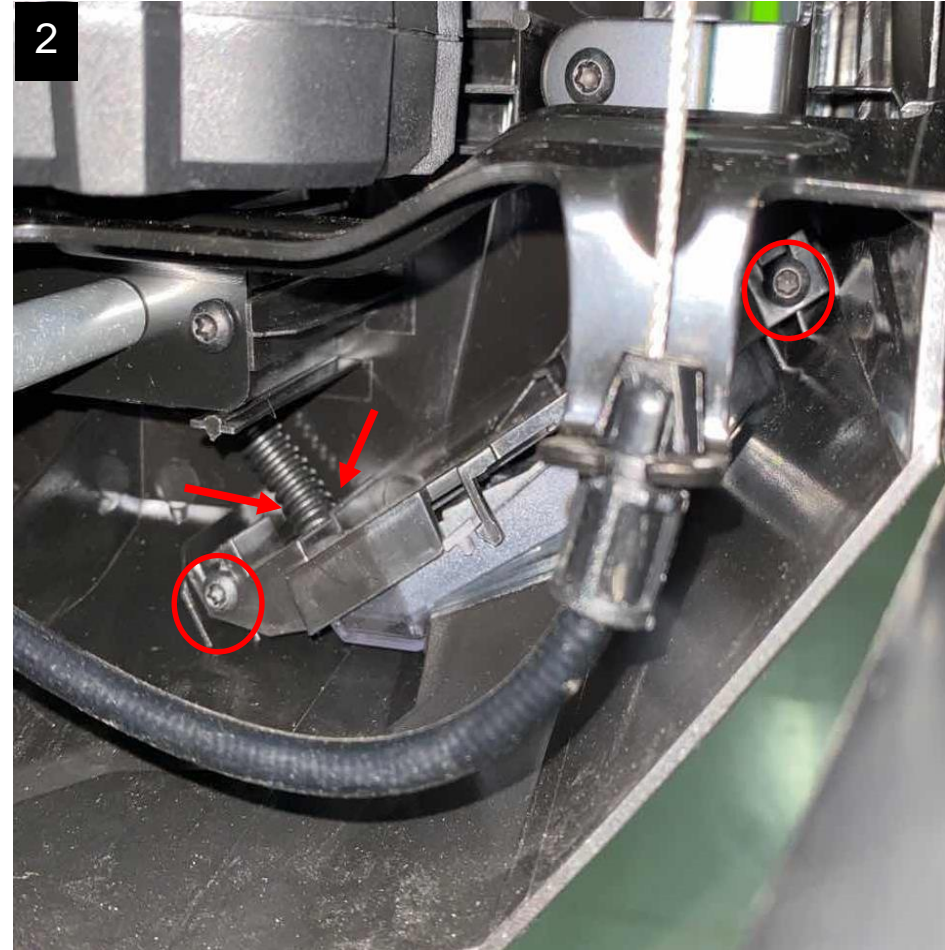
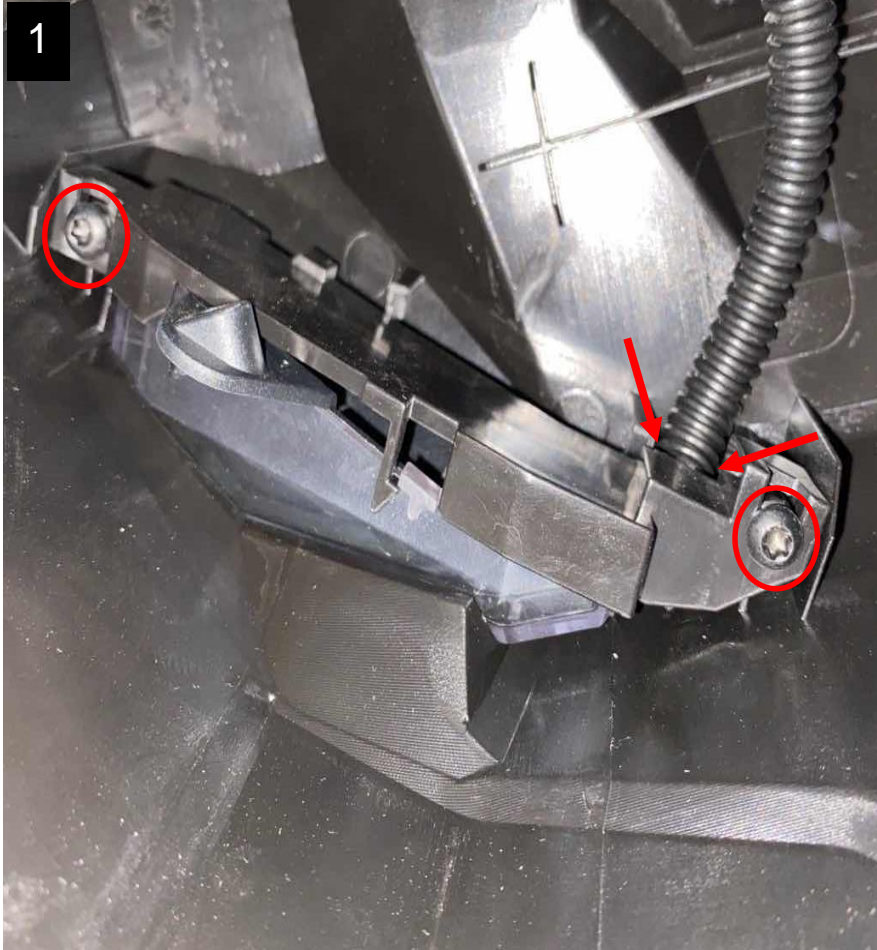


Description	Part Number
Left LED Sidelight	2827191001

Description	Part Number
Right LED Sidelight	2827195001

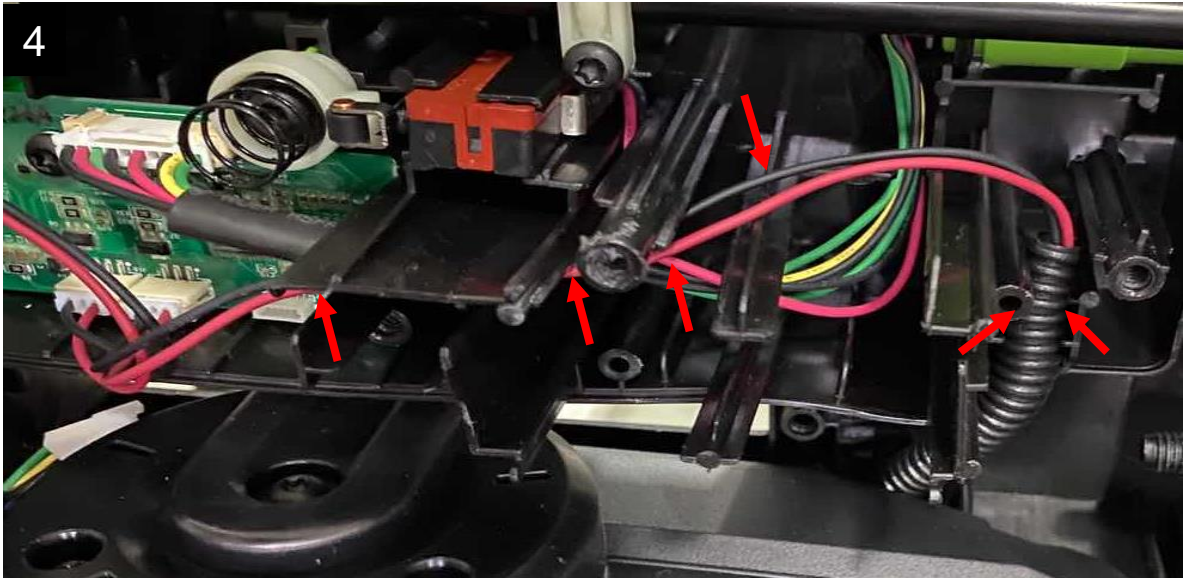
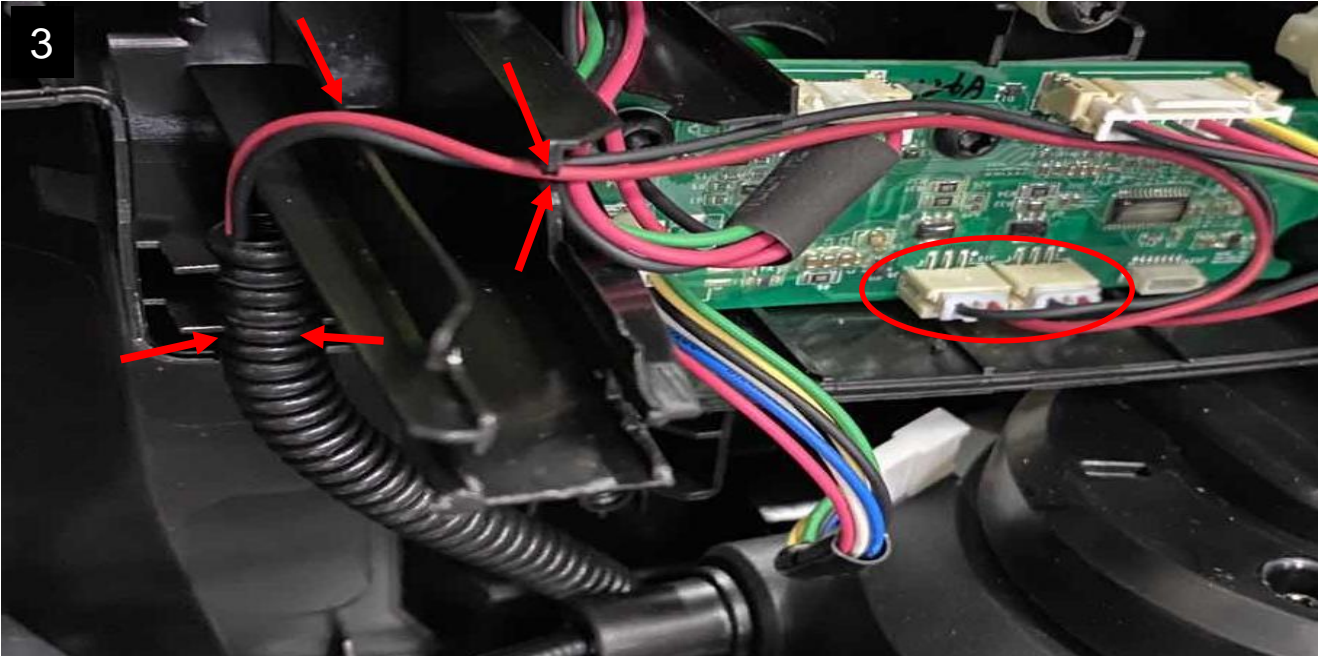
# How to replace the LED sidelights

6. Have the LED sidelights replaced and reassemble it in the reverse order (Fig.1-4).

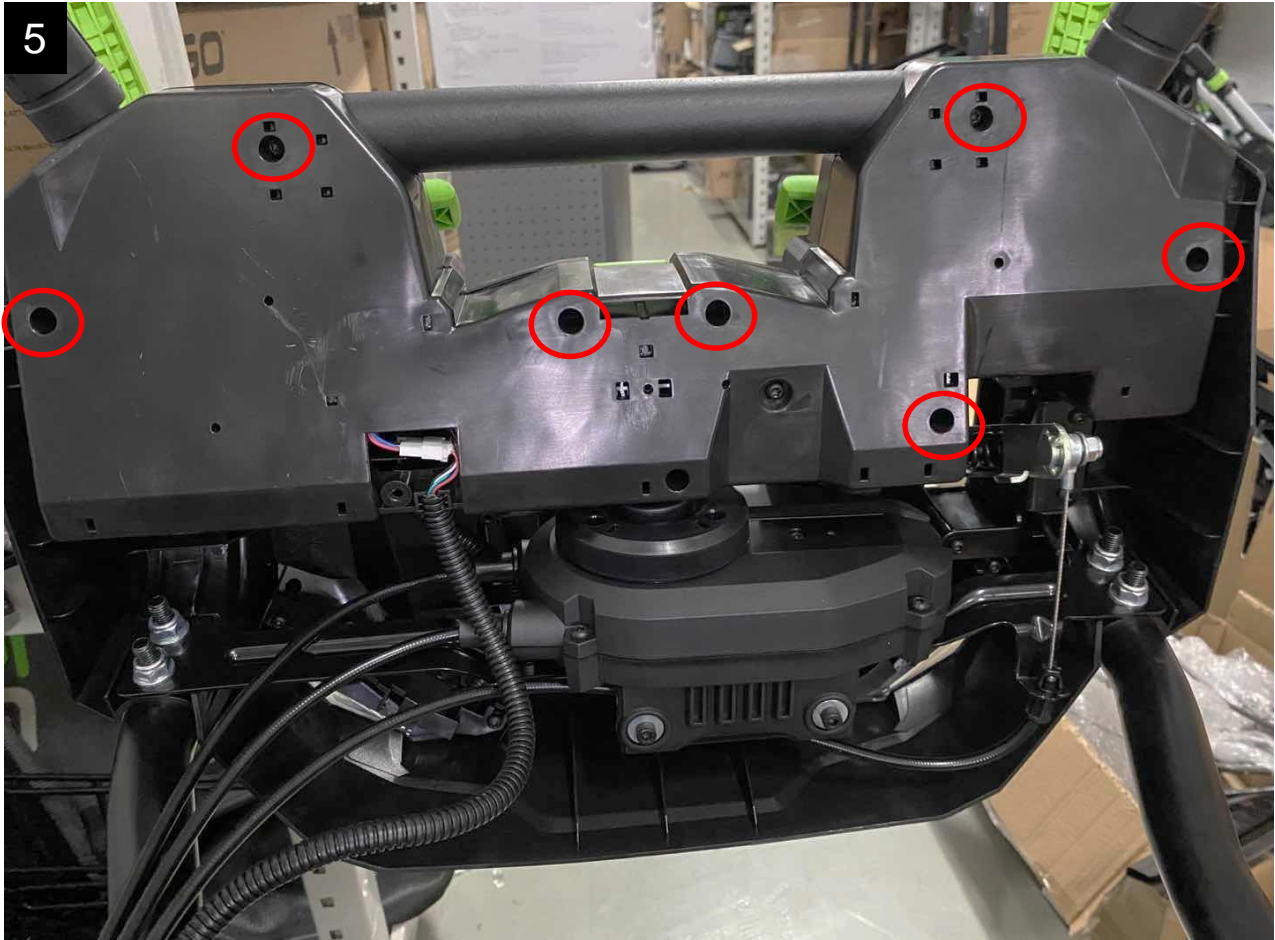




# How to replace the LED sidelights

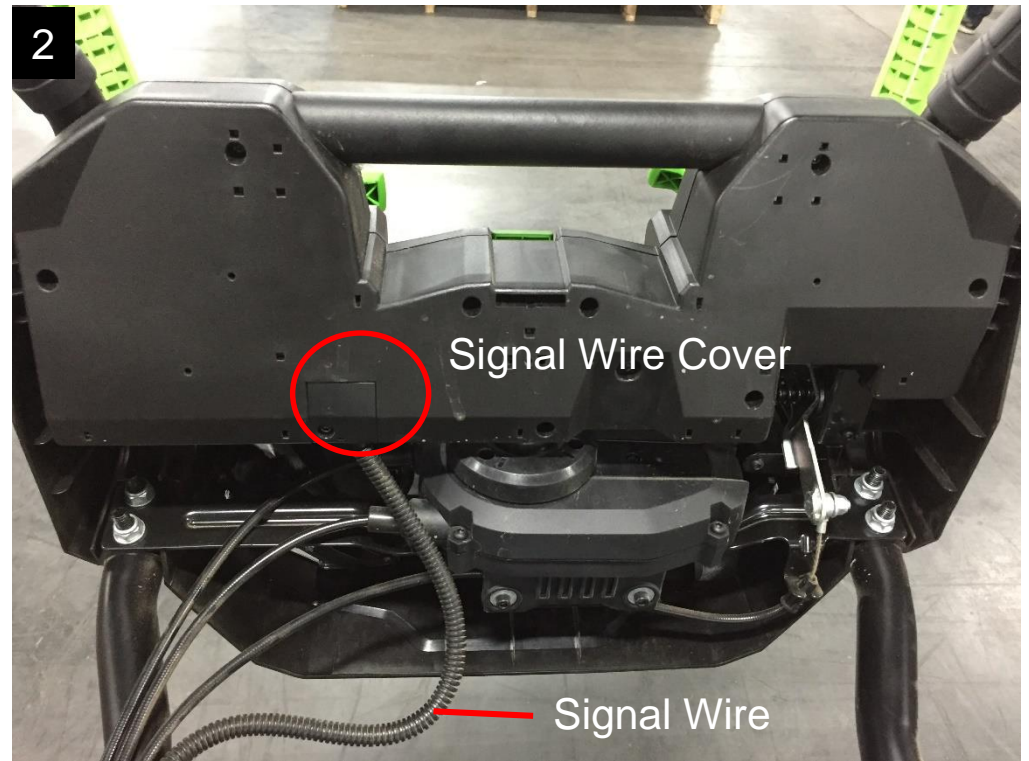


# How to replace the LED sidelights

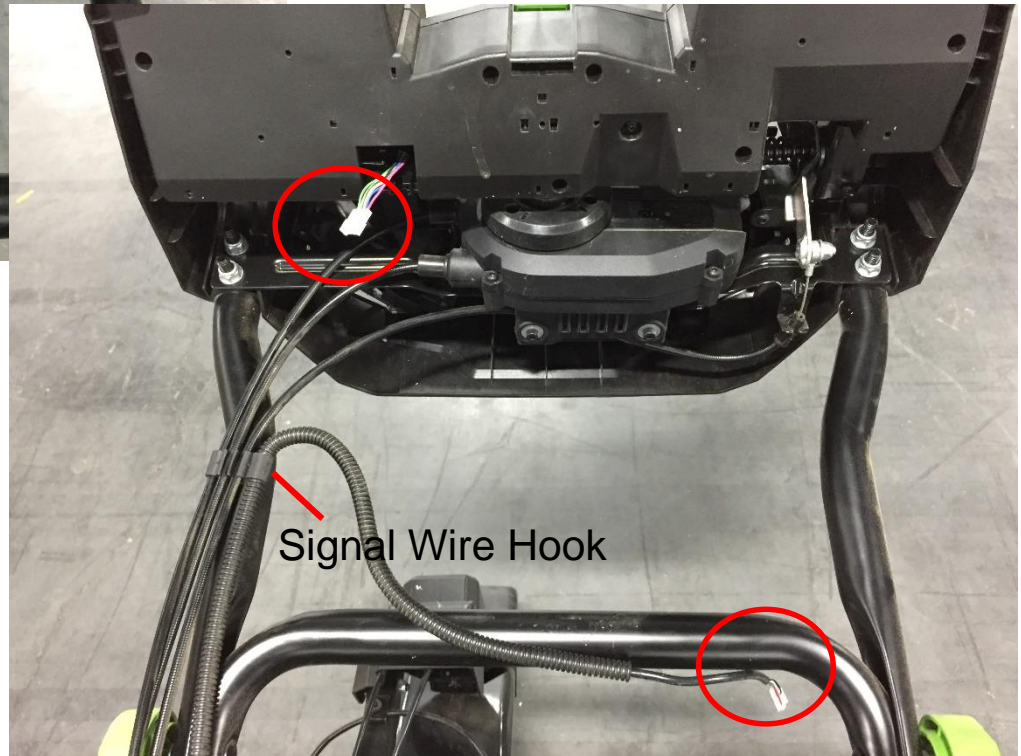
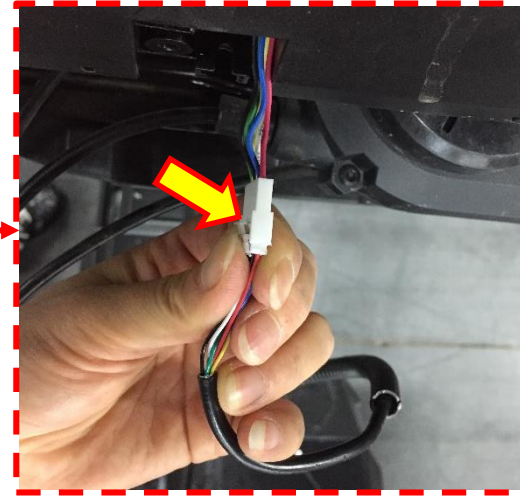
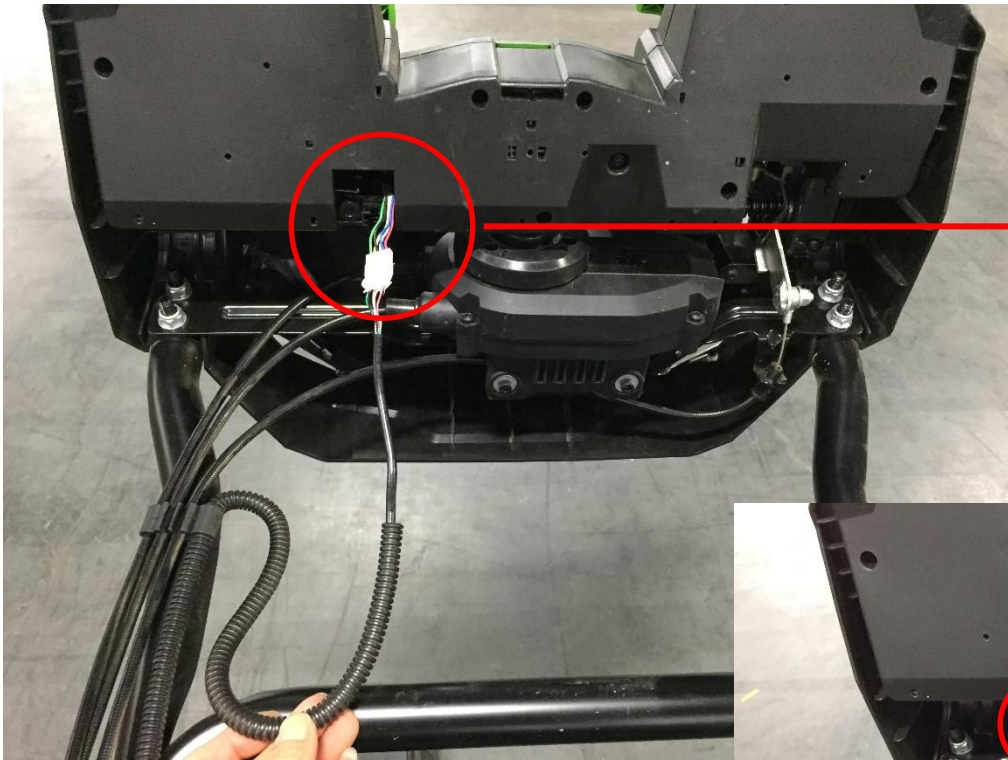


# How to replace the signal wire

1. Lay the snow blower as Fig. 1 shown.
2. Use a Torx wrench with T20 bit to loosen the 1 screw to remove the signal wire cover.



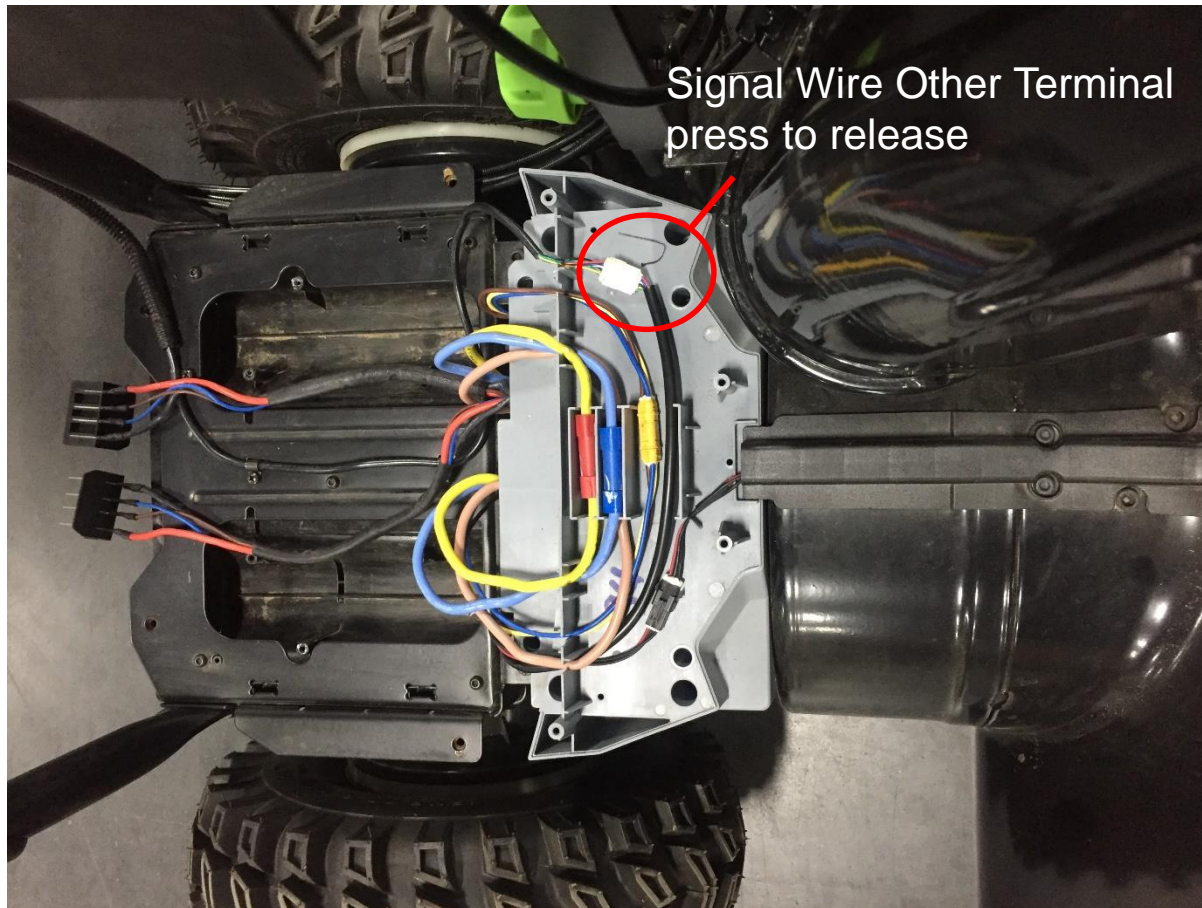
# How to replace the signal wire



3. Pull out the signal wire out from the slot and press the plug to release the plug.
4. Release the signal wire from the hook.

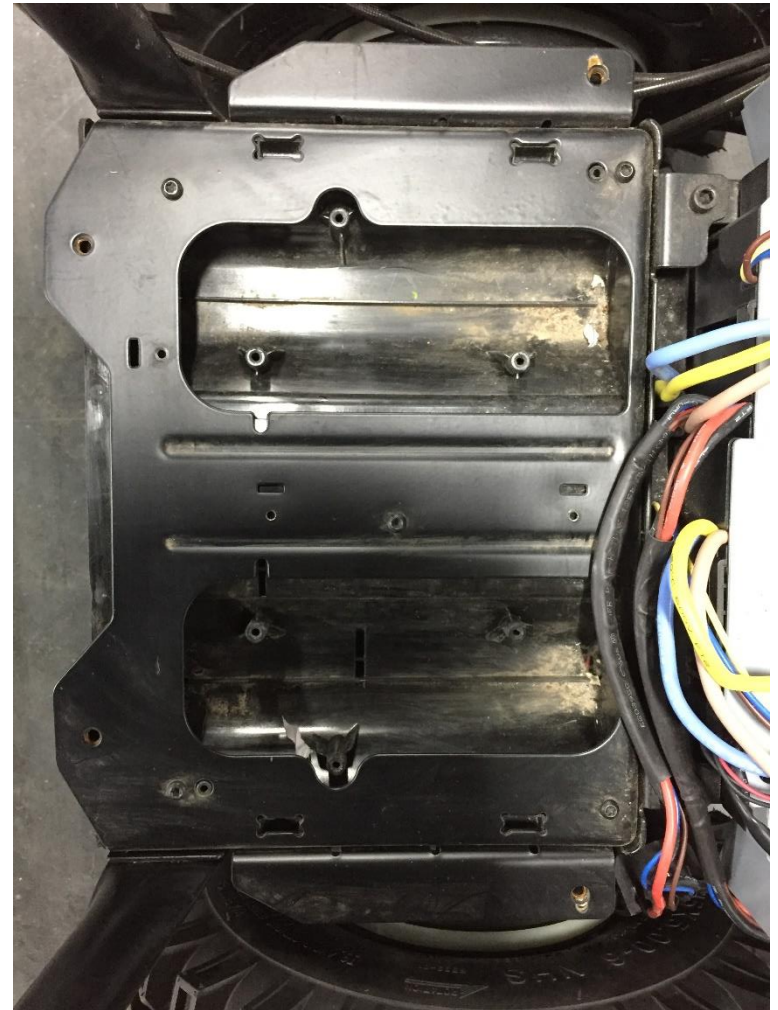
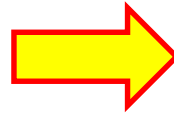
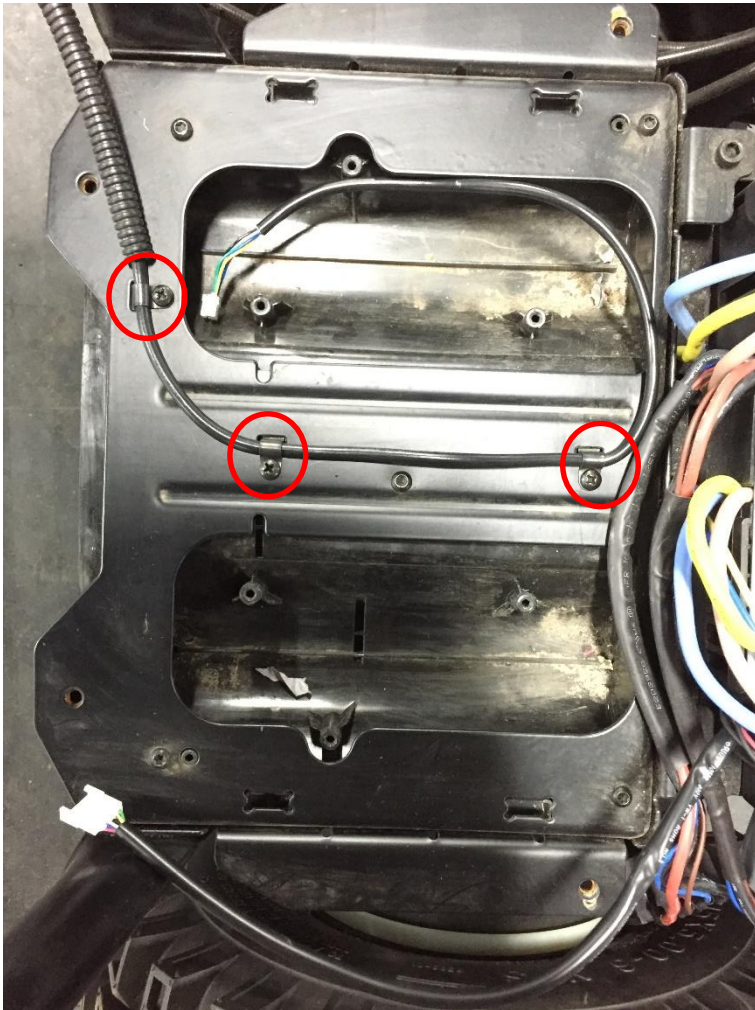
# How to replace the signal wire

5. See the section “**How to remove the battery box**” to remove the battery box from the snow blower to expose the other terminal of the signal wire which is connected with the PCBA Assy. Press the terminal to release the plug.

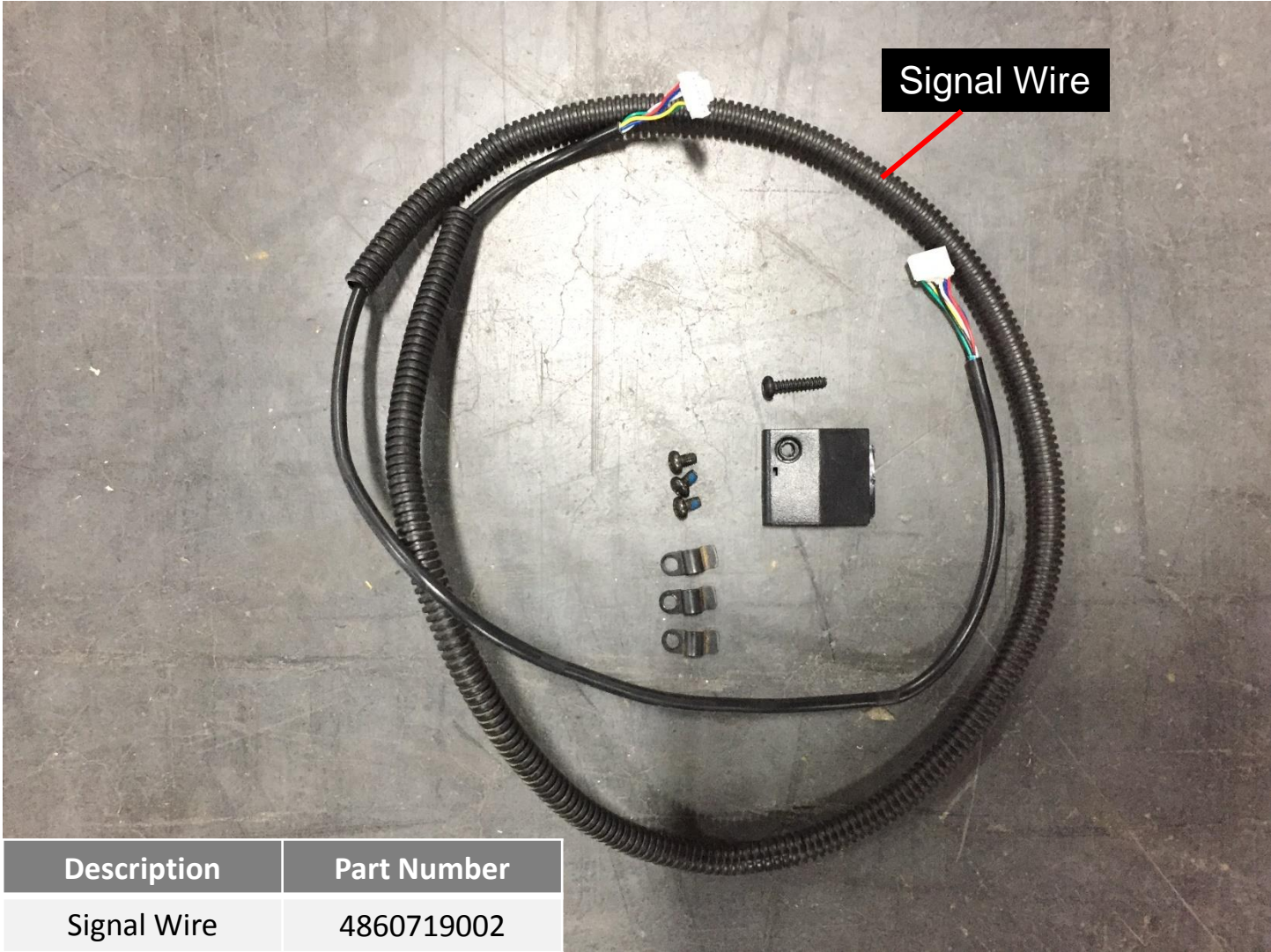


# How to replace the signal wire

6. Use a Philips screwdriver(PH2) to loosen the 3 screws and then remove them as well as the 3 clamps to thoroughly remove the signal wire from the snow blower (see next slide).



# How to replace the signal wire



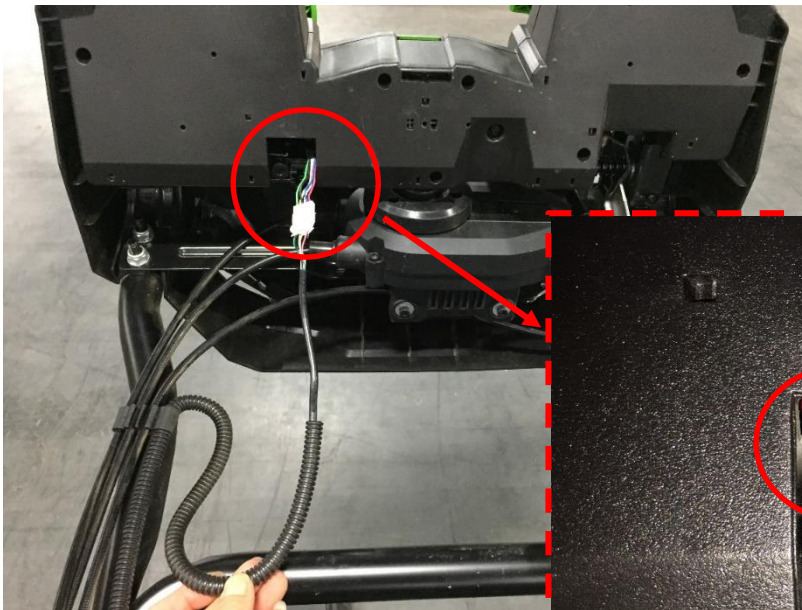
Description	Part Number
Signal Wire	4860719002

# How to replace the signal wire

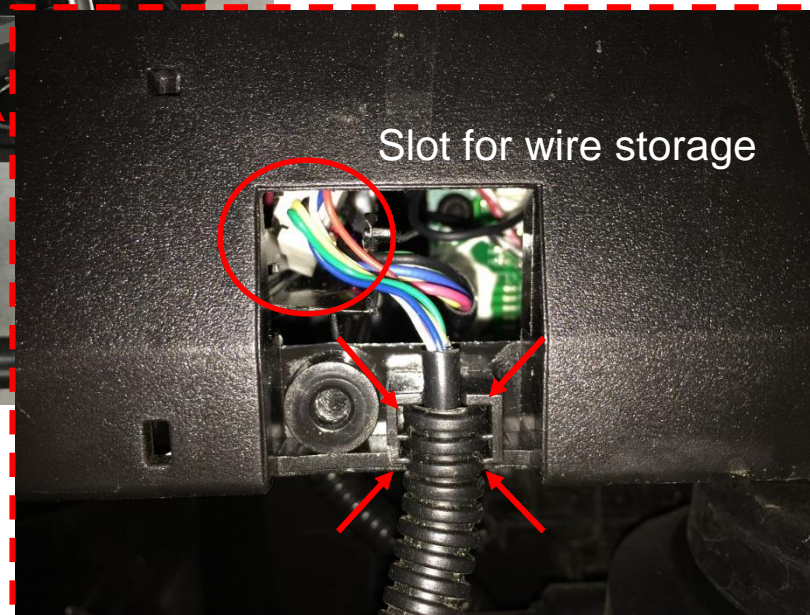
7. Replace with a new signal wire and reassemble it in the reverse order.

## NOTICE:

- When reconnect the signal wire with the PCBA Assy, the wire alignment should be followed as the instruction in Slide 54-57 shown.
- When reconnect the signal wire with the handle Assy, wire alignment is required as below.



8. See the section “**How to install the battery box**” to install the battery box onto the snow blower.



THE END