



2. SPEED CONTROL OF POWER SUPPLY CONNECT TO A CUTTING SWITCH (5) WIRE 27r
 1. WHILE NON-CONNECTING AUT-MAN KEEP FREE 39c , 40m , 24z
 AND CONNECT THROUGH BY JUMPER 23z a 70z DRAWING no. 532-9-8316-612-3

SWITCH BOX FUNCTION

	M	G	L	B	S
STOP	0	● — ●			
RUN	1		● — ●		
START	2		● — ●	● — ●	

